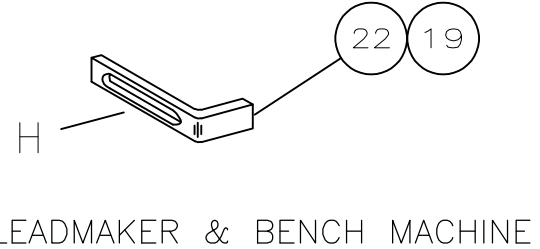
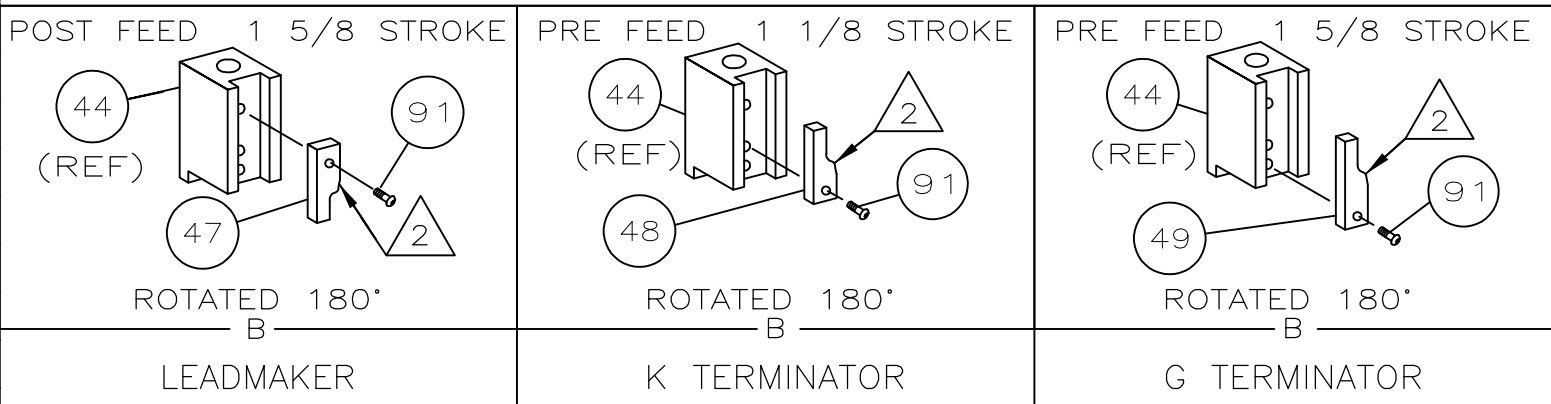
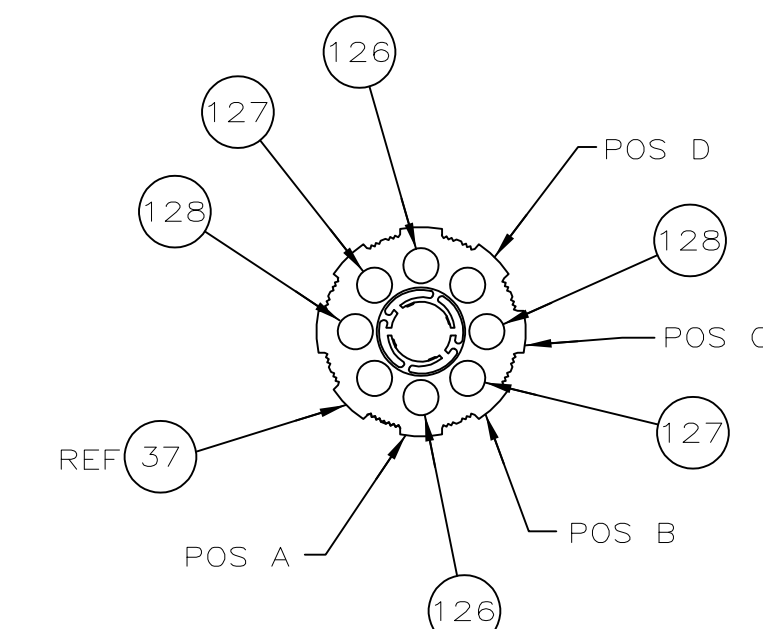
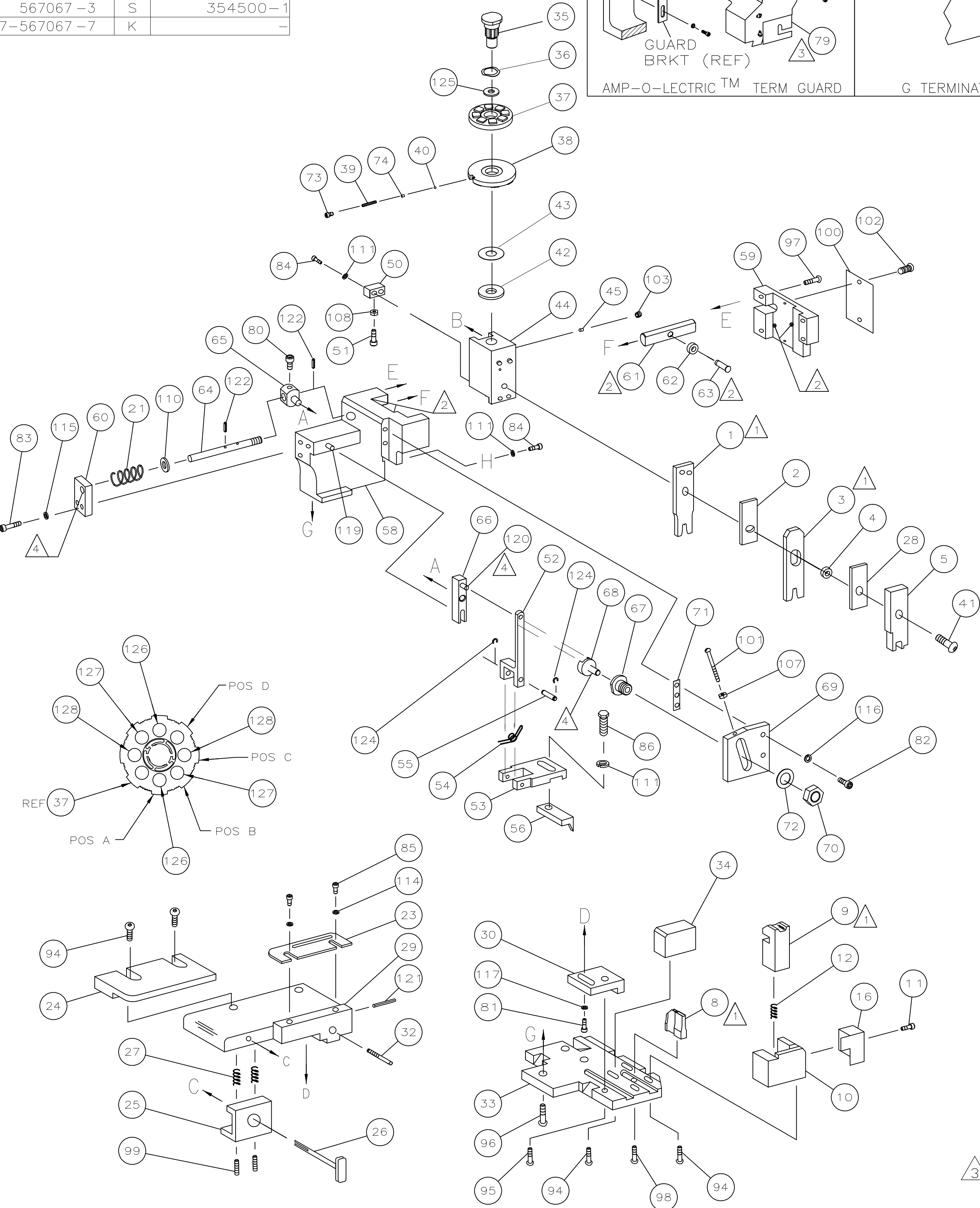


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PART NUMBER	REV	FIRST USED
567067-1	S	854400-1
567067-2	S	565435-5
567067-3	S	354500-1
7-567067-7	K	



MACHINE FRAME (REF)

RAM RETAINING PLATE (REF)

GUARD BRKT (REF)

AMP-O-ELECTRIC™ TERM GUARD

79 3

MACHINE GUARD (REF)

G TERMINATOR GUARD

78 3

TERMINAL NAME:			TM
MINI UNIV MATE-N-LOK			
APPL SPEC 114-5050			
PIN		SOCKET	
170360		170362	
APPL SPEC 114-16017			
PIN		SOCKET	
770903		770904	
		794137	
TERM APPL SPEC			-

CRIMPING DATA					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.042 ±.002		18		
B	.036 ±.002		20 OR (2) 22		
C	.032 ±.002		22		
D	NOT		USED		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.062	F	22-18		
INSUL	.110	F	.059-.094		
FEED .433	APPL INST 408-8040		SET UP GAGE	LAYOUT 458637-1 1178	
WIRE STRIP LENGTH			 -		

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			S1	ECR-07-017183	7-2007	MY	CB

-1	LEADMAKER	MECH POST FEED	-77	SPARE TOOLING KIT
-2	BENCH MODEL K	MECH PRE FEED		
-3	BENCH MODEL G	MECH PRE FEED		

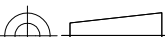
—	REF	REF	REF	—	22594-8	NUT, HEX(1/2-20)	70
—	REF	REF	REF	—	240628-1	PLATE, ADJUSTMENT	69
—	REF	REF	REF	—	240626-1	SHAFT, PIVOT	68
—	REF	REF	REF	—	240633-1	BUSHING	67
—	REF	REF	REF	—	455680-1	LEVER, INTERMEDIATE	66
—	REF	REF	REF	—	240629-1	BLOCK, PIVOT	65
—	REF	REF	REF	—	240632-2	SCREW, ADJ FEED ROD	64
—	REF	REF	REF	—	240659-3	PIN, CAM ROLLER	63
—	REF	REF	REF	—	240658-1	ROLLER, CAM	62
—	REF	REF	REF	—	454398-2	ROD, FEED	61
—	REF	REF	REF	—	454178-1	GUIDE, FEED ROD	60
—	REF	REF	REF	—	454220-1	CAP, RAM	59
—	REF	REF	REF	—	454485-1	HOUSING	58

—	1	1	1	—	458537-2	PAWL, FEED	56
—	REF	REF	REF	—	240624-1	PIN, FEED FINGER	55
—	REF	REF	REF	—	691499-1	SPRING, FEED FINGER	54
—	REF	REF	REF	—	690541-1	HOLDER, FEED FINGER	53
—	REF	REF	REF	—	455679-1	LEVER, TERMINAL FEED ARM	52
—	1	1	1	—	811242-2	BUMPER, HOLDDOWN	51
—	1	1	1	—	690753-1	SPACER, TONKER	50
—	1	—	—	—	690602-6	CAM, PRE-FEED 1 5/8 ST	49
—	—	1	—	—	690602-5	CAM, PRE-FEED 1 1/8 ST	48
—	—	—	1	—	690501-4	CAM, POST-FEED 1 5/8 ST	47
—	1	1	1	—	459456-1	APPLICATOR, BASIC (SUBASSY)	46
—	1	1	1	—	690191-1	PLUG, NYLON	45
—	1	1	1	—	455673-1	RAM	44
—	1	1	1	—	690125-1	WASHER, LAMINATED	43
—	1	1	1	—	1-690124-4	WASHER, RAM	42
—	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
—	1	1	1	—	23241-6	BALL, STEEL	40
—	1	1	1	—	690170-1	SPRING, COMPRESSION	39
—	1	1	1	—	690142-1	DISC, INSULATION	38
—	1	1	1	—	354777-1	WIRE DISC, PLASTIC	37
—	1	1	1	—	22480-5	WASHER, SPRING	36
—	1	1	1	—	690212-1	POST, RAM	35
—	1	1	1	—	690786-3	SUPPORT, TERMINAL	34
—	REF	REF	REF	—	455675-1	PLATE, BASE	33
—	1	1	1	—	690432-3	SCREW, ADJUSTMENT	32

—	REF	REF	REF	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
—	1	1	1	—	455671-1	PLATE, STRIP GUIDE	29
—	1	1	1	—	1-455888-0	SPACER, FRONT SHEAR DEP	28
—	2	2	2	—	1-22284-0	SPRING, DRAG	27
—	1	1	1	—	690546-1	LEVER, DRAG RELEASE	26
—	1	1	1	—	679754-1	DRAG, TERMINAL	25
—	1	1	1	—	6-690504-3	GUIDE, STRIP (REAR)	24
—	1	1	1	—	690438-1	GUIDE, STRIP (FRONT)	23
—	—	—	1	—	690472-2	STRIPPER	22
—	REF	REF	REF	—	4-22284-9	SPRING, FEED RETURN	21

-	1	1	-	-	691353-1	STRIPPER	19
							18
							17
-	1	1	1	-	691667-1	GUARD, CHIP (FRONT)	16
							15
							14
							13
-	1	1	1	-	3-22280-3	SPRING, SHEAR	12
-	1	1	1	-	690461-1	STOP, SHEAR	11
-	1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
-	1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	1	-	1-803653-1	ANVIL	8

							6
-	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	-	238011-7	SPACER, BLOCK CRIMPER	4
1	1	1	1	-	2-456134-2	CRIMPER, INSULATION	3
-	1	1	1	-	455888-1	SPACER, CRIMPER	2
1	1	1	1	-	1-456403-6	CRIMPER, WIRE	1
=77	=3	=2	=1	U/M	PART NO.	DESCRIPTION	ITEM

QTY REQD PER ASSY				PARTS LIST																	
DRAWING IS A CONTROLLED DOCUMENT.				DWN		9/28/94		 Tyco Electronics Corporation Harrisburg, PA 17105-3608													
DIMENSIONS: INCHES 				CHK		9/28/94															
				C. ERISMAN		APVO										9/28/94					
TOLERANCES, UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				NAME		SIDE FEED HDM APPLICATOR											
0 PLC ± —				—				—		—											
1 PLC ± —				—				—		—											
2 PLC ± —				—				—		—											
3 PLC ± —				—				—		—											
4 PLC ± —				—				—		—											
ANGLES ± —				—				—		—											
FINISH				WEIGHT				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO							
—				—				A1		00779		C=567067		—							
CUSTOMER DRAWING										SCALE		—		SHEET		1 of 1		REV		S1	

AMP 4805 REV 31MAR2000