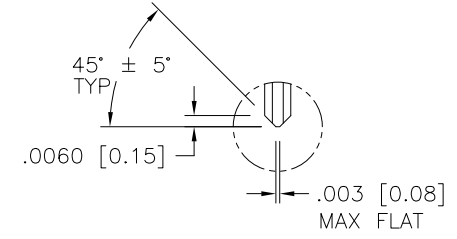
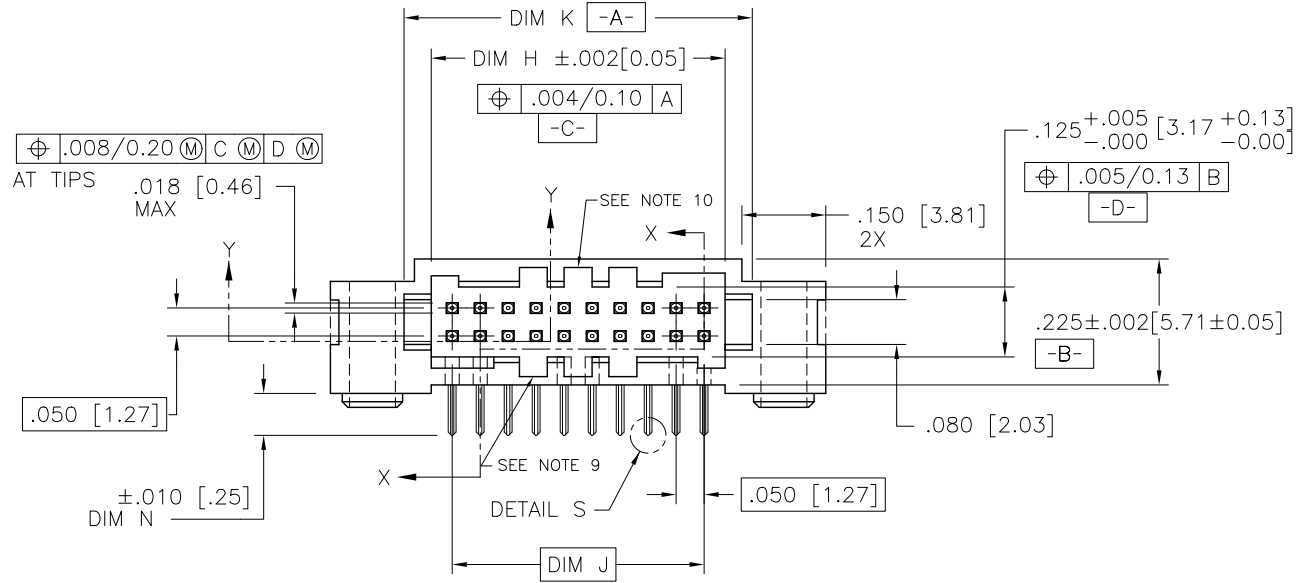
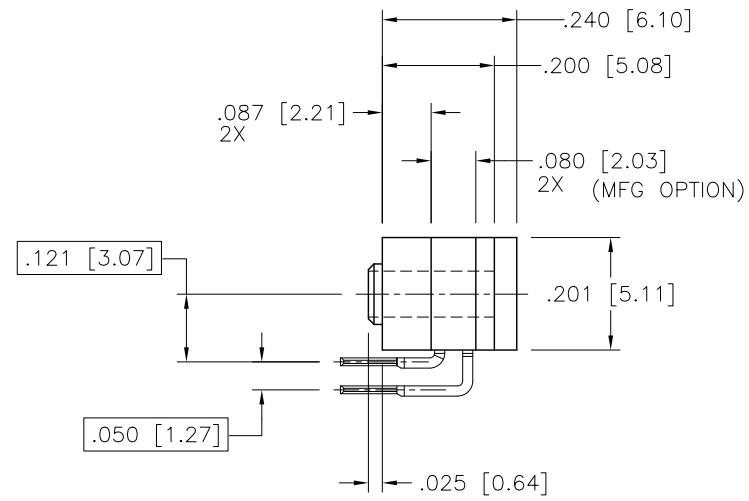
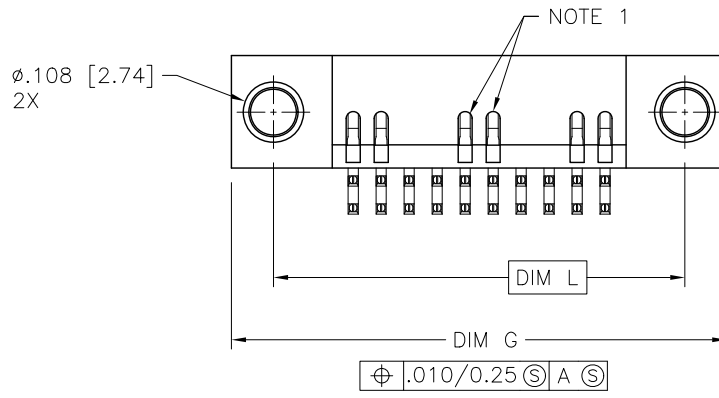


PRODUCT NUMBER
SEE TABLE



DETAIL S
SCALE 10/1



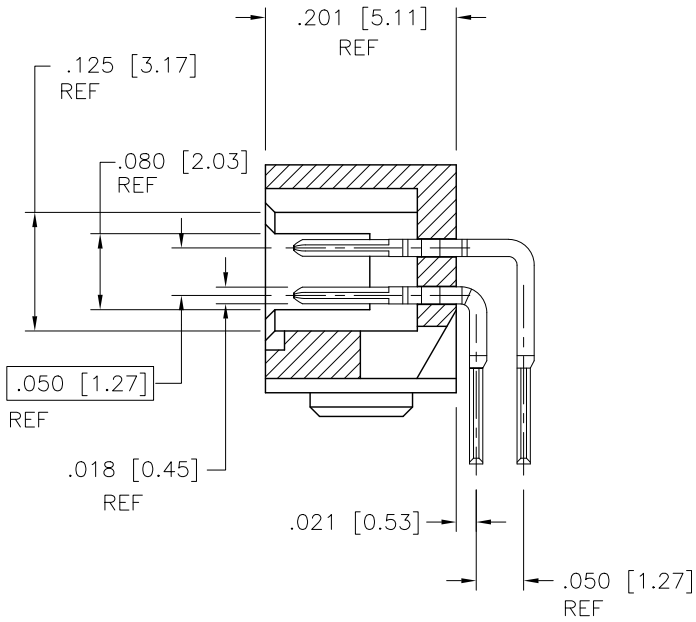
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ltr	ecn	no	dr	date	tolerances unless otherwise specified				title		
H	M05-0123	MHT	6/07/05		angles	linear	.XX $\pm$.01/0.3	INCH/MM	RIBCAGE HORIZONTAL HEADER ASSEMBLY		
J	M05-0196	MHT	9/13/05				.XXX $\pm$.005/0.13				
K	M06-0225	ERE	06/12/06		0° $\pm$ x°		.XXXX $\pm$.0020/0.051	scale 3:1	dwg no 95780		
L	M06-0370	MHT	9/26/06	dr	M. CORNMAN	6/6/95					
M	M09-0058	MHT	4/02/09	engr	D. WHITING	6/6/95			sheet 1 of 4 size A3		
N	N10-0122	YO	5/11/10	chr	D. WHITING	6/6/95					
P	ELX-N-009981	YO	1/30/12	appd	D. WHITING	6/6/95					
sheet	revision	P	P	P	P				type Product Customer Drawing		
index	sheet	1	2	3	4						



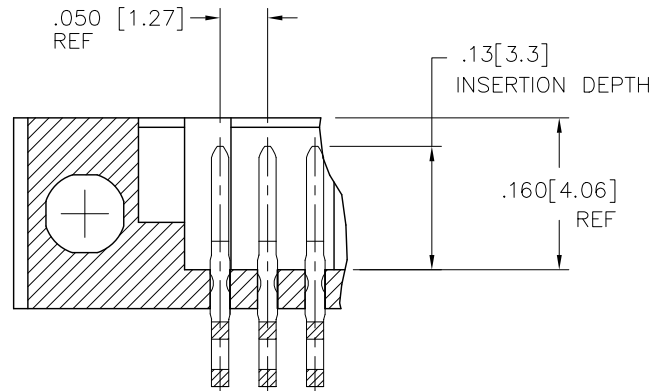
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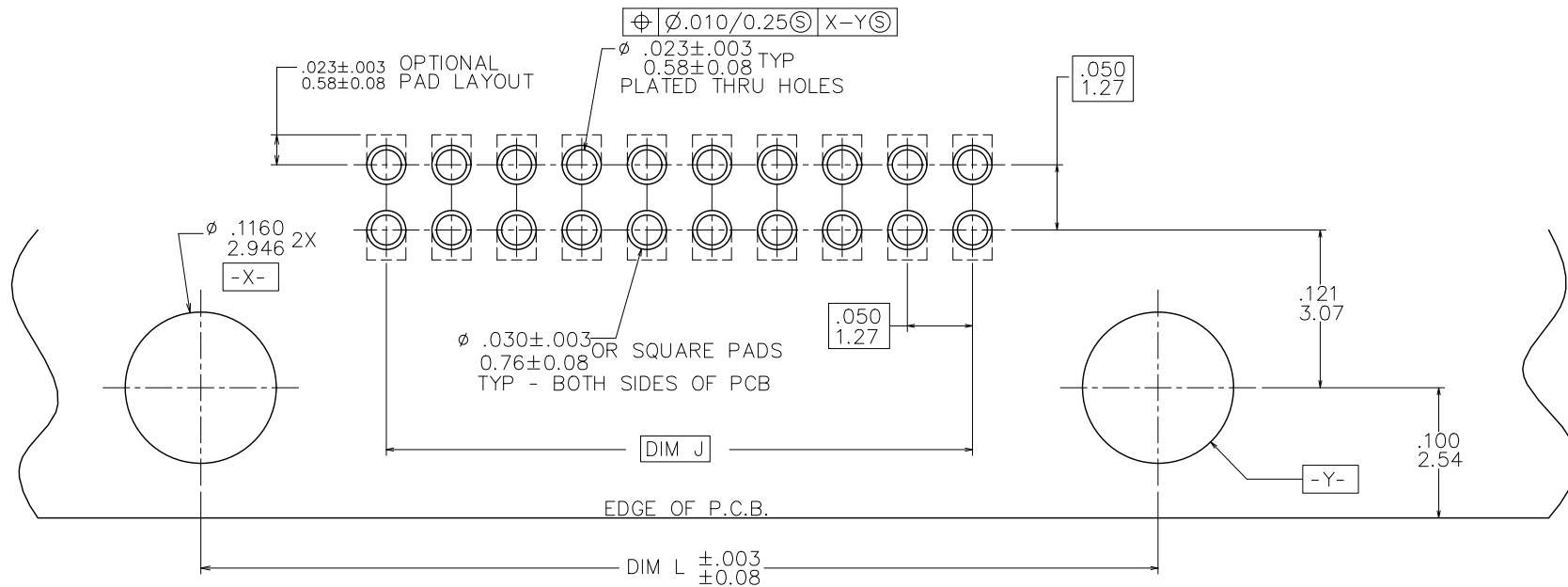
SECTION X-X



SECTION Y-Y

mat'l. code —					surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family RIBCAGE										
ltr P					tolerances unless otherwise specified					INCH/MM scale 3:1		title RIBCAGE HORIZONTAL HEADER ASSEMBLY									
					angles		linear					dwg no 95780 type Product Customer Drawing									
					0.001x?																
					dr		M. CORNMAN			6/6/95											
					enr		D. WHITING			6/6/95											
					chr		D. WHITING			6/6/95											
					appd		D. WHITING			6/6/95		sheet 2 of 4 size A3									
sheet index		revision sheet																			

PRODUCT NUMBER
SEE TABLE



RECOMMENDED P.C.B. LAYOUT
SCALE 20/1

NOTES:

- HOUSING MATERIAL:
GLASS FILLED THERMOPLASTIC FLAME RETARDANT PER UL 94V-0.
COLOR: NATURAL.
- TERMINAL PLATING:
30u"/.76u MIN HARD GOLD OR GXT OVER 50u"/1.27u Ni ON CONTACT ZONES.
200u"/5.08u MIN Sn OVER 50u"/1.27u Ni IN SOLDERING ZONES.
- CORING IN CENTER TO BE PRESENT ON PARTS THAT ARE 2X40 OR LARGER.
- SUGGESTED FASTENERS:
#2 HI-LO THREAD 1/4" PANHEAD.
FASTECH INC.
(516) 242-5699
OR;
#1 CAPHEAD SCREW (3/8" LONG) AND NUT FOR (.062/1.57 BOARD).
- 87402 AND 93120 ARE THE SAME. PLEASE ORDER AS 87402.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
- MOLDING FLOW RESTRICTOR QUANTITY AND LOCATION IS MANUFACTURING OPTION.
- VACUUM CAP SLOT REQUIRED ON ALL SIZES, SLOT MAY BE LOCATED ON OPPOSITE SIDE FOR 2 X 5.
- PRODUCT SPEC PER BUS-12-087.

mat'l. code				surface	tolerance	projection	product family
-				ISO 1302 ✓	ISO 406 ISO 1101	ISO 1101	RIBCAGE
ltr	ecn	no	dr	date	tolerances unless otherwise specified	INCH/MM	title
P					angles linear .XX±.01/0.3	scale 3:1	RIBCAGE HORIZONTAL HEADER ASSEMBLY
					0.005±.005/0.13		
					.xxxx±.0020/0.051		
			dr	M. CORNMANN	6/6/95		dwg no
			enr	D. WHITING	6/6/95		sheet 4 of 4
			chr	D. WHITING	6/6/95		size
			appd	D. WHITING	6/6/95		A3
sheet index				revision			type
				sheet			Product Customer Drawing