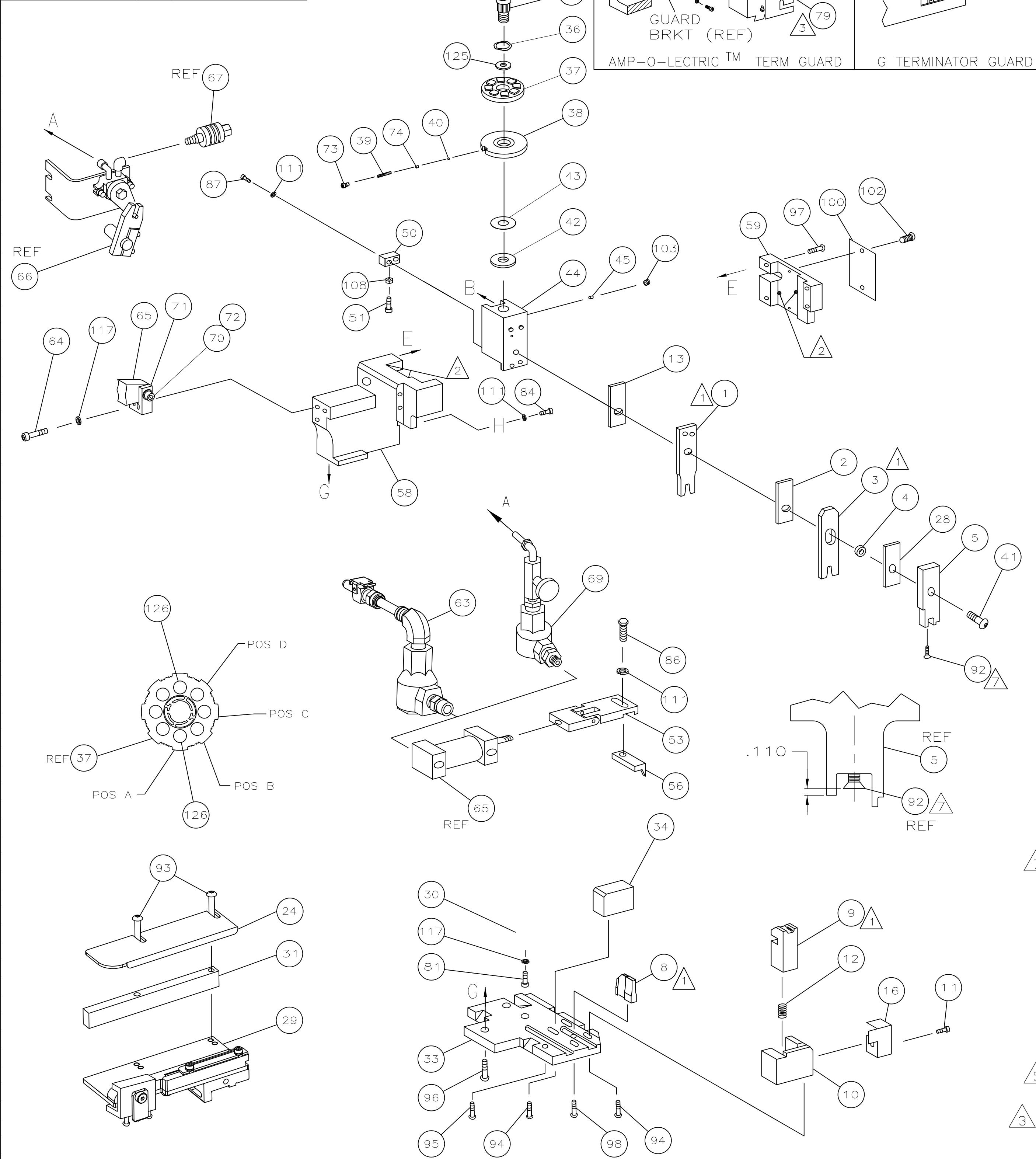
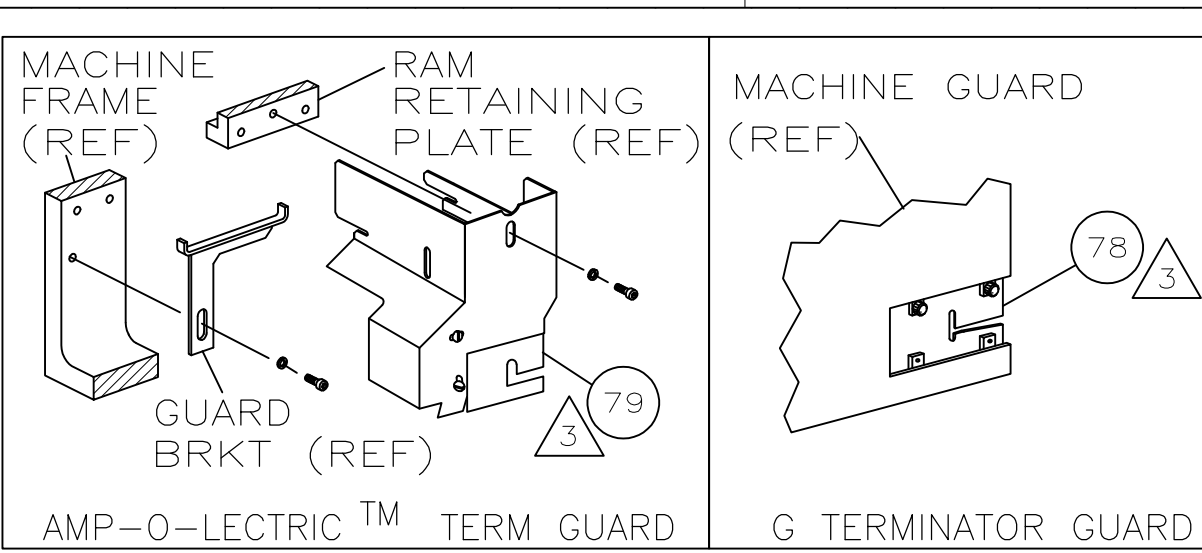
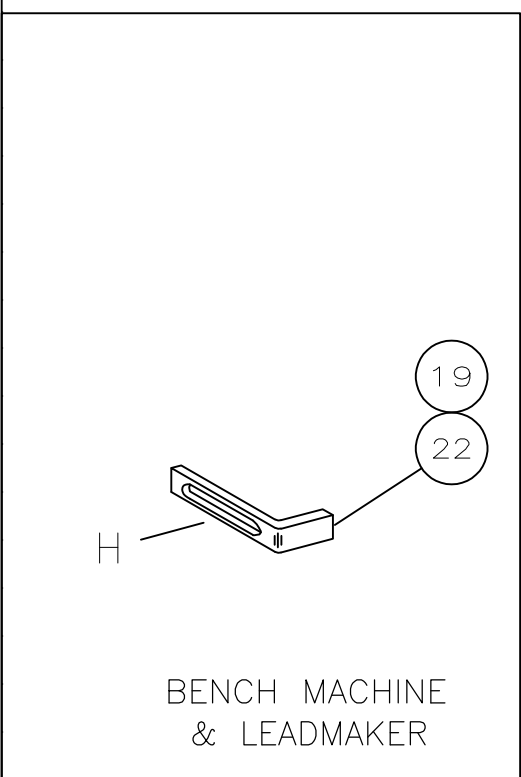


8		7	
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PART NUMBER	REV	FIRST USED	
1852196-1	B	122500-1	
1852196-2	B	565435-5	
1852196-3	B	354500-1	

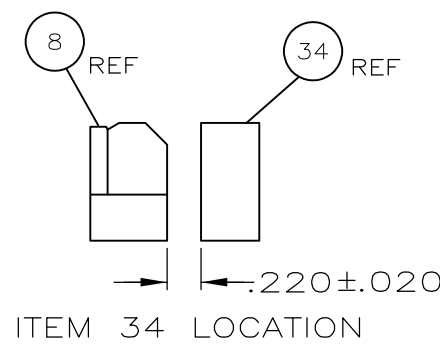


- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH AT ASSY
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



TERMINAL NAME: FEMALE					
AMP TERM PN	MFR TERM PN	YAZAKI TERMINAL		AMP CRIMP SPECS	
1572942	7116-4143-02	PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	2.25 ±0.05 [.089 ±.002]		10 AWG
		B	NOT		USED
		C	NOT		USED
		D	NOT		USED
AMP SEAL PN	MFR SEAL PN	CRIMP	SIZE	TYPE	RANGE
1572943	7158-3084-40	WIRE	.157 [3.99mm]	F	10 AWG
		INSUL	.240 [6.09mm]	0	3.80-4.05mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE	.870	408-8040	458637-1	L1852196

						129
						128
						127
2	2	2	-	7-354778-7	PIN, WIRE DISC (.2880)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
						121
						120
						119
						118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
						114
						113
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
						107
						106
						105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
						99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)CAP	93
1	1	1	-	1-21003-9	SCR,FHC(6-32x.38)DEP	92
						91
						90
						89
						88
2	2	2	-	2-21000-7	SCR,SHC(8-32x.44)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.38)FEED FINGER	86
						85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
-	1	-	-	462992-7	GUARD ASSY	79
REF	-	-	-	354529-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-5	SCR,SHC(3/8-16x1.00)AIR FEED	72
1	1	1	-	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY			PARTS LIST			



LOC		DIST		REVISIONS			
A	66	F	LTR	DESCRIPTION		DATE	DWN
		B		ECR-09-009983		5-2009	MY

-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

1	1	1	-	21024-8	WASHER, LOCK 3/8	70
-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
						68
-	REF	-	-	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	64
1	-	1	-	692655-7	AIR FEED VALVE	63
						62
						61
						60
1	1	1	-	454220-1	CAP, RAM	59
1	1	1	-	454485-1	HOUSING	58
						57
1	1	1	-	458537-2	PAWL, FEED	56
						55
						54
1	1	1	-	461062-1	FEED FINGER ASSY	53
						52
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
						49
						48
						47
						46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	819307-4	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	1-690142-3	DISC, INSULATION	38
1	1	1	-	354777-1	DISC, WIRE	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	SUPPORT, TERMINAL	34
1	1	1	-	318055-4	PLATE, BASE	33
						32
1	1	1	-	1-1320908-2	SPACER, STRIP GUIDE	31
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	1633091-7	STRIP GUIDE ASSEMBLY	29
1	1	1	-	455888-8	SPACER, FRONT SHEAR DEP	28
						27
						26
						25
1	1	1	-	1320928-1	GUIDE, STRIP (REAR)	24
						23
-	-	1	-	690472-2	STRIPPER	22
						21
						20
1	1	-	-	619353-1	STRIPPER	19
						18
						17
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
						15
						14
1	1	1	-	455888-5	SPACER, CRIMPER	13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	1-21000-9	STOP, SHEAR	11
1	1	1	-	2-690459-2	HOLDER, SHEAR (FRONT)	10
1	1	1	-	318059-4	SHEAR, FLOAT (FRONT)	9
1	1	1	-	1633332-2	ANVIL	8
						7
						6
1	1	1	-	122399-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	6-1583690-3	CRIMPER, INSULATION	3
1	1	1	-	2-455888-1	SPACER, CRIMPER	2
1	1	1	-	4-1633305-7	CRIMPER, WIRE	1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY			PARTS LIST			

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DIMENSIONS: INCHES		CHK	-	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	22FEB06	NAME	
0 PLC ± .005		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
1 PLC ± .005		APPLICATION SPEC		-	
2 PLC ± .005		WEIGHT		F	
3 PLC ± .005		SIZE		A1	
4 PLC ± .005		CAGE CODE		00779	
ANGLES FINISH		DRAWING NO		1852196	
MATERIAL		RESTRICTED TO		-	
-		CUSTOMER DRAWING		SCALE	
-		SHEET		1 of 1	
-		REV		B	

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