

# BOSCH SABRE SAW BLADES FOR METAL

**Basic for Metal** - for thin and thick materials HSS  
HIGH SPEED STEEL Wave set and milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608651780	S918A	150	1	Thin sheet metal (1 - 3 mm), Pipes + profiles (5 - 100 mm)	5
2608651781	S918B	150	1.8	Medium thick sheet metal (2 - 8 mm) Pipes + profiles (10 - 100 mm)	5

**Flexible for Metal** - for thin and thick materials BIM  
BI Metal - Side set and milled Fast, straight cuts,  
flexible and break resistant



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608656010	S522AF	100	1	Thin sheet metal (0.7 - 3 mm)	5
2608656013	S922AF	150	1	Thin sheet metal (0.7 - 3 mm) Pipes + profiles (5 - 100 mm)	5
2608656018	S1122AF	225	1	Thin sheet metal (0.7 - 3 mm) Pipes + profiles (5 - 175 mm)	5
2608656015	S922EF	150	1.4	Thin sheet metal (1.5 - 4 mm) Pipes + profiles (5 - 100 mm)	5
2608656020	S1122EF	225	1.4	Thin sheet metal (1.5 - 4 mm) Pipes + profiles (5 - 175 mm)	5
2608656253	S422BF	100	1.8	Medium thick sheet metal (1.5 - 6 mm)	5
2608656011	S522BF	100	1.8	Thin sheet metal (3 - 8 mm)	5

2608656014	S922BF	150	1.8	Thick sheet metal (3 - 8 mm) Pipes + profiles (10 - 100 mm)	5
2608656019	S1122BF	225	1.8	Thick sheet metal (3 - 8 mm) Pipes + profiles (10 - 175 mm)	5

**Progressor for Metal** - Optimised for use in  
thick and thin metals BI Metal side set and milled  
Progressive tooth spacing, for fast cut, long life



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608654402	S123XF	150	progressive	Thin + thick sheet metal (1 - 8 mm) Thin + thick profiles (5 - 100 mm)	5

**Heavy for Metal** - Optimised for use in medium  
thick and thick metals BI Metal - side set & milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608656264	S1025BF	200	1.8	Medium thick/thick sheet metal (2 - 8 mm) Pipes + profiles 190 - 150 mm)	5
2608656266	S1025HF	200	2.5	Thick sheet metal (3 - 12 mm) Profiles (10 - 150 mm)	5
2608656265	S1025VF	200	1.8 - 2.6	Medium thick/thick sheet metal (2 - 12 mm) Profiles + pipes (10 - 150 mm)	5
2608654820	S920CF	150	2.9	Steel plate (4 - 10 mm) Pipes + profiles (20 - 100 mm)	5
2608656255	S1120CF	225	2.9	Steel plate (4 - 10 mm) Pipes + profiles (20 - 175 mm)	5

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# BOSCH SABRE SAW BLADES FOR WOOD

**Basic for Wood** - For cutting wood, pruning HCS  
CARBON STEEL side set, coarse & fast milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608650677	S617K	150	8.5	Rough wood (nail free) (20 - 100 mm) Damp wood (pruning)	5
2608650679	S1617K	300	8.5	Rough wood (nail free) (20 - 250 mm) Damp wood (pruning)	5
2608650678	S1111K	225	8.5	Rough wood (nail free) (20 - 175 mm)	5

**Progressor for Wood** - Optimised for use in HCS  
CARBON STEEL side set and wood materials ground



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608654404	S2345X	200	progressive	Chipboard and MDF (6 - 60 mm) Construction wood (nail free) (6 - 150 mm) Plunge cutting in wooden panelling	5

**Top for Wood** - Ideal for cutting wood outdoors HCS  
CARBON STEEL side set for straight & curved cutting ground



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608650673	S644D	150	6	Construction wood (nail free) (6 - 100 mm) Plunge cutting in wooden panelling	5
2608650676	S1531L	240	5	Rough wood (nail free) (15 - 190 mm) Damp wood (pruning)	5
2608650682	S1542K	240	8.5	Damp wood (15 - 190 mm) , firewood	5

# BOSCH SABRE SAW BLADES FOR WOOD & METAL

**Flexible for Wood & Metal** Variable tooth spacing  
BI Metal side set and milled for cuts in different materials



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608656016	S922HF	150	2.5	Pallets, wood with nails / metal inserts (5 - 100 mm), sheet metal, pipes + aluminium profiles (3 - 12 mm)	5
2608656021	S1122HF	225	2.5	Pallets, wood with nails / metal inserts (5 - 175 mm), sheet metal, pipes + aluminium profiles (3 - 12 mm)	5
2608656017	S922VF	150	1.8 - 2.6	Sheet metal, pipes + aluminium profiles (3 -10mm) plastic, material/fibreglass (3-100mm) Wood with nails / metal inserts (5 - 100 mm)	5
2608654981	S1122VF	225	1.8 - 2.6	Sheet metal, pipes + aluminium profiles (3 -10mm) plastic, material/fibreglass (3-175mm) Wood with nails (5 - 175 mm)	5
2608656022	S1222VF	300	1.8 - 2.6	Sheet metal, pipes + aluminium profiles (3 -10mm) plastic, material/fibreglass (3-250mm) Wood with nails (5 - 250 mm)	5

# BOSCH SABRE SAW BLADES FOR WOOD & METAL

**Progressor for Wood & Metal** - Optimised for general use  
BI Metal side set and milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608654406	S3456XF	200	progressive	Construction timber with nails (5 - 150 mm) Metal pipes + profiles (3 - 18 mm) PVC pipes / fibreglass (8 - 150 mm)	5

**Heavy for Wood & Metal** - Optimised for general use  
BI Metal side set and milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608656258	S611DF	150	4.3	Window frames (wood + metal), wood with nails/ Metal inserts (10 - 100 mm) Plastic materials / fibreglass (8 - 50 mm)	5
2608656260	S711DF	150	4.3	Wood with nails / metal inserts (10 - 100 mm) Wooden boards (10 - 100 mm) Plastic materials / fibreglass (8 - 50 mm)	5
2608656261	S1111DF	225	4.3	Wood with nails / metal inserts (10 - 175 mm) Wooden boards + joists (10 - 175 mm) Plastic materials / fibreglass (8 - 50 mm)	5
2608654763	S1411DF	300	4.3	PVC pipes, fibreglass (5 - 60 mm) Light building blocks (10 - 250 mm) Wood with nails / metal inserts (10 - 250 mm)	5
2608656257	S1110DF	225	4.3	Demolition / timber building renovation, Wood with nails / metal inserts (10 - 175 mm), Wooden boards + joists (10 - 175 mm) Plastic material / fibreglass (8 - 50 mm)	5

# BOSCH SABRE SAW BLADES FOR SPECIAL APPLICATIONS

**Special for Plaster** - Ideal for plasterboard,  
BI Metal side set and milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608656263	S628DF	150	4.2	Tear-free cuts, with hardened teeth for longer life Plasterboard (8 - 100 mm)	5

**Special for Ice** - Special saw blades  
Stainless steel - side set and milled



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608652900	S1211K	300	8.5	Made from stainless steel for cutting frozen materials (10 - 250 mm)	5

# BOSCH SABRE SAW BLADES FOR SPECIAL APPLICATIONS

**Special for INOX** - Ideal for stainless steel TC  
TUNGSTEN CARBIDE side set & straight cuts ground



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608650974	S518EHM	115	1.4	Thin stainless steel sheet metal (2 - 4 mm) Thin profiles (2 - 50 mm)	2

**Special for Fibre & Plaster** - Ideal for glassfibre reinforced plastics  
TC TUNGSTEN CARBIDE side ground



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608650971	S1141HM	225	8.5	Light building blocks, fibre cement board, Fibre glass, brick (red) (10 - 175 mm)	2

**Special for Cast & Brick** - Ideal for abrasive materials  
TC TUNGSTEN CARBIDE coated. Straight cuts in steel



Article Number	Blade Type	Overall length (mm)	Tooth pitch (mm)	Typical Application	Pack Qty.
2608650969	S1130 Riff	225	30	Steel / cast pipes max 6", brick (10 - 175 mm) Fibre glass (3 - 175 mm)	2

