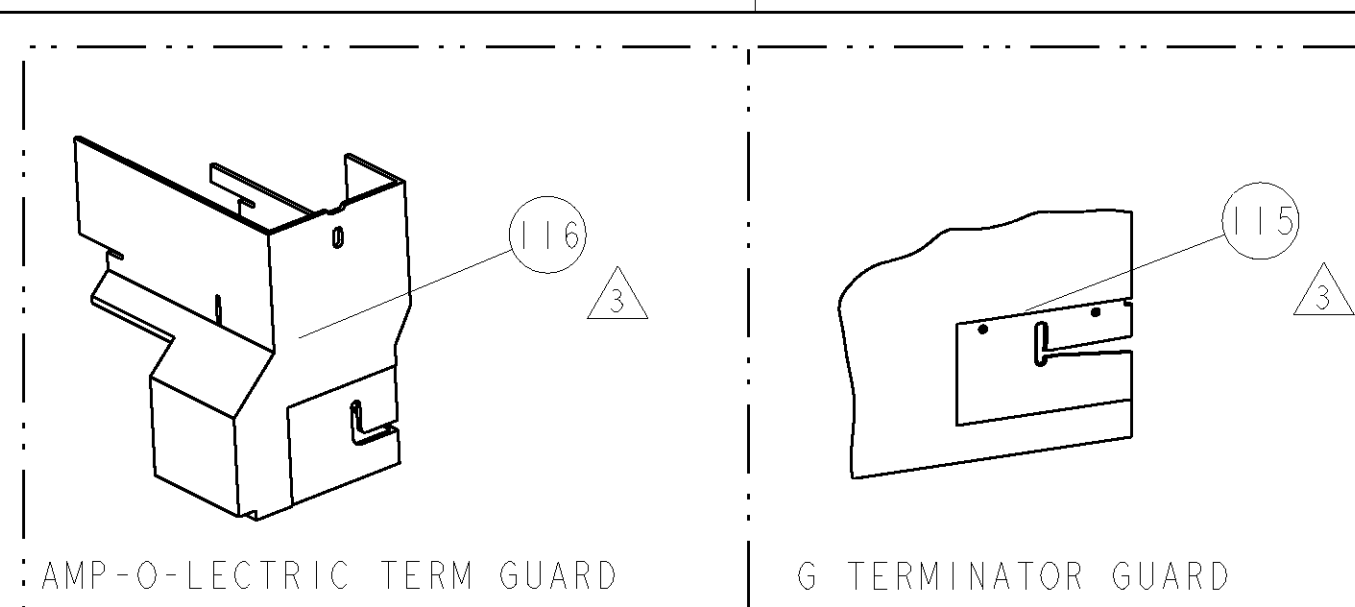


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852795-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852795-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852795-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852795-7	A	-	-	-	SPARE PARTS

- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- ④ INSTALL ITEMS 101, 102 & 119 ON SIDE OF STRIPPER ON APPLICATOR HOUSING WITH ITEM 21
- ⑤ CUT TO LENGTH AT ASSEMBLY

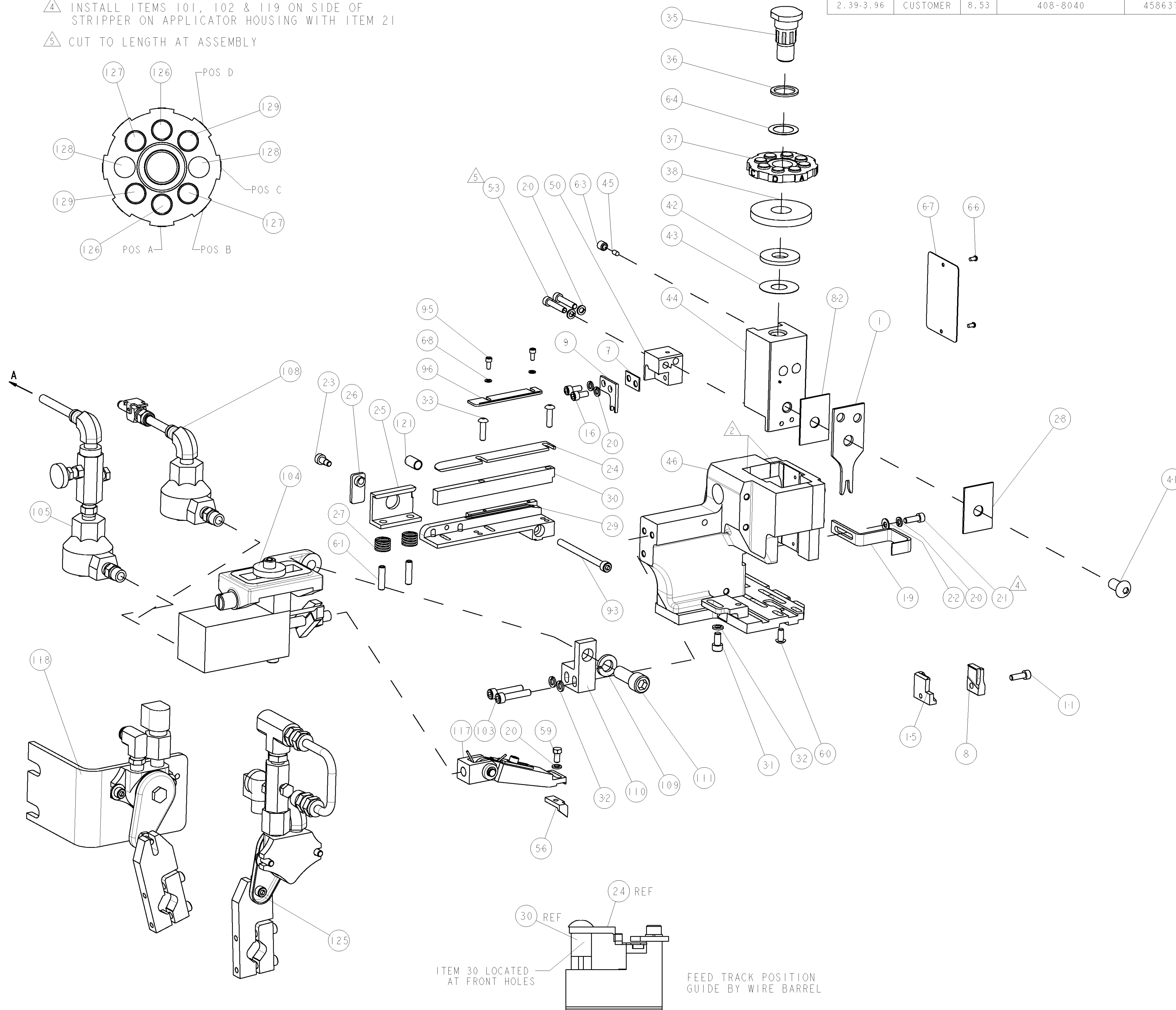


TERMINAL NAME: .240 RING				
TE PN		ARK-LES		
1949852		4000 2G2-5		
ARK-LES TERMINAL - TE CRIMP SPECS				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	1.68mm+.05/-.05[.066+.002/-.002]	16AWG
-	-	B	1.55mm+.05/-.05[.061+.002/-.002]	18AWG
-	-	C	1.47mm+.05/-.05[.058+.002/-.002]	20AWG
-	-	D	1.42mm+.05/-.05[.056+.002/-.002]	22AWG
-	-	CRIMP	SIZE	TYPE RANGE
-	-	WIRE	3.05mm [.120]	F 22-16 AWG
-	-	INSUL	-	-
WIRE STRIP LENGTH 2.39-3.96	TERM APPL SPEC CUSTOMER	FEED 8.53	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC	DIST	REVISIONS					
A	66	F	LTR	DESCRIPTION	DATE	DWN	APV
			A	RELEASED	17FEB2009	RK	TE

	-	2	2	2	-	1-354779-6	PIN, WIRE DISC, .3070	12
	-	2	2	2	-	1-354779-2	PIN, WIRE DISC, .3050	12
	-	2	2	2	-	354779-4	PIN, WIRE DISC, .3010	12
	-	2	2	2	-	9-354778-3	PIN, WIRE DISC, .2960	12
	-	-	1	-	-	455350-4	AIR BLAST ASS'Y	12
	-	1	1	1	-	1-22281-8	SPRING, COMPRESSION	12
	-	-	1	-	...	692655-6	AIR FEED VALVE ASSEMBLY	11
	-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	11
3	-	-	REF	-	...	455749-1	GUARD WINDOW	11
3	-	REF	-	-	...	679532-1	INSERT, GUARD	11
	-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	11
	-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	11
	-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	11
	-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	10
	-	-	1	-	-	24024-2	VALVE, SHUT OFF	10
	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	10
	-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	10
	-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	10
4	-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	10
4	-	1	-	1	-	23238-1	INSERT, COUPLING	10
4	-	42	21	42	IN	27319-4	TUBING 1/4" O.D.	10
	-	1	1	1	-	1-690438-5	FRONT STRIP GUIDE	96
	-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
	-	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	93
	-	1	1	1	-	455888-9	SPACER, CRIMPER	82
	-	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
	-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
	-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	-	694433-2	FEED PAWL	56
5	-	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
	-	1	1	1	-	1583893-4	HOLDER, SLUG BLADE	50
	-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
	-	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	-	7-21002-6	SCR, BTN SKT HD CAP 5/16-24 X .625	41
	-	1	1	1	-	690223-2	SPACER, INS.	38
	-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	-	690212-1	POST, RAM	35
	-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	33
	-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
	-	1	1	1	-	1633629-2	PLATE, REAR STRIP GUIDE	29
	-	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
	-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	-	240792-1	DRAG, TERMINAL	25

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
INCHES		APD N. DEMING 17 FEB 2009		SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CASE CODE DRAWING NO	
0 P L C ±. 1 P L C ±0.1 2 P L C ±0.01 3 P L C ±0.001 4 P L C ±0.0001 ANGLES ±.		WEIGHT -		A 00779 C=1852795	
MATERIAL		FINISH		RESTRICTED TO	
-		-		-	
CUSTOMER DRAWING				SCALE 3:5 SHEET 1 OF 1 REV A	



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