LASER **SENSORS** 

MICRO PHOTOELECTRIC

**SENSORS** AREA SENSORS

LIGHT CURTAINS PRESSURE / **FLOW** SENSORS INDUCTIVE PROXIMITY **SENSORS** PARTICULAR

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASUREMENT SENSORS

STATIC CONTROL

**ENDOSCOPE** 

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MACHINE VISION

UV CURING SYSTEMS

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FIBER SENSORS Related Information ■ General terms and conditions...... F-17

■ Glossary of terms / General precautions.......P.1359~ / P.1405

■ Sensor selection guide...... P.283~

■ China's CCC mark...... P.1409









# Long range sensing capability to 2.5 m 8.202 ft Stable sensing unaffected by color or gloss

# Long sensing range

An adjustable range to 2.5 m 8.202 ft allows plenty of space for installation.

1 m 3.281 ft sensing range type also available. Adjust the volume easily to suit your needs when using at close range.

Because the sensor doesn't detect objects outside the preset sensing field by using the 2-segment photodiode adjustable range system, it will not malfunction even if someone walks behind the sensing object or machines or conveyors are in the background.

Hardly affected by background objects

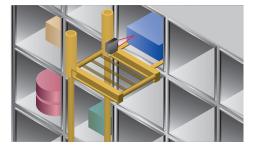
Note: Please note that malfunction may occur when there are specular objects or objects with a mirror-like surface in the background.

Refer to the "PRECAUTIONS FOR PROPER USE" section.

# Impervious to variations color or angle

The optical system has been optimized. Since the sensor is hardly influenced at all by angles or the gloss of objects compared to the previous model, it is possible to detect both white objects and black objects at almost a constant distance.

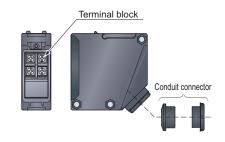
The difference in sensing range between white non-glossy paper and gray non-glossy paper (lightness: 5) is approx 5% when set at a distance of 2 m 6.562 ft.



### MOUNTING

### Convenient terminal block type

Cabling enabled by way of a terminal block that eliminates waste.



### **OPERABILITY**

### An easy to set adjuster with indicator

Equipped with a 2-turn adjuster with indicator, making it easy to set for short or long distances.



Power Supply Built-in

Amplifier-separated

CX-400 **EX-10** EX-20 EX-30 EX-40 CX-440

EQ-30 EQ-500 MQ-W

**RX-LS200** 

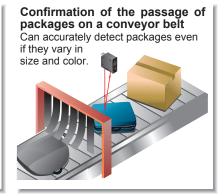
RT-610

# APPLICATIONS

### Level check within the hopper

The distance to the object can be set to enable residual amount sensing in the hopper regardless of color.





### **VARIETIES**

# Equipped with both NPN and PNP outputs EQ-51

Multi-voltage

EQ-50□

We've added a DC-voltage type with NPN and PNP transistor outputs all in one sensor. Its BGS / FGS function controls any background effects for more stable sensing.



Because it can function with 24 to 240 V AC and 12 to 240 V DC, almost any power supply anywhere in the world will do.

# Convenient timer function models

Types with an ON-delay / OFF-delay timer available. OFF-delay, e.g. useful when the response of the connected device is slow, ON-delay, e.g. useful to detect objects that take a long time to move.

· Operation: ON-delay, OFF-delay

• Timer period: 0.1 to 5 sec.

(individual setting possible)

### **FUNCTIONS**

# BGS / FGS functions make even the most challenging settings possible!

EQ-51<sub>□</sub>

# The BGS function is best suited for background not present



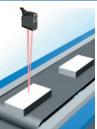
When object and background are separated **BGS** (Background suppression) function

The sensor judges that an object is present when light is received at position A of the light-receiving element (2-segment element).

This is useful if the object and background are far apart.

Not affected if the background color changes or someone passes behind the conveyor.

# The FGS function is best suited for background present

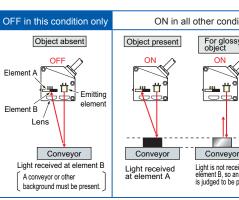


When object and background are close

together When the object is glossy or uneven **FGS** (Foreground suppression) function

The sensor judges that no object is present when light is received at position B of the light receiving element (2-segment element) (The conveyor is detected). This function is useful if the object and the background are close together or if the object is glossy or uneven. However, sensing is impossible if there is no background (conveyor, etc.).

Light received at Light received at element B or light not received element A Element A Background Flement B Moving object Object in the back Setting distance



ON in all other conditions Setting Conveyor Light is not received at element B, so an object is judged to be present

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Selection Guide Amplifier Built-in

Power Supply Built-in Amplifier-separated

CX-400

EX-10

EX-20

EX-30 EX-40

CX-440

EQ-30

EQ-500

MQ-W

RX-LS200 RX

RT-610

Note: Refer to "BGS / FGS function" of "PRECAUTIONS FOR PROPER USE" for operation of BGS / FGS function.

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EX-400 EX-10 EX-20 EX-30 EX-40 CX-440

EQ-30 EQ-500 MQ-W

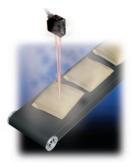
RX-LS200

RT-610

# **ENVIRONMENTAL RESISTANCE**

# Little affected by contamination on lens

Even if the lens surface gets somewhat dirty from dust particles, there is very little change in the operation field, by usage adjustable range system.



# Waterproof

IP67 protection permits use in environments where water may splash.

Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.



# ORDER GUIDE

Туре	Appearance	Sensing range	Model No.	Supply voltage	Output	Timer function
		0.1 to 2.5 m	EQ-501	24 to 240 V AC ±10 %	Relay contact 1a	
Multi-voltage With timer		0.328 to 8.202 ft	EQ-501T			ON-delay / OFF-delay timer (Timer period: 0.1 to 5 sec.)
Multi-v		0.1 to 1.0 m 0.328 to 3.281 ft	EQ-502	or 12 to 240 V DC ±10 %		
With timer			EQ-502T			ON-delay / OFF-delay timer (Timer period: 0.1 to 5 sec.)
		0.1 to 2.5 m	EQ-511	12 to 24 V DC ±10 %	NPN open-collector transistor PNP open-collector transistor ( Equipped with 2 outputs	
DC-voltage With timer		0.328 to 8.202 ft	EQ-511T			ON-delay / OFF-delay timer (Timer period: 0.1 to 5 sec.)
DC-vc		0.1 to 1.0 m 0.328 to 3.281 ft	EQ-512			
With timer			EQ-512T			ON-delay / OFF-delay timer (Timer period: 0.1 to 5 sec.)

# **OPTION**

Designation	Model No.	Description
Sensor mounting bracket	MS-EQ5-01	Foot / back angled mounting bracket

### Sensor mounting bracket

• MS-EQ5-01



Two M5 (length 30 mm 1.181 in) screws with washers and two nuts are attached.

# SPECIFICATIONS

			Multi-voltage				DC-voltage			
Туре		With timer With timer				With timer With timer				
Item		Model No.	EQ-501	EQ-501T	EQ-502	EQ-502T	EQ-511	EQ-511T	EQ-512	EQ-512T
		e (Note 2,3)		.656 to 8.202 ft	-,	.656 to 3.281 ft				1.656 to 3.281 ft
		etting distance) (Note 3)		.328 to 8.202 ft		.328 to 3.281 ft				
	eresis (Note	,,,,,	0.1 to 2.0 0	.020 to 0.202 it						
	· · ·	. •,	10 % or less of operation distance  24 to 240 V AC ±10 % or 12 to 240 V DC ±10 %							/ or loss
Supp	oly voltage		Ripple P-P 10 % or less			12 to 24 V DC ±10 % Ripple P-P 10 % or less				
Power / Current consumption		AC: 4 VA or less AC: 5 VA or less AC: 4 VA or less AC: 5 VA or less DC: 3 W or less DC: 4 W or less DC: 3 W or less DC: 4 W or less			45 mA or less					
							NPN open-collector transistor			
			Relay contact 1a  • Switching capacity: 250 V AC 3 A (resistive load)				Maximum sink current: 100 mA     Applied voltage: 30 V DC or less (between output and 0 V)			
Output			Switching capacity. 250 V AC 3 A (resistive load)     Solution of the second of t				Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) PNP open-collector transistor Maximum source current: 100 mA Applied voltage: 30 V DC or less (between output and +V)			
				(* * 3	.,	,	Residual volt			mA source current) 6 mA source current)
	Output ope	eration	Switchable either Detection-ON or Detection-OFF							
	Short-circu	it protection						Incorp	orated	
Resp	onse time		20 ms or less (l	20 ms or less (For <b>EQ-50</b> □ <b>T</b> depends on the setting timer period)			2 ms or less (For EQ-51□T depends on the setting timer period			ing timer period)
Operation indicator			Orange LED (lights up when the output is ON)							
Stability indicator		Green LED (lights up under stable operating condition)								
Distance adjuster		2-turn mechanical adjuster with indicator								
Sensing mode		Switchable either BGS or FGS function						ction		
Timer function			Incorporated with variable (0.1 to 5 sec.) ON-delay /		Incorporated with variable (0.1 to 5 sec.) ON-delay /		Incorporated with variable (0.1 to 5 sec.) ON-delay /		Incorporated with variable (0.1 to 5 sec.) ON-delay /	
Automatic interference proportion function			OFF-delay timer		OFF-delay timer		OFF-delay timer		OFF-delay timer	
Automatic interference prevention function Incorporated (Note 4)										
Protection IP67 (IEC)  Ambient temperature —20 to +55 °C —4 to +131 °F (No dew condensation or icing all		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \								
esistance	Ambient hu	•	35 to 85 % RH, Storage: 35 to 85 % RH  Incandescent light: 3,000 & at the light-receiving face							
resis	Ambient illi	uminance	0.000.1/40.6				x at the light-rec	eiving face		
	Voltage wit	hstandability	2,000 V AC for one min. among supply terminals, non-supply metal parts and relay contact output terminals, 1,000 V AC for one min. between all supply terminal connected together and enclosure				y terminals			
Environmental	Insulation r	resistance	100 M $\Omega$ , or more, with 500 V DC megger among supply terminals, non-supply metal parts and relay contact output terminals as well as between relay contacts					een all supply		
	Vibration re	esistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each							
Shock resistance			500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each							
Emitting element		Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, modulated)								
Receiving element		2-segment photodiode								
Material		Enclosure: ABS, Front cover: Polycarbonate, Display cover: Polycarbonate								
Connection method		Screw-on terminal connection								
Cable		Suitable for round cable ø9 to ø11 mm ø0.354 to ø0.433 in								
Cable length		Total length up to 100 m 328.084 ft is possible with 0.3 mm², or more, cabtyre cable.								
Weight		Net weight: 100 g approx.				Net weight: 85 g approx.				
	ssory		Adjusting screwdriver: 1 pc.							
					ed precisely, the			t tomporatura of	.00 %0 .70 4 %	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The adjustable range stands for the maximum sensing range which can be set with the distance adjuster. The sensor can also detect an object 0.1 m 0.328 ft, or more, away.
- 3) The adjustable range, sensing range and hysteresis are specified for white non-glossy paper (200  $\times$  200 mm 7.874  $\times$  7.874 in) as the object.
- 4) Note that the detection may be unstable depending on the mounting conditions or the sensing object. In the state that this product is mounted, be sure to check the operation with the actual sensing object. Refer to "Automatic interference function" of "PRECAUTIONS FOR PROPER USE" for details.

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EQ-500 MQ-W

RX-LS200

RXRT-610 FIBER SENSORS

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Power Supply Built-in

CX-400 EX-10 EX-20 EX-30

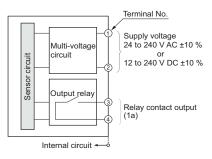
EX-40 CX-440 EQ-30

EQ-500 MQ-W RX-LS200 RX RT-610

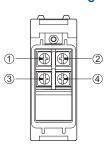
# I/O CIRCUIT AND WIRING DIAGRAMS

### EQ-501(T) EQ-502(T)

### I/O circuit diagram

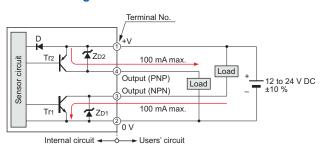


# Terminal arrangement diagram

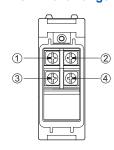


### EQ-511(T) EQ-512(T)

### I/O circuit diagram



### **Terminal arrangement diagram**



Symbols ... D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1: NPN output transistor

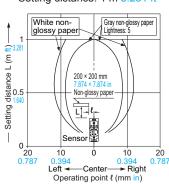
Tr2: PNP output transistor

# **SENSING CHARACTERISTICS (TYPICAL)**

### EQ-501(T) EQ-511(T)

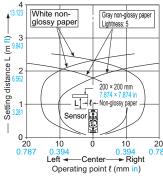
### Sensing fields

Setting distance: 1 m 3.281 ft

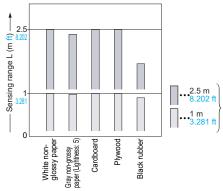


White non-Gray non-glossy pape glossy paper

• Setting distance: 2.5 m 8.202 ft



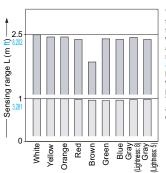
Correlation between material (200 × 200 mm 7.874 × 7.874 in) and sensing range



These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 2.5 m 8.202 ft / 1 m 3.281 ft long, respectively, with white non-glossy paper.

### Correlation between color

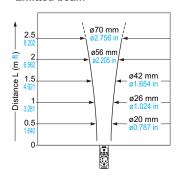
(200 × 200 mm 7.874 × 7.874 in non-glossy paper) and sensing range



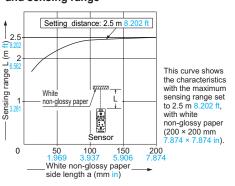
These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 2.5 m 8.202 ft / 1 m 3.281 ft long, respectively, with e non-glossy paper. The sensing range also varies depending on material.



# **Emitted beam**



### Correlation between sensing object size and sensing range

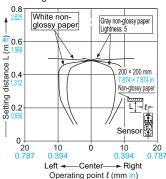


# SENSING CHARACTERISTICS (TYPICAL)

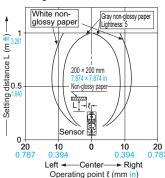
### EQ-502 (T) EQ-512 (T)

### Sensing fields

• Setting distance: 0.5 m 1.640 ft

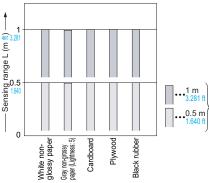


• Setting distance: 1 m 3.281 ft



### Correlation between material

(200 × 200 mm 7.874 × 7.874 in) and sensing range

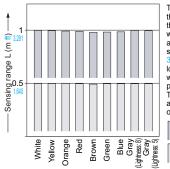


These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 1 m 3.281 ft / 0.5 m 1.640 f long, respectively, with white non-glossy

Correlation between color (200 × 200 mm 7.874 × 7.874 in non-glossy paper) and sensing range

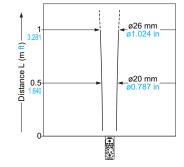
**Emitted beam** 

Correlation between sensing object size and sensing range



These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 1 m 3.281 ft / 0.5 m 1.640 f long, respectively, with white non-glossy paper.
The sensing range also varies depending on material.

3.281 ft 0.5 m



Setting distance: 1 m 3 ٤ sing range L (I This curve shows the characteristics with the maximum White nonsensing range set to 1 m 3.281 ft, with glossy paper 1 m 3.281 ft, with white non-glossy (200 × 200 mm Sensor 100 0 White non-glossy pape side length a (mm in

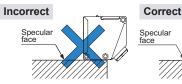
# PRECAUTIONS FOR PROPER USE

Refer to General precautions.



 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.  When a specular body is present below the sensor, use the sensor by tilting it slightly upwards to avoid faulty operation.

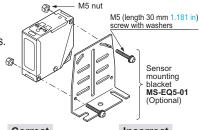


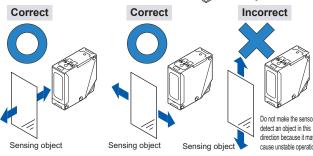
- This product is not easily affected by the reflected light intensity since this sensor is the adjustable range reflective type. When the reflected light intensity is remarkably low, the sensing range may be affected. In that case, mount the sensor, while checking light-up of the stable indicator (green).
- The mounting screws of the terminal cover and display cover should certainly be tightened to maintain water-resistance; the tightening torque of the screws should be 0.3 to 0.5 N·m.

# Mounting

• The tightening torque should be 0.8 N·m or less.

 Care must be taken regarding the sensor mounting direction with respect to the object's direction of movement.

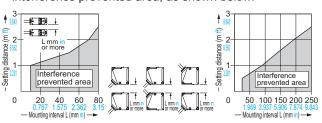




- When detecting a specular object (aluminum or copper foil, etc.) or an object having a glossy surface or coating, please note that there are cases when the object may not be detected due to a change in angle, wrinkles on the object surface, etc.
- If a specular body is present in the background, faulty operation may be caused due to a small change in the angle of the background body. In that case, install the sensor at an inclination and confirm the operation with the actual sensing object.

### **Automatic interference prevention function**

• When the sensors are mounted closely, use them in the interference prevented area, as shown below.



 Note that the detection may be unstable depending on the mounting conditions or the sensing object to be used.
 In the state that this product is mounted, be sure to check the operation with the actual sensing object to be used. FIBER SENSORS

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EX-20 EX-30

EX-40 CX-440

EQ-30

EQ-500 MQ-W

RX-LS200

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Selection Guide Amplifier Built-in Power Supply Built-in Amplifierseparated

EX-40 EX-20 EX-30 EX-40 CX-440

EQ-30
EQ-500
MQ-W
RX-LS200

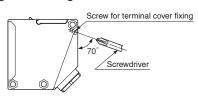
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# FRECAUTIONS FOR FROFER 03

# Wiring

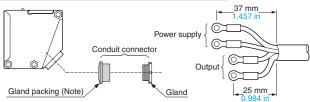
- Check all wiring before applying power since incorrect wiring may damage the internal circuit. Also, carefully tighten the terminal screws so that the wires of adjacent terminals do not touch.
- The mounting hole for the terminal cover fixing screws inclines 70 degrees to the terminal cover, as shown in the figure below.

To avoid damaging this product or screw, take care when tightening or loosening a screw.



- To maintain water-resistance, the cable should have an outer diameter between ø9 to ø11 mm ø0.354 to ø0.433 in with a smooth covering material that allows the attached conduit connector to be securely tightened; the tightening torque of the screw should be of 1.5 to 2.0 N·m.
- If an external surge voltage exceeding 4 kV is impressed (DC-voltage type: 1 kV), the internal circuit will be damaged, and a surge suppressing element should be used.
- · Prepare the cable end as shown below.

### Conduit connector construction and cabling



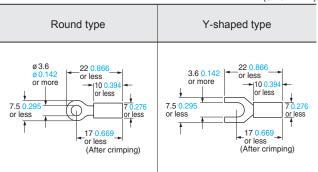
Note: When assembling the conduit connector, pay attention to the direction of the gland packing.

Furthermore, in order to maintain water-resistance, fit the gland packing such that the seating surface of the gland packing contacts the packing holder part of the terminal cover evenly.

- The size of conduit is M20 × 1.5 mm 0.787 in.
- If pressure terminals are to be used, affix the connected pressure terminals to a terminal (M3.5 screw).

### Dimensions of the suitable crimp terminals

(Unit: mm in)

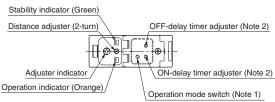


Note: Use crimp terminals with insulating sleeves.

Recommended crimp terminal: Nominal size 1.25 × 3.5 0.049 × 0.138.

 $\bullet$  The tightening torque for the terminal screws should be 0.3 to 0.5 N·m.

### Part description



Notes: 1) The operation mode switch of the DC-voltage type is the DIP switch.

Refer to 'DC-voltage type' of 'Operation mode switch' for details.

2) Incorporated on EQ-5□T only.

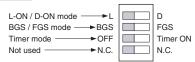
### **Operation mode switch**

### Multi-voltage type (L-ON / D-ON mode only)

Operation mode switch	Description			
	Detection-ON mode is obtained when the switch is turned fully clockwise (L side).			
	Detection-OFF mode is obtained when the switch is turned fully counterclockwise (D side).			

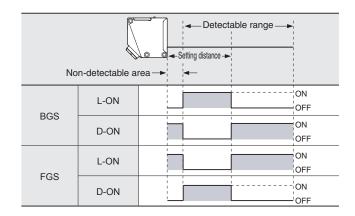
Note: Turn the operation mode switch gradually and lightly with the attached screwdriver. Turning with excessive strength will cause damage to the adjuster.

### DC-voltage type



# **BGS / FGS function (DC-voltage type only)**

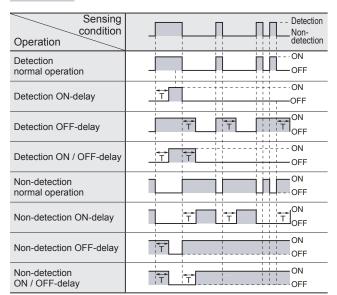
- DC-voltage type sensor incorporates BGS / FGS function.
   Select either the BGS or FGS function depending on the positions of the background and sensing object.
- BGS / FGS function is set with the operation mode switch.
- FGS function is used when the sensing object contacts the background (conveyor, etc).
- Depends on a selection of either BGS or FGS function, the output operation changes as follows.



### Timer function (EQ-5□T only)

- EQ-5□T incorporates an OFF-delay timer, which is useful when the response of the connected device is slow, etc., and an ON-delay timer, which is useful for detecting objects that move slowly, for example.
- The OFF-delay and ON-delay timers can be used simultaneously.
- For DC-voltage type, set the DIP switch for the timer mode to 'Timer ON' side.

#### Time chart

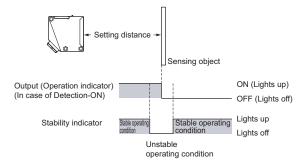


Timer period: T = 0.1 to 5 sec. (variable)

### **Stability indicator**

 Since the EQ-500 series uses a 2-segment photodiode as its receiving element, and sensing is done based on the difference in the incident beam angle of the reflected beam from the sensing object, the output and the operation indicator (orange) operate according to the object distance.

Furthermore, the stability indicator (green) shows the margin of the setting distance.



### **Others**

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Its distance adjuster is mechanically operated. Do not drop; avoid other shocks.

**DIMENSIONS (Unit: mm in)** 

The CAD data in the dimensions can be downloaded from our website.

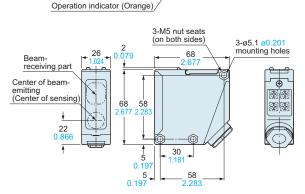
### EQ-501(T) EQ-502(T) EQ-511(T) EQ-512(T)

Sensor

Stability indicator (Green) Operation mode switch (Note 1)

Distance adjuster (2-turn) OFF-delay timer adjuster (Note 2)

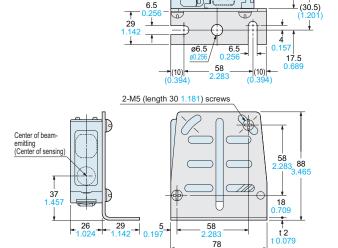
Adjuster indicator ON-delay timer adjuster (Note 2)



Notes: 1) The operation mode switch of the DC-voltage type is the DIP switch.

2) For **EQ-5**T only.

# Assembly dimensions with sensor mounting bracket MS-EQ5-01 (Optional) (Foot angled mounting)



Material: Cold rolled carbon steel (SPCC)

Two M5 (length 30 mm 1.181 in) screws with washers and two nuts are attached.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-

MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS MACHINE

VISION SYSTEMS UV CURING

Selection Guide Amplifier Built-in Power Supply Built-in

CX-400

EX-10 EX-20

EX-40

CX-440

EQ-30

MQ-W

RX-LS200

RT-610