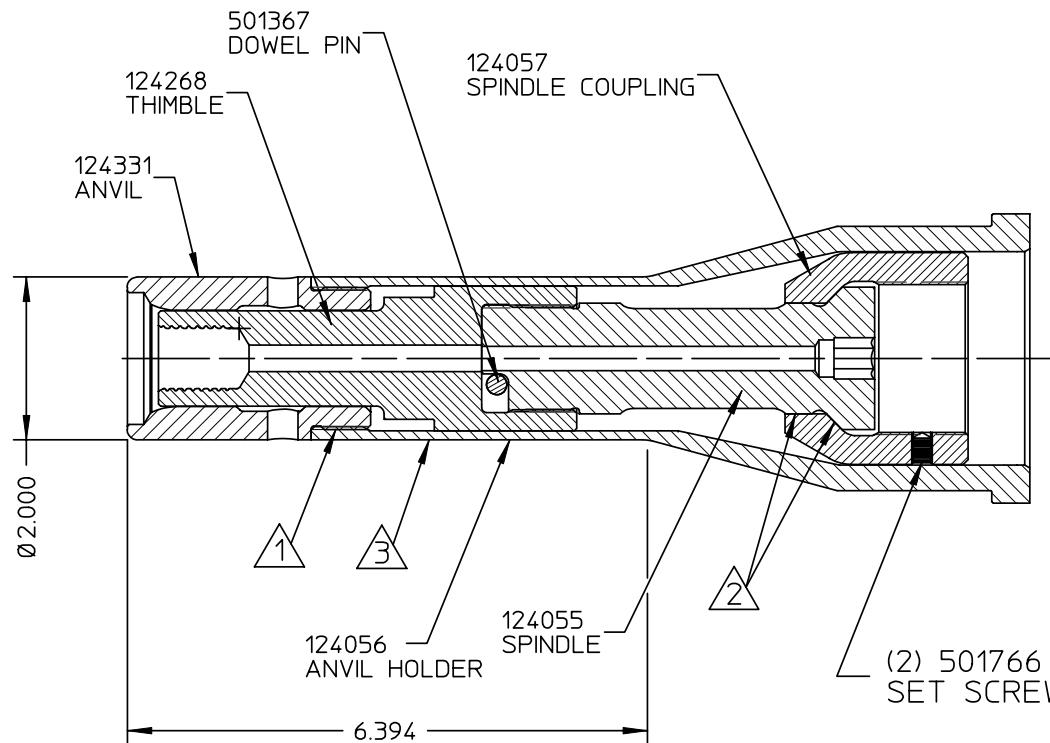
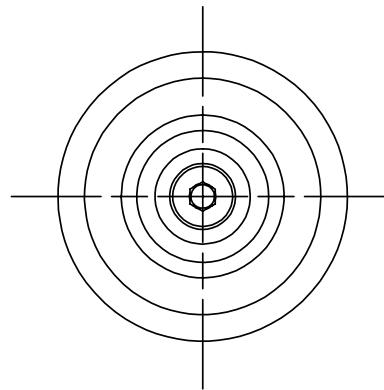


# DATA SHEET



## NOTES:

- △ APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- △ APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
- △ APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

## Alcoa Fastening Systems

Commercial Products  
1 Corporate Drive, Kingston, NY 12401

<b>99-7418</b> <b>Part Number</b>	<b>TYPE:</b> N/A
	<b>FASTENER:</b> 20MM HUCKSPIN
	<b>TOOL(S):</b> HS52
	<b>Notes:</b> OBSOLETE SUPERSEDED BY: 99-7418-1
	<b>Product Revision:</b> C
	<b>US Patent:</b> Date: 07/17/03

## TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 125055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124268 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE 124268.
- D) INSTALL DOWEL PIN 501367.