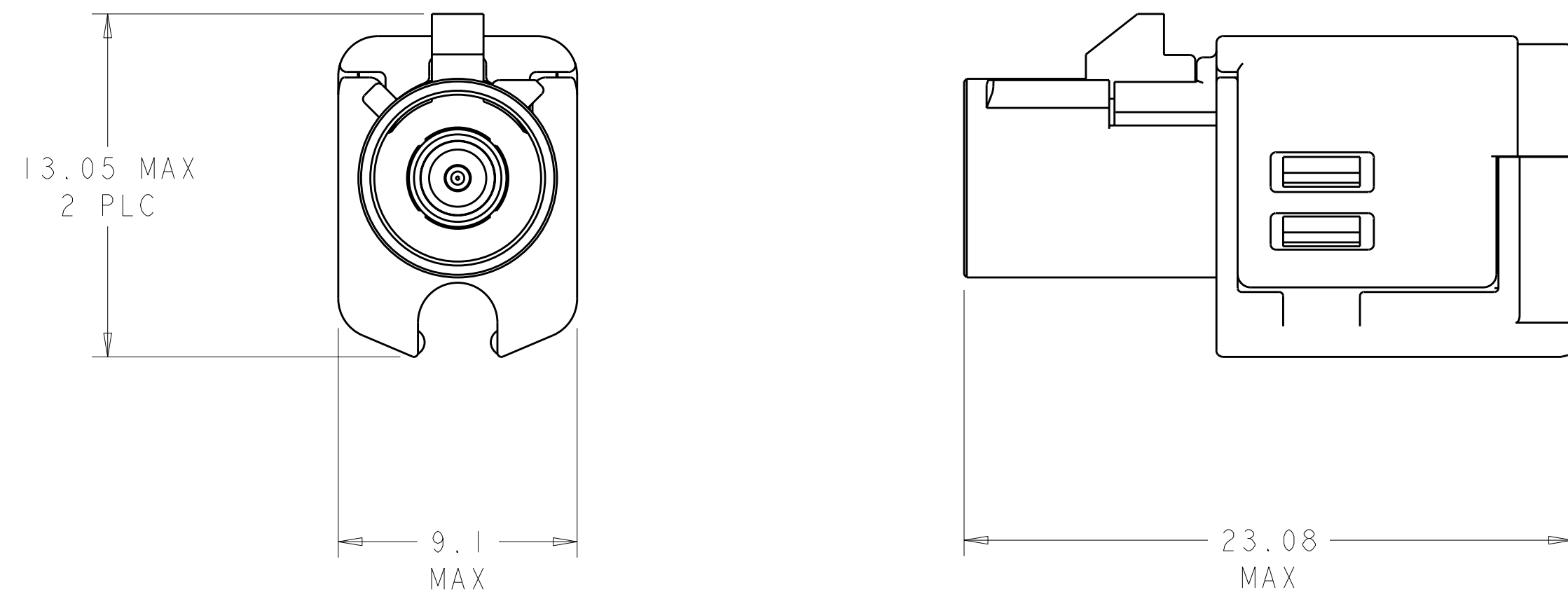
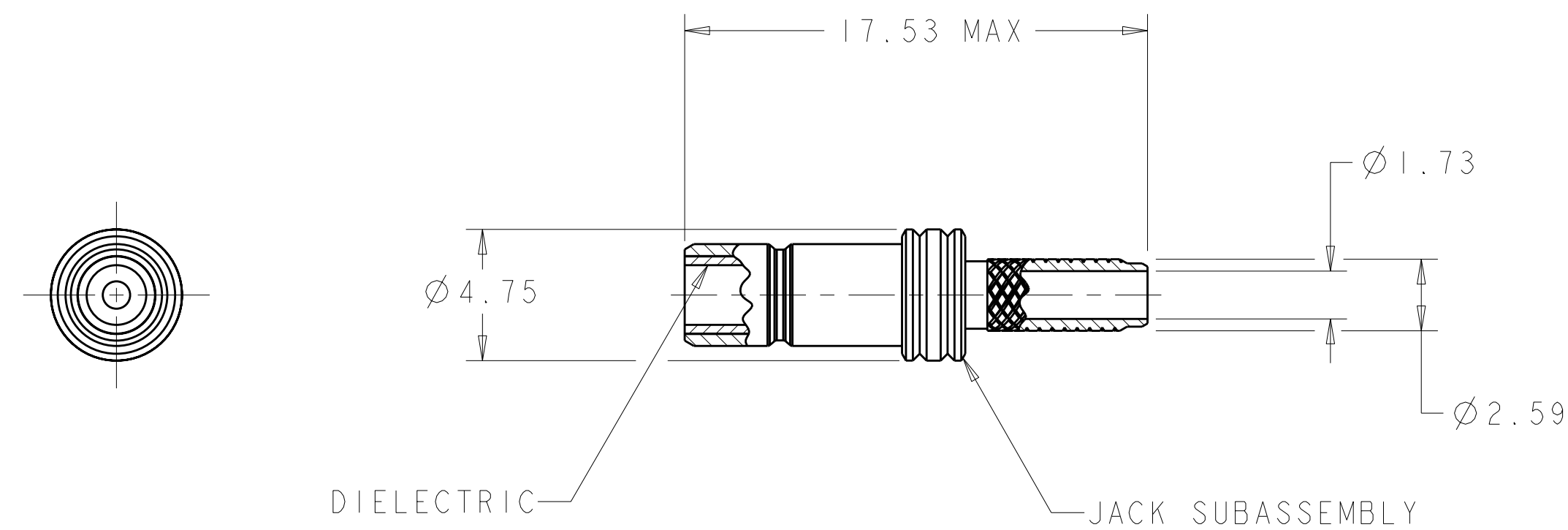
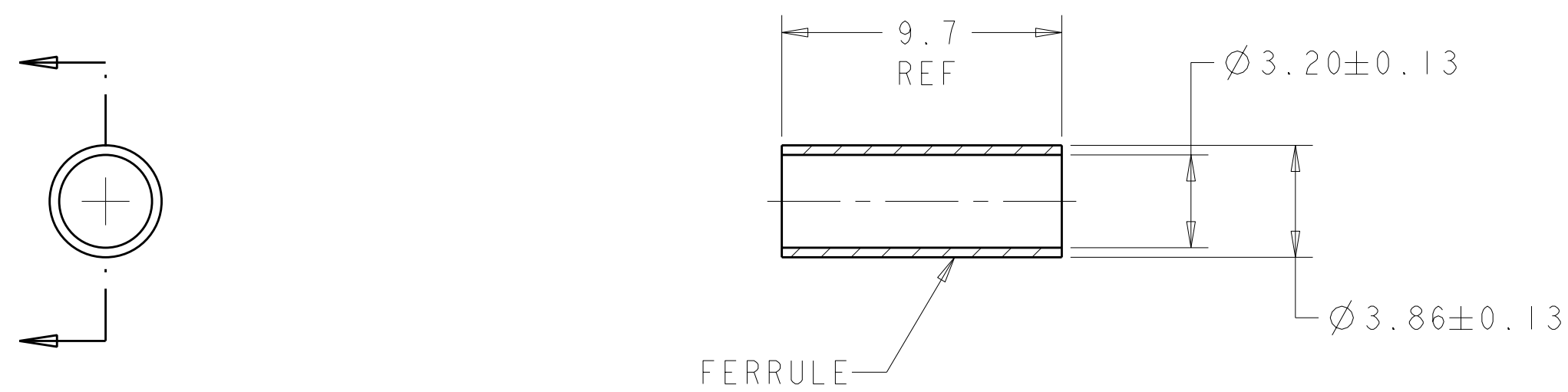




ASSEMBLED VIEWS

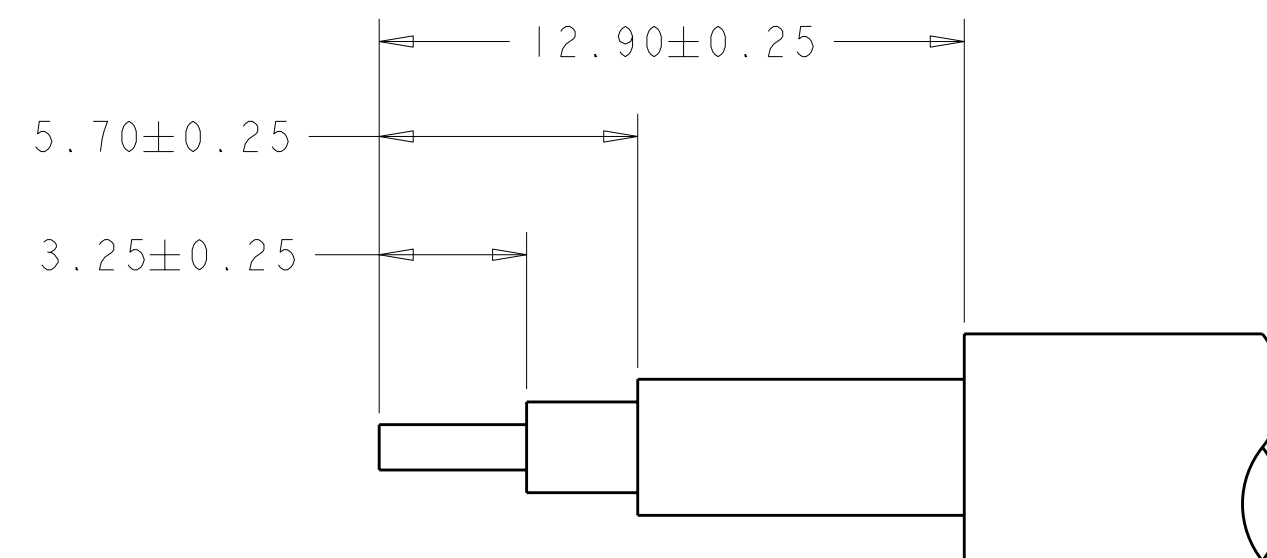
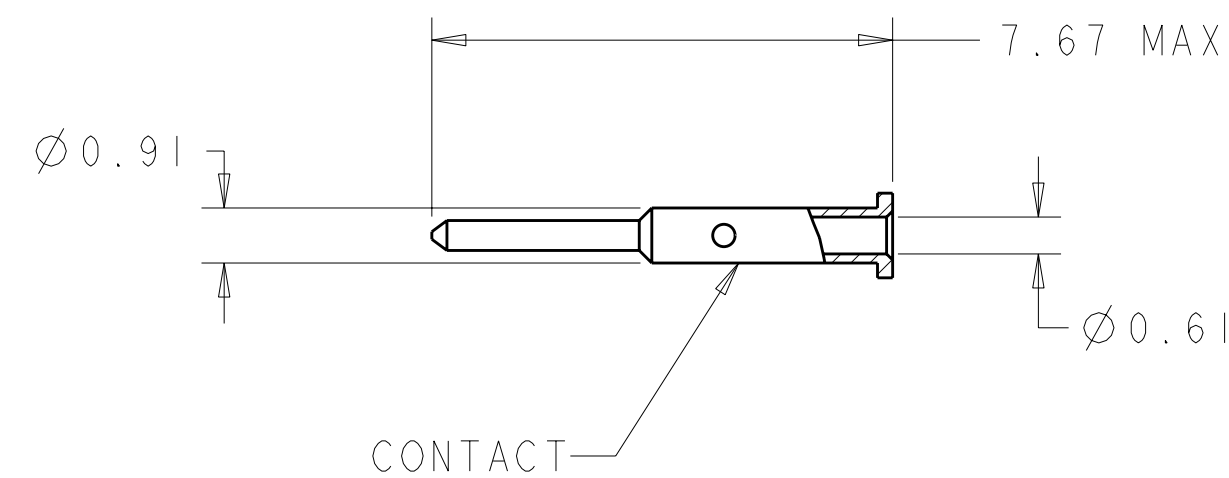
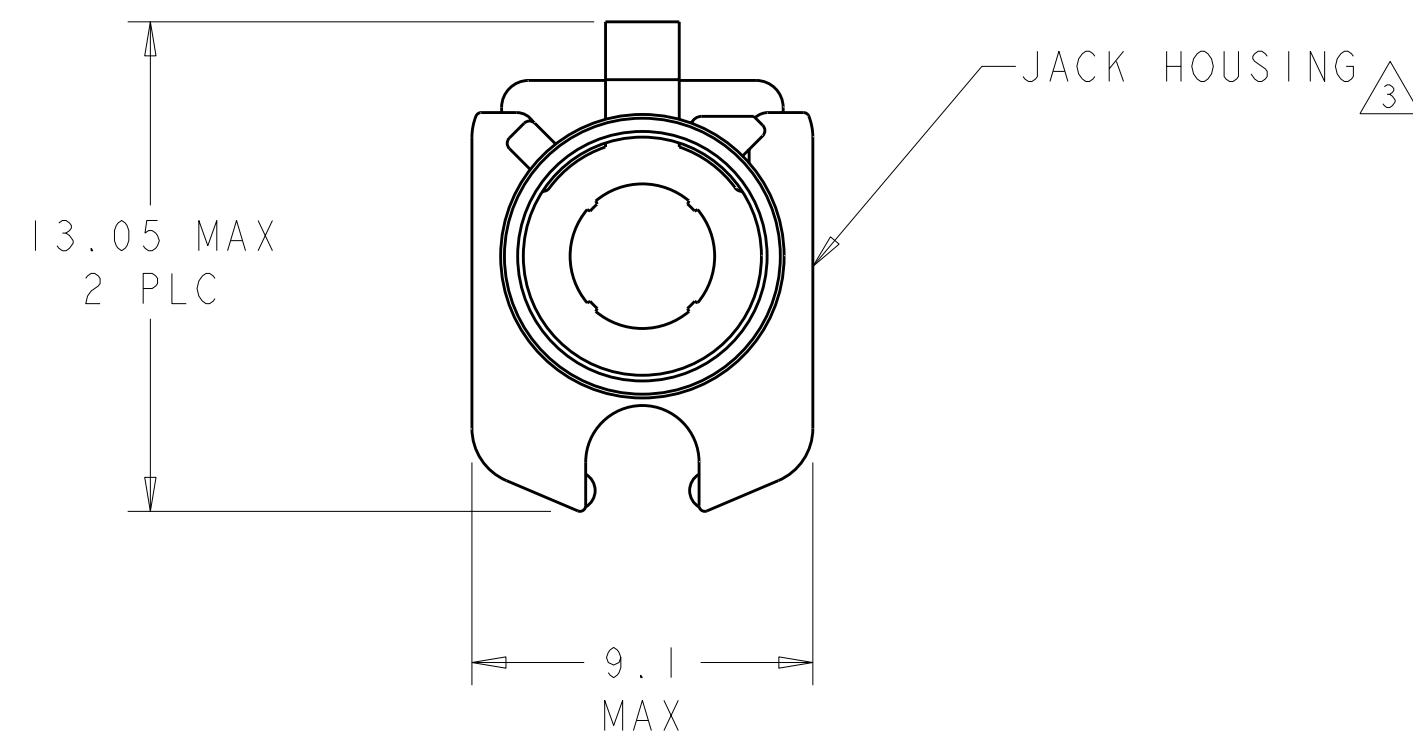
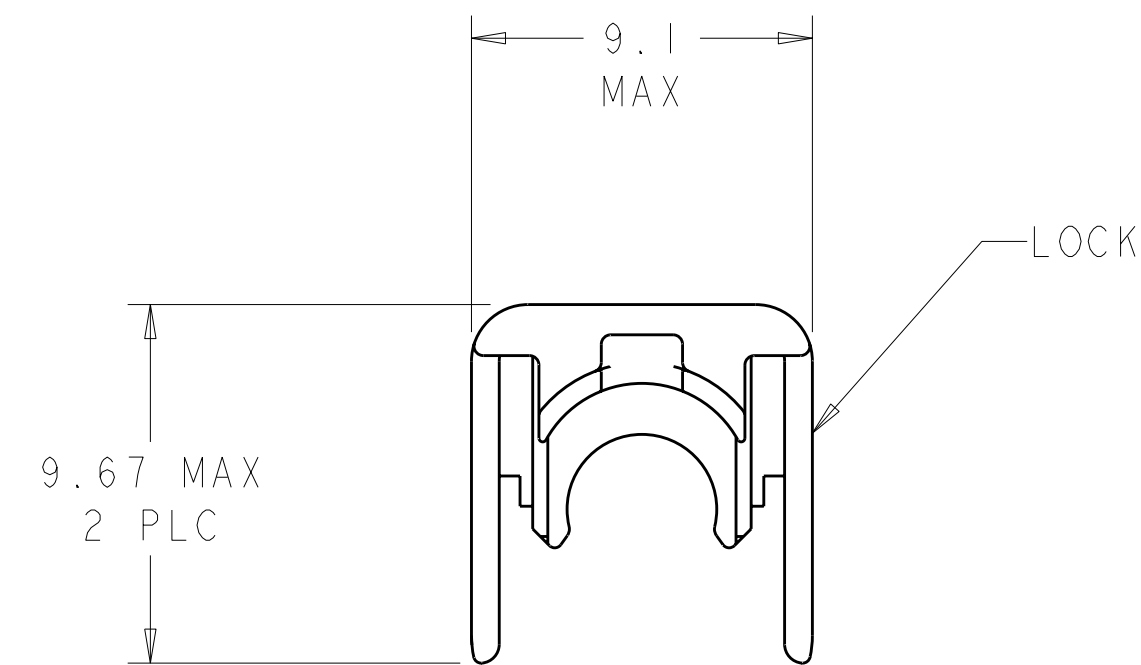


SHELL

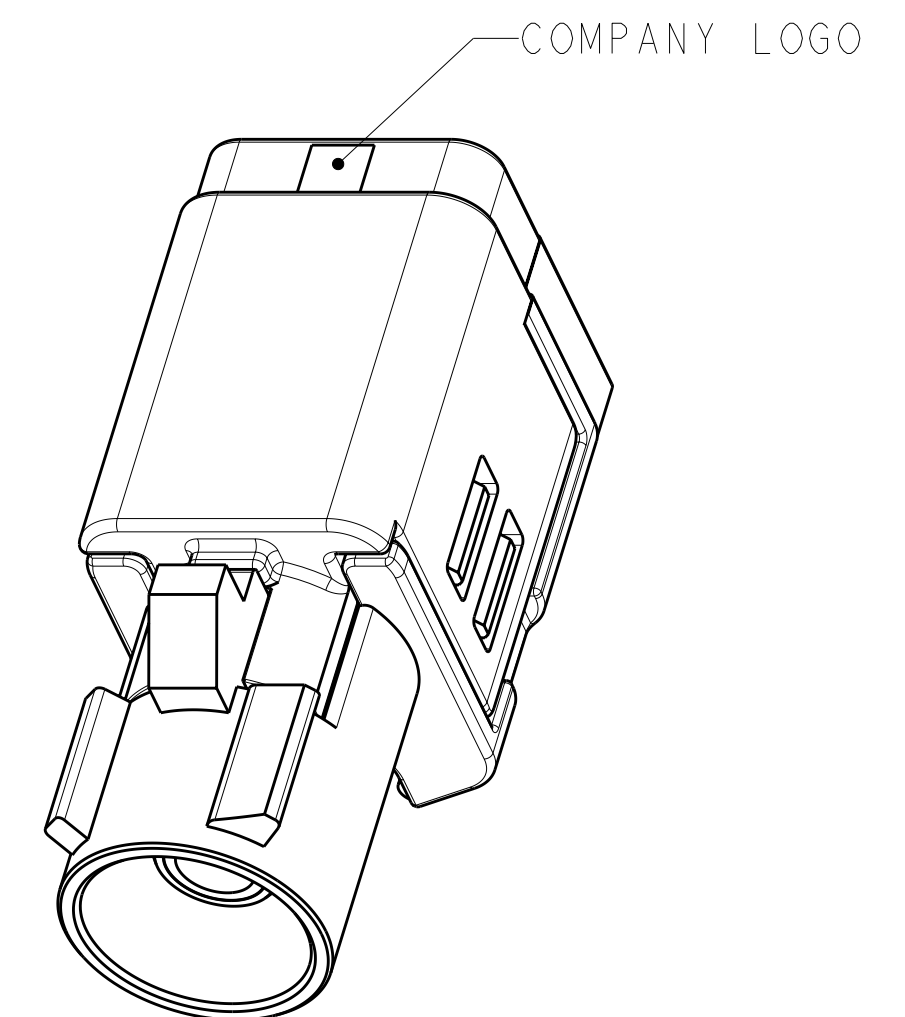
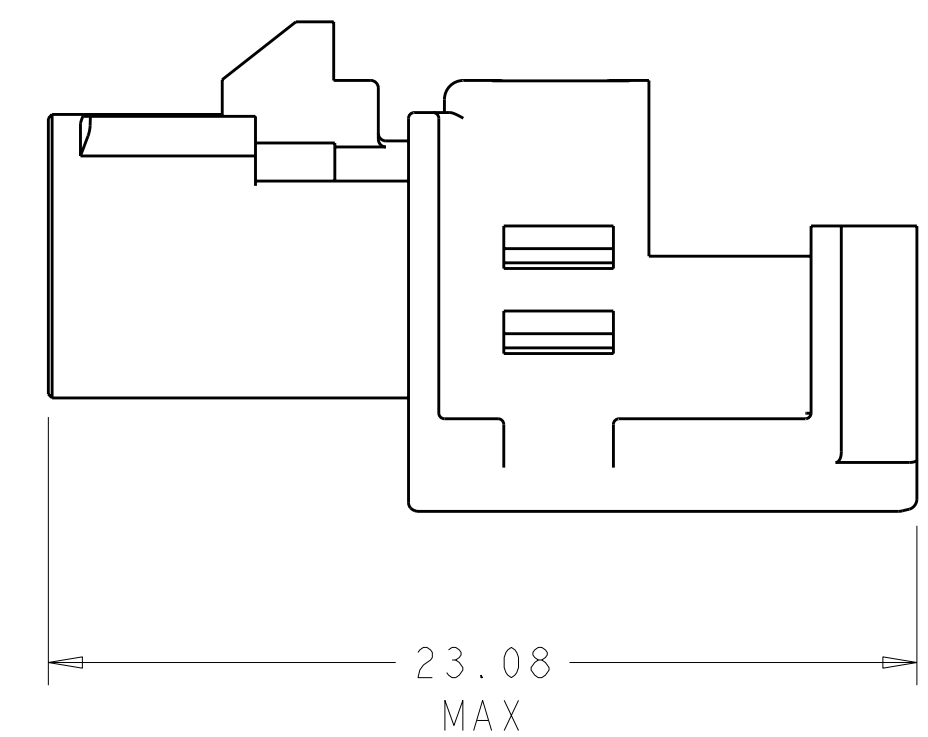
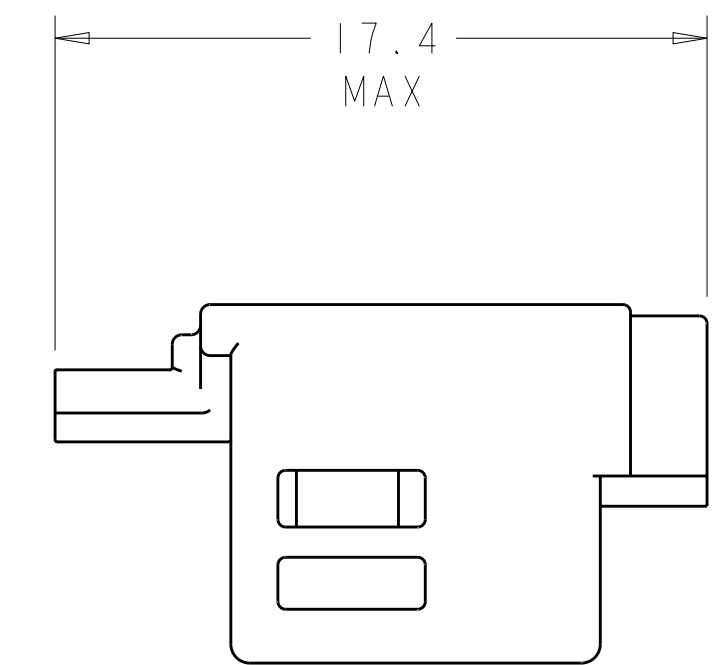


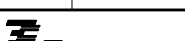
FERRULE—

- ① HOUSING: POLYESTER PBT, COLOR: SEE TABLE.
LOCK: POLYESTER PBT, NATURAL.
JACK SUBASSEMBLY:
SHELL - ZINC.
DIELECTRIC - POLYTETRAFLUORETHYLENE.
CONTACT: BRASS.
FERRULE: COPPER.
- ② JACK SUBASSEMBLY:
SHELL - 2.0μm MIN TIN-LEAD OVER 1.52μm MIN NICKEL OVER COPPER FLASH.
CONTACT: 0.89μm MIN GOLD OVER 1.27μm MIN NICKEL.
FERRULE: 2.54μm MIN TIN-LEAD.
- ③ MOTOR VEHICLES - RADIO FREQUENCY (MVRF) INTERFACE DIMENSIONS
AND ELECTRICAL REQUIREMENTS.
4. CRIMP CONTACT USING MIL HAND TOOL M22520/2-01 WITH DANIELS POSITIONER K1041,
SET AT POSITION NUMBER 4 PER TYCO ELECTRONICS SPECIFICATION 408-8426.
5. CRIMP CABLE BRAID USING MIL HAND TOOL M22520/5-01 WITH DANIELS DIE SET
Y1637 (.128 INCH HEX) OR USE AMP PRO-CRIMPER II WITH DIE SET NUMBER 58483-1
PER TYCO ELECTRONICS SPECIFICATION 408-8426.
6. JACK SUBASSEMBLY WILL ACCEPT RG-174 AND RG-316 WIRE.



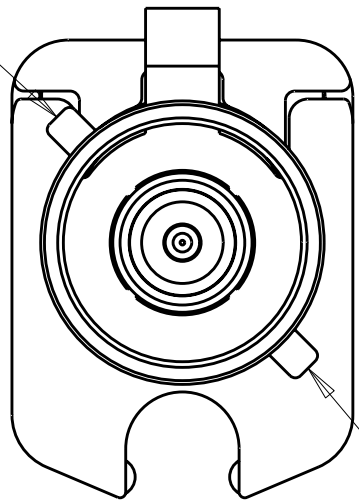
RECOMMENDED STRIP LENGTH DIMENSIONS
SCALE: NTS

[illegible]

		PER DETAIL C		C		SIGNAL BLUE		638831-3	
		KEYING		CODING		HOUSING COLOR		PART NUMBER	
THIS DRAWING IS A CONTROL DOCUMENT FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO THE DESIGN AND MANUFACTURING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.									
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.10 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		DWN D. J. HARDY 13JUL2000 CHK W. HALL 14JUL2000 APVD W. HALL 14JUL2000		 Tyco Electronics Harrisburg, PA 17105-3608			
MATERIAL 		FINISH 		WEIGHT -		NAME JACK KIT, UNASSEMBLED, FAKRA, 50 OHM, RG-174, WITH CABLE CLIP, SMB			
				PRODUCT SPEC 108-2054 APPLICATION SPEC		SIZE A1 GAGE CODE 00779 DRAWING NO. C=638831		RESTRICTED TO -	
				CUSTOMER DRAWING		SCALE 8:1		SHEET 1 OF 2 REV H	

LOC	DIST	REVISIONS					
FX	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET I	-	-	-

CODING RIB A



CODING RIB C

DETAIL C
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER'S ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

9 PLC ±
3 PLC ±
2 PLC ±0.10
5 PLC ±
4 PLC ±
ANGLES ±
FINISH -

MATERIAL -

DWN
D.J. HARDY 13JUL2000
CHK
J.W. HALL 14JUL2000
APVD
J.W. HALL 14JUL2000

PRODUCT SPEC
108-2054
APPLICATION SPEC
-
WEIGHT -
CUSTOMER DRAWING

Tyco Electronics
Harrisburg, PA 17105-3608

NAME
JACK KIT,
UNASSEMBED, FAKRA, 50 OHM, RG-174,
WITH CABLE CLIP, SMB

SIZE
A

CAGE CODE
00779

DRAWING NO
C=638831

RESTRICTED TO
-

SCALE
8:1

SHEET
2

OF
2

REV
H

AMP 4805 REV 31MAR2000