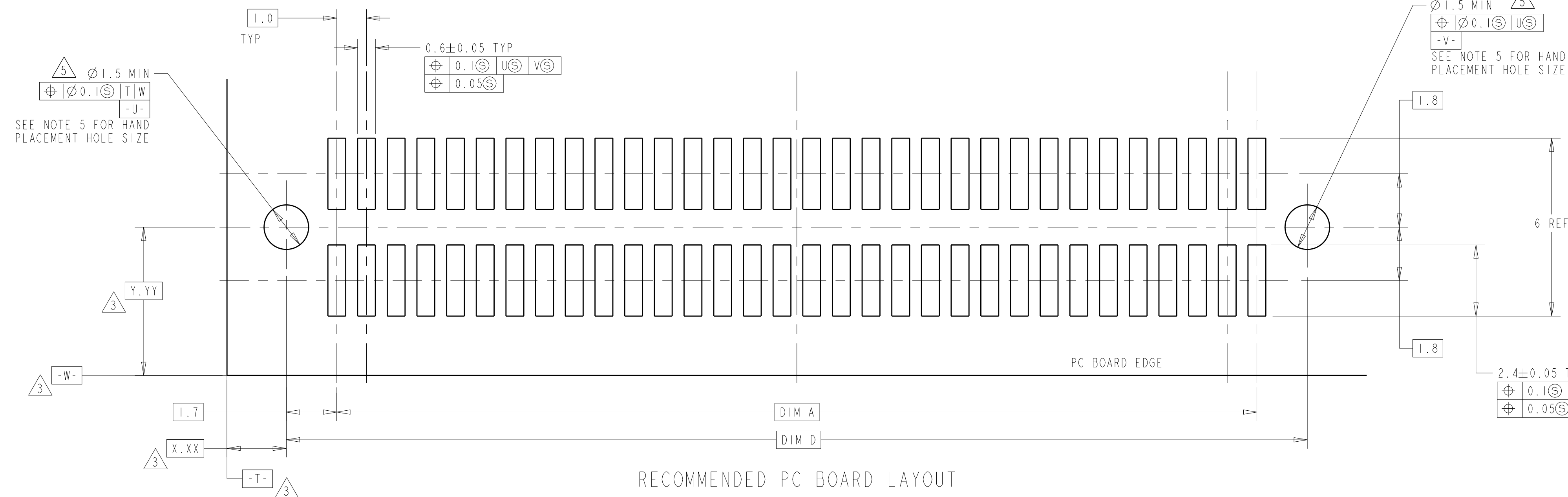
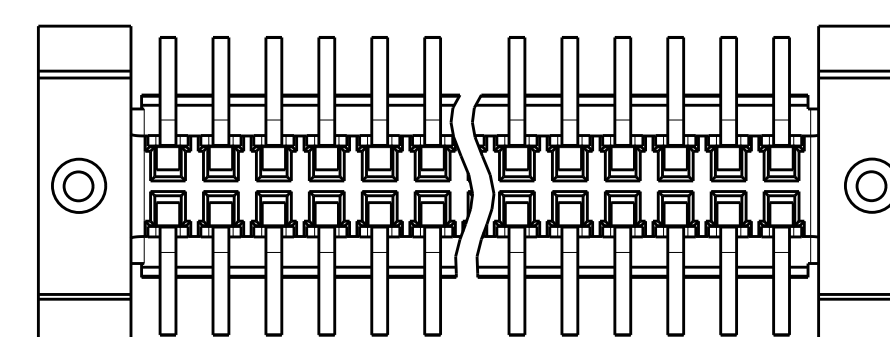
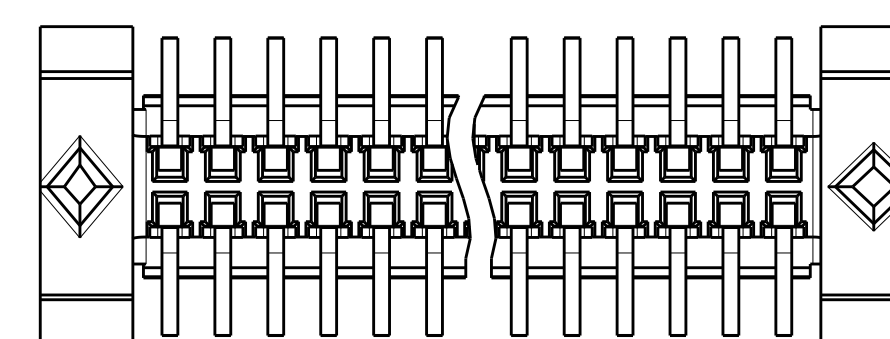
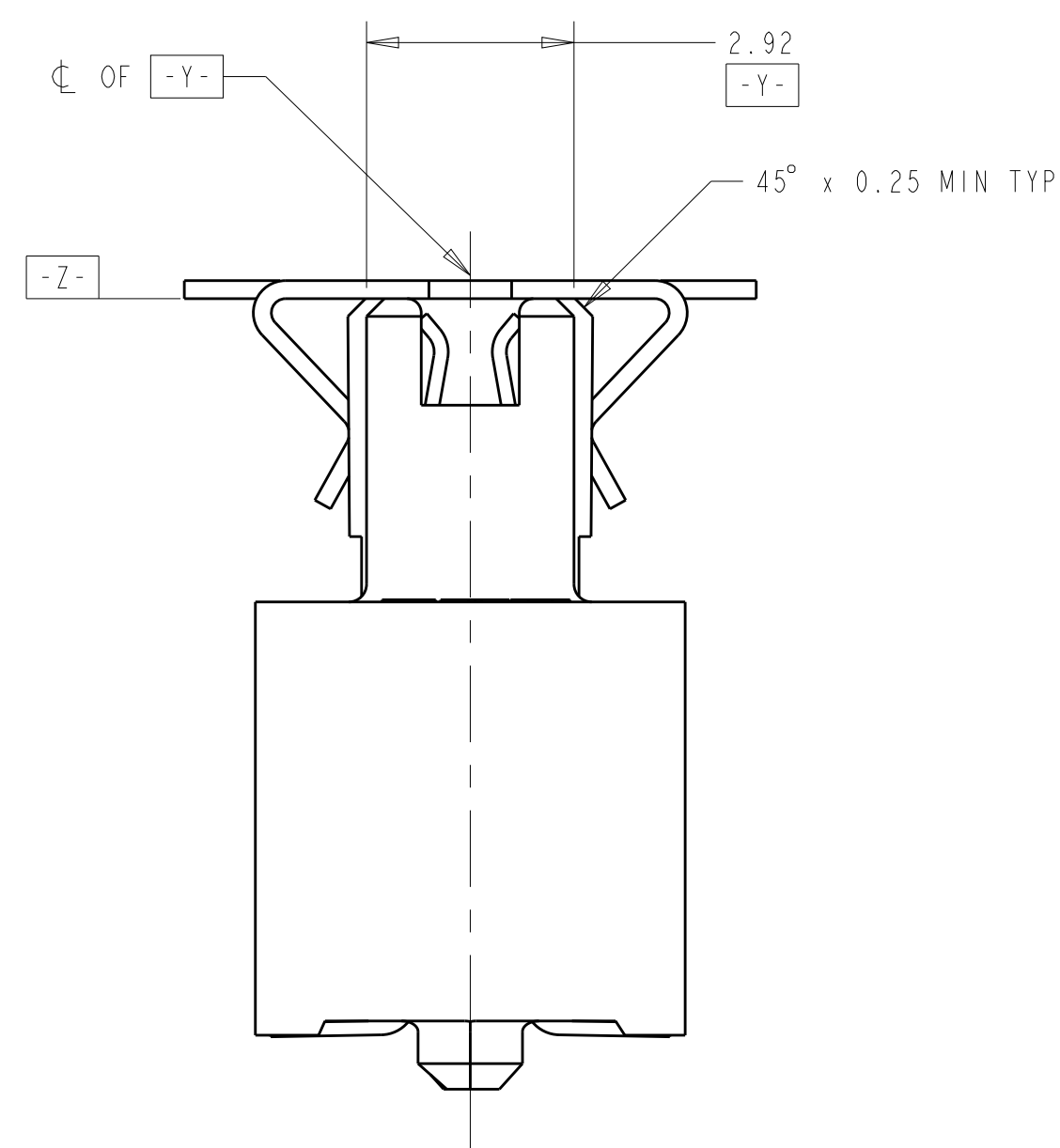
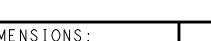




1. HOUSING MATERIAL: HIGH TEMPERATURE PROPOLYASTIC, COLOR: BLACK.
CONTACT MATERIAL: PHOSPHOR BRONZE.
2. CONTACT FINISH: NICKEL UNDERPLATE ALL OVER, MATING SURFACES
PLATED TO MEET PLI PERFORMANCE REQUIREMENTS OF INDUSTRY
SPECIFICATION EIA-700AAAB, SOLDER TAILS PLATED TIN-LEAD.
3. DATUM LOCATIONS AND BASIC DIMENSIONS TO BE ESTABLISHED BY THE
CUSTOMER. CONSULT AMP ENGINEERING WHEN PLACING MULTIPLE
CONNECTORS ON A PC BOARD.
4. PACKAGED IN TAPE ON REEL PER EIA-481.
5. 1.4 ± 0.05 DIAMETER HOLE WHEN PLACING BY HAND.
6. SHORTER SOLDER LANDS MAY BE USED PER EIA 700AAAB, HOWEVER 2.4
LENGTH ASSURES OPTIMUM SOLDER FILLET REGARDLESS OF
MANUFACTURER OF CONNECTOR.
7. REFERRED TO AS DIM H = 5.30 ± 0.1 IN EIA 700AAAB SPECIFICATION.
8. VACUUM COVER NOT SHOWN IN SOME VIEWS FOR CLARITY.
9. 5.5 MIN DIAMETER TARGET AREA FOR VACUUM PICK-UP.
10. CONTACT FINISH: 0.002 MINIMUM BRIGHT TIN-LEAD (93-7)
ON SOLDER AREA. 0.00127 MINIMUM GOLD ON MATING AREA.
BOTH OVER 0.00127 MINIMUM NICKEL ON ENTIRE CONTACT.
11. SQUARE AND DIAMOND SHAPED POSTS.
12. ROUND SHAPED POSTS.



			44.4	45.9	44.22	41	14, 15	84	3-146896-2
			34.4	35.9	34.22	31	14, 15	64	3-146896-1
			44.4	45.9	44.22	41	14, 15	84	2-146896-2
			34.4	35.9	34.22	31	14, 15	64	2-146896-1
			44.4	45.9	44.22	41	14, 15	84	1-146896-2
			34.4	35.9	34.22	31	14, 15	64	1-146896-1
			44.4	45.9	44.22	41	14, 15	84	146896-2
			34.4	35.9	34.22	31	14, 15	64	146896-1
POST STYLE	FINISH	DIM D	DIM C	DIM B	DIM A	STACK HEIGHTS	POS	AMP PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. D. K. SCHRUM 01AUG98 CHK. CHAD BAKER 01AUG98		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±0.03 3 PLC ±0.003 4 PLC ±. ANGLES ±0° 30'.		NAME RECEPTACLE ASSY, W/ VACUUM COVER, 1.0mm FH(IEEE 1386) CONNECTOR	
MATERIAL 		FINISH WEIGHT -		SIZE A1	
SEE TABLE		CUSTOMER DRAWING		DRAWING NO C-146896	
				SCALE 10:1	
				SHEET OF REV M	