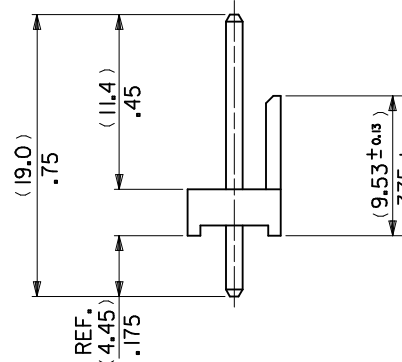
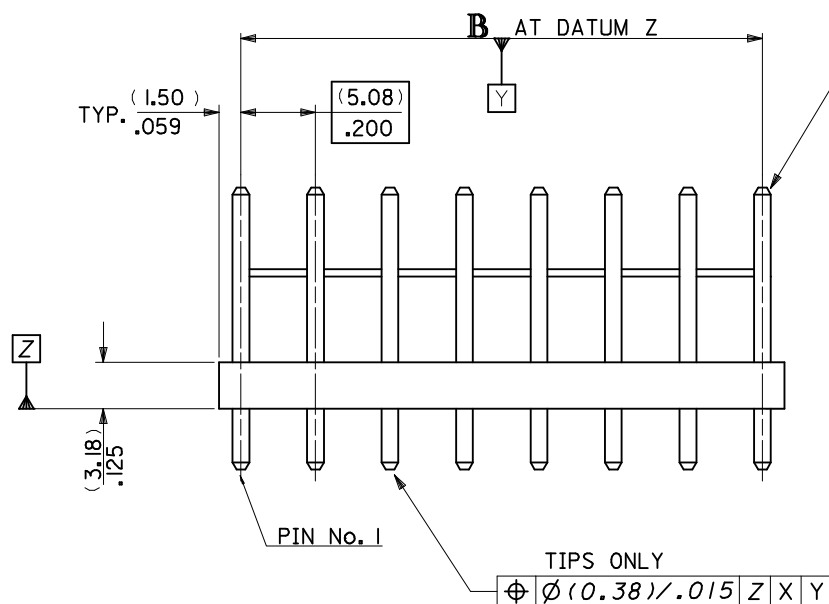


RECOMMENDED PCB HOLE DIMENSIONS



AE-2599M-N *-*

VOID CKT.
LOCn.

NO. OF CKTS.

VERSION

SEE SHEET 2

1. WAFER MATERIAL: NYLON 6/6, UL94V-2
TERMINAL PIN: (1.14) .045 DIA. BRASS
2. FOR PLATING, SEE CHARTS.
3. PRODUCT SPECIFICATION: PS-99020-0087
4. PIN PUSH OUT FORCE (13.34N)/3LBS. MIN.
5. PINS MUST CONFORM TO MOLEX SOLDERABILITY SPEC. ES-152.
6. RECOMMENDED PCB THICKNESS 1.6MM.
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

REMOVE 13-20 KCT EC NO: UCP2013-0223 DRAWN:MMS/TOH 2012/06/08 CHKD:MK/PPER 2012/07/18 APPR:FSW/TH 2012/07/15 AF	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 3:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		FA=0 FB=0 FC=0		mm	INCH	DRAWN BY	DATE	TITLE WAFER KK (5.08)/.200 CENTRES WITH POLARIZING WALL molex			
			4 PLACES	± ---	± ---	MC	23/02/1988				
			3 PLACES	± ---	± .010	CHECKED BY	DATE				
			2 PLACES	± 0.25	± .014	DMOR/ARTY	98/10/09				
			1 PLACE	± 0.35	± ---	APPROVED BY	DATE				
		0 PLACE	±	±	JDENNEHY	2010/05/26					
		ANGULAR ± ---°		MATERIAL NO.	DOCUMENT NO.		SHEET NO.				
		DRAFT WHERE APPLICABLE MUST REMAIN WITH DIMENSIONS		SEE CHART		SDAE-2599M-N*		1 OF 2			
				SIZE B	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

