

Part Number: 9478115002
 Frequency Range: Dimensions
 Description: 78 E CORE
 Application: Inductive Components
 Where Used: Closed Magnetic Circuit
 Part Type: E Cores
 Generic Name: E42/20

Mechanical Specifications

Weight: 112.000(g)

Part Type Information

The E core geometry offers an economical design approach for a wide range of inductive applications. The 77 and 78 materials are used in a variety power designs.

-Part number is for a single core.

-E cores can be supplied with the center post gapped to a mechanical dimension. E cores can also be gapped to an AI value. These cores will be supplied as sets. For any gapped E core requirement contact our customer service group.

-AI value is measured at 1 kHz, < 10 gauss.

-See www.fair-rite.com/newfair/pdf/Directcurrent.pdf for document 'The Effect of Direct Current on the Inductance of a Ferrite Core', Figure 4 for information on AI vs. gap length.

-Fair-Rite equivalents to lamination sizes:

| | | | |
|-------|------------|------|------------------------|
| E2829 | 9477019002 | E375 | 9477375002 |
| E187 | 9477016002 | E21 | 9477500002 |
| E2425 | 9477015002 | E625 | 9477625002, 9478625002 |

-Explanation of Part Numbers: Digits 1&2 = product class and 3&4 = material grade.



Mechanical Specifications

| Dim | mm | mm tol | nominal inch | inch misc. |
|-----|-------|-----------|-----------------|---------------|
| A | 42.00 | ±0.7 | 1.654 | - |
| B | 21.20 | ±0.3 | 0.835 | - |
| C | 19.85 | ±0.35 | 0.781 | - |
| D | 15.15 | ±0.3 | 0.596 | - |
| E | 29.50 | min | 1.161 | min |
| F | 11.90 | ±0.3 | 0.469 | - |
| G | - | - | - | - |
| H | - | - | - | - |
| J | - | - | - | - |
| K | - | - | - | - |

Electrical Specifications

| Typical Impedance (Ω) | |
|--------------------------------|--|
| | |

| Electrical Properties | |
|--------------------------------|-----------|
| A_L (nH) | 5200 ±25% |
| A_e (cm ²) | 2.35000 |
| $\sum I/A$ (cm ⁻¹) | 4.17 |
| l_e (cm) | 9.79 |
| V_e (cm ³) | 23.10000 |
| A_{min} (cm ²) | 2.310 |

Land Patterns

| V | W ref | X | Y | Z |
|---|----------|---|---|---|
| - | - | - | - | - |
| - | - | - | - | - |

Winding Information

| Turns Tested | Wire Size | 1st Wire Length | 2nd Wire Length |
|-----------------|--------------|--------------------|--------------------|
| - | - | - | - |

Reel Information

| Tape Width mm | Pitch mm | Parts 7 " Reel | Parts 13 " Reel | Parts 14 " Reel |
|------------------|-------------|-------------------|--------------------|--------------------|
| - | - | - | - | - |

Package Size

| Pkg Size |
|----------|
| - (-) |

Connector Plate

| # Holes | # Rows |
|---------|--------|
| - | - |

Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

$\sum I/A$ - Core Constant

A_e - Effective Cross-Sectional Area

A_L - Inductance Factor ($\frac{L}{N^2}$)

N/AWG - Number of Turns/Wire Size for Test Coil

l_e - Effective Path Length

V_e - Effective Core Volume

NI - Value of dc Ampere-turns



Ferrite Material Constants

| | |
|---------------------------------------|--|
| Specific Heat | 0.25 cal/g/°C |
| Thermal Conductivity | 10x10 ⁻³ cal/sec/cm/°C |
| Coefficient of Linear Expansion | 8 - 10x10 ⁻⁶ /°C |
| Tensile Strength | 4.9 kgf/mm ² |
| Compressive Strength | 42 kgf/mm ² |
| Young's Modulus | 15x10 ³ kgf/mm ² |
| Hardness (Knoop) | 650 |
| Specific Gravity | ≈ 4.7 g/cm ³ |

The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.

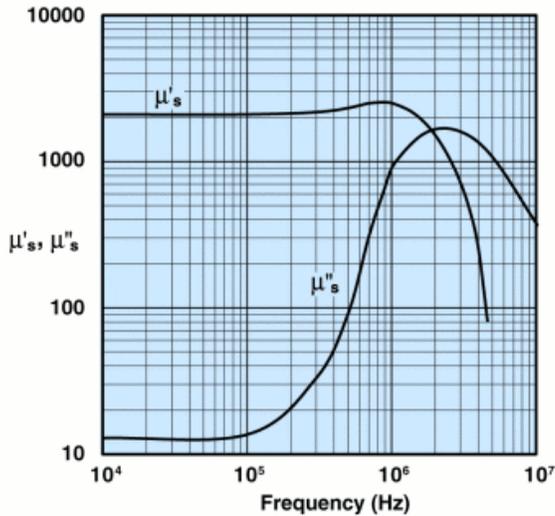
See next page for further material specifications.



78 Material Characteristics:

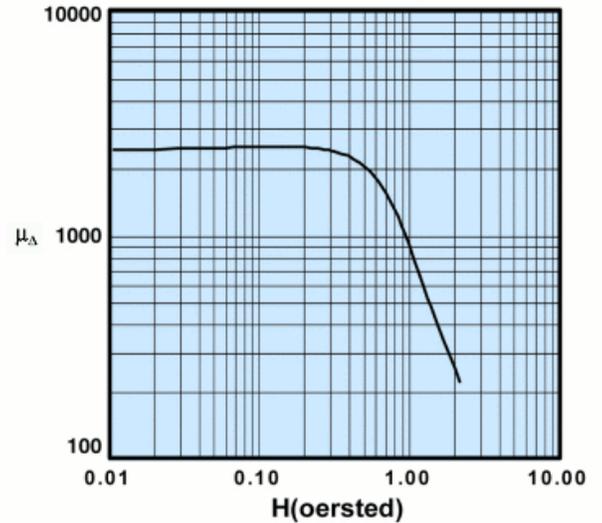
| Property | Unit | Symbol | Value |
|--|------------------|---------------------|-----------------|
| Initial Permeability @ B < 10 gauss | | μ_i | 2300 |
| Flux Density @ Field Strength | gauss oersted | B H | 4800 5 |
| Residual Flux Density | gauss | B_r | 1500 |
| Coercive Force | oersted | H_c | 0.20 |
| Loss Factor @ Frequency | 10^{-6} MHz | $\tan \delta \mu_i$ | 4.5 0.1 |
| Temperature Coefficient of Initial Permeability (20 -70°C) | %/°C | | 1.0 |
| Curie Temperature | °C | T_c | >200 |
| Resistivity | Ω cm | ρ | 2×10^2 |

Complex Permeability vs. Frequency

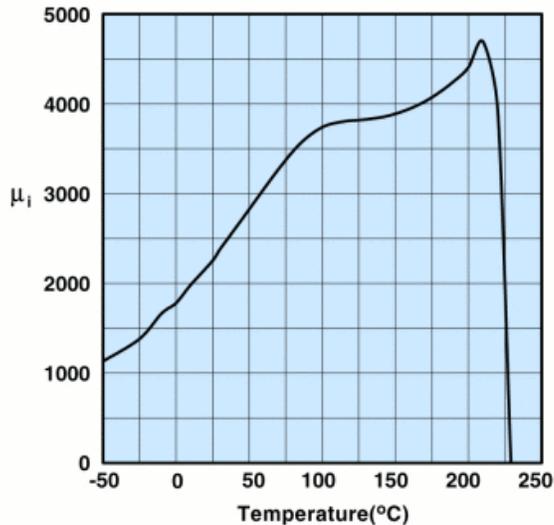


Measured on an 18/10/6mm toroid using the HP 4284A and the HP 4291A.

Incremental Permeability vs. H

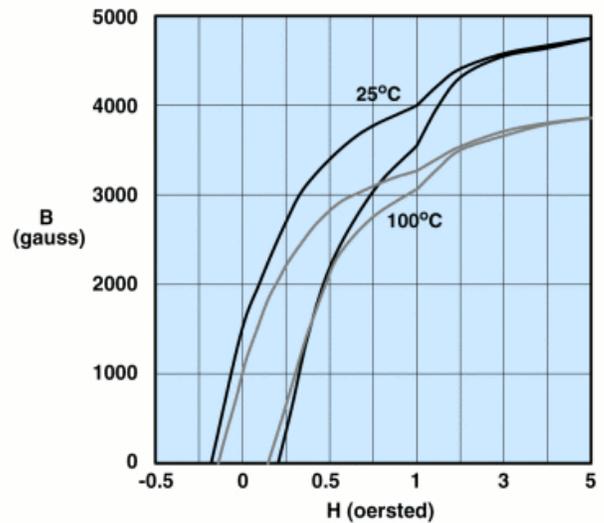


Initial Permeability vs. Temperature



Measured on an 18/10/6mm toroid at 100kHz.

Hysteresis Loop



Measured on an 18/10/6mm toroid at 10kHz.



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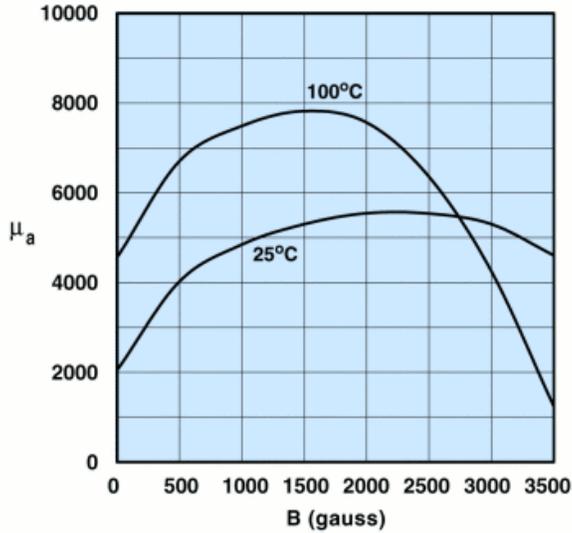
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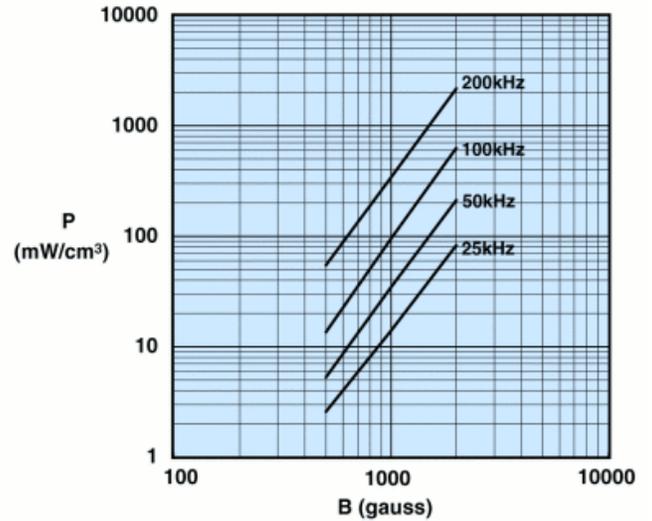


Amplitude Permeability vs. Flux Density



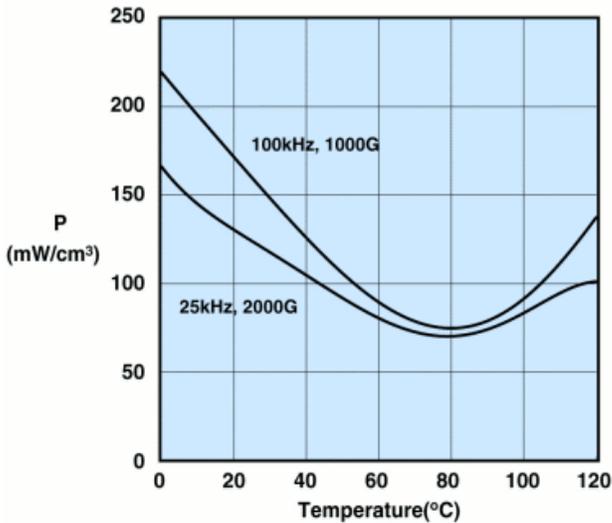
Measured on an 18/10/6mm toroid at 10kHz.

Power Loss Density vs. Flux Density



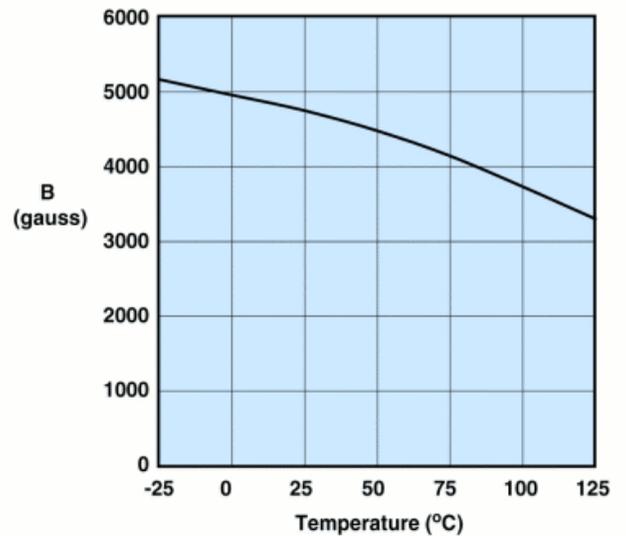
Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

Power Loss Density vs. Temperature



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.

Flux Density vs. Temperature



Measured on an 18/10/6 mm toroid at 10kHz and H=5 oersted.