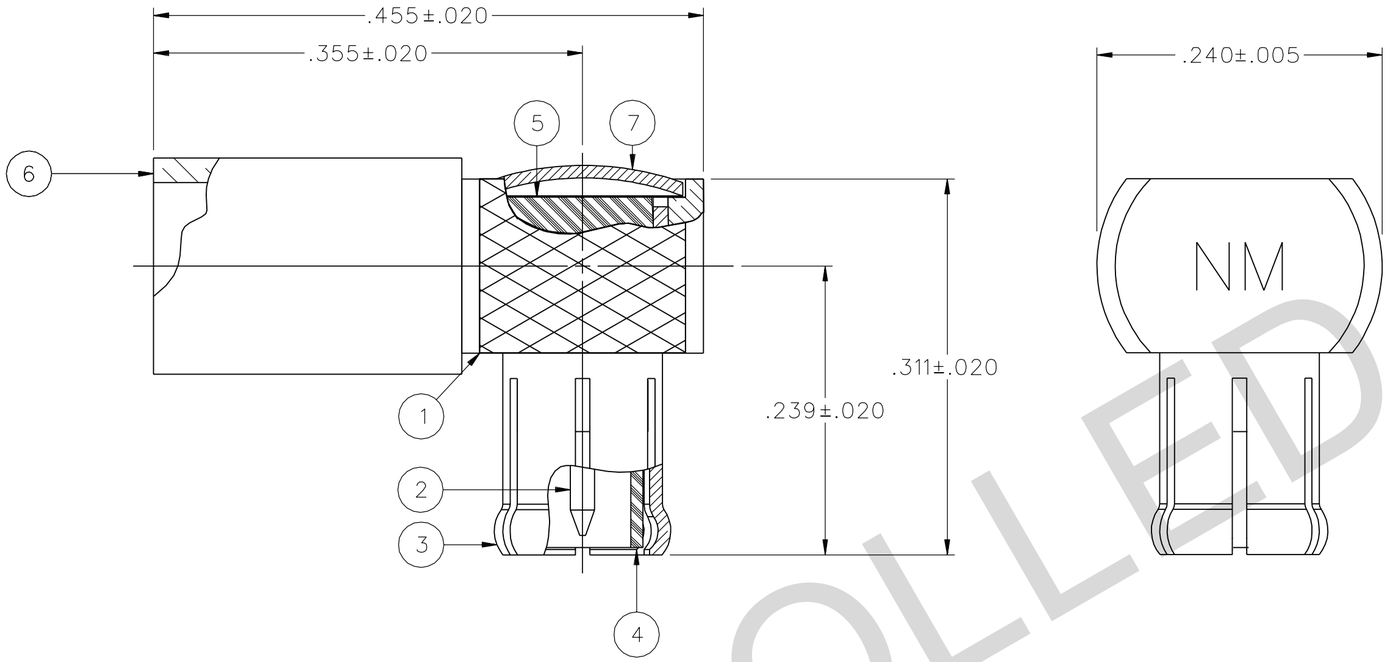
PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ INSULATOR	ITEM ⑥ CRIMP SLEEVE	ITEM ⑦ END CAP
133-9404-101	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN
133-9404-104	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-6 GHz
VSWR: 1.07+.04F MAX (F IN GHz)
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 10000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 5 MILLIOHM MAX, AFTER ENVIRONMENTAL 15 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
BODY TO CABLE - INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MINIMUM AT 70,000 FEET
INSERTION LOSS: .2 DB MAX AT 1 GHz
RF LEAKAGE: -55 DB AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHz

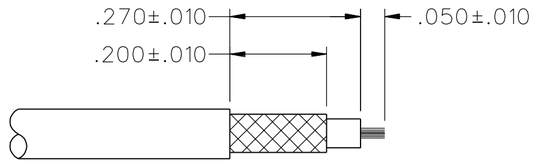
MECHANICAL:

ENGAGE/DISENGAGE FORCE: 5.6 LBS MAX ENGAGEMENT
1.0/8.0 LBS MIN/MAX DISENGAGEMENT
CONTACT RETENTION FORCE: 2.3 LBS MIN AXIAL FORCE
CONTACT RETENTION TORQUE: NOT APPLICABLE
COUPLING MECHANISM RETENTION: NOT APPLICABLE
CABLE ACCEPTABILITY: RG 188 DOUBLE SHIELDED, RG 316 DOUBLE SHIELDED
CABLE HEX CRIMP SIZE: .151
CABLE RETENTION: 25 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION F
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION B
VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. CONNECTOR MARKED "NM" FOR NON-MAGNETIC.



CABLE STRIP DIMENSIONS

4:1

DRAWING NO.
C - 133-9404-101/110

0	REVISIONS								
ENGINEERING RELEASE									
1	7-21-03	RH	TAK	RJB					ECN 48905
COPPER ALLOY WAS COPPER COPPER ALLOY WAS BRASS VERSION UPDATE									
2	1-12-07	PAT	JDS	TAK				2-8-07	ECN 50903
VERSION UPDATE ********** * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIFI- * * CATION OR PART NUMBER ADDITION ONLY. * **********									
2a	1-22-09	PAT	RJB	MJU	RB	JCN		1-27-09	ECN 51748

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED DECIMALS / mm .XX ——— ——— .XXX ——— ——— MATL ——— FINISH ———	DRAWN BY RSH	DATE 3-6-03	EMERSON Network Power Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256
	CHECKED BY TAK	DATE 7-25-03	TITLE PLUG ASSEMBLY RIGHT ANGLE, NON-MAGNETIC MCX, RG 316 DS
	APPROVED BY RJB	DATE 7-25-03	
	RELEASE DATE 7-25-03		SHEET 2 OF 2
	U/M INCH	SCALE 10:1	DRAWING NO. C - 133-9404-101/110