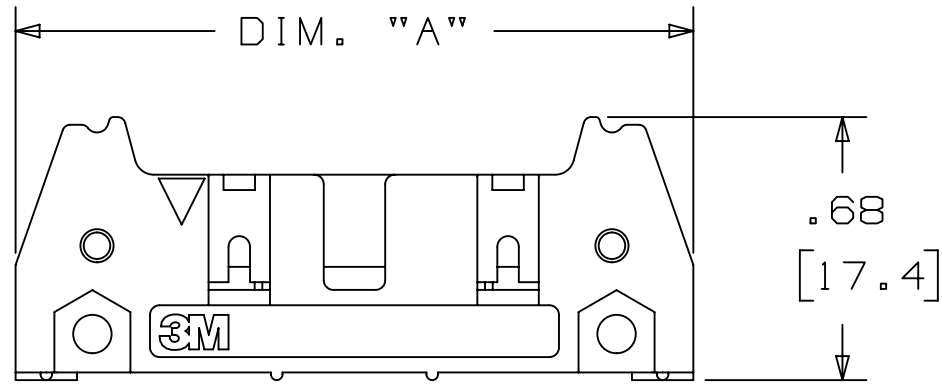
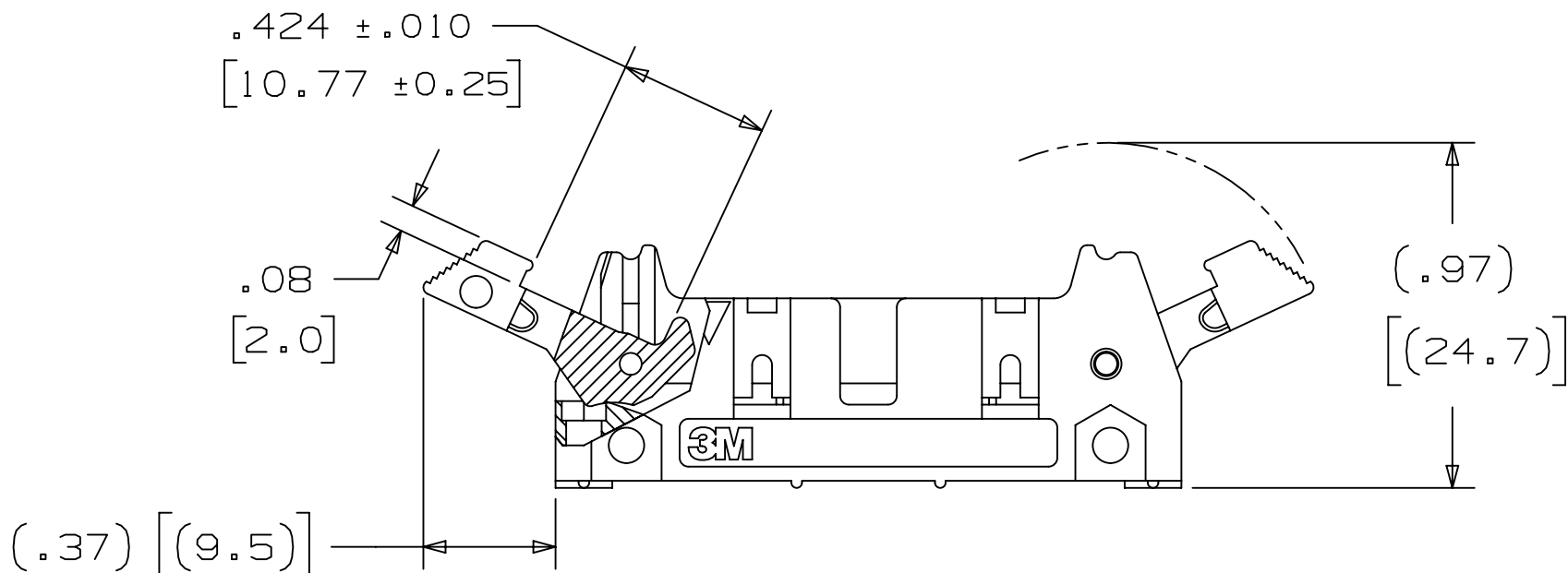


3M™ FOUR-WALL HEADER, 3000 SERIES

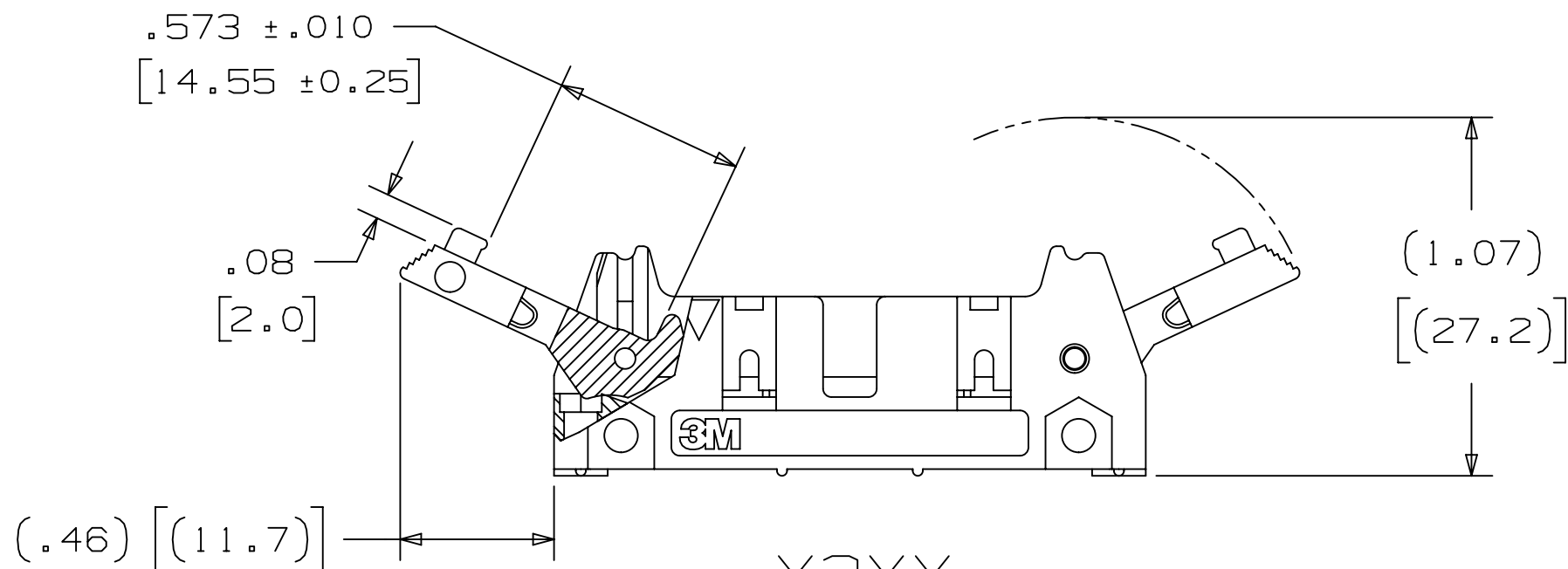
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



-X0XX  
HEADER WITHOUT LATCH EJECTOR



-X2XX  
HEADER WITH SHORT LATCH EJECTOR  
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX  
HEADER WITH LONG LATCH EJECTOR  
FOR 3M SOCKETS WITH STRAIN RELIEF

ORDERING INFORMATION

D= HIGH TEMP BLACK (PCT)/(AR PLATING REQ'D)  
N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)  
BLANK= HIGH TEMP BLACK (PCT)/(EB PLATING REQ'D)

3M PART NUMBER:  
(SEE TABLE 1)

PIN CONFIGURATION:  
5 = RIGHT ANGLE SOLDER TAILS  
6 = STRAIGHT SOLDER TAILS

X3XXX-XXXXXX

PLATING:

AR = 50μ"-150μ" [1.27μm-3.81μm] NICKEL-OVERALL  
10μ" [0.25μm] AVG. GOLD, 40-120μ" [1-3μm] MATTE TIN TAILS  
RB = 50μ"-150μ" [1.27μm-3.81μm] NICKEL-OVERALL  
30μ" [0.76μm] AVG. GOLD, 200μ" [5.08μm] MATTE TIN TAILS

TAIL:

02 = FOR .062 [1.57] THICK BOARD (N & D)  
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD (N ONLY)

LATCH/EJECTOR SYSTEM:

0 = NO LATCH/EJECTOR INSTALLED  
2 = SHORT ROLL PIN LATCH/EJECTORS  
3 = LONG ROLL PIN LATCH/EJECTORS

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- \* MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- \* OPTIONAL EJECTOR LATCHES.
- \* MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- \* OPTIONAL POLARIZING POSTS AVAILABLE.
- \* HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- \* SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- \* STRAIGHT, RIGHT ANGLE SOLDER TAIL OPTIONS.

2 PHYSICAL :

INSULATOR: HIGH TEMP GLASS FILLED POLYESTER (PCT)  
MATERIAL: UL94V-0  
FLAMMABILITY: BLACK  
COLOR: COPPER ALLOY  
CONTACT: PLATING: NICKEL-OVERALL (SEE ORDERING INFORMATION)  
WIPING AREA: GOLD (SEE ORDERING INFORMATION)  
SOLDER TAILS: MATTE TIN (SEE ORDERING INFORMATION)  
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

EIA CURRENT RATING: 5.00A, 1 CONTACT POWERED  
3.00A, 6 CONTACTS POWERED  
1.75A, ALL CONTACTS POWERED  
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE 3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING CURVES.

INSULATION RESISTANCE: >1 X 10<sup>9</sup>Ω AT 500 V<sub>DC</sub>  
WITHSTANDING VOLTAGE: 1,000V<sub>RMS</sub> AT SEA LEVEL  
UL CURRENT RATING: 1.0A ALL LINES POWERED  
UL VOLTAGE RATING: 250V

2 ENVIRONMENTAL :

UL TEMPERATURE RATING: 130C  
EIA TEMPERATURE RATING: -55°C TO 105°C  
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS  
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C, SINGLE PASS)

- NOTES
1. REGULATORY INFORMATION: VISIT [3M.com/regs](http://3M.com/regs)
  2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
  3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
  4. MOUNTING HARDWARE: FROM SOLDER SIDE OF PC BOARD USE #4-24 THREAD CUTTING SCREW (3M PART #3341-5) WITH Ø.116 [2.95] MOUNTING HOLE. FOR RIGHT ANGLE VERSION ONLY: #2-56 BOLT AND NUT (3M PART #3341-6) WITH Ø.106 [2.69] MOUNTING HOLE MAY BE USED.

|   |        |             |     |     |
|---|--------|-------------|-----|-----|
| X | 115955 | MAY 08,2024 | JNC | FJR |
| W | 112712 | NOV 29,2023 | JNC | FJR |
| V | 97909  | JUN 22,2021 | JNC | SAN |
| U | 93619  | JAN 07,2021 | JNC | SAN |
| T | 62689  | JUL 10,2015 | JNC | SN  |
| S | 60056  | MAR 06,2015 | JNC | RS  |
| R | 56068  | JUL 25,2014 | JNC | RS  |

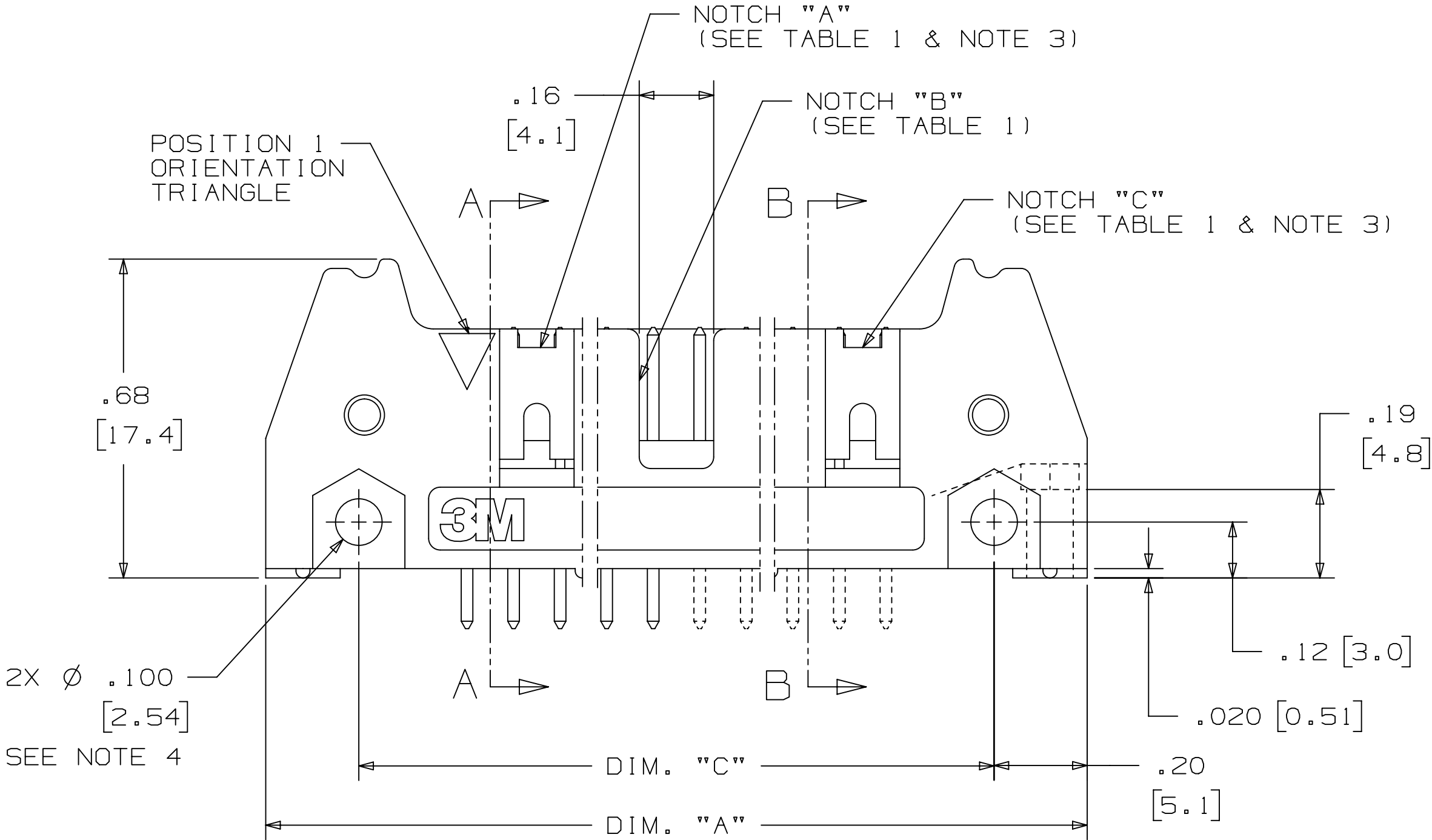
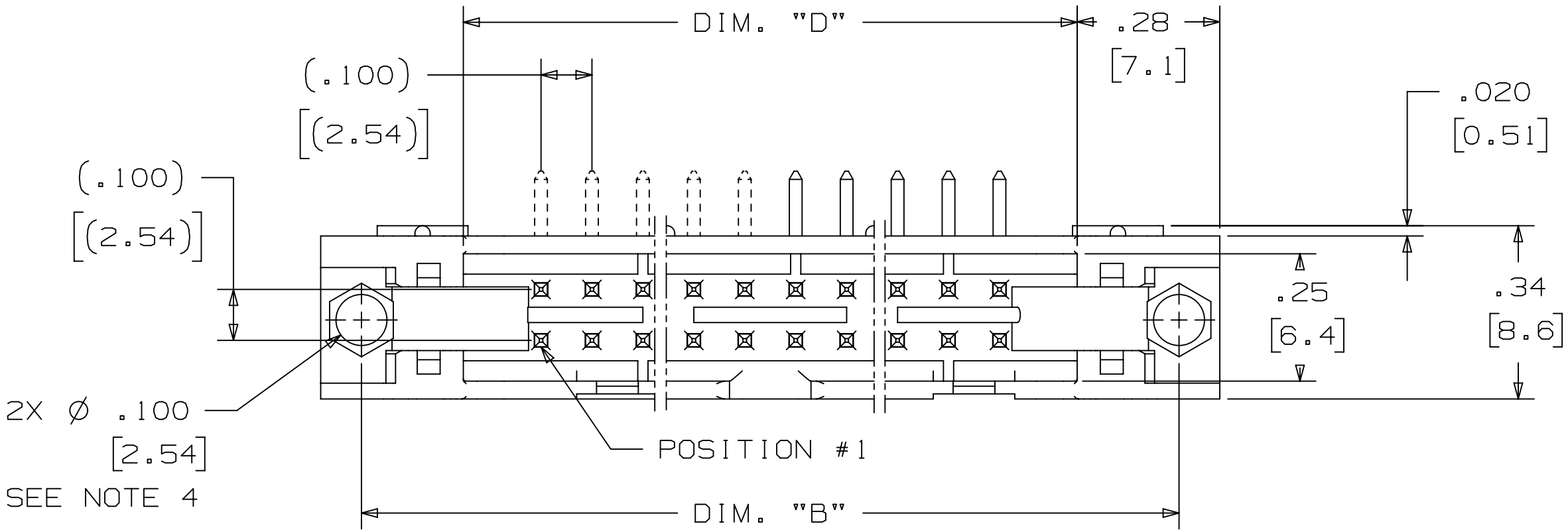
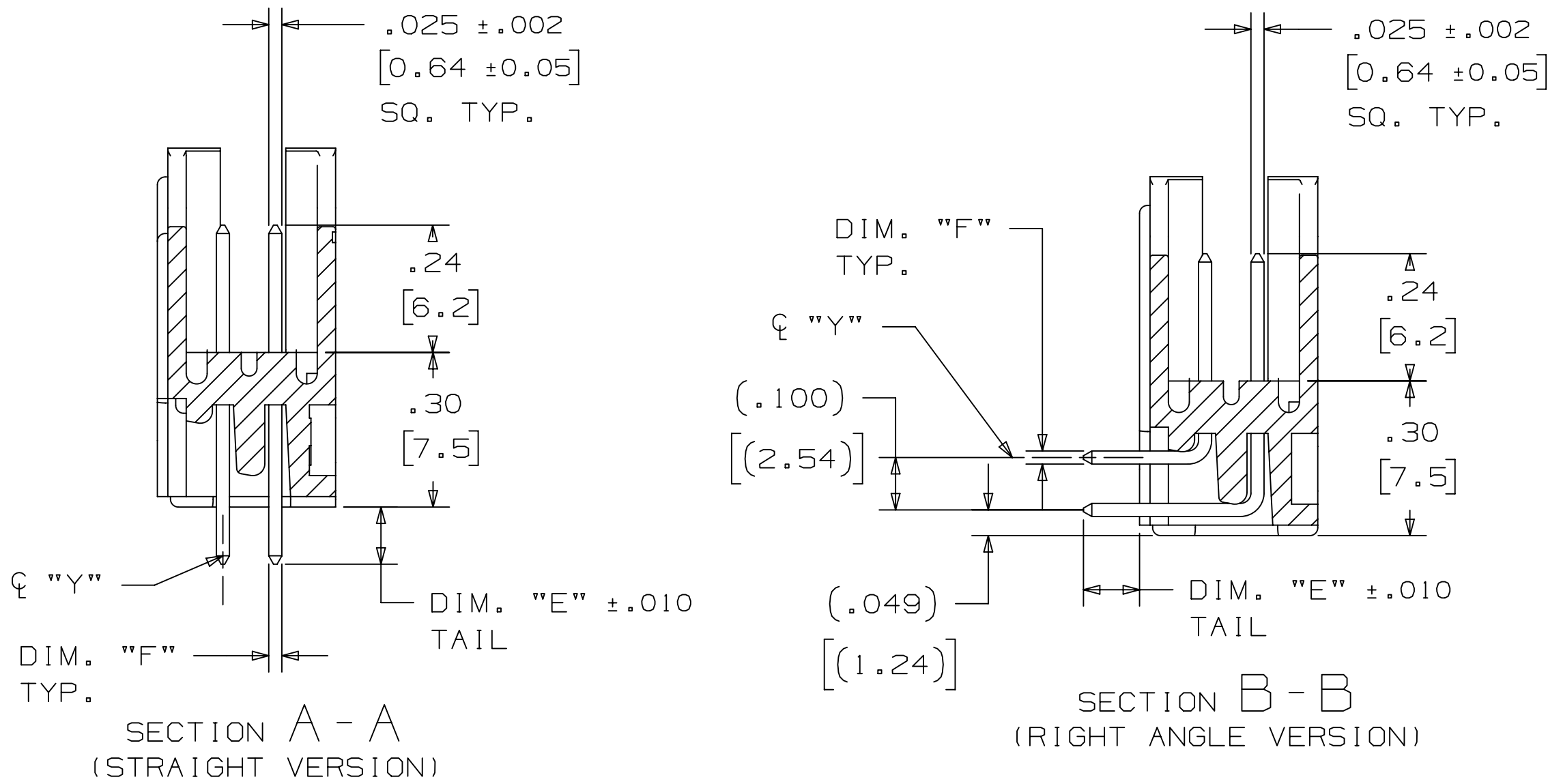
|                                                                                                                                                                                                                                             |                |                            |       |        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|----------------------------|-------|--------|
| REV                                                                                                                                                                                                                                         | ECO            | ISSUE DATE AND DESCRIPTION | DRFT  | CHKD   |
| DRFT                                                                                                                                                                                                                                        | CATTIGLIONE    | DATE JUL 25,2014           | DATE  |        |
| CHKD                                                                                                                                                                                                                                        |                | DATE JUL 25,2014           | DATE  |        |
| APPR                                                                                                                                                                                                                                        | R. SCHERER     | DATE SEP 05,2014           | DATE  |        |
| 3M Center St. Paul, MN 55144                                                                                                                                                                                                                |                |                            |       |        |
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| TITLE 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA                                                                                                                                                                                 |                |                            |       |        |
| CAGE NUMBER                                                                                                                                                                                                                                 | SIZE           | DRAWING NO.                | REV.  |        |
| D                                                                                                                                                                                                                                           | 78-5100-0772-3 | X                          |       |        |
| MODEL                                                                                                                                                                                                                                       | 3400           | DET                        | LISTS | YES    |
|                                                                                                                                                                                                                                             |                | NO                         | SHT   | 1 OF 5 |

DIMENSIONS: INCHES [MM]  
[MM] IS REF. ONLY

|                                 |                            |
|---------------------------------|----------------------------|
| DESIGN REFERENCE                | NEXT ASSEMBLY              |
| AXIS CODES                      |                            |
| DIVISION                        | DIVISION CODE              |
| Interconnect Solutions          | EMSD                       |
| DO NOT SCALE DRAWING            | TOLERANCES EXCEPT AS NOTED |
| THIRD ANGLE PROJECTION          | INCHES                     |
| INTERPRET PER ASME Y14.5 - 2018 | MILLIMETERS                |
| MAX. SURFACE ROUGHNESS          | ANGLES                     |
| ALL SURFACES MARKED ONLY        |                            |

UL FILE NO: E68080

3M™ FOUR-WALL HEADER, 3000 SERIES  
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



| TABLE 1  |                |                |                 |                 |               |                    |          |
|----------|----------------|----------------|-----------------|-----------------|---------------|--------------------|----------|
| PIN QTY. | 3M PART NUMBER | DIM. "A"       | DIM. "B"        | DIM. "C"        | DIM. "D"      | POLARIZING NOTCHES | PIN QTY. |
| 06       | 3869           | 1.06 [ 27.0 ]  | .905 [ 22.99 ]  | .665 [ 16.89 ]  | .51 [ 12.9 ]  | B*                 | 06       |
| 08       | 3889           | 1.16 [ 29.5 ]  | 1.005 [ 25.53 ] | .765 [ 19.43 ]  | .61 [ 15.5 ]  | B*                 | 08       |
| 10       | 3793           | 1.26 [ 32.1 ]  | 1.105 [ 28.04 ] | .865 [ 21.97 ]  | .71 [ 18.0 ]  | BC                 | 10       |
| 14       | 3314           | 1.46 [ 37.2 ]  | 1.305 [ 33.12 ] | 1.065 [ 27.05 ] | .91 [ 23.1 ]  | BC                 | 14       |
| 16       | 3408           | 1.56 [ 39.7 ]  | 1.405 [ 35.66 ] | 1.165 [ 29.59 ] | 1.01 [ 25.6 ] | ABC                | 16       |
| 20       | 3428           | 1.76 [ 44.8 ]  | 1.604 [ 40.74 ] | 1.365 [ 34.67 ] | 1.21 [ 30.7 ] | ABC                | 20       |
| 24       | 3627           | 1.96 [ 49.9 ]  | 1.805 [ 45.82 ] | 1.565 [ 39.75 ] | 1.41 [ 35.8 ] | ABC                | 24       |
| 26       | 3429           | 2.06 [ 52.4 ]  | 1.905 [ 48.36 ] | 1.665 [ 42.29 ] | 1.51 [ 38.3 ] | ABC                | 26       |
| 30       | 3440           | 2.26 [ 57.5 ]  | 2.105 [ 53.44 ] | 1.865 [ 47.37 ] | 1.71 [ 43.4 ] | ABC                | 30       |
| 34       | 3431           | 2.46 [ 62.6 ]  | 2.305 [ 58.52 ] | 2.065 [ 52.45 ] | 1.91 [ 48.5 ] | ABC                | 34       |
| 40       | 3432           | 2.76 [ 70.2 ]  | 2.605 [ 66.14 ] | 2.365 [ 60.07 ] | 2.21 [ 56.1 ] | ABC                | 40       |
| 50       | 3433           | 3.26 [ 82.9 ]  | 3.105 [ 78.84 ] | 2.865 [ 72.77 ] | 2.71 [ 68.8 ] | ABC                | 50       |
| 60       | 3372           | 3.76 [ 95.6 ]  | 3.605 [ 91.54 ] | 3.365 [ 85.47 ] | 3.21 [ 81.5 ] | ABC                | 60       |
| 64       | 3764           | 3.96 [ 100.7 ] | 3.805 [ 96.62 ] | 3.565 [ 90.55 ] | 3.41 [ 86.6 ] | ABC                | 64       |

\* AVAILABLE WITHOUT CENTER NOTCH B. CONTACT 3M

| 3M PART NUMBER SUFFIX | CONTACT TAIL                                  | DIM. "E"      | PIN CROSS SECTION       |                      |                     | DIM. "G"                        |
|-----------------------|-----------------------------------------------|---------------|-------------------------|----------------------|---------------------|---------------------------------|
|                       |                                               |               | DIM. "F"                | DIAGONALS            | CORNER RADIUS       |                                 |
| -5XX2                 | .062 [ 1.57 ] THICK PC BOARD                  | .112 [ 2.84 ] | .0245+/- .0005 [ .622 ] | .028+/- .001 [ .71 ] | .0075 [ .191 ] REF. | .035+/- .003 [ .89 ] SEE NOTE 5 |
| -6XX2                 |                                               |               |                         |                      |                     |                                 |
| -5X03                 | .094 [ 2.39 ] TO .125 [ 3.18 ] THICK PC BOARD | .155 [ 3.94 ] | .0245+/- .0005 [ .622 ] | .028+/- .001 [ .71 ] | .0075 [ .191 ] REF. | .035+/- .003 [ .89 ]            |
| -6X03                 |                                               |               |                         |                      |                     |                                 |

|      |             |                            |            |             |
|------|-------------|----------------------------|------------|-------------|
| X    | 115955      | MAY 08,2024                | JNC        | FJR         |
| W    | 112712      | NOV 29,2023                | JNC        | FJR         |
| V    | 97909       | JUN 22,2021                | JNC        | SAN         |
| U    | 93619       | JAN 07,2021                | JNC        | SAN         |
| T    | 62689       | JUL 10,2015                | JNC        | SN          |
| S    | 60056       | MAR 06,2015                | JNC        | RS          |
| R    | 56068       | JUL 25,2014                | JNC        | RS          |
| REV  | ECO         | ISSUE DATE AND DESCRIPTION | DRFT       | CHKD        |
| DRFT | CASTIGLIONE | DATE JUL 25,2014           | MFG        | DATE        |
| CHKD |             | DATE                       | APPRV      | DATE        |
|      |             |                            | R. SCHERER | SEP 05,2014 |

|                            |                                 |
|----------------------------|---------------------------------|
| DESIGN REFERENCE           | NEXT ASSEMBLY                   |
| DO NOT SCALE DRAWING       | SCALE                           |
| THIRD ANGLE PROJECTION     | INTERPRET PER ASME Y14.5 - 2018 |
| MAX. SURFACE ROUGHNESS     | ALL SURFACES                    |
| MARKED ONLY                | MARKED ONLY                     |
| TOLERANCES EXCEPT AS NOTED | TOLERANCES EXCEPT AS NOTED      |
| INCHES                     | INCHES                          |
| MILLIMETERS                | MILLIMETERS                     |
| ANGLES                     | ANGLES                          |

|             |                                                       |                                                                                                                                                                                                                                             |
|-------------|-------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| TITLE       | 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA |                                                                                                                                                                                                                                             |
| CAGE NUMBER | D78-5100-0772-3                                       | REV. X                                                                                                                                                                                                                                      |
| MODEL       | 3400                                                  | LISTS YES NO SHT 2 OF 5                                                                                                                                                                                                                     |

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INTERCONNECT SOLUTIONS  
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INFORMATION CALL 800-225-5373

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

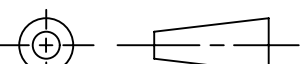
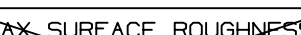
```
* SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
* WIRE WRAP TAILS STYLE
```



NOTE:  
SNAP-IN LATCHES CAN ONLY BE ORDERED  
SEPARATELY AND ARE THE CUSTOMERS  
RESPONSIBILITY TO INSTALL.

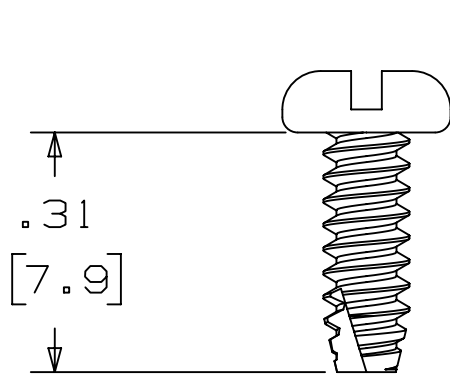
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|                                                                                       |                                                    |                            |                                                                                                                                                                                                                        |             |                            |                      |                                                          |
|---------------------------------------------------------------------------------------|----------------------------------------------------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------|----------------------|----------------------------------------------------------|
| DESIGN REFERENCE                                                                      | NEXT                                               | ASSEMBLY                   | REV                                                                                                                                                                                                                    | ECO         | ISSUE DATE AND DESCRIPTION | DRFT                 | CHKD                                                     |
| ADDITIONAL CODES                                                                      |                                                    |                            | DRFT                                                                                                                                                                                                                   | CAGTIGLIONE | DATE<br>JUL 25, 2014       | INFO                 | DATE                                                     |
|                                                                                       |                                                    |                            | CHKD                                                                                                                                                                                                                   |             | DATE                       | APPRV.<br>R. SCHERER | DATE<br>SEP 05, 2014                                     |
| DIVISION                                                                              | DIVISION CODE                                      |                            | © 3M COPYRIGHT 2024                                                                                                                                                                                                    |             |                            |                      |                                                          |
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| DO NOT SCALE DRAWING                                                                  | SCALE                                              | TOLERANCES EXCEPT AS NOTED |                                                                                                                                   |             |                            |                      |                                                          |
|                                                                                       |                                                    |                            |                                                                                                                                                                                                                        |             |                            |                      |                                                          |
|  | INCHES                                             |                            | TITLE<br>4-WALL HEADER, .100 X<br>.100 LATCH/EJECT,<br>STRAIGHT & RA                                                                                                                                                   |             |                            |                      |                                                          |
| THIRD ANGLE PROJECTION                                                                | .00 ±.01<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0002 |                            |                                                                                                                                                                                                                        |             |                            |                      |                                                          |
| INTERPRET PER ASME Y14.5 - 2018                                                       | MILLIMETERS                                        |                            | CASE NUMBER<br><b>D</b> 78-5100-0772-3                                                                                                                                                                                 |             |                            |                      |                                                          |
|                                                                                       | .0 ±<br>.00 ±<br>.000 ±                            |                            |                                                                                                                                                                                                                        |             |                            |                      |                                                          |
| MAX SURFACE ROUGHNESS                                                                 | ANGLES                                             |                            | SIZE                                                                                                                                                                                                                   |             | DRAWING NO.                |                      | REV.                                                     |
|  | °                                                  |                            | <b>D</b>                                                                                                                                                                                                               |             | 078-5100-0772-3            |                      | X                                                        |
| ALL SURFACES                                                                          |                                                    |                            | MODEL                                                                                                                                                                                                                  |             | DET.                       |                      | SHT 3 OF 5                                               |
| <input checked="" type="checkbox"/> MARKED ONLY                                       |                                                    |                            | 3400                                                                                                                                                                                                                   |             | SYS                        |                      | YES <input type="checkbox"/> NO <input type="checkbox"/> |

3M™ FOUR-WALL HEADER, 3000 SERIES  
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

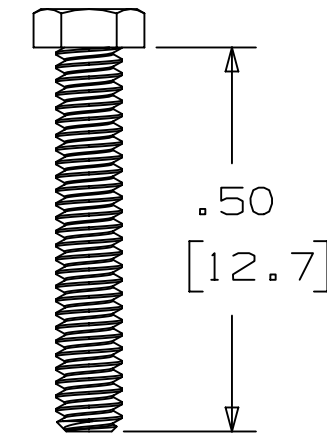
MOUNTING HARDWARE



3341-5

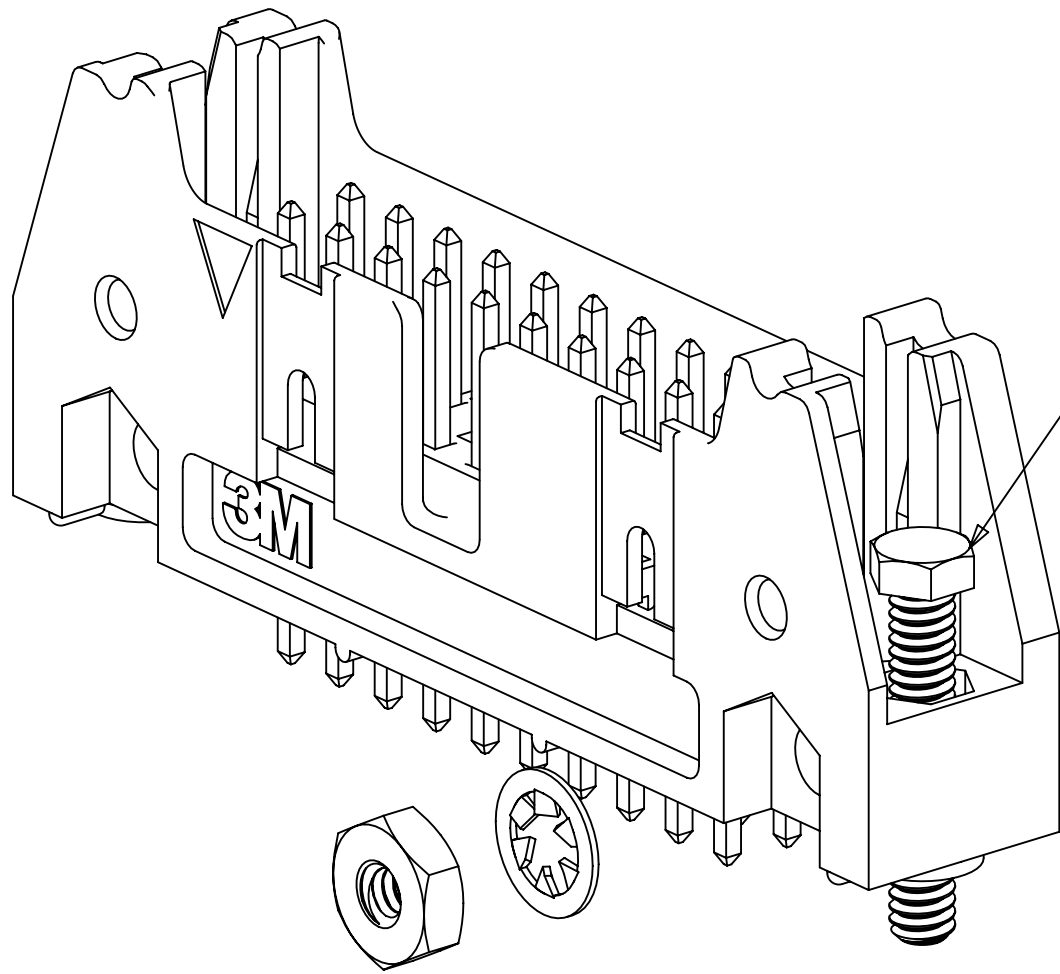
(INSTALL FROM BOTTOM OF BOARD)  
SEE NOTE 4

PANHEAD THREAD CUTTING SCREW:  
#4-24 X 5/16"  
TYPE: USA STD BT, FEDERAL BG  
MATERIAL: STAINLESS STEEL



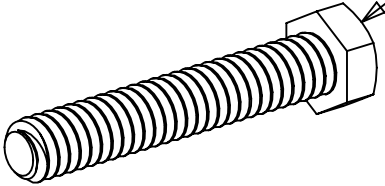
3341-6

HEX HEAD BOLT, NUT AND WASHER:  
BOLT - #2-56 X 1/2"  
MATERIAL: STAINLESS STEEL



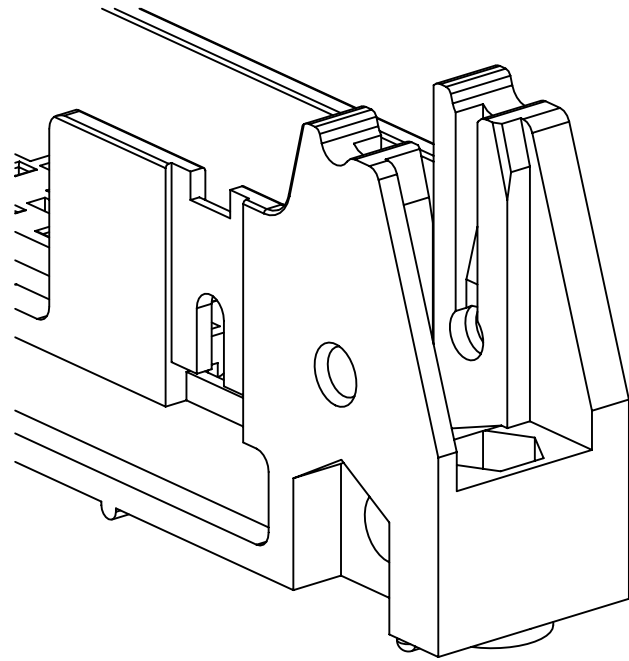
STRAIGHT VERSION INSTALL  
(MUST BE INSERTED PRIOR TO  
LATCH INSTALL)

RIGHT ANGLE VERSION INSTALL

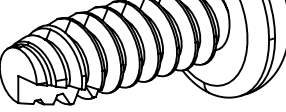


3341-6

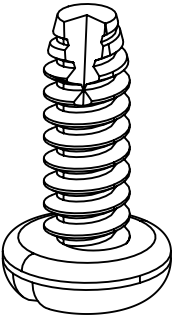
#2-56 NUT AND BOLT



#4-24 TYPE BT SELF THREADING SCREW  
WHEN USING LATCHES, MAXIMUM LENGTH  
OF SCREW IS .250 INCHES PLUS  
THICKNESS OF THE BOARD.



3341-5



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|                                                      |                                                                    |                                                                                                                                                                                                                                                                                            |             |                            |      |      |
|------------------------------------------------------|--------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------|------|------|
| DESIGN REFERENCE                                     | NEXT ASSEMBLY                                                      | REV                                                                                                                                                                                                                                                                                        | ECO         | ISSUE DATE AND DESCRIPTION | DRFT | CHKD |
| XXXXXX                                               | XXXXXX                                                             | DRFT                                                                                                                                                                                                                                                                                       | CASTIGLIONE | DATE<br>JUL 25, 2014       | MFG  | DATE |
| DIVISION                                             | DIVISION CODE                                                      | CHKD                                                                                                                                                                                                                                                                                       | DATE        | APPRV                      | DATE | REV  |
| Interconnect Solutions                               | EMSD                                                               | DATE                                                                                                                                                                                                                                                                                       | R. SCHERER  | SEP 05, 2014               |      |      |
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| THIRD ANGLE PROJECTION                               | INCHES<br>0.0 ± .1<br>0.00 ± .01<br>0.000 ± .005<br>0.0000 ± .0002 | TITLE<br>4-WALL HEADER, .100 X<br>.100 LATCH/EJECT,<br>STRAIGHT & RA                                                                                                                                                                                                                       |             |                            |      |      |
| INTERPRET PER<br>ASME Y14.5 - 2018                   | MILLIMETERS<br>0 ±<br>0.0 ±<br>0.00 ±<br>0.000 ±                   | CAGE NUMBER<br>D78-5100-0772-3                                                                                                                                                                                                                                                             |             |                            |      |      |
| MAX SURFACE ROUGHNESS<br>ALL SURFACES<br>MARKED ONLY | ANGLES ±                                                           | MODEL<br>3400                                                                                                                                                                                                                                                                              |             |                            |      |      |
|                                                      |                                                                    | DET<br>LISTS YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> SHT 4 OF 5                                                                                                                                                                                                |             |                            |      |      |

# 3M™ FOUR-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

Regulatory: For regulatory information about this product, visit [3M.com/regs](http://3M.com/regs) or contact your 3M representative.

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|----------------------------------------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|
| X                                                                                                        | 115955 | MAY 08,2024                                                                                                                                                                                                                                                                                                                 | JNC  | FJR  |
| W                                                                                                        | 112712 | REMOVE 05 WWT TAIL<br>NOV 29,2023<br>UL VOLTAGE WAS 125                                                                                                                                                                                                                                                                     | JNC  | FJR  |
| V                                                                                                        | 97909  | JUN 22,2021<br>REVISED ORDERING INFO                                                                                                                                                                                                                                                                                        | JNC  | SAN  |
| U                                                                                                        | 93619  | JAN 07,2021<br>REMOVE TIN LEAD<br>PLATING AND KINK<br>TAILS                                                                                                                                                                                                                                                                 | JNC  | SAN  |
| T                                                                                                        | 62689  | JUL 10,2015<br>ADD 5X05 OPTION AND<br>REVISE NOTES                                                                                                                                                                                                                                                                          | JNC  | SN   |
| S                                                                                                        | 60056  | MAR 06,2015<br>REVISE ORDERING<br>NUMBER                                                                                                                                                                                                                                                                                    | JNC  | RS   |
| R                                                                                                        | 56068  | JUL 25,2014<br>REVISED AND REDRAWN                                                                                                                                                                                                                                                                                          | JNC  | RS   |
| REV                                                                                                      | ECO    | ISSUE DATE AND DESCRIPTION                                                                                                                                                                                                                                                                                                  | DRFT | CHKD |
| ACCESS<br>CODES                                                                                          |        | DATE<br>JUL 25,2014                                                                                                                                                                                                                                                                                                         | MRG  | DATE |
|                                                                                                          |        | CHKD                                                                                                                                                                                                                                                                                                                        | DATE |      |
| DESIGN REFERENCE                                                                                         |        | NEXT ASSEMBLY                                                                                                                                                                                                                                                                                                               |      |      |
| DIVISION                                                                                                 |        | DESIGN CODE                                                                                                                                                                                                                                                                                                                 |      |      |
| Interconnect Solutions                                                                                   |        | EMSD                                                                                                                                                                                                                                                                                                                        |      |      |
| DO NOT<br>SCALE<br>DRAWING                                                                               |        | TOLERANCES<br>EXCEPT AS<br>NOTED                                                                                                                                                                                                                                                                                            |      |      |
| THIRD ANGLE PROJECTION                                                                                   |        | INCHES<br>.0 ±.1<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0002                                                                                                                                                                                                                                                                  |      |      |
| INTERPRET PER<br>ASME Y14.5 - 2018                                                                       |        | MILLIMETERS<br>0 ±<br>.0<br>.00 ±<br>.000 ±                                                                                                                                                                                                                                                                                 |      |      |
| MAX SURFACE ROUGHNESS<br>✓ <input type="checkbox"/> ALL SURFACES<br><input type="checkbox"/> MARKED ONLY |        | ANGLES ±                                                                                                                                                                                                                                                                                                                    |      |      |
|                                                                                                          |        | <div> <div> <div> 3M Center<br/>St. Paul,<br/>MN 55144 </div> </div> <div> This document and the information it contains are 3M property and may not be reproduced or further distributed without the 3M written permission, or used or disclosed other than for 3M authorized purposes. All rights reserved. </div> </div> |      |      |
|                                                                                                          |        | <div> <div> TITLE </div> <div> 4-WALL HEADER, .100 X<br/>.100 LATCH/EJECT,<br/>STRAIGHT &amp; RA </div> </div>                                                                                                                                                                                                              |      |      |
|                                                                                                          |        | <div> <div> CAGE<br/>NUMBER </div> <div> SIZE<br/>D </div> <div> DRAWING NO.<br/>078-5100-0772-3 </div> <div> REV.<br/>X </div> </div>                                                                                                                                                                                      |      |      |
|                                                                                                          |        | <div> <div> MODEL<br/>3400 </div> <div> DET.<br/>LISTS </div> <div> YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> </div> <div> SHT 5 OF 5 </div> </div>                                                                                                                                               |      |      |