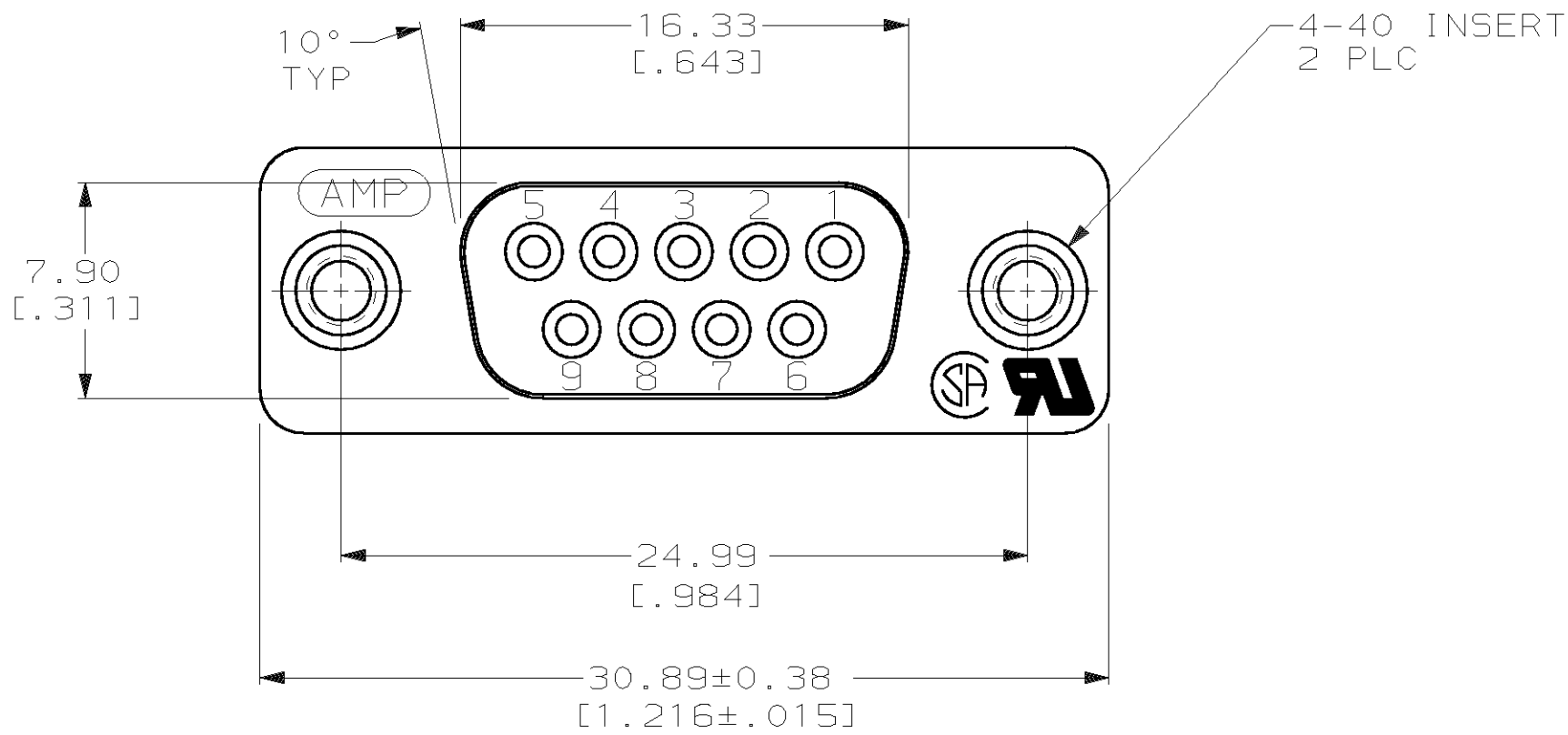
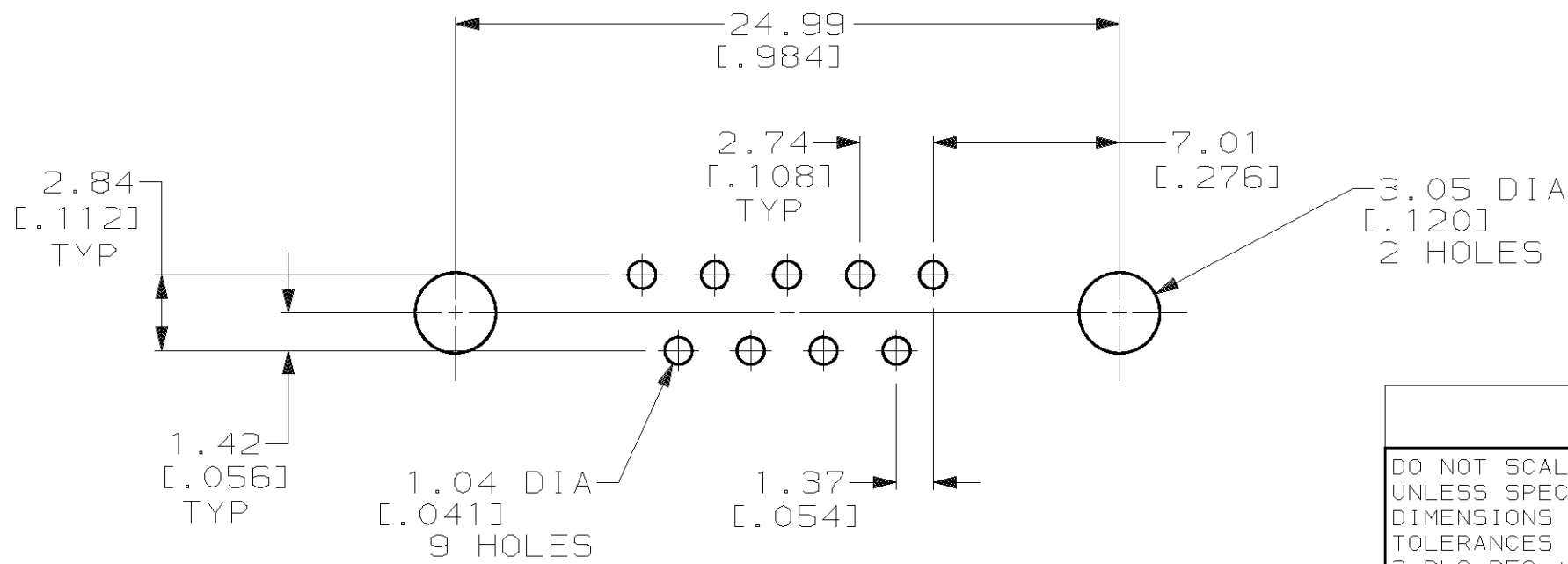
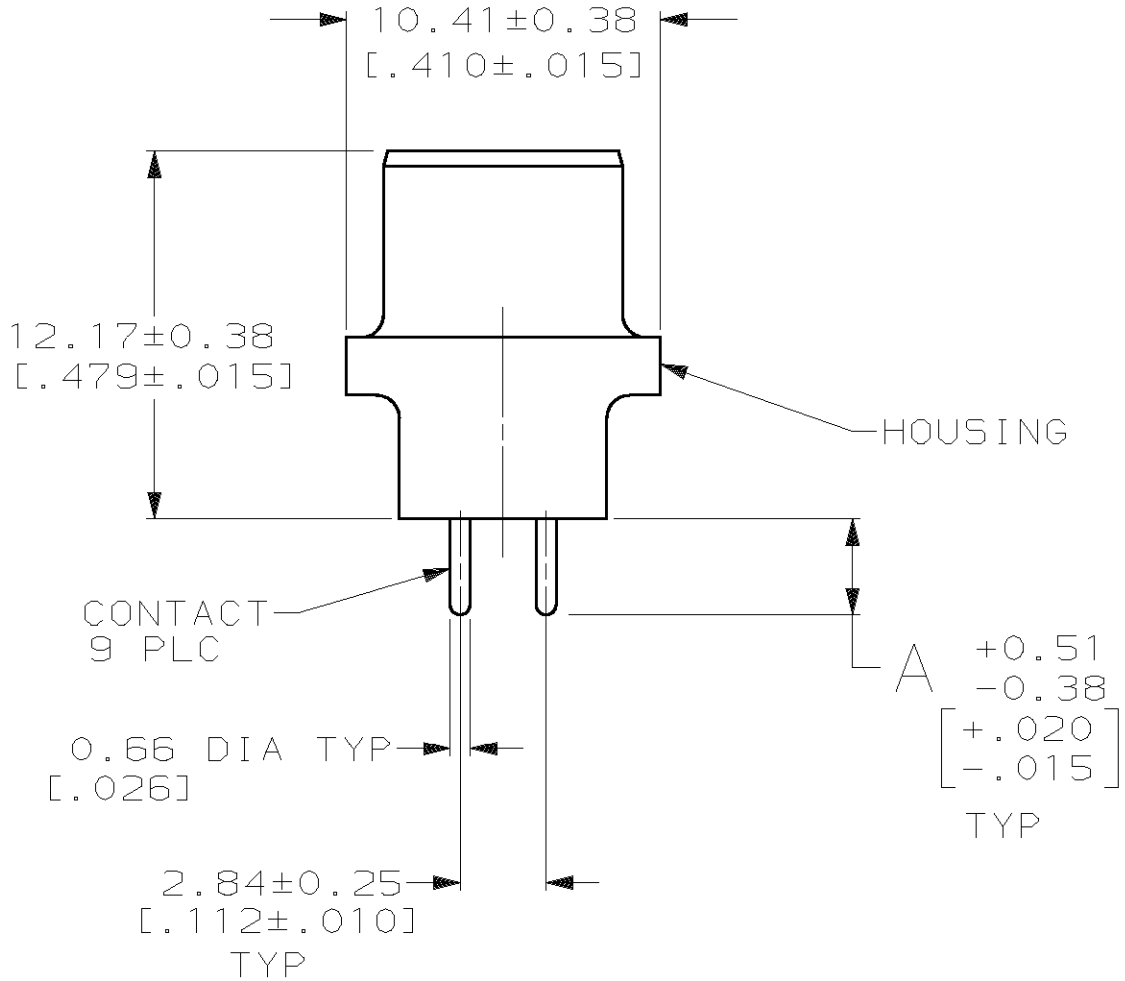
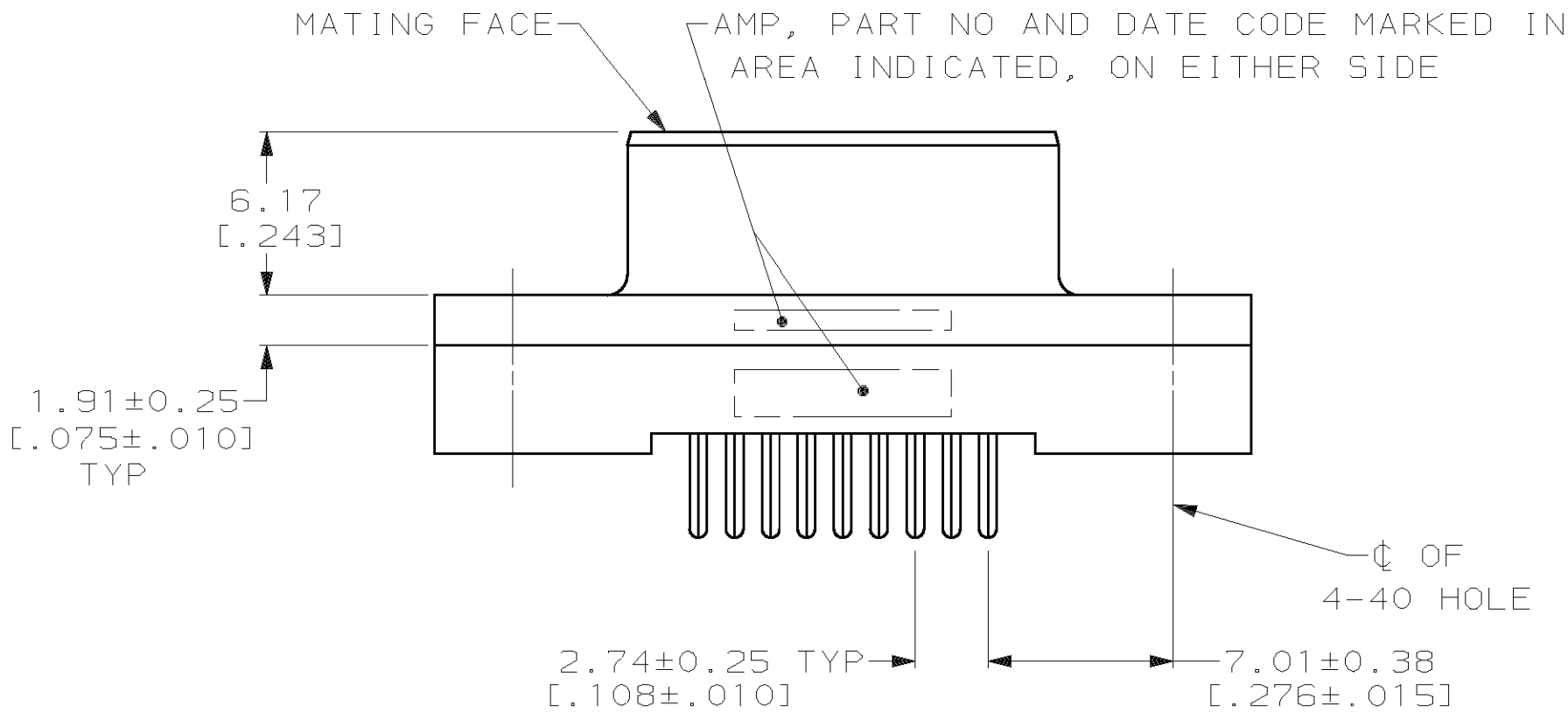


LOC	DIST	P	F	REVISIONS			
				ZONE	LTR	DESCRIPTION	DATE
BD	77				E	REDRAWN & REVISED, ECN BD3361	11-89
					F	SUPSD-7 & OBS-1, -5, -6 PER EC 0020-964-93	04/11/94
					G	OBS -8 AND REV PER EC 0U1D-0126-00	01 NOV 00



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750; INSERTS: BRASS PER QQ-B-626.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.
- 4 0.76μm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS

SUPERSEDED BY	OBSOLETE	6.35 [.250]	4	207841-8
	207841-8	6.35 [.250]	3	207841-7
	OBSOLETE	4.32 [.170]	4	207841-6
	OBSOLETE	4.32 [.170]	3	207841-5
		3.18 [.125]	4	207841-4
		3.18 [.125]	3	207841-3
	OBSOLETE	3.56 [.140]	3	207841-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± 2°		DR 11-16-89 J McCLINTON	AMP AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL		CHK 2-1-90 R.STONE		
FINISH		APPD 2-2-90 S.SCHIEFERLY	NAME	
CONTACT: SEE TABLE		APPD 2-5-90 C.ROHDE	RECEPTACLE ASSEMBLY, SIZE 1, 9 POSN, VERTICAL, AMPLIMITE® HD-20	
		PRODUCT SPEC 108-40025	SIZE	CAGE CODE
		APPLICATION SPEC	C	00779
		WEIGHT	SCALE	DRAWING NO
		-	4:1	207841
				SHEET
				1 OF 1