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LOC

DIST


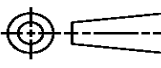
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	ECR-13-013108	5SEP2013	RS	LZ

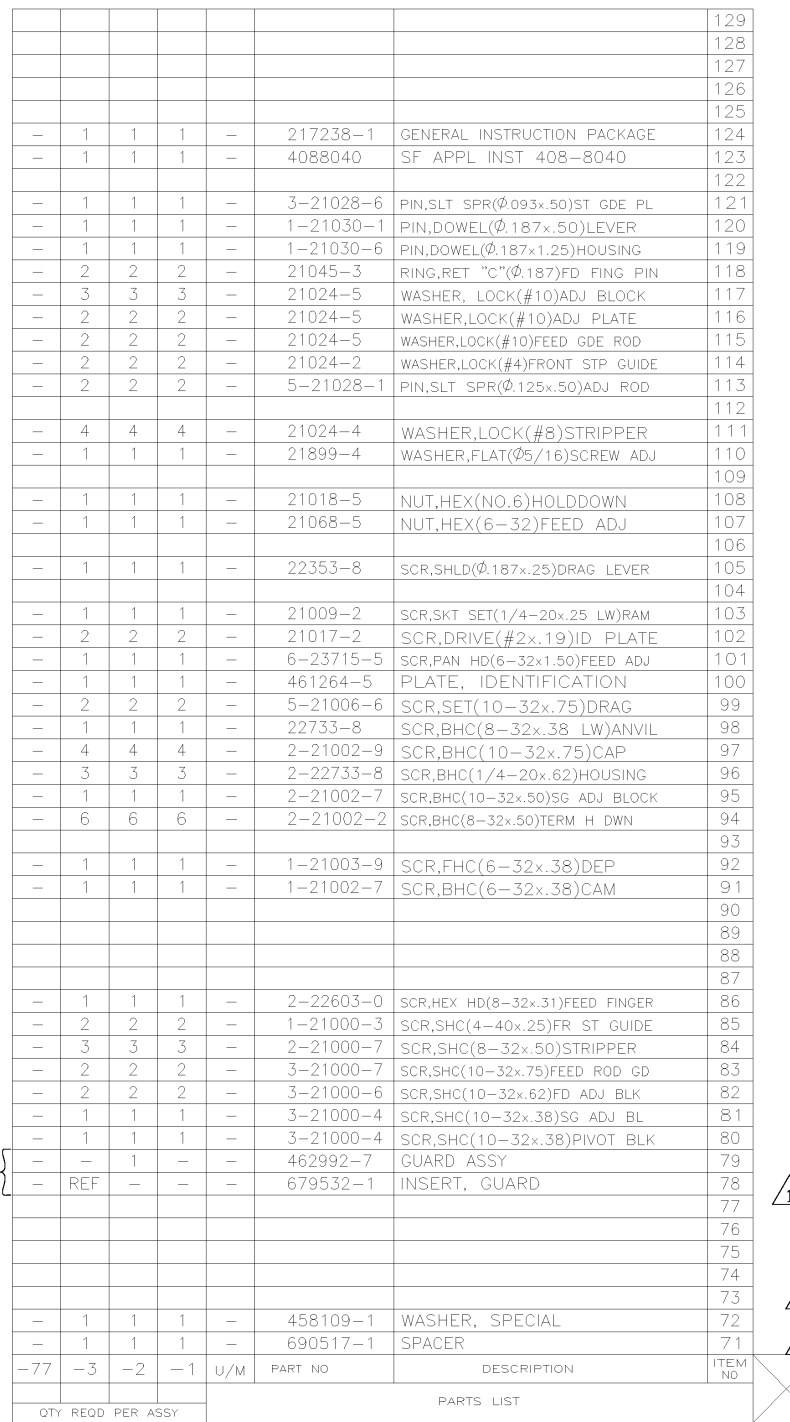
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151853-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385612  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1385612

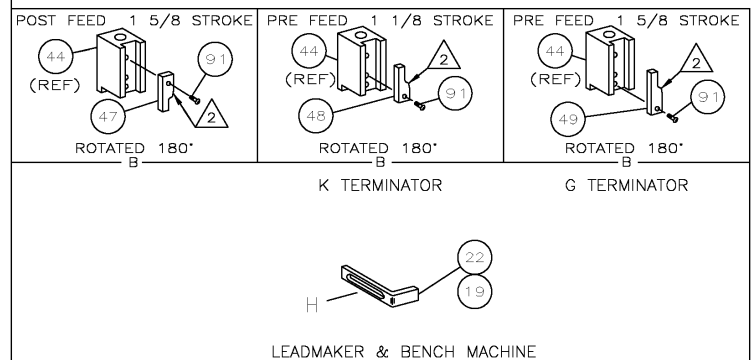
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385612	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV D2

		2				1	
LOC	DIST	REVISIONS					
A	66	P	LIR	DESCRIPTION	DATE	OWN	APVD
		D1		ECP-11-020807	10-2011	RS	SX
-1	LEADMAKER		MECH POST FEED				
-2	BENCH MODEL K		MECH PRE FEED				
-3	BENCH MODEL G		MECH PRE FEED				



—	1	1	1	—	22594-8	NUT,HEX(1/2-20)	70
—	1	1	1	—	240628-1	PLATE, ADJUSTMENT	69
—	1	1	1	—	240626-1	SHAFT, PIVOT	68
—	1	1	1	—	240633-1	BUSHING	67
—	1	1	1	—	455680-1	LEVER, INTERMEDIATE	66
—	1	1	1	—	240629-1	BLOCK, PIVOT	65
—	1	1	1	—	240632-2	SCREW, ADJ FEED ROD	64
—	1	1	1	—	240659-3	PIN, CAM ROLLER	63
—	1	1	1	—	240658-1	ROLLER, CAM	62
—	1	1	1	—	454398-2	ROD, FEED	61
—	1	1	1	—	454178-1	GUIDE, FEED ROD	60
—	1	1	1	—	454220-1	CAP, RAM	59
—	1	1	1	—	454485-1	HOUSING	58
							57
—	1	1	1	—	3-694433-0	PAWL, FEED	56
—	1	1	1	—	240624-1	PIN, FEED FINGER	55
—	1	1	1	—	691499-1	SPRING, FEED FINGER	54
—	1	1	1	—	690541-1	HOLDER, FEED FINGER	53
—	1	1	1	—	455679-2	LEVER, TERMINAL FEED ARM	52
—	1	1	1	—	811242-2	BUMPER, HOLDDOWN	51
—	1	1	1	—	690753-1	SPACER, TONKER	50
—	1	—	—	—	690602-6	CAM, PRE-FEED 1 5/8 ST	49
—	—	1	—	—	690602-5	CAM, PRE-FEED 1 1/8 ST	48
—	—	—	1	—	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
—	1	1	1	—	690191-1	PLUG, NYLON	45
—	1	1	1	—	819307-6	RAM	44
							43
							42
—	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
							40
—	1	1	1	—	690125-1	SHIM	39
—	1	1	1	—	469367-1	SPACER, FINE ADJUST	38
—	1	1	1	—	879103-2	FINE ADJUST HEAD SUBASSY	37
							36
							35
—	1	1	1	—	690786-3	SUPPORT, TERMINAL	34
—	1	1	1	—	318055-4	PLATE, BASE	33
—	1	1	1	—	690432-3	SCREW, ADJUSTMENT	32
							31
—	1	1	1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
—	1	1	1	—	5-458144-0	PLATE, STRIP GUIDE	29
—	1	1	1	—	455888-6	SPACER, FRONT SHEAR DEP	28
—	2	2	2	—	1-22284-0	SPRING, DRAG	27
—	1	1	1	—	240793-1	LEVER, DRAG RELEASE	26
—	1	1	1	—	240792-1	DRAG, TERMINAL	25
—	1	1	1	—	9-690504-0	GUIDE, STRIP (REAR)	24
—	1	1	1	—	1-690438-0	GUIDE, STRIP (FRONT)	23
—	—	—	1	—	690472-2	STRIPPER	22
—	1	1	1	—	4-22284-9	SPRING, FEED RETURN	21
							20
—	1	1	—	—	691353-1	STRIPPER	19
							18
							17
							16
							15
							14
							13
—	1	1	1	—	3-22280-3	SPRING, SHEAR	12
—	1	1	1	—	690461-3	STOP, SHEAR	11
—	1	1	1	—	679625-4	HOLDER, SHEAR (FRONT)	10
—	1	1	1	—	318059-4	SHEAR, FLOAT (FRONT)	9
1	1	1	1	—	3-318711-5	ANVIL	8
							7
							6
—	1	1	1	—	122399-4	DEPRESSOR, SHEAR (FRONT)	5
—	1	1	1	—	3-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	1	—	5-854830-5	CRIMPER, INSULATION	3
—	1	1	1	—	2-455888-7	SPACER, CRIMPER	2
1	1	1	1	—	1-456414-1	CRIMPER, WIRE	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP  
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
6. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

7. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.