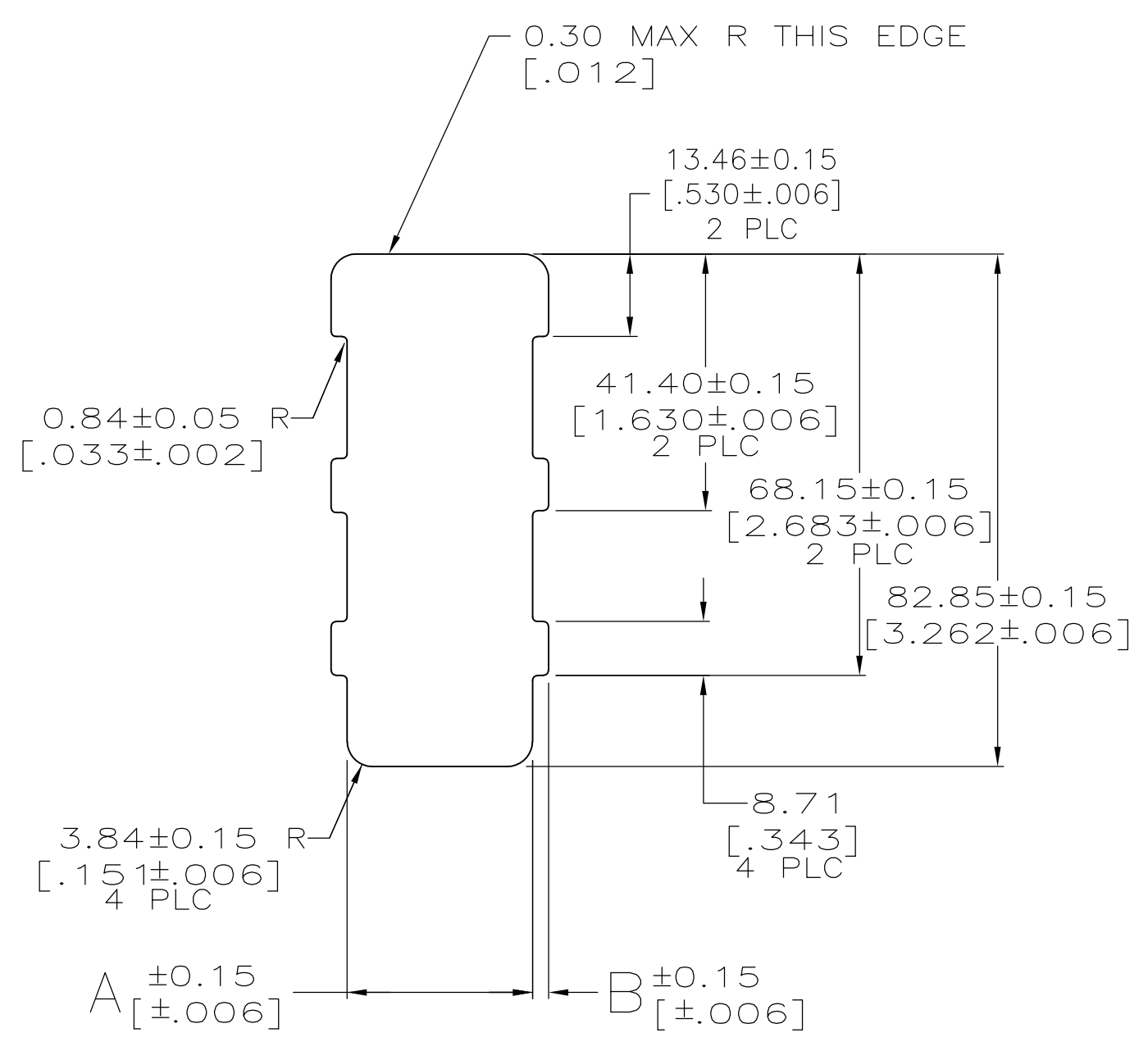
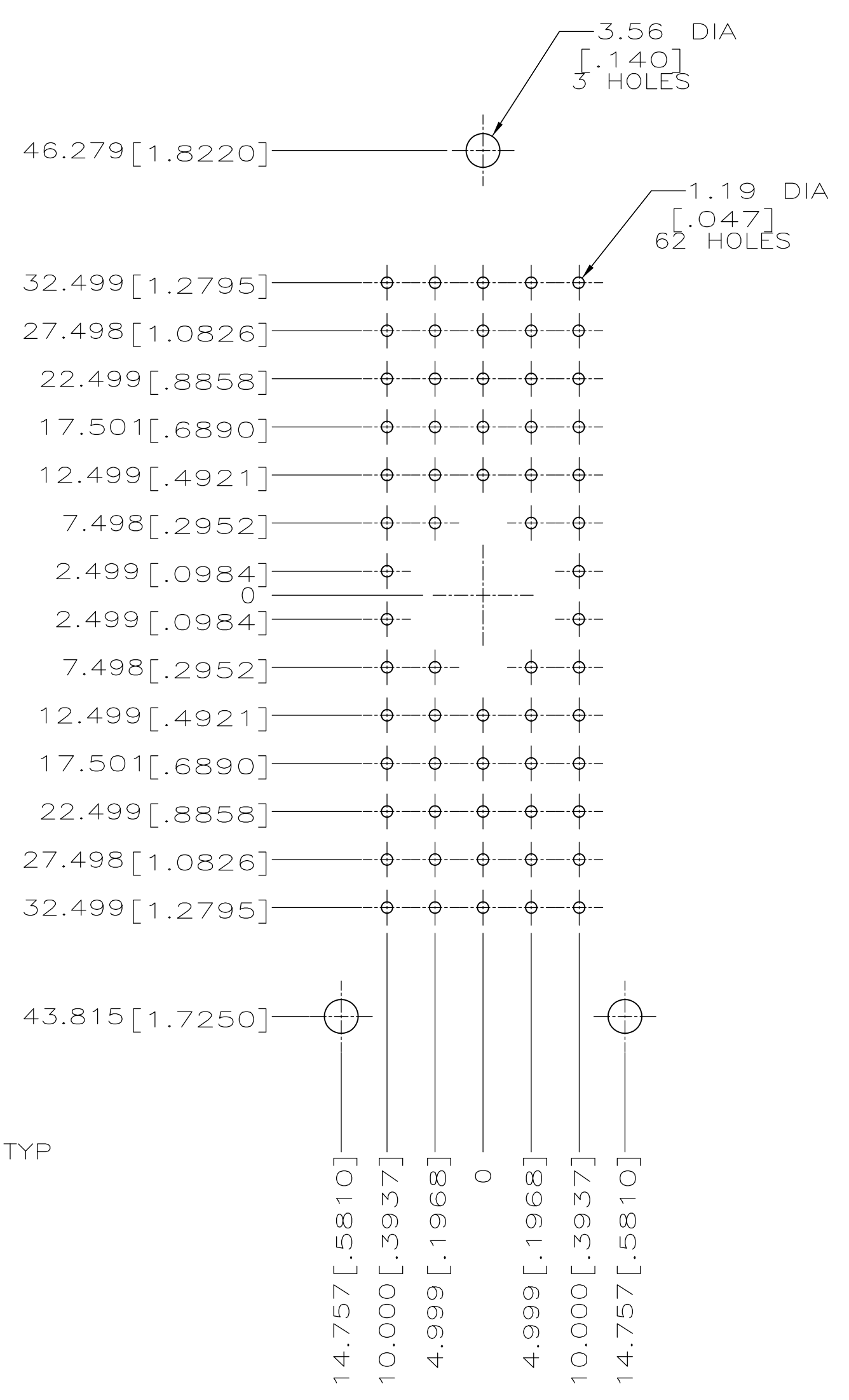
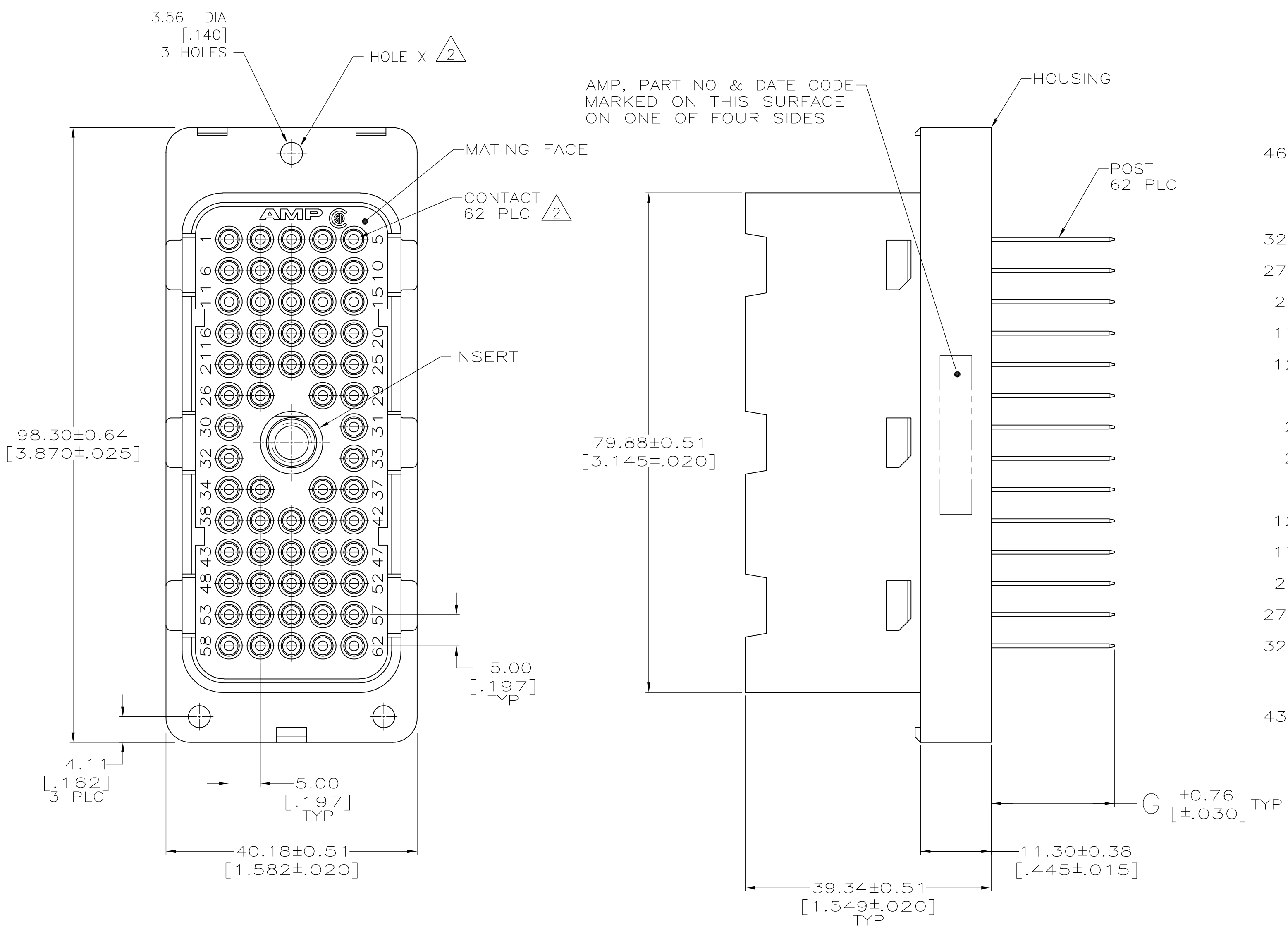


D

C

B

A



RECOMMENDED PANEL CUTOUT $\triangle 1$
SCALE 1:1

RECOMMENDED PC BOARD LAYOUT

- $\triangle 1$ PANEL CUTOUT FOR REAR MOUNTED PIN BLOCK.
- $\triangle 2$ SEAMS OF ALL PINS TO BE ORIENTED TOWARD HOLE X SIDE.
- $\triangle 3$ POLYESTER, BLACK.
- $\triangle 4$ 0.76 μ m [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 6.35 [.250] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27 μ m [.000050] MIN NICKEL PER QQ-N-290.
- $\triangle 5$ 2.54 μ m [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 2.54 μ m [.000100] MIN COPPER PER MIL-C-14550.
- $\triangle 6$ 2.54 μ m [.000100] MIN TIN PER MIL-T-10727 OVER 2.54 μ m [.000100] MIN COPPER PER MIL-C-14550.
- $\triangle 7$ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

1.75 [.069]	32.36 [1.274]	1.40-1.98 [.055-.078]
2.74 [.108]	30.05 [1.183]	0.79-1.40 [.031-.055]
B	A	PANEL THICKNESS

$\triangle 7$ PRELIMINARY OBSOLETE	$\triangle 5$	$\triangle 4$	5.59 [.220]	211580-6
	$\triangle 6$	$\triangle 4$	3.56 [.140]	211580-5
	$\triangle 6$	$\triangle 4$	19.76 [.778]	211580-4
	$\triangle 5$	$\triangle 4$	3.56 [.140]	211580-3
	$\triangle 5$	$\triangle 4$	19.76 [.778]	211580-2
	POST FINISH	CONTACT FINISH	G	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.SIPE CHK R.STONE APVD	09/09/92 10-15-92 -	TE Connectivity	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC		NAME	
	0 PLC $\pm$ -	APPLICATION SPEC		SIZE	
	1 PLC $\pm$ -	WEIGHT		CAGE CODE	
MATERIAL	FINISH	CUSTOMER DRAWING		DRAWING NO	
				RESTRICTED TO	
				A1 00779 211580	
				SCALE 2:1 SHEET 1 OF 1 REV N4	