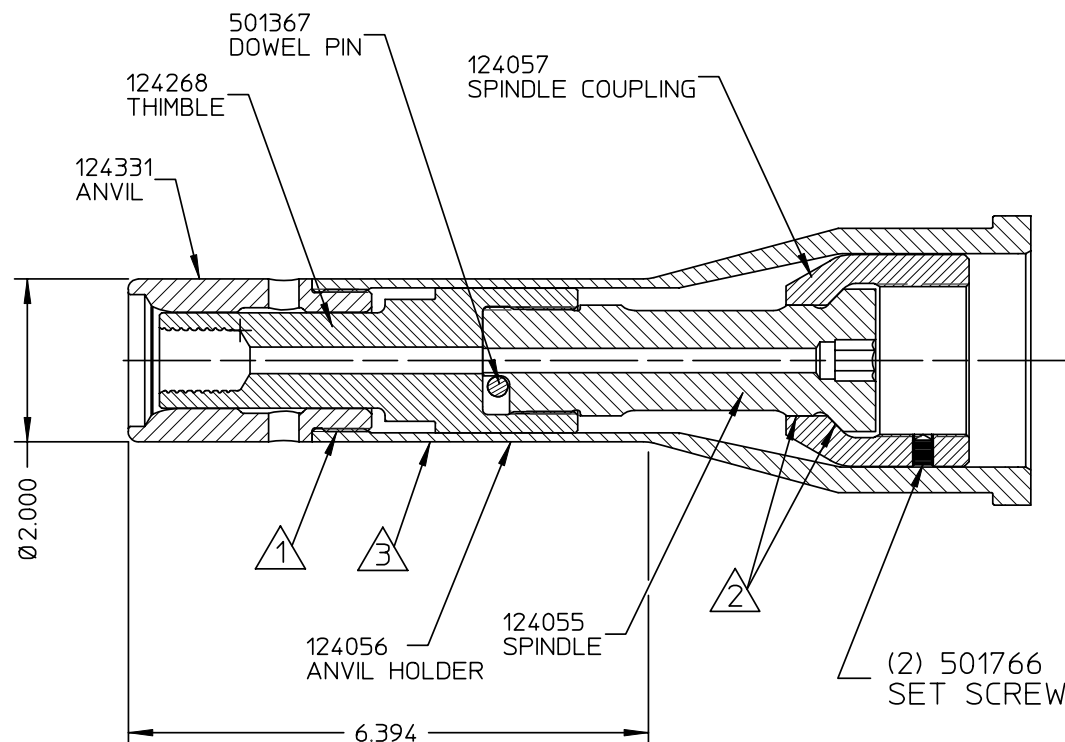
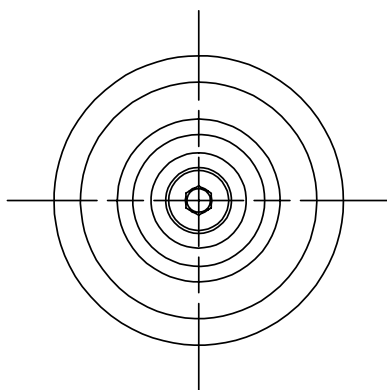


DATA SHEET



NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 125055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124268 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE 124268.
- D) INSTALL DOWEL PIN 501367.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

TYPE: N/A

FASTENER: 20MM HUCKSPIN

TOOL(S): HS52

Notes: OBSOLETE
SUPERSEDED BY: 99-7418-1

US Patent:

Product
Revision: C

Date: 07/17/03

99-7418

Part Number