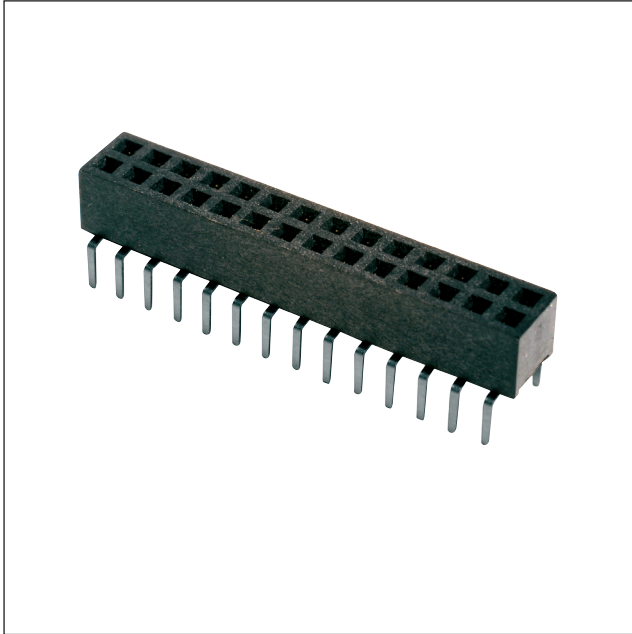


# 3M™ Through-Board Socket

2 mm x 2 mm Straight, Dual Entry, Solder Tail

953 Series



- Optimizes use of PC board space
- High temperature dielectric
- “No lead” wave and reflow solder compatible
- Dual row design, 4–80 pins
- Minimized PC Board stacking heights
- Mates with pin-strip header products
- RoHS Compliant. See the Regulatory Information Appendix (RIA) in the RoHS compliance section of [www.3Mconnectors.com](http://www.3Mconnectors.com) for compliance information (RIA E1 & C1 apply)

Date Modified: November 27, 2012

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## Physical

### Insulation

Material: High Temperature Thermoplastic  
Flammability: UL 94V-0  
Color: Black

### Contact

Material: Copper Alloy

### Plating

Underplating: 1.25–2.5  $\mu\text{m}$  [50–100  $\mu''$ ] Nickel  
Wiping Area: Flash Gold  
Solder Tail Area: 1–3  $\mu\text{m}$  [40–118  $\mu''$ ] Matte Tin

## Electrical

**Current Rating:** 1 A

**Insulation Resistance:**  $> 5 \times 10^8$  Ohm at 100 V<sub>DC</sub>

**Withstanding Voltage:** 1000 V<sub>DC</sub>

**Transition Resistance:**  $\leq 20$  mOhm

## Environmental

**Temperature Range:** -40 °C to +105 °C

**Processing Temperature:** max. 260 °C (Profile per J-STD-020C)

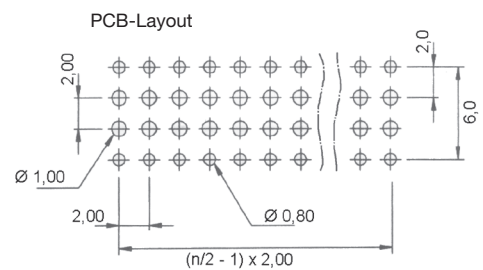
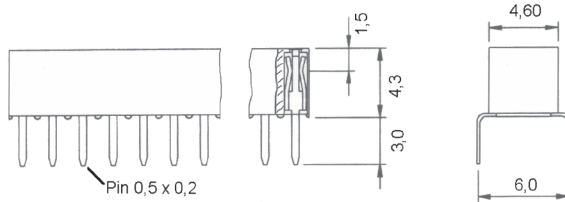
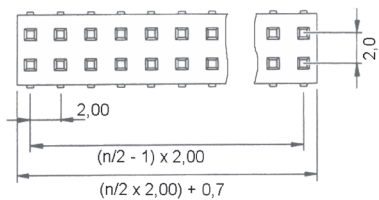
**Moisture Sensitivity Level:** 1 (per J-STD-020C)

UL File No.: E68080

# 3M™ Through-Board Socket

2 mm x 2 mm Straight, Dual Entry, Solder Tail

953 Series



n = No. of Contacts

| Tolerance Unless Noted [mm] |         |         |         |         |
|-----------------------------|---------|---------|---------|---------|
| Nominal Size                | 0.5-3   | 3-6     | 6-30    | 30-120  |
| Linear Dim                  | +/- 0.1 | +/- 0.1 | +/- 0.2 | +/- 0.3 |
| Radii                       | +/- 0.2 | +/- 0.5 | +/- 1   | +/- 1   |

## Ordering Information

9534XX — 6602 — AR (RIA E1 & C1 Apply)

Contact Quantity: \_\_\_\_\_  
04-80 Pins

Tail Style: \_\_\_\_\_  
Thru Hole

Tail Spacing: \_\_\_\_\_  
6 = 6 mm

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Sheet 2 of 2

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