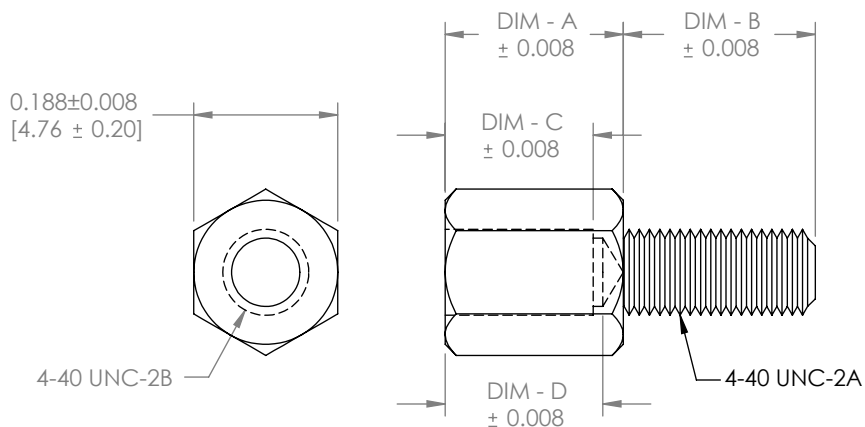


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TABLE - A

P/N	DIM - A	DIM - B	DIM - C	DIM - D
SDG250	.232 [5.89]	.250 [6.35]	.193 [4.90]	.205 [5.21]
SDG300	.232 [5.89]	.300 [7.62]	.193 [4.90]	.205 [5.21]
SDG400	.232 [5.89]	.400 [10.16]	.193 [4.90]	.205 [5.21]
SDG400S	.197 [5.00]	.400 [10.16]	.154 [3.91]	.166 [4.22]
SDG400XS	.160 [4.06]	.400 [10.16]	.094 [2.39]	.128 [3.25]
SDG450XS	.160 [4.06]	.450 [11.43]	.094 [2.39]	.128 [3.25]
SDG500	.232 [5.89]	.500 [12.70]	.193 [4.90]	.205 [5.21]



JACK-SCREW

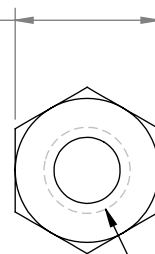
NOTE:

MATERIAL:
JACKSCREW: BRASS
HEX NUT: STEEL
LOCK WASHER: STEEL

FINISH:
JACKSCREW: NICKEL PLATED
HEX NUT: NICKEL PLATED
LOCK WASHER: NICKEL PLATED

MISCELLANEOUS:
PACKAGING: SEAL 50 JACK-SCREWS, 50 LOCK-WASHERS, AND 50 HEX NUTS INTO AN L-COM LOGO BAG.

0.188±0.008
[4.76 ± 0.20]



4-40 UNC-2B

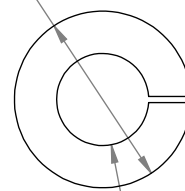
HEX NUT

0.08 ± 0.01
[2.03 ± 0.25]



JACK-SCREW

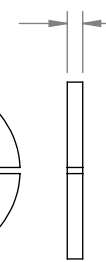
Ø0.23 ± 0.01
[5.84 ± 0.25]



Ø0.12 ± 0.01
[3.005 ± 0.25]

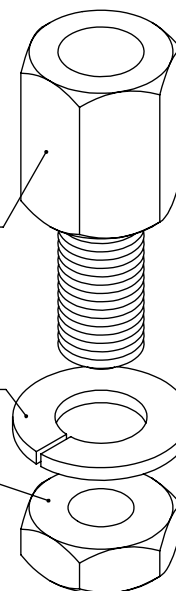
LOCK WASHER

0.03 ± 0.01
[0.76 ± 0.25]



SPLIT LOCK-WASHER

HEX NUT



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES [mm] DIMENSIONAL TOLERANCES: .X = ±.1 .XX = ±.01 .XXX = ±.005 ANGULAR TOLERANCES: ALL = ± 1° PROJECTION	APPROVALS	DATE	 45 BEECHWOOD DRIVE NORTH ANDOVER, MA 01845	
	DRAWN BY B.MAZEJKA	02/12/2004		
	CHECKED BY D.PARHAM	02/18/2004	CATEGORY	
	APPROVED BY R.CARRICK	02/18/2004	D-SUBMINIATURE	
CONFIGURATION DETAILS OF UNDIMENSIONED FEATURES MAY VARY			PRODUCT DESCRIPTION	
COLOR VARIATIONS MAY OCCUR			SDG 4-40 HEX JACK-SCREW KIT	
SIZE A		FSCM NO. 43321	DWG. NO. SDG250	REV. F
SCALE: NONE		CAD FILE: SDG250.SLDDRW		SHEET 1 OF 1