

D

C

B

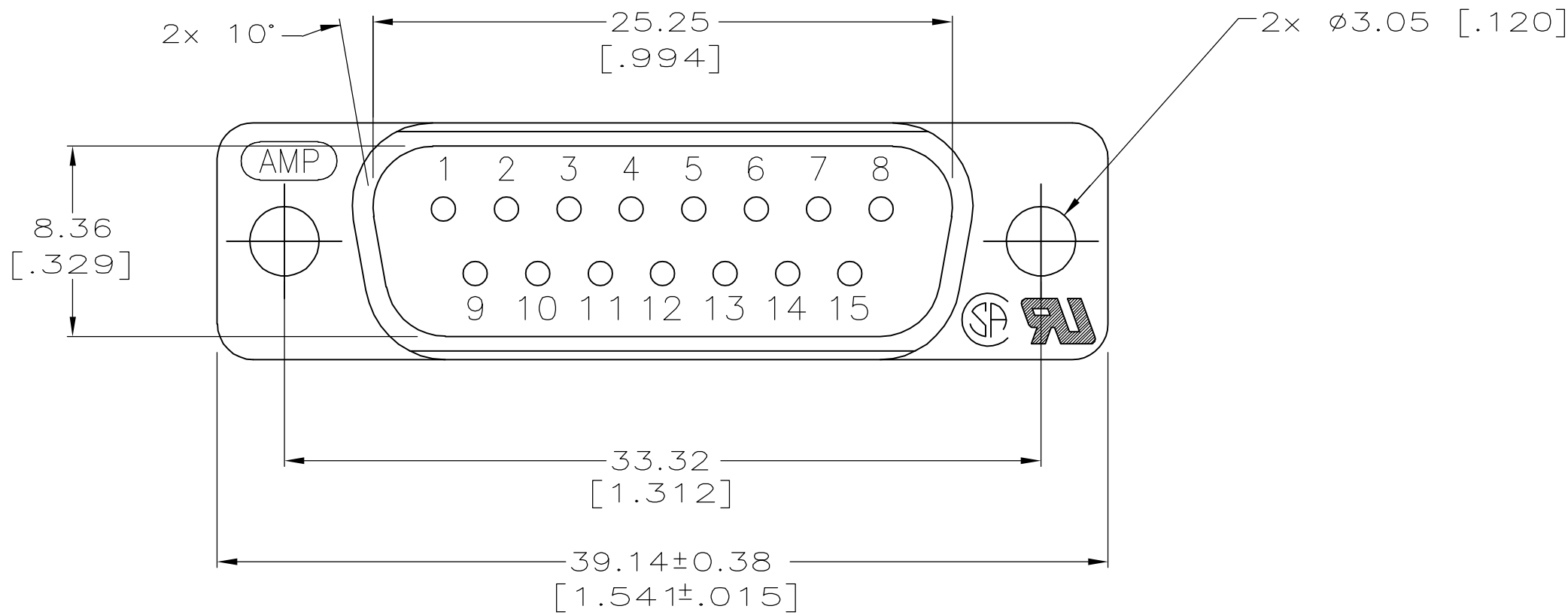
A

D

C

B

A



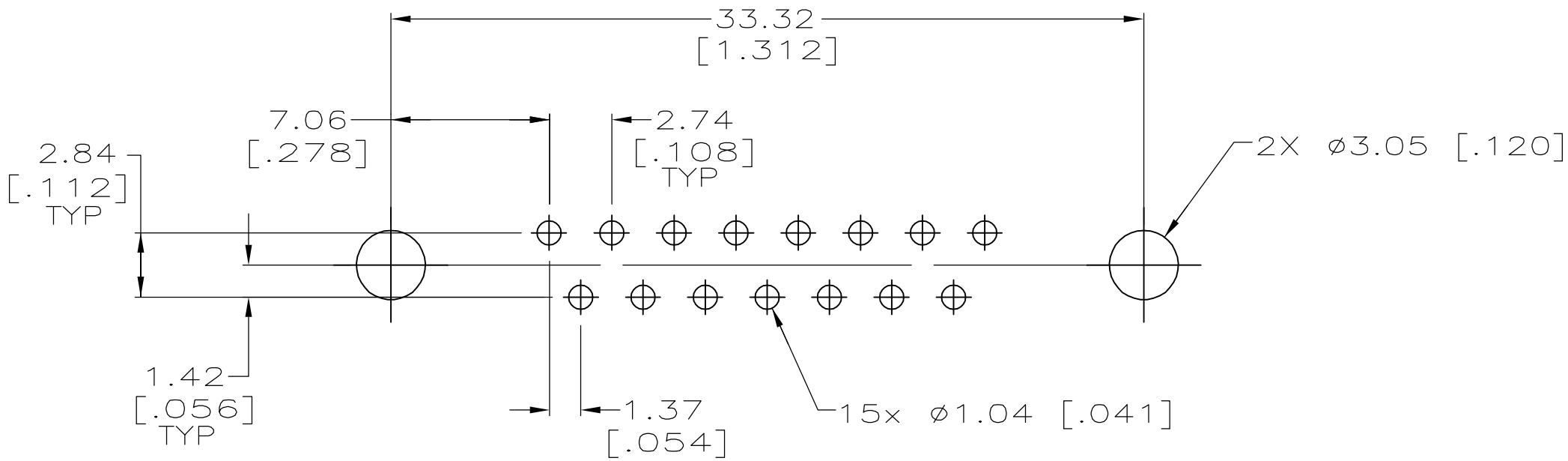
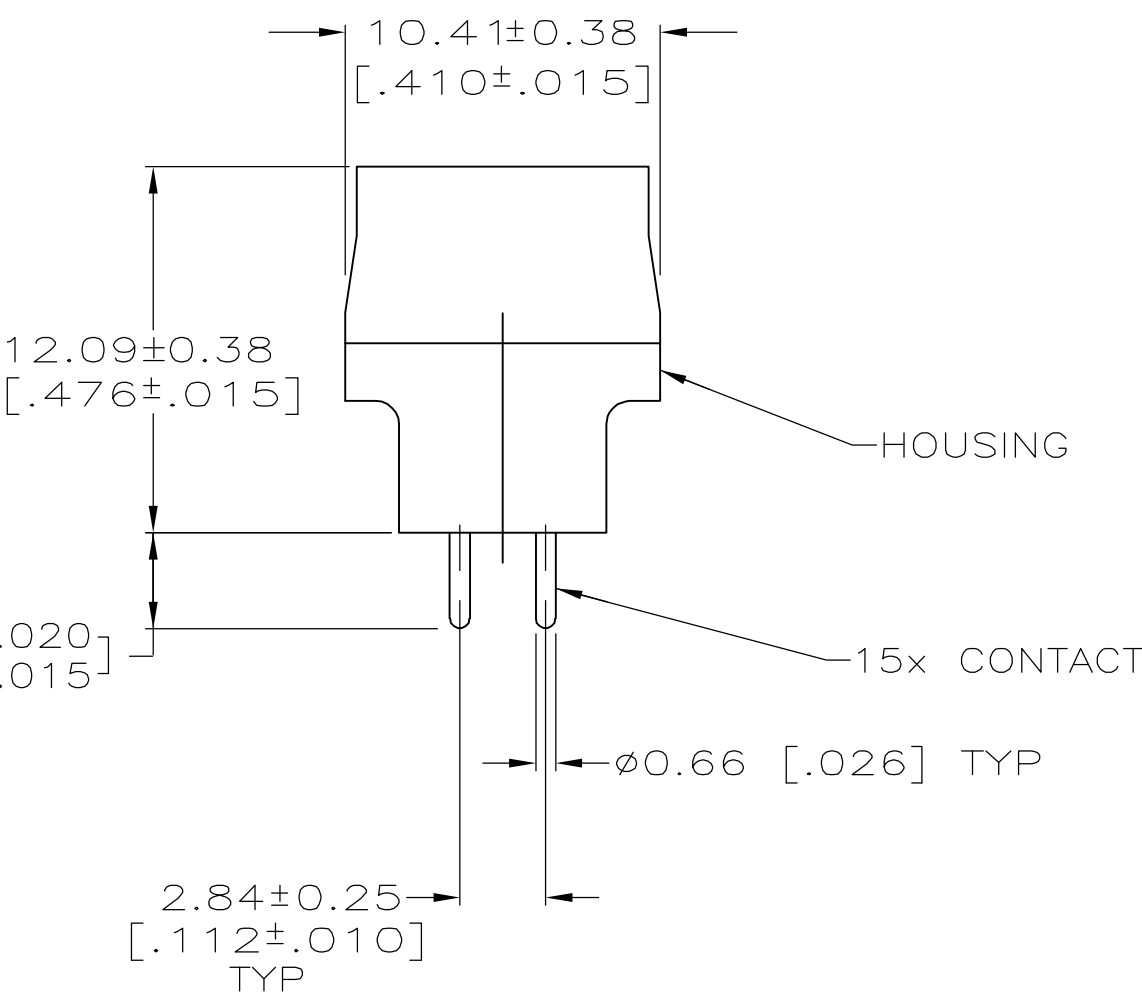
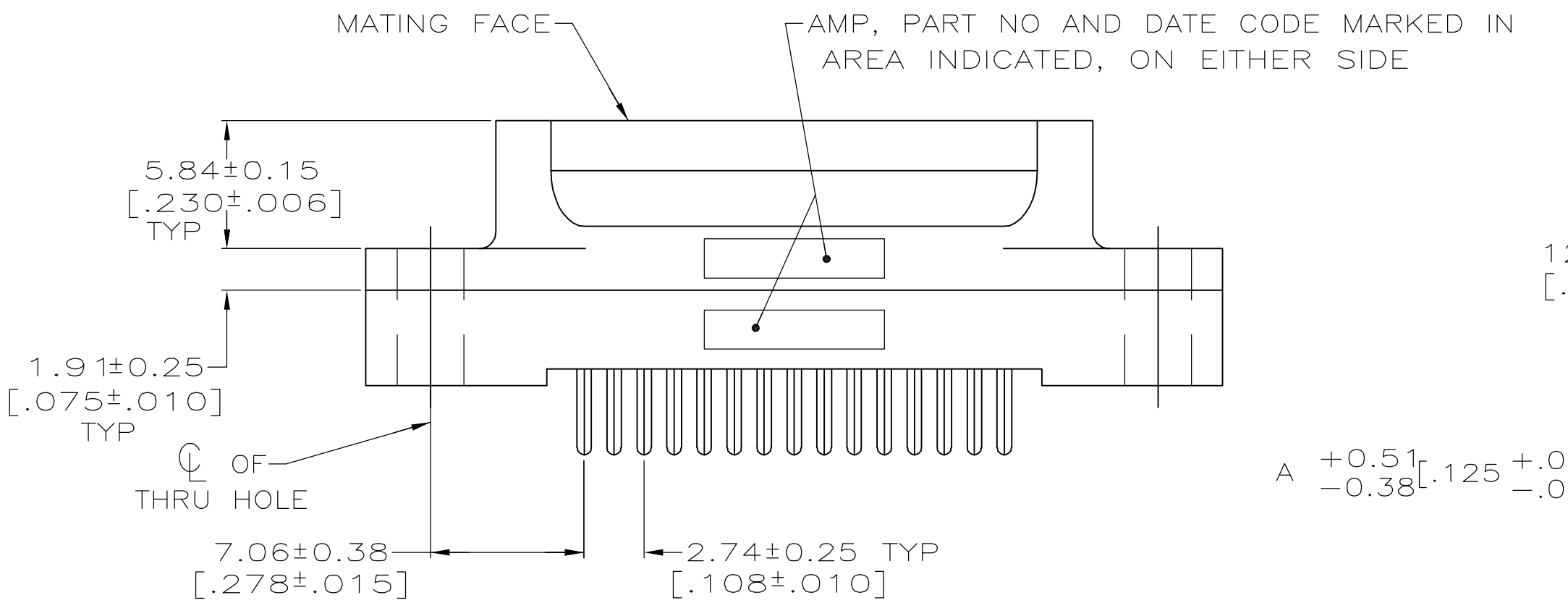
HOUSING: BLACK POLYESTER, UL 94V-0 RATED.
CONTACTS: BRASS PER MIL-C-50.



GOLD PLATED FOR LENGTH OF 3.81[.150] MIN FROM MATING END,
GOLD FLASH IN MATED AREA,
2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A
FROM OPPOSITE END, ALL OVER
1.27µm [.000050] MIN NICKEL.



GOLD PLATED FOR LENGTH OF 3.81[.150] MIN FROM MATING END,
0.76µm [.000030] MIN GOLD IN MATED AREA,
2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A
FROM OPPOSITE END, ALL OVER
1.27µm [.000050] MIN NICKEL.
OR
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF
3.81 [.150] MIN FROM MATING END,
0.76µm [.000030] MIN PALLADIUM NICKEL IN MATED AREA,
2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A
FROM OPPOSITE END, BOTH OVER
1.27µm [.000050] MIN NICKEL.



RECOMMENDED PC BOARD
MOUNTING DIMENSIONS

OBSOLETE	6.35	[.250]	3	208007-6
OBSOLETE	6.35	[.250]	2	208007-5
OBSOLETE	4.32	[.170]	3	208007-4
SUPSD BY 208007-4	4.32	[.170]	2	208007-3
	3.18	[.125]	3	208007-2
OBSOLETE	3.18	[.125]	2	208007-1
A			CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE 01FEB07		tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608					
DIMENSIONS: mm [INCHES]		CHK E. BRIANT 01FEB07							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD E. BRIANT 01FEB07		NAME			
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 2°		PRODUCT SPEC		PLUG ASSEMBLY, SIZE 2, 15 POSN, VERTICAL, AMPLIMITE HD-20			
		APPLICATION SPEC		108-40025					
MATERIAL		FINISH		—		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				WEIGHT —		A2	00779	C=208007	—
CUSTOMER DRAWING						SCALE 4:1		SHEET 1 of 1	REV K