

DO NOT
SCALE FROM
THIS PRINT**TABLE 1**
LEAD STYLE SPECIFICATION

-XX	-S, -D, -T, -P	-S-RA, -P-RA	-D-RA	-T-RA
-01	C-08-1-XXX	N/A	N/A	N/A
-02	C-08-2-XXX	C-08-2-XXX	C-08-2-XXX C-08-3-XXX	C-08-2-XXX C-08-3-XXX C-08-5-XXX
-03	C-08-3-XXX	C-08-3-XXX	C-08-3-XXX C-08-5-XXX	N/A
-04	C-08-5-XXX	C-08-5-XXX	N/A	N/A
-06	C-08-6-XXX	N/A	N/A	N/A
-21	C-17-1-XXX	N/A	N/A	N/A
-22	C-17-2-XXX	C-17-2-XXX	C-17-2-XXX C-17-3-XXX	C-17-2-XXX C-17-3-XXX C-17-5-XXX
-23	C-17-3-XXX	C-17-3-XXX	C-17-3-XXX C-17-5-XXX	N/A
-24	C-17-5-XXX	C-17-5-XXX	N/A	N/A

TABLE 2

LEAD STYLE	"B"	"G"	"C"		
	-S(-RA), -D, -T	-D, -T	-S-RA	-D-RA	-T-RA
-01, -21	.104[2.64]	.005 [.13]	N/A	N/A	N/A
-02, -22	.194[4.93]	.005 [.13]	.100[2.54]	.100[2.54]	.100[2.54]
-03, -23	.394[10.01]	+.010/-0.12 [+ .25/- .31]	.300[7.62]	.300[7.62]	N/A
-04, -24	.584[14.83]	+.010/-0.12 [+ .25/- .31]	.490[12.45]	N/A	N/A
-06	.124[3.15]	.005 [.13]	N/A	N/A	N/A

TABLE 4

ROW OPTION	BODY
-S	SSW-XX-S
-D	SSW-XX-D
-D-N	NSW-XX-D-N-XX
-T	SSW-XX-T
-P	SSW-XX-P
-Q	SSW-XX-T

SSW-1XX-XX-XXX-X-XX-XXX-XX

No OF POSITIONS-01 THRU -50
(-P OPTION: 36 POS MAX)**LEAD STYLE**(SEE TABLE 1)
-01 THRU -06 (STD. INS. FORCE)
-21 THRU -24 (LOW INS. FORCE)**PLATING SPECIFICATION**

-G: 20μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-T: MATTE TIN CONTACT AND TAIL
(CONTACT -21 THRU -24 N/A)
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-E: 50μ" EXTRA HEAVY GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
(CONTACT -01 & -02 STRAIGHT ONLY)
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA,
TIN/LEAD (90/10 ± 5%) TAIL
-TL: TIN/LEAD (90/10 ± 5%) CONTACT AND TAIL
(AVAILABLE ONLY ON LEAD STYLES -01)
-TM: MATTE TIN CONTACT AND TAIL (CONTACT -21 THRU -24 N/A)
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-FM: 3μ" FLASH GOLD SELECTIVE IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

OPTION-LL: LOCKING LEAD
(SEE FIG 4, SHT 2)
(N/A IN SINGLE ROW,
1 & 2 POSITION)**POLARIZING OPTION**

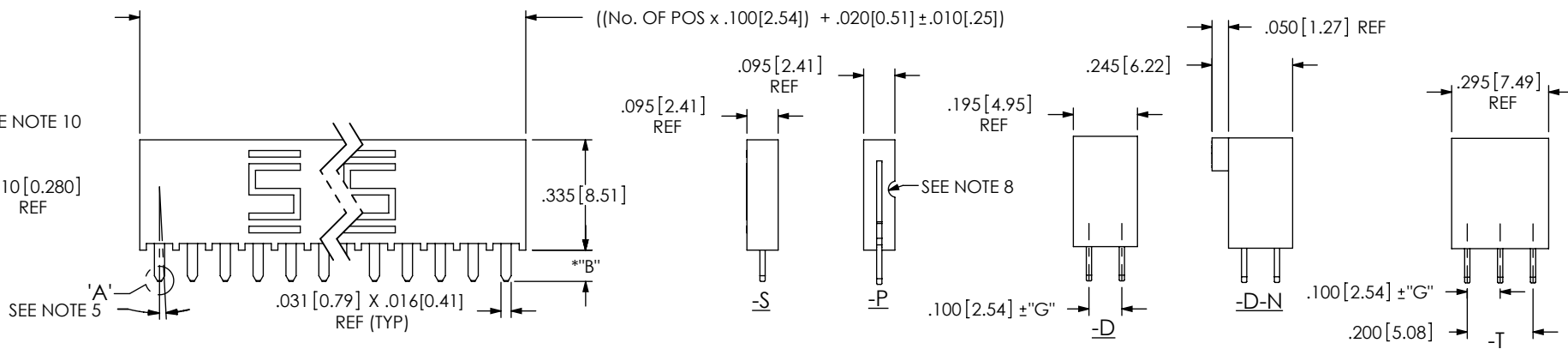
INDICATE POS, SEE FIG 3, SHT 3

OPTION-RA: RIGHT ANGLE (SEE FIG 2, SHT 2)
(STYLE -01 & -21 N/A)

-N: NOTCH (SEE FIG 6, SHT 3)
(ONLY AVAILABLE IN -D ROW)
(ONLY AVAILABLE IN 5, 7, 8, 10, 12,
13, 15, 17, 20, 25, 32, 36 POSITIONS)
(USE NSW-XX-D-N-XX BODY,
SEE TABLE 6)

ROW SPECIFICATION

-S: SINGLE
-D: DOUBLE
-T: TRIPLE
-P: SINGLE
-Q: TRIPLE WITH ONLY OUTER 2 ROWS
FILLED

**FIG 1****NOTES:**

1. © REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM CUT FLASH: .015[.38] WITH NO FLASH BELOW STANDOFFS OR IN CONTACT HOLES.
3. MINIMUM CONTACT PUSHOUT FORCE: 1.5 LBS.
4. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH.
5. MAXIMUM ALLOWABLE SWAY: 2° (TYP) FOR HAND FILL & 1° (TYP) FOR MACHINE FILL.
6. MAXIMUM ALLOWABLE VARIATION BETWEEN ROWS: .010[.25].
7. "END WALLS" AFTER CUTTING SHOULD BE .020±.003 [.51±.08].
8. NOTCH ON -P-RA & -D-RA-N OPTIONS TO BE ORIENTED AS SHOWN.
9. SHEAR LOCATION TO BE WITHIN .001[.03] OF THE BREAK OFF CENTER LOCATION.
10. SHEAR LOCATION TO BE WITHIN .001[.03] OF THE BREAK OFF CENTER LOCATION FOR MACHINE FILL.
11. LEAD STYLE X2 (SINGLE AND DOUBLE) -RA's TO BE LAYER PACKAGED. ALL OTHER -RA LEAD STYLES: UNDER 5 POSITION TO BE LAYER PACKAGED, 5 AND UP TO BE PACKAGED IN TUBES.

**B" ^{+ .000}
- .005 FOR MACHINE FILL ONLYUNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.**TOLERANCES ARE:**

DECIMALS ANGLES
.XX: ±.01 [.3]
.XXX: ±.005 [.13] 2°

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: -S, -D, -D-N: VECTRA E130I, COLOR: BLACK UL94 V0
-P, -T: PCTI, COLOR: BLACK UL94 V0
CONTACT: PHOSPHOR BRONZE, SPRING TEMPER
ALLOY 511 OR 510
(TENSILE STRENGTH 90-100 KSI)
(YIELD STRENGTH @ 2% OFFSET 88-98 KSI)
PER MIL-B-13501
THICKNESS: .0160±.001 [0.635±0.03]

DESCRIPTION:
ASSEMBLY, SOCKET STRIP .016 X .031 TAIL

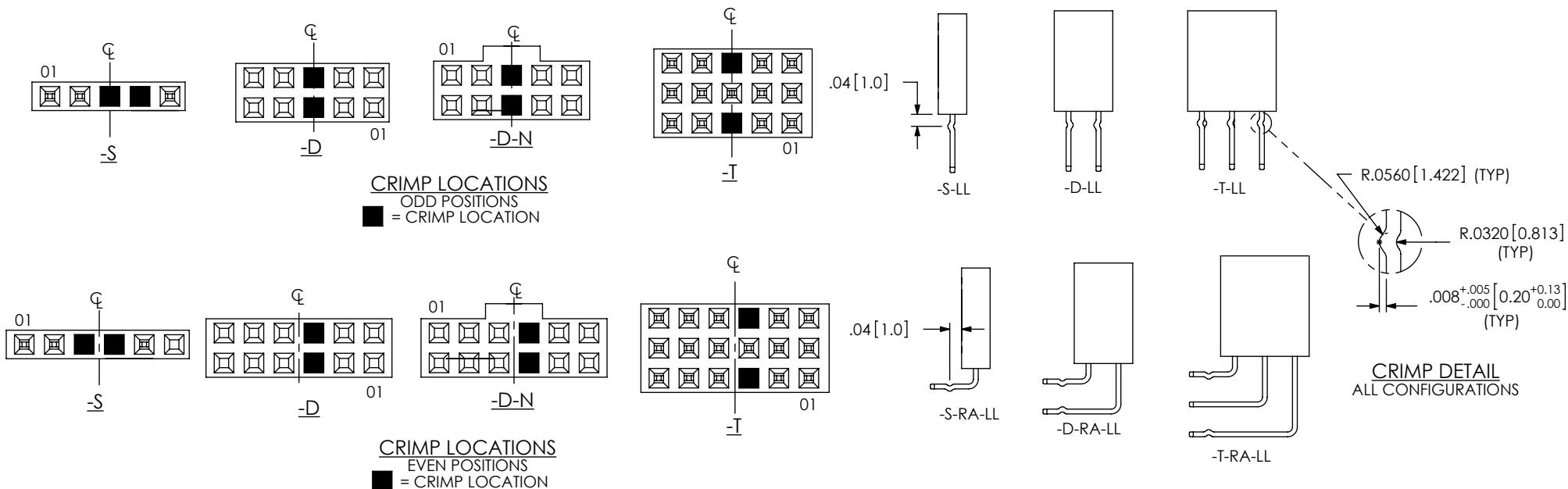
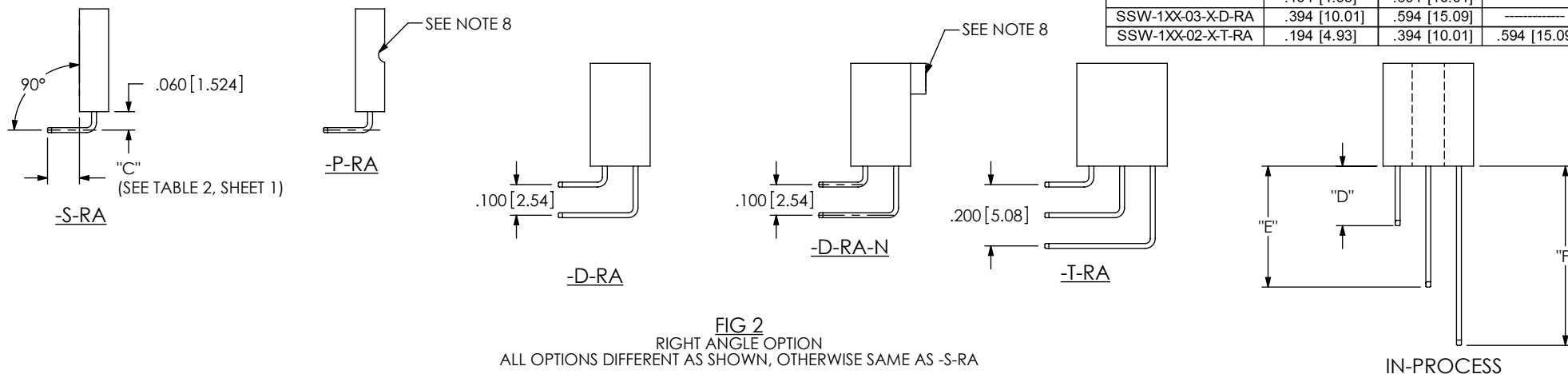
DWG. NO.
SSW-1XX-XX-XXX-X-XX-XXX-XX

BY: PURVIS 06/12/1987 SHEET 1 OF 3

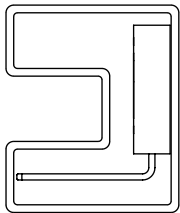
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

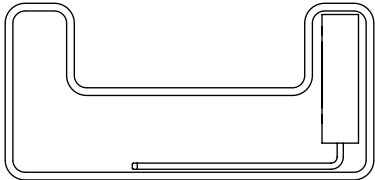
TABLE 3			
IN-PROCESS	"D"	"E"	"F"
SSW-1XX-X2-X-D-RA	.194 [4.93]	.394 [10.01]	-----
SSW-1XX-03-X-D-RA	.394 [10.01]	.594 [15.09]	-----
SSW-1XX-02-X-T-RA	.194 [4.93]	.394 [10.01]	.594 [15.09]



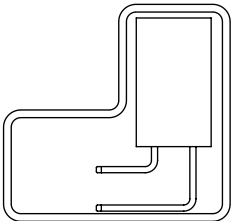
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	520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322	
	DESCRIPTION: ASSEMBLY, SOCKET STRIP .016 X .031 TAIL	
	DWG. NO. SSW-1XX-XX-XXX-X-XX-XXX-XX	
BY: PURVIS 06/12/1987		SHEET 2 OF 3



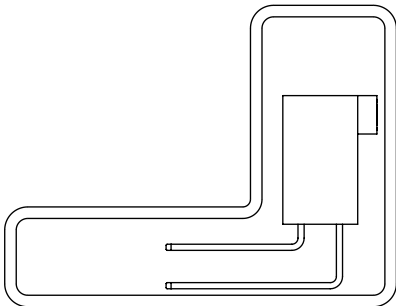
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SSW-1XX-23-XXX-S-RA



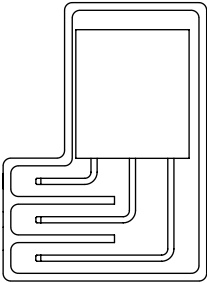
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SSW-1XX-24-XXX-S-RA



SSW-1XX-03-XXX-D-RA
SSW-1XX-23-XXX-D-RA



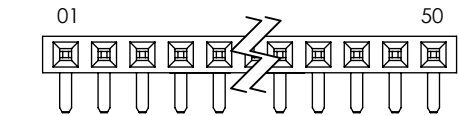
SSW-1XX-03-XXX-D-RA-N
SSW-1XX-23-XXX-D-RA-N



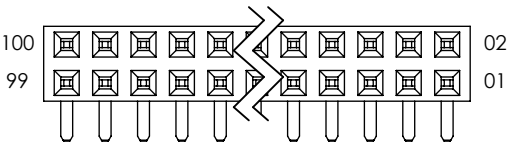
SSW-1XX-02-XXX-T-RA
SSW-1XX-02-XXX-Q-RA

FIG 5
PACKAGING VIEWS
(SEE NOTE 11)

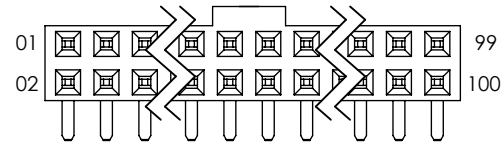
TABLE 5 TUBE SPECIFICATION		
PART NUMBER	TUBE	PLUG
SSW-1XX-03-XXX-S-RA SSW-1XX-23-XXX-S-RA	PT-3-24-01-01	TP-03
SSW-1XX-04-XXX-S-RA SSW-1XX-24-XXX-S-RA	PT-1-24-01-34	TP-03
SSW-1XX-03-XXX-D-RA SSW-1XX-23-XXX-D-RA	PT-1-24-06-40	TP-07
SSW-1XX-03-XXX-D-RA-N SSW-1XX-23-XXX-D-RA-N	ASP-90341-01-S	TP-07
SSW-1XX-02-XXX-T-RA SSW-1XX-02-XXX-Q-RA	PT-1-24-04-40	TP-07



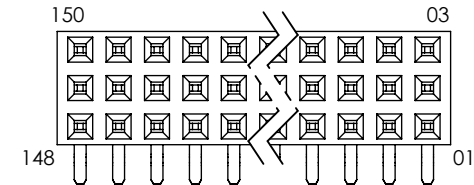
-S, -P, -S-RA & -P-RA



-D, -D-RA



-D-N, -D-RA-N



-T, -Q, -T-RA & -Q-RA

FIG 3

POLARIZATION LOCATION

(INSERT PK-06-N INTO SPECIFIED POSITION & BREAK OFF TAB)
(-RA OPTION SHOWN FOR ORIENTATION PURPOSE ONLY)

TABLE 6	
POS PER ROW	NSW-XX-D-N-XX
5	NSW-47-D-N-05
7	NSW-47-D-N-07
8	NSW-44-D-N-08
10	NSW-43-D-N-10
12	NSW-38-D-N-12
13	NSW-41-D-N-13
15	NSW-47-D-N-15
17	NSW-35-D-N-17
20	NSW-20-D-N
25	NSW-25-D-N
32	NSW-32-D-N
36	NSW-36-D-N

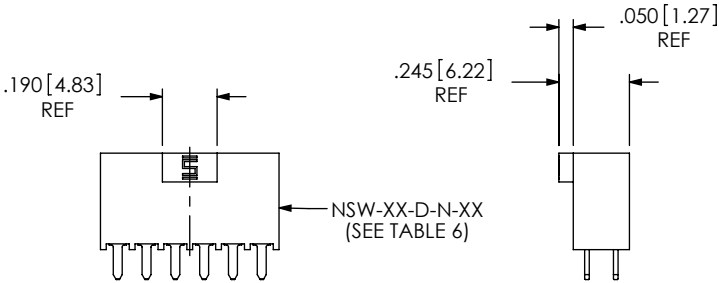


FIG 6
NOTCH OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

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ASSEMBLY, SOCKET STRIP .016 X .031 TAIL
DWG. NO.
SSW-1XX-XX-XXX-X-XX-XXX-XX
BY: PURVIS 06/12/1987 SHEET 3 OF 3