



## PRODUCT SPECIFICATIONS SHEET

### CAT NO.    PRODUCT NAME

10-4302-B    GC Bond

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### DESCRIPTION:

GC Bond is a general purpose cement, which is useful for bonding both porous and non-porous materials. It adheres well to metals, glass, plastics, leather, wood and cardboard. Has excellent resistance to water. The cemented joint is flexible and tough.

### TYPICAL PROPERTIES:

Color	Tan
Density	0.8577 g/cm <sup>3</sup> @ 77.00 °F / 25.00 °C 7.1534 lb/gal @ 77.00 °F / 25.00 °C
Flash Point	-4°F, / -20 °C Seta closed cup
Closed Cup	
Evaporation rate	1 Ethyl Ether
Viscosity, dynamic	600 mPa.s

### INSTRUCTIONS:

Coat both parts to be joined and allow to almost dry then join under pressure and clamp for at least 10 minutes.

### SOLVENT:

MEK

### SHELF LIFE, CLOSED CONTAINERS:

12 Months

**Discontinued****PRODUCT SPECIFICATIONS SHEET****CAT NO.**    **PRODUCT NAME**~~10-4302-A~~    GC Bond    dash B now**DESCRIPTION:**

GC Bond is a general purpose cement, which is useful for bonding both porous and non-porous materials. It adheres well to metals, glass, plastics, leather, wood and cardboard. Has excellent resistance to water. The cemented joint is flexible and tough.

**TYPICAL PROPERTIES:**

Color	Tan
Density	0.8577 g/cm <sup>3</sup> @ 77.00 °F / 25.00 °C 7.1534 lb/gal @ 77.00 °F / 25.00 °C
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Evaporation rate	1 Ethyl Ether
Viscosity, dynamic	600 mPa.s

**INSTRUCTIONS:**

Coat both parts to be joined and allow to almost dry then join under pressure and clamp for at least 10 minutes.

**SOLVENT:**

MEK

**SHELF LIFE, CLOSED CONTAINERS:**

12 Months

**Discontinued**

## PRODUCT SPECIFICATIONS SHEET

<u>CAT NO.</u>	<u>PRODUCT NAME</u>	need dash A version	dash B now
10-4302	GC Bond		
10-4308			
10-4316			

### DESCRIPTION:

GC Bond is a general purpose cement, which is useful for bonding both porous and non-porous materials. It adheres well to metals, glass, plastics, leather, wood and cardboard. Has excellent resistance to water. The cemented joint is flexible and tough.

### TYPICAL PROPERTIES:

Color	Tan
Viscosity (nominal)	25 sec.
Specific Gravity	0.87
Flash Point	<25°F
Closed Cup	ASTM No. 15 cup
Gallon Weight (nominal) lbs.	7.2
Solids Content (nominal)	20%

### INSTRUCTIONS:

Coat both parts to be joined and allow to almost dry then join under pressure and clamp for at least 10 minutes.

### SOLVENT:

MEK

### ~~SHELF LIFE, CLOSED CONTAINERS:~~

~~36 months~~

**Discontinued**