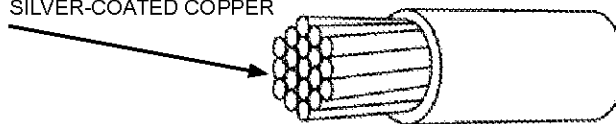


# SPECIFICATION CONTROL DRAWING

55A0112

|                                                                                                          |                 |                |
|----------------------------------------------------------------------------------------------------------|-----------------|----------------|
| TITLE<br>WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED,<br>LIGHTWEIGHT, GENERAL PURPOSE, 600 VOLT | Date<br>28MAR11 | Revision<br>R1 |
| This specification sheet forms a part of the latest issue of Raychem Specification 55A.                  |                 |                |

CONDUCTOR - SILVER-COATED COPPER



INSULATION - RADIATION-CROSSLINKED,  
MODIFIED ETFE

TABLE I. CONSTRUCTION DETAILS

| PART NUMBER<br>1/ | WIRE<br>SIZE<br>(AWG) | CONDUCTOR<br>STRANDING<br>(number x AWG) | DIAMETER OF<br>STRANDED<br>CONDUCTOR<br>(in.) |         | FINISHED WIRE                                      |                   |                                     |
|-------------------|-----------------------|------------------------------------------|-----------------------------------------------|---------|----------------------------------------------------|-------------------|-------------------------------------|
|                   |                       |                                          | MINIMUM                                       | MAXIMUM | MAXIMUM<br>RESISTANCE<br>AT 20°C<br>(ohms/1000 ft) | DIAMETER<br>(in.) | MAXIMUM<br>WEIGHT<br>(lbs/1000 ft.) |
| 55A0112-30-*      | 30                    | 7 x 38                                   | .011                                          | .012    | 100.7                                              | .024 ± .002       | .66                                 |
| 55A0112-28-*      | 28                    | 7 x 36                                   | .014                                          | .015    | 63.8                                               | .027 ± .002       | .91                                 |
| 55A0112-26-*      | 26                    | 19 x 38                                  | .018                                          | .019    | 38.4                                               | .032 ± .002       | 1.4                                 |
| 55A0112-24-*      | 24                    | 19 x 36                                  | .023                                          | .025    | 24.3                                               | .037 ± .002       | 2.0                                 |
| 55A0112-22-*      | 22                    | 19 x 34                                  | .029                                          | .030    | 15.1                                               | .043 ± .002       | 2.8                                 |
| 55A0112-20-*      | 20                    | 19 x 32                                  | .037                                          | .039    | 9.19                                               | .050 ± .002       | 4.3                                 |
| 55A0112-18-*      | 18                    | 19 x 30                                  | .046                                          | .048    | 5.79                                               | .060 ± .002       | 6.5                                 |
| 55A0112-16-*      | 16                    | 19 x 29                                  | .052                                          | .054    | 4.52                                               | .068 ± .002       | 8.3                                 |
| 55A0112-14-*      | 14                    | 19 x 27                                  | .065                                          | .068    | 2.88                                               | .085 ± .003       | 13.0                                |
| 55A0112-12-*      | 12                    | 37 x 28                                  | .084                                          | .087    | 1.90                                               | .103 ± .003       | 19.7                                |
| 55A0112-10-*      | 10                    | 37 x 26                                  | .106                                          | .112    | 1.19                                               | .128 ± .006       | 32.3                                |
| 55A0112- 8-*      | 8                     | 133 x 29                                 | .158                                          | .169    | .658                                               | .188 ± .008       | 60.5                                |

TABLE II. PERFORMANCE DETAILS

| PART NUMBER<br>1/ | BEND TESTING                                      |              |                                                   |              |
|-------------------|---------------------------------------------------|--------------|---------------------------------------------------|--------------|
|                   | MANDREL DIAMETER<br>(inch) (± 3%)                 |              | WEIGHT<br>(lb) (± 3%)                             |              |
|                   | IMMERSION,<br>LIFE CYCLE AND<br>ACCELERATED AGING | COLD<br>BEND | IMMERSION,<br>LIFE CYCLE AND<br>ACCELERATED AGING | COLD<br>BEND |
| 55A0112-30-*      | .250                                              | .375         | .125                                              | .500         |
| 55A0112-28-*      | .250                                              | .375         | .125                                              | .500         |
| 55A0112-26-*      | .375                                              | .500         | .125                                              | .500         |
| 55A0112-24-*      | .375                                              | .500         | .250                                              | 1.00         |
| 55A0112-22-*      | .500                                              | .750         | .375                                              | 1.00         |
| 55A0112-20-*      | .500                                              | .750         | .500                                              | 1.00         |
| 55A0112-18-*      | .500                                              | 1.00         | .500                                              | 1.00         |
| 55A0112-16-*      | .750                                              | 1.00         | .750                                              | 1.00         |
| 55A0112-14-*      | 1.00                                              | 1.50         | 1.00                                              | 3.00         |
| 55A0112-12-*      | 1.50                                              | 2.00         | 1.50                                              | 3.00         |
| 55A0112-10-*      | 2.00                                              | 3.00         | 1.50                                              | 3.00         |
| 55A0112- 8-*      | 3.00                                              | 4.00         | 4.00                                              | 6.00         |

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.  
TE CONNECTIVITY also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER. AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

The TE logo, TE CONNECTIVITY and Raychem are trademarks.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.  
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



TE CONNECTIVITY Wire & Cable  
501 Oakside Avenue  
Redwood City, CA 94063-3800  
Phone: 1-800-227-8816  
Fax: 1-650-361-6297

## WIRE RATINGS AND ADDITIONAL REQUIREMENTS

**TEMPERATURE RATING: 200°C**

Maximum continuous conductor temperature

**VOLTAGE RATING: 600 volts (rms) at sea level**
**ACCELERATED AGING (CROSSLINKING PROOF): 300 ± 3°C for 7 hours**
**BLOCKING: 230 ± 3°C for 24 hours**
**COLOR: white preferred**
**CONCENTRICITY: 70% (minimum)**
**FLAMMABILITY: Procedure 1, 3 seconds (maximum); 3 in. (maximum); no flaming of facial tissue**
**HUMIDITY RESISTANCE: Insulation Resistance,**

5000 megohms for 1000 ft. (minimum) for AWG 30 - 10

3000 megohms for 1000 ft. (minimum) for AWG 8

**IDENTIFICATION, COLOR STRIPING AND BAND DURABILITY:**

125 cycles (250 strokes) (minimum), 500 g weight

**IMMERSION: Diameter increase 5% (maximum); no cracking, no dielectric breakdown**
**INSULATION ELONGATION AND TENSILE STRENGTH:**

Elongation, 75% (minimum)

Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum)

**INSULATION FLAWS:**

Spark Test, 5.7 kV (rms) at 3 kHz

Impulse Dielectric Test, 8.0 kV (peak)

**INSULATION RESISTANCE:**

5000 megohms for 1000 ft. (minimum) for AWG 30 - 10

3000 megohms for 1000 ft. (minimum) for AWG 8

**INSULATION THICKNESS: 0.005 in. (minimum)**
**LIFE CYCLE: 230 ± 3°C for 500 hours**
**LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours**
**SHRINKAGE: 230 ± 3°C for 6 hours, 0.125 in. (maximum) in 12 in.**
**SOLDERABILITY: Per MIL-STD-202, Method 208, without steam aging, N/A for AWG 10 and 8**
**SMOKE TEST: 250 ± 5°C. No visible smoke**
**SURFACE RESISTANCE: 500 megohms-in. (minimum), both readings**
**THERMAL SHOCK RESISTANCE: 200 ± 3°C,**

0.060 in. (maximum) for AWG 30 - 12

0.100 in. (maximum) for AWG 10 - 8

**VOLTAGE WITHSTAND TEST (Post Environmental): 2500 volts (rms), 60 Hz**
**WRAP TEST: 313 ± 3°C for 2 hours**
**PART NUMBER:**

The "" in the part numbers on page 1 shall be replaced by a color code designator.

1/ Example: AWG 22, white: 55A0112-22-9

AWG 22, white with black stripe: 55A0112-22-90

1/ See footer section on page 1