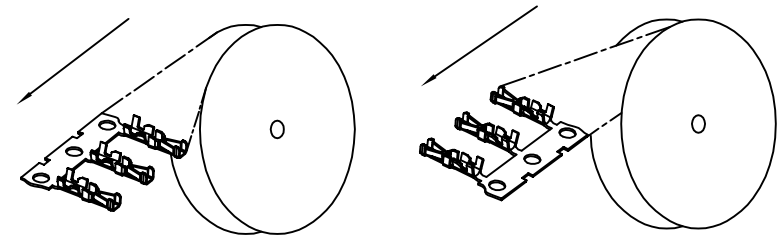
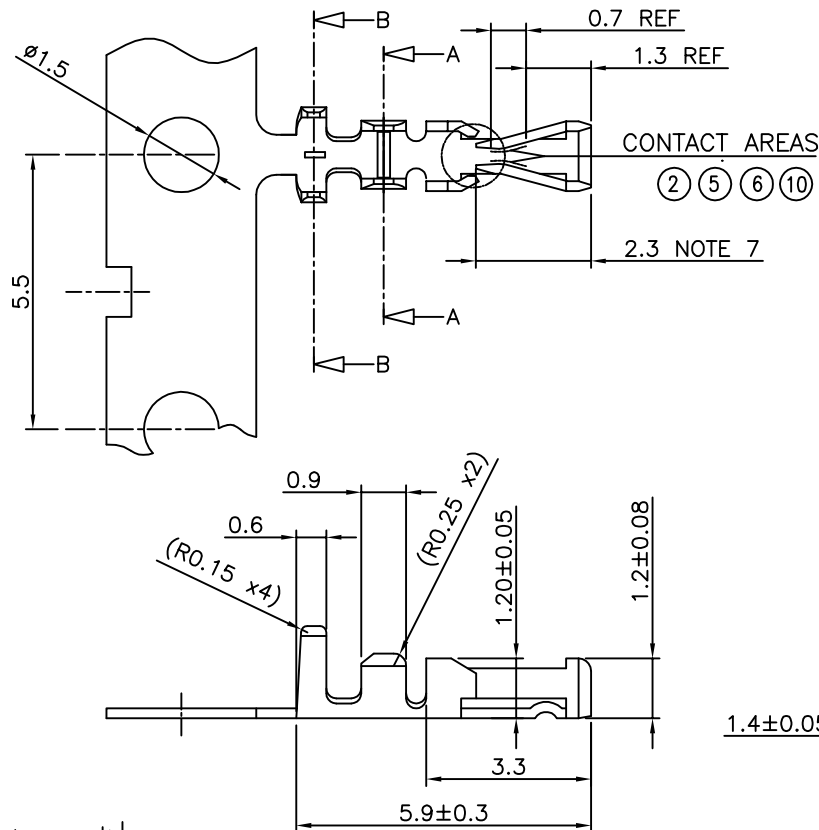


PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001REL	NOTE 2	FIG.2
77138-101REL	NOTE 6	FIG.2
77138-T01LF	NOTE 10	FIG.1



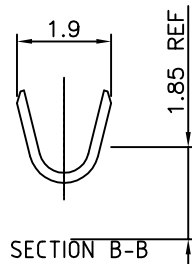
UNREELING DIRECTION
FIG.1

UNREELING DIRECTION
FIG.2

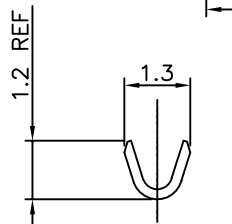


NOTES

- 1 MATERIAL : PHOSPHOR BRONZE
- (2) FINISH : SELECTIVE GOLD PLATING 0.2μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- 3 WIRE RANGE : AWG 26-30
- 4 GENERAL TOLERANCE : ±0.25
- (5) FINISH : SELECTIVE GOLD PLATING 0.5μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- (6) FINISH : SELECTIVE GOLD PLATING 0.76μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- 7 REMAINDER : - GOLD FLASH FOR (2) (5) (6)
- 2.0-5.0μm TIN FOR (10)
- a- UNDERPLATING 1.27μm Ni MIN ALL OVER
- 8 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 9 CRIMP SPECIFICATION AS PER GS-20-058
- (10) FINISH : 2.0-5.0μm TIN ON CONTACT AREA. UNDERPLATING 1.27μm Ni MIN ALL OVER



SECTION B-B



SECTION A-A

mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family MINITEK			
ltr	ecn no	dr	date	tolerances unless otherwise specified					title				
J	007-0092	R.S	07.02.07	angles	linear	.X ±0.25			CTW MINITEK				
K	F08-0122	JCO	08.05.05			.XX ±0.15			AWG 26-30				
L	F08-0174	JCO	08.05.20			.XXX ±0.05			scale 5:1				
M	F12-0004	JCO	12.01.04	dr	L.MULIN		08.01.28		dwg no		sheet 1 of 1	size	
N	F12-0088	JCO	12.07.23	engr	J.COMPAGNON		08.01.28		77138		A3		
				chr									
				appd	J.CO		08.05.05		type		CUSTOMER	Drawing	
sheet index		revision sheet											