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SCALE: N.T.S.	UNLESS OTHERWISE SPECIFIED:	ASTRO TOOL CORP. 21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006			
DRAWN BY: DYO	DECIMALS: XXX ± .005	CAGE 58164			
DATE: 01-05-10	XX ± .010	DESCRIPTION: ENVELOPE DRAWING: 616413			
APPROVED: REV. A	± .030	POSITIONER (M22520/2-27)			
DESCRIPTION: NEW RELEASE.	BY: DYO	DATE: 01-05-10	ANGLES: ± 1°	PART NO. B 616413-ENV	
NOTES: 1. THIS IS AN ACAD DRAWING DO NOT CHANGE MANUALLY.					