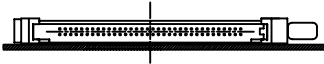
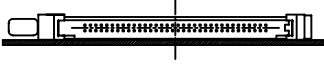


DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN ④	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CA	RIGHT	R/A	0.0	000	00CA			
000CAH ⑦	RIGHT	R/A	0.0	000	00CA	93925-001		
001CA	RIGHT	SMT-STG	0.0	001	00CA			
002CA	RIGHT	SMT-IL	0.0	002	00CA			
020CA	RIGHT	R/A	2.0	040	02CA			
040CA	RIGHT	R/A	4.0	010	04CA			
050CA	RIGHT	R/A	5.0	020	05CA			
050CAH ⑦	RIGHT	R/A	5.0	020	05CA	93925-004		
100CA	LEFT	R/A	0.0	000	10CA			
100CAH ⑦	LEFT	R/A	0.0	000	10CA	93925-001		
101CA	LEFT	SMT-STG	0.0	001	10CA			
102CA	LEFT	SMT-IL	0.0	002	10CA			
120CA	LEFT	R/A	2.0	040	12CA			
140CA	LEFT	R/A	4.0	010	14CA			
150CA	LEFT	R/A	5.0	020	15CA			
005CA	RIGHT	R/A	0.0	005	00CA			95620-000CA or -100CA
025CA	RIGHT	R/A	0.0	045	00CA			95620-020CA or -120CA
105CA	LEFT	R/A	0.0	005	10CA			95620-000CA or -100CA
125CA	LEFT	R/A	0.0	045	10CA			95620-020CA or -120CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:
PLASTIC HOUSING: LCP UL94V-0 BLACK - ABOVE PCB
LCP UL94V-0 NATURAL (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:
PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.1um GOLD OVER
0.5um Pd-Ni
SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

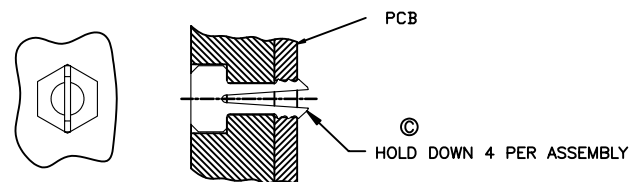
4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68

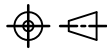
4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX)AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤ SOLDER TAIL KEY/PCB LAYOUT: R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6 SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7 SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

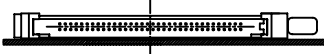
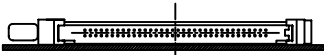
6. BOARD KEEP OUT ZONE- PAGE 9

⑦ SOLDERABLE HOLD DOWN



mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		Electronics FCI www.fciconnect.com	
ltr	ecn no	dr	date	linear	.X±.3	projection	title		
M					.XX±.13		5V EJECT HEADER ASSY		
				angles	.XXX±.051		product family MCS code		
				dr	G.CLEMENS 12/20/99	MM	size		
				enr	D.BRANN 12/20/99		dwg no		
				chr	D.BRANN 12/20/99		A4 95620		
				appd	D.BRANN 12/20/99		sheet 2 of		
sheet index	revision sheet					scale 1:1			

DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN ④	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CALF	RIGHT	R/A	0.0	000LF	00CA			
000CAHLF ⑩	RIGHT	R/A	0.0	000LF	00CA	93925-001		
001CALF	RIGHT	SMT-STG	0.0	001LF	00CA			
002CALF	RIGHT	SMT-IL	0.0	002LF	00CA			
020CALF	RIGHT	R/A	2.0	040LF	02CA			
040CALF	RIGHT	R/A	4.0	010LF	04CA			
050CALF	RIGHT	R/A	5.0	020LF	05CA			
050CAHLF ⑩	RIGHT	R/A	5.0	020LF	05CA	93925-004		
100CALF	LEFT	R/A	0.0	000LF	10CA			
100CAHLF ⑩	LEFT	R/A	0.0	000LF	10CA	93925-001		
101CALF	LEFT	SMT-STG	0.0	001LF	10CA			
102CALF	LEFT	SMT-IL	0.0	002LF	10CA			
120CALF	LEFT	R/A	2.0	040LF	12CA			
140CALF	LEFT	R/A	4.0	010LF	14CA			
150CALF	LEFT	R/A	5.0	020LF	15CA			
005CALF	RIGHT	R/A	0.0	005LF	00CA			95620-000CALF or -100CALF
025CALF	RIGHT	R/A	0.0	045LF	00CA			95620-020CALF or -120CALF
105CALF	LEFT	R/A	0.0	005LF	10CA			95620-000CALF or -100CALF
125CALF	LEFT	R/A	0.0	045LF	10CA			95620-020CALF or -120CALF

NOTES:

- MATERIAL:
 - HEADER ASSY:
 - PLASTIC HOUSING: LCP UL94V-0 BLACK - ABOVE PCB
 - LCP UL94V-0 NATURAL (WHITE) - BELOW PCB
 - PIN: PHOSPHOR BRONZE

- EJECT MECHANISM ASSY:
 - PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK
 - PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK
 - COVER PLATE, EJECT PLATE, LINK ARM,
 - PUSH ROD: STAINLESS STEEL
 - EMI CONTACT: PHOSPHOR BRONZE

- FINISH (PIN)
 - UNDER PLATING: 0.5um Ni
 - CONTACT AREA: 0.1um GOLD OVER
 - 0.5um Pd-Ni
 - 2.5um Sn-Pb

③ SOLDER TAIL DIM "X"	4.25±.1	3.5±.1	5.0±.1
	OTHERS	36,67	1,17,34,35,51,68

- RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

- SOLDER TAIL KEY/PCB LAYOUT:
 - R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
 - SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
 - SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

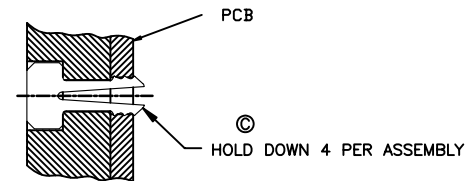
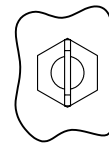
- IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.

- IF LEAD FREE P/N. THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008

- LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

9. BOARD KEEP OUT ZONE- PAGE 9

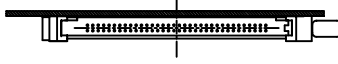
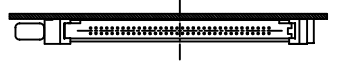
- SOLDERABLE HOLD DOWN



mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		Electronics FCI www.fciconnect.com	
ltr	ecn no	dr	date	linear	.X±.3	projection	title		
M					.XX±.13		5V EJECT HEADER ASSY		
				angles	.XXX±.051		product family MCS code		
				dr	G.CLEMENS 12/20/99	MM	size dwg no		
				enrg	D.BRANN 12/20/99		A4 95620		
				chr	D.BRANN 12/20/99	scale	sheet 3 of		
				appd	D.BRANN 12/20/99	1:1			
sheet index	revision sheet								

cage code

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN ④	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CA	RIGHT	R/A	0.0	500	10CA			
500CAH	RIGHT	R/A	0.0	500	10CA	93925-001		
501CA	RIGHT	SMT-STG	0.0	501	10CA			
502CA	RIGHT	SMT-IL	0.0	502	10CA			
503CA	RIGHT	SMT-IL	0.0	503	10CA			NO BOARD LOCATORS
520CA	RIGHT	R/A	2.0	540	12CA			
540CA	RIGHT	R/A	4.0	510	14CA			
550CA	RIGHT	R/A	5.0	520	15CA			
600CA	LEFT	R/A	0.0	500	00CA			
601CA	LEFT	SMT-STG	0.0	501	00CA			
602CA	LEFT	SMT-IL	0.0	502	00CA			
620CA	LEFT	R/A	2.0	540	02CA			
640CA	LEFT	R/A	4.0	510	04CA			
650CA	LEFT	R/A	5.0	520	05CA			
505CA	RIGHT	R/A	0.0	505	10CA			95620-500CA or -600CA
525CA	RIGHT	R/A	0.0	545	10CA			95620-520CA or -620CA
605CA	LEFT	R/A	0.0	505	00CA			95620-500CA or -600CA
625CA	LEFT	R/A	0.0	545	00CA			95620-520CA or -620CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:
PLASTIC HOUSING: LCP UL94V-0 BLACK - ABOVE PCB
LCP UL94V-0 NATURAL (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:

PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.1um GOLD OVER
0.5um Pd-Ni
SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

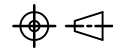
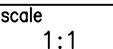
4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68

4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

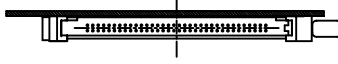
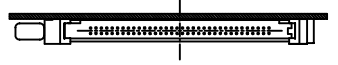
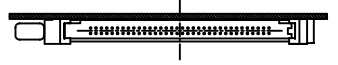
⑤ SOLDER TAIL KEY/PCB LAYOUT:

R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE-PAGE 9

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		Electronics FCI www.fciconnect.com		
ltr	ecn no	dr	date	linear	.X±.3	projection		title		
M					.XX±.13			5V EJECT HEADER ASSY		
					.XXX±.051					
				angles	0° ±2°	MM		product family	MCS	
				dr	G.CLEMENS			12/20/99	size	dwg no
				enr	D.BRANN			12/20/99	A4	95620
				chr	D.BRANN			12/20/99	scale	1:1
				appd	D.BRANN	12/20/99				
sheet index	revision sheet									

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN (4) ③	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CALF	RIGHT	R/A	0.0	500LF	10CA			
500CAHLF	RIGHT	R/A	0.0	500LF	10CA	93925-001		
501CALF	RIGHT	SMT-STG	0.0	501LF	10CA			
502CALF	RIGHT	SMT-IL	0.0	502LF	10CA			
503CALF	RIGHT	SMT-IL	0.0	503LF	10CA			
520CALF	RIGHT	R/A	2.0	540LF	12CA			NO BOARD LOCATORS
540CALF	RIGHT	R/A	4.0	510LF	14CA			
550CALF	RIGHT	R/A	5.0	520LF	15CA			
600CALF	LEFT	R/A	0.0	500LF	00CA			
601CALF	LEFT	SMT-STG	0.0	501LF	00CA			
602CALF	LEFT	SMT-IL	0.0	502LF	00CA			
620CALF	LEFT	R/A	2.0	540LF	02CA			
640CALF	LEFT	R/A	4.0	510LF	04CA			
650CALF	LEFT	R/A	5.0	520LF	05CA			
505CALF	RIGHT	R/A	0.0	505LF	10CA			95620-500CA or -600CA
525CALF	RIGHT	R/A	0.0	545LF	10CA			95620-520CA or -620CA
605CALF	LEFT	R/A	0.0	505LF	00CA			95620-500CA or -600CA
625CALF	LEFT	R/A	0.0	545LF	00CA			95620-520CA or -620CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:
PLASTIC HOUSING: LCP UL94V-0 BLACK - ABOVE PCB
LCP UL94V-0 NATURAL (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:

PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.1um GOLD OVER
0.5um Pd-Ni
SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68

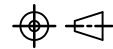
4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤ SOLDER TAIL KEY/PCB LAYOUT:

R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

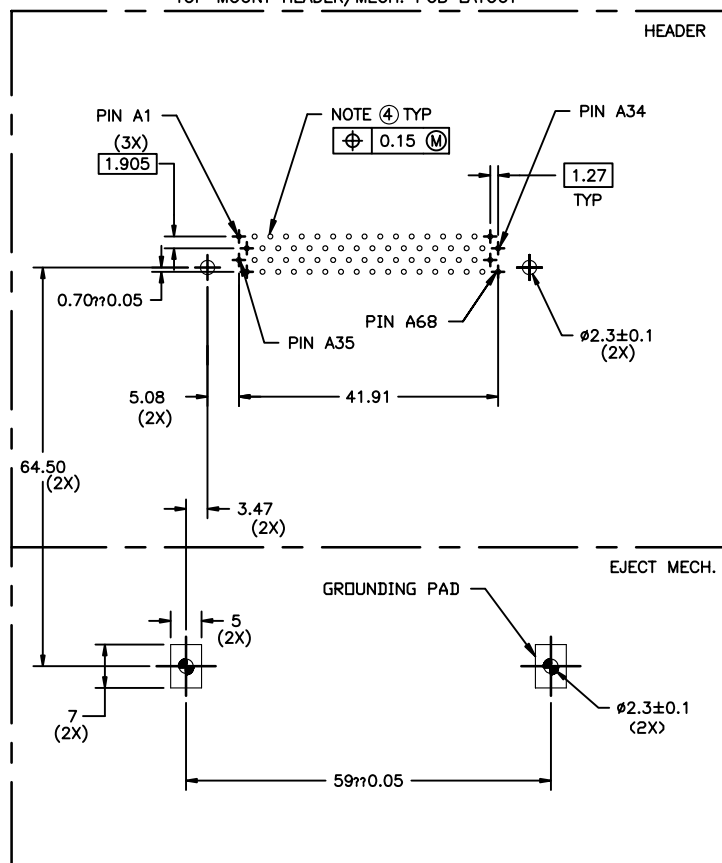
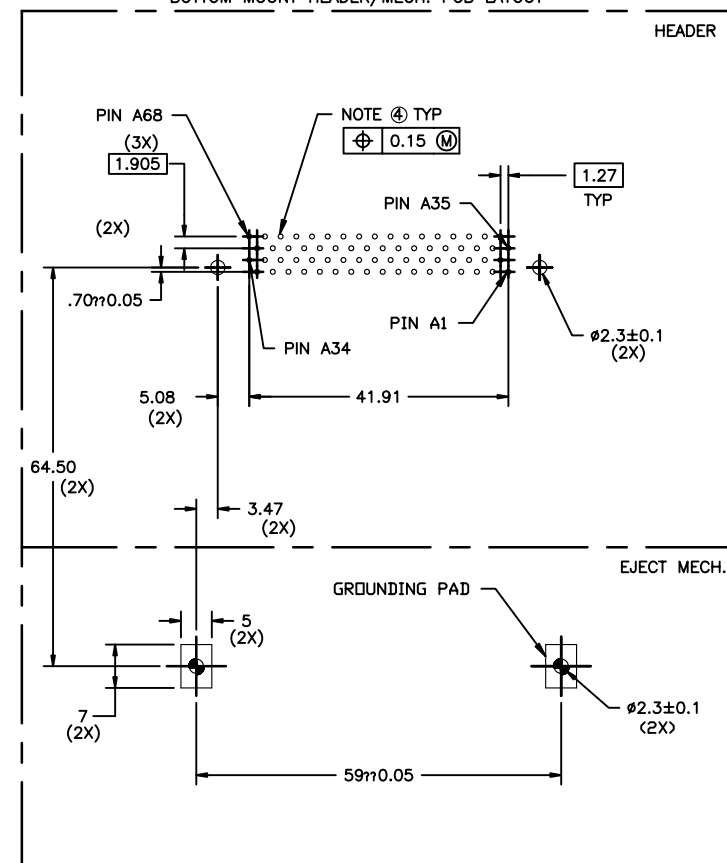
6. BOARD KEEP OUT ZONE-PAGE 9

- 7 IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION,
INFRA-RED OR VAPOR PHASE REFLOW OVEN.
SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION
WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- 8 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES
AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- 9 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		Electronics FCI www.fciconnect.com	
ltr	ecn no	dr	date	linear	.XX±.3	projection	title		
M					.XX±.13		5V EJECT HEADER ASSY		
				angles	.XXX±.051		product family MCS code		
				dr	G.CLEMENS 12/20/99	MM	size dwg no		
				enr	D.BRANN 12/20/99	scale	A4 95620		
				chr	D.BRANN 12/20/99		sheet 5 of		
				appd	D.BRANN 12/20/99	1:1			
sheet index	revision sheet								

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Single Mount Right Angle

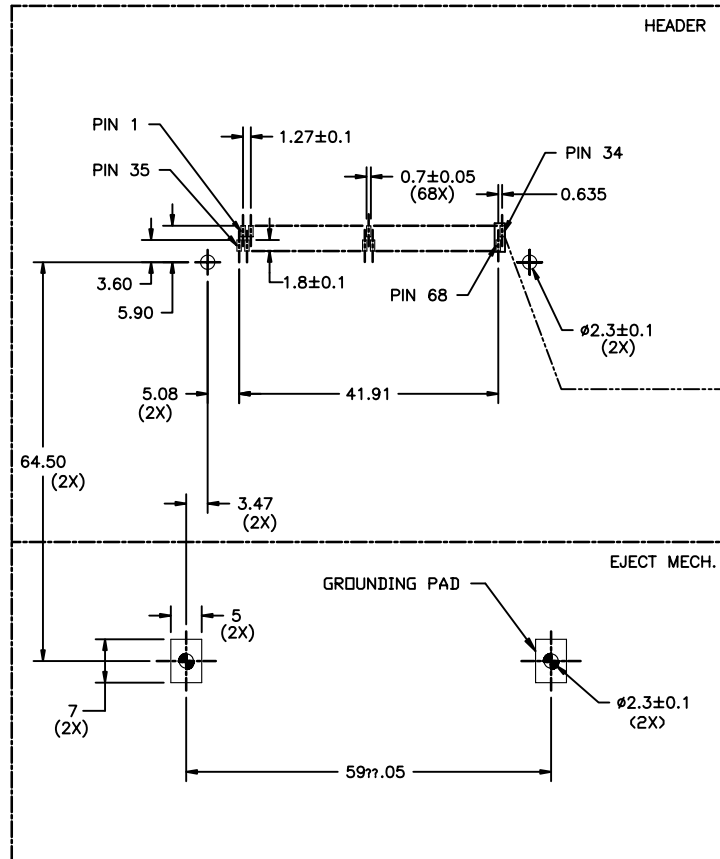
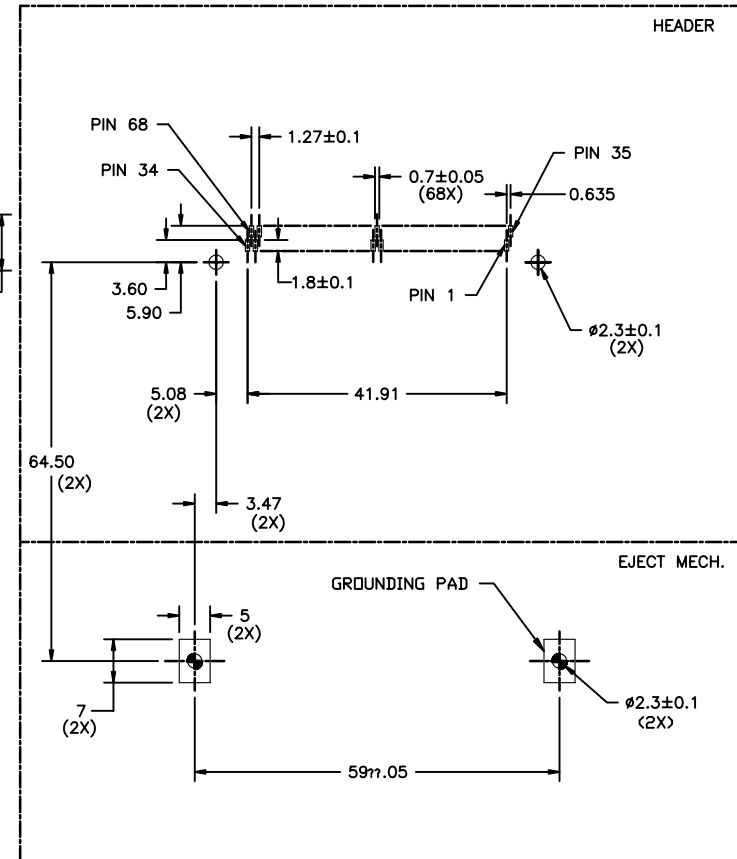
FIGURE "A"
TOP MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATIONFIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES ± 0.15 UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR HEADERS W/ STAND-OFF OPTIONS SEE SHEET 9 FIGURE A.
- 3 KEEP-OUT ZONE FOR HEADERS W/O STAND-OFF OPTIONS SEE SHEET 9 FIGURE B.
- ④ RECOMMENDED DIAMETER IS $\phi 1.0$.
FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE
AS SMALL AS $\phi 0.79$

mat'l. code				—				tolerances unless otherwise specified				CUSTOMER COPY		 Electronics FCI www.fciconnect.com																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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Surface Mount 2-Row

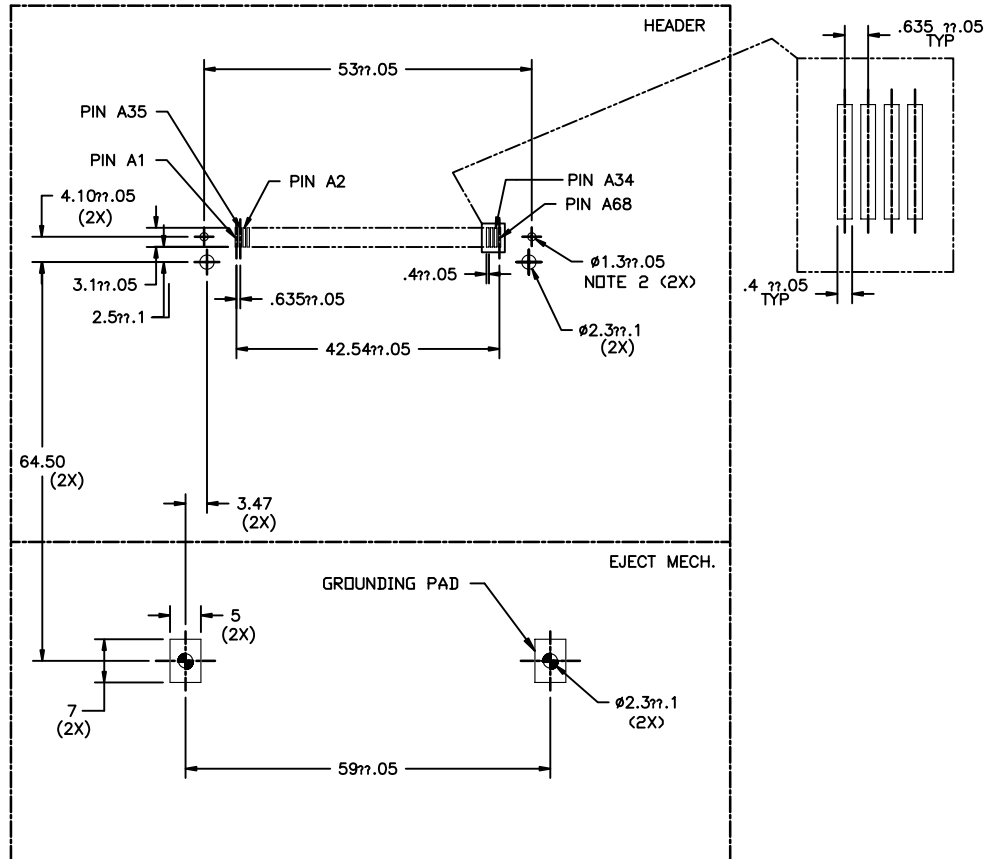
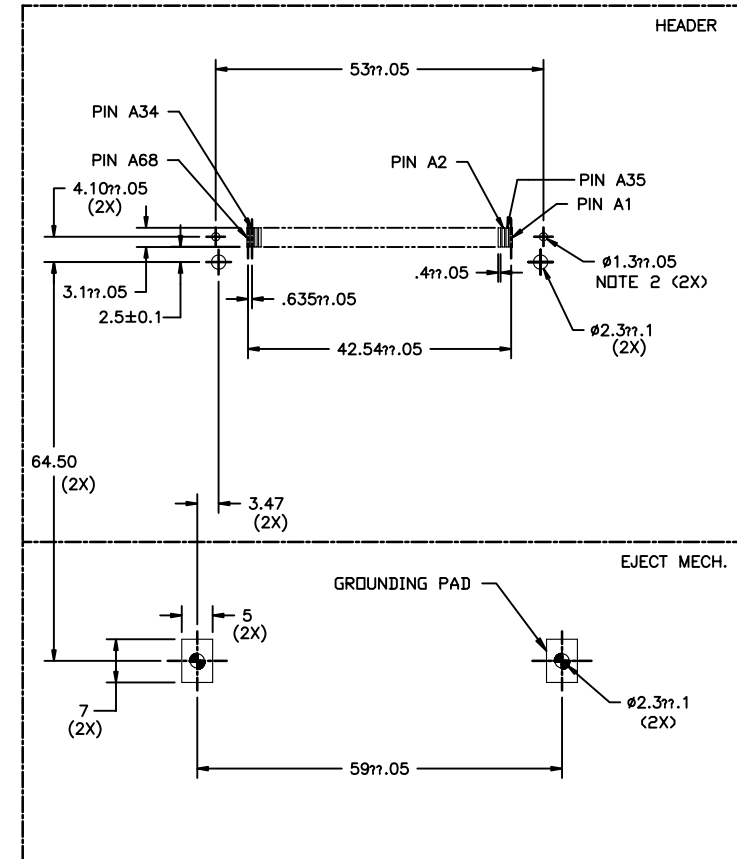
FIGURE "A"
TOP MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATIONFIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES ± 0.15 UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

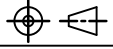
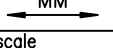
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				appd	D.BRANN 12/20/99				
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Surface Mount In-Line

FIGURE "A"
TOP MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATIONFIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES $\pm .15$ UNLESS NOTED.
- 2 THIS HOLE REQUIRED FOR HEADERS WITH BOARD LOCATOR.
- 3 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

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				appd	D.BRANN 12/20/99		size dwg no		
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