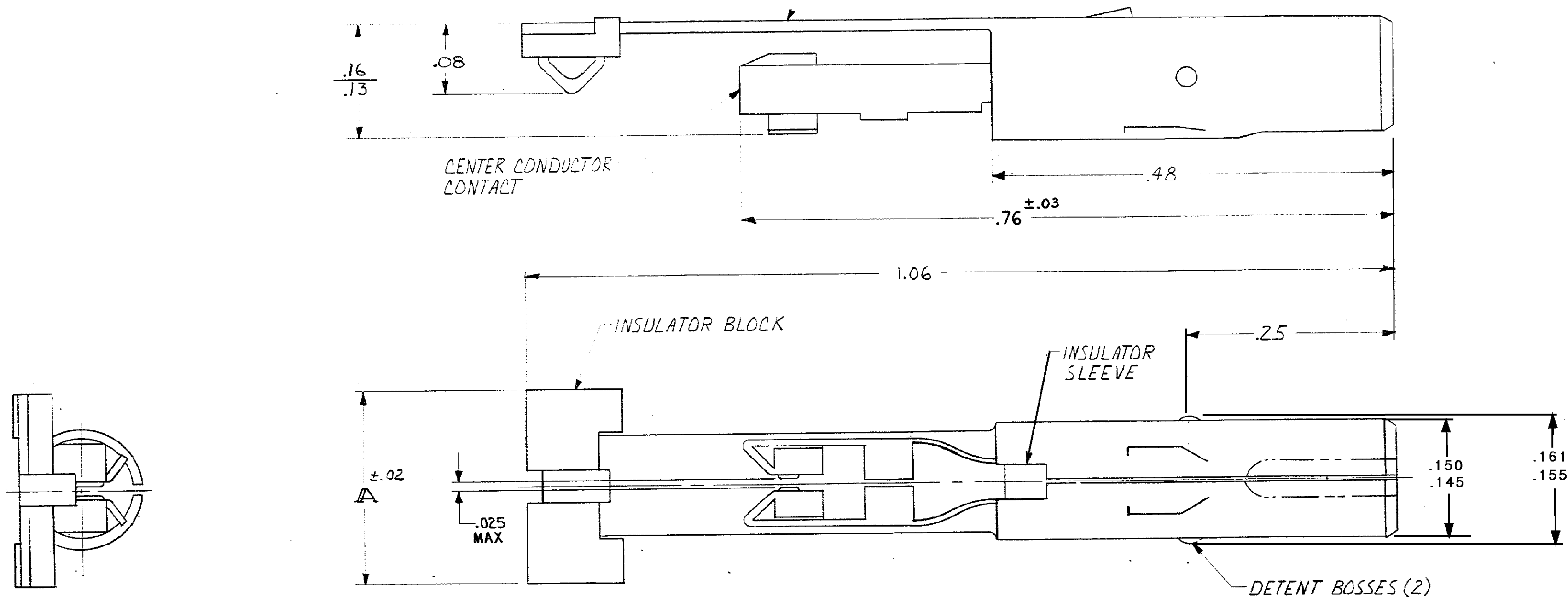


SHIELD CONDUCTOR CONTACT



1. INSULATOR BLOCK IS ABS PER MIL-M-22544.
INSULATOR SLEEVE IS POLYCARBONATE PER MIL. SPEC. L-P-393.
2. CENTER CONDUCTOR CONTACT IS PER AMP P/N 422353-2.
3. SHIELD CONDUCTOR CONTACT IS BERYLLIUM COPPER,
PLATED WITH .000030 GOLD OVER .000050 NICKEL.
4. THIS ASSEMBLY MATES WITH RECEPTACLES IN AMP P/N 425475-3.

1-422972-3	.200	GRAY	MICD
1-422972-1	.240	BLACK	COAXIAL
PART NO.	A	INSULATOR BLOCK COLOR	SYSTEM TYPE

REQUIRED PER ASSEMBLY		DWG. SIZE		NUMBER	NAME	REMARKS	ITEM NO.
		MATERIAL		HEAT TREAT		COATING OR PLATING	
		WIRE RANGE		UNLESS OTHERWISE SPECIFIED		REMOVE BURRS, BREAK SHARP EDGES .015 R MAX DECIMALS: .00 $\pm$.02, .000 $\pm$.005, .0000 $\pm$.0005 ANGLES: $\pm$ 0° 30'	
		CLASS		TYPE		FIRST USED	
		REMOVABLE CONTACT		3-11-71		AMP	
		OR		3-11-71		AMP INCORPORATED HARRISBURG, PENNA.	
		CHK		3-15-71		LOC S C NO. 422972 REV F	
		APPROVED FOR COST		3-12-71		SCALE NAME	
						10:1 REAR RECEPTACLE SUB-ASSY	

CUSTOMER DRAWING¹