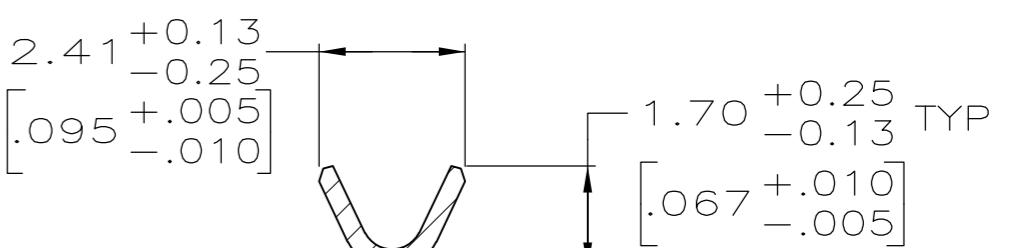
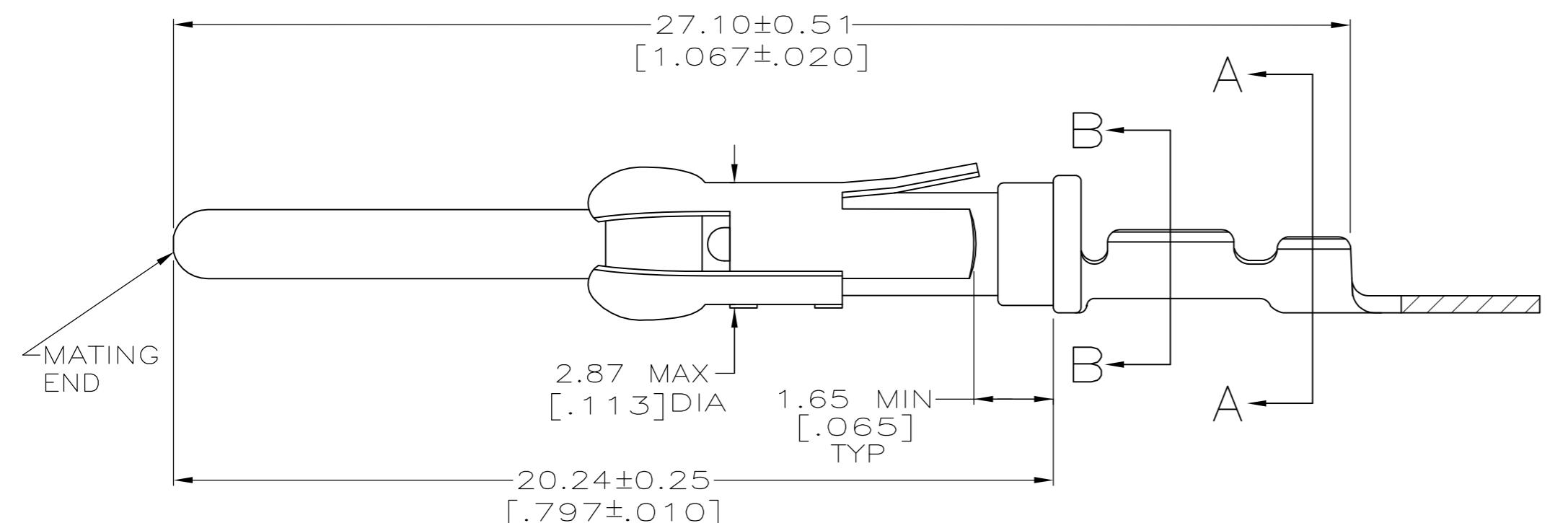
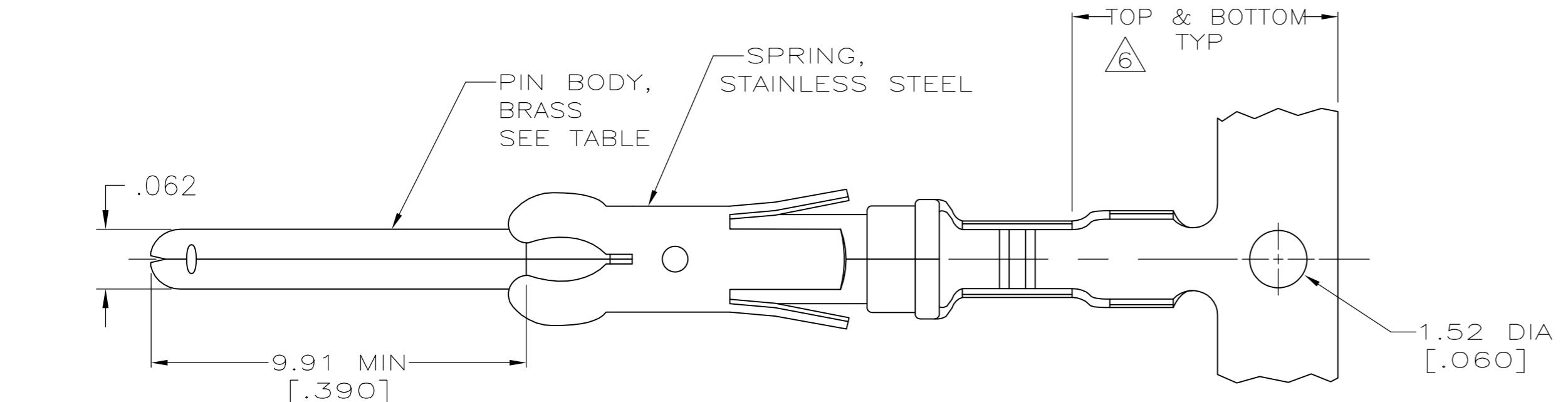
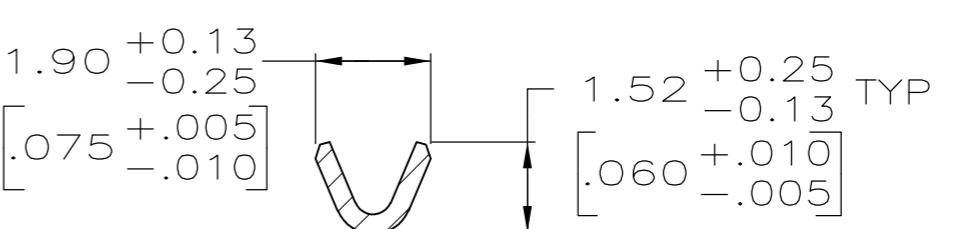


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REVISIONS  
LOC FT DIST 0  
P LTR AH REVISED PER ECO-12-012316  
DATE 05JUL12 DWN KH MZ APVD



SECTION A-A



SECTION B-B

1 REVERSE REELED FOR MINI-APPLICATOR.

2  $0.76\mu\text{m}$  [.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH  $1.27\mu\text{m}$  [.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PLATE. CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A ( CONTROLLED ENVIRONMENT APPLICATIONS ).

3  $0.76\mu\text{m}$  [.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO  $0.25\mu\text{m}$  [.000010] ON REMAINDER, OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PLATE. GOLD FLASH ALL OVER. CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A ( CONTROLLED ENVIRONMENT APPLICATIONS ).

4  $0.38\mu\text{m}$  [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH  $1.27\mu\text{m}$  [.000050] MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PER QQ-N-290.

5  $1.27\mu\text{m}$  [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER  $1.90\mu\text{m}$  [.000075] MIN NICKEL PER QQ-N-290.

6 GOLD PLATING NEED NOT APPEAR IN THIS AREA EXCEPT 1-66106-2 REQUIRES GOLD PLATING ON INSULATION BARREL.

7  $1.27\mu\text{m}$  [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PER QQ-N-290.

8. WIRE RANGE 26-24 AWG.

9. INSULATION RANGE  $0.89$  [.035] -  $1.40$  [.055] DIA.

10  $0.38\mu\text{m}$  [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN,  $1.27\mu\text{m}$  [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.

11  $1.27\mu\text{m}$  [.000050] MIN TIN PER MIL-T-10727 OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PER QQ-N-290.

12  $0.38\mu\text{m}$  [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN  $1.27\mu\text{m}$  [.000050] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END. BOTH OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.

13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

13	OBSOLETE	1	12	-	1-66106-7
		STANDARD	11	11	1-66107-1
		1	11	1-66107-1	1-66106-5
		1	10	66107-8	1-66106-4
		1	5	66107-7	1-66106-2
		1	2	66107-4	66106-8
		1	4	66107-3	66106-7
		1	3	66107-2	66106-6
		1	1	66107-1	66106-5
	STANDARD	2		66107-4	66106-4
	STANDARD	4		66107-3	66106-3
	STANDARD	A		66107-2	66106-2
	STANDARD	3		66107-1	66106-1
	REELING	P/N BODY FINISH	LOOSE PIECE REF		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.	7-17-91	TE Connectivity
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC	$\pm$ -	
1 PLC	$\pm$ -	
2 PLC	$\pm$ 0.13 [.005]	
3 PLC	$\pm$ -	
4 PLC	$\pm$ -	
ANGLES	$\pm$ -	
MATERIAL SEE CALLOUTS	FINISH SEE TABLE	APPLICATION SPEC
SEE CALLOUTS	SEE TABLE	PRODUCT SPEC
WEIGHT -		
CUSTOMER DRAWING		RESTRICTED TO
A2 00779 C-66106		-
SCALE 8:1	1 OF 1	REV AH

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