

13 12 11 10 9 8 7 6 5 4 3 2 1

28 (71.12 / 70.61) (68.58 ± 0.25) 4 , 5
2.800 / 2.780 2.700 ± .010 24 , 25

J 27 (68.58 / 68.07) (66.04 ± 0.25) 4 , 5
2.700 / 2.680 2.600 ± .010 24 , 25

26 (66.04 / 65.53) (63.50 ± 0.25) 4 , 5
2.600 / 2.580 2.500 ± .010 20 , 21

I 25 (63.50 / 62.99) (60.96 ± 0.25) 4 , 5
2.500 / 2.480 2.400 ± .010 20 , 21

24 (60.96 / 60.45) (58.42 ± 0.25) 4 , 5
2.400 / 2.380 2.300 ± .010 20 , 21

23 (58.42 / 57.96) (55.88 ± 0.23) 4 , 5
2.300 / 2.282 2.200 ± .009 20 , 21

22 (55.88 / 55.42) (53.34 ± 0.23) 4 , 5
2.200 / 2.182 2.100 ± .009 16 , 17

H 21 (53.34 / 52.88) (50.80 ± 0.23) 4 , 5
2.100 / 2.082 2.000 ± .009 16 , 17

20 (50.80 / 50.34) (48.26 ± 0.23) 4 , 5
2.000 / 1.982 1.900 ± .009 16 , 17

19 (48.26 / 47.80) (45.72 ± 0.23) 4 , 5
1.900 / 1.882 1.800 ± .009 16 , 17

G 18 (45.72 / 45.31) (43.18 ± 0.20) 4 , 5
1.800 / 1.784 1.700 ± .008 12 , 13

17 (43.18 / 42.77) (40.64 ± 0.20) 4 , 5
1.700 / 1.684 1.600 ± .008 12 , 13

16 (40.64 / 40.23) (38.10 ± 0.20) 4 , 5
1.600 / 1.584 1.500 ± .008 12 , 13

F 15 (38.10 / 37.69) (35.56 ± 0.20) 4 , 5
1.500 / 1.484 1.400 ± .008 12 , 13

14 (35.56 / 35.20) (33.02 ± 0.18) 4 , 5
1.400 / 1.386 1.300 ± .007 8 , 9

13 (33.02 / 32.66) (30.48 ± 0.18) 4 , 5
1.300 / 1.286 1.200 ± .007 8 , 9

E 12 (30.48 / 30.12) (27.94 ± 0.18) 4 , 5
1.200 / 1.186 1.100 ± .007 8 , 9

11 (27.94 / 27.58) (25.40 ± 0.18) 4 , 5
1.100 / 1.086 1.000 ± .007 8 , 9

10 (25.40 / 25.04) (22.86 ± 0.15) 4 , 5
1.000 / .986 .900 ± .006

9 (22.86 / 22.50) (20.32 ± 0.15) 4 , 5
.900 / .886 .800 ± .006

D 8 (20.32 / 19.96) (17.78 ± 0.15) 4 , 5
.800 / .786 .700 ± .006

7 (17.78 / 17.42) (15.24 ± 0.13) 4 , 5
.700 / .686 .600 ± .005

6 (15.24 / 14.88) (12.70 ± 0.13) 4 , 5
.600 / .586 .500 ± .005

C 5 (12.70 / 12.40) (10.16 ± 0.13) NONE
.500 / .488 .400 ± .005

4 (10.16 / 9.86) (7.62 ± 0.13) NONE
.400 / .388 .300 ± .005

3 (7.62 / 7.32) (5.08 ± 0.10) NONE
.300 / .288 .200 ± .004

B 2 (5.08 / 4.78) (2.54 ± 0.05) NONE
.200 / .188 .100 ± .002

NO. OF CKTS. DIM. A DIM. B SLOTS LOC.

NOTES:

1. MATERIAL: NYLON, UL94V-0, COLOR: WHITE

2. FINISH:

(154) = OVERALL TIN: (0.00254)/.000100 MIN., OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.

(197) = OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN OVER 0.00127/.000050 MIN NICKEL.

(222) = OVERALL MATTE TIN: (0.00254)/.000100 MIN., OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.

(208) = SELECT GOLD: 0.00038/.000015 MIN, SELECT MATTE TIN: 0.00254/.000100, BOTH OVER 0.00127/.000050 MIN NICKEL.

(228) = SELECT GOLD: 0.00076/.000030 MIN, SELECT MATTE TIN: 0.00254/.000100, BOTH OVER 0.00127/.000050 MIN NICKEL.

(241) = SELECT GOLD: 0.00051/.000020 MIN, SELECT MATTE TIN: 0.00254/.000100, BOTH OVER 0.00127/.000050 MIN NICKEL.

3. PARTS CONFORM TO PRODUCT SPECIFICATION PS-10-07.

4. PACKAGING INFORMATION: SEE LEGEND.

5. PARTS ARE STACKABLE END TO END ON (2.54)/.100 CENTERS.

6. PIN PUSH OUT FORCE: 2 LBS. MIN.

7. CIRCUIT ONE DESIGNATION IS USED TO DEFINE VOID LOCATION.

CIRCUIT ONE MAY OR MAY NOT LINE UP WITH CIRCUIT ONE ON THE MATING HOUSING.

8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

GROOVE MAY BE PRESENT ON 2-6 CIRCUIT PARTS (BOTH SIDES).

DIM. X TYP. (±0.38) ±.015

DIM. G GOLD

(1.07±0.15) .042±.006 TYP. AT DATUM -D-

(8.18±0.25) .322±.010

DIM. L TYP. REF.

(3.18±0.25) .125±.010

DIM. Y (±0.30) TYP. ±.012

DIM. T TIN

DIM. R

(3.25) REF. .128

DIM. Z TYP. REF.

-E-

CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM CENTERLINE OF PIN AT DATUM -E- BY MORE THAN (0.13)/.005 IN ANY DIRECTION

RECESSED GATE MAY BE PRESENT ON 2-25 CKT PARTS. LOCATION VARIES.

(1.3) .05 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM CENTERLINE OF PIN AT DATUM -D- BY MORE THAN (0.20)/.008 IN ANY DIRECTION

SLOTS LOCATED BETWEEN CIRCUITS (SEE CHART)

(2.54±0.05) .100±.002 TYP. BETWEEN ANY TWO CONSECUTIVE CKTS. AT DATUM -D-

CKT. #1, REF SEE NOTE 7

A-7478-N***

NO. OF CKTS.

VERSION LETTER CHANGES WHEN PIN NO. OR PRESS DIM. CHANGES

PLATING SEE NOTE 2

SECONDARY OPERATIONS

CODE	PACKAGE
BLANK	BULK PK-7478-001
T	TUBE PER PK-44743-001

ADD 222 TO NOTE 2

EC NO: UCP2014-4754

DRWN: JDOX 2014/05/13

CHKD: MK/PPER 2014/05/13

APPR: FSM/TH 2014/05/16

REV

QUALITY SYMBOLS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .015
1 PLACE	± 0.38	± ---
0 PLACE	± ---	± ---

ANGULAR ±1/2°

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE MM/IN

DRAWN BY DATE

CHECKED BY DATE

APPROVED BY DATE

MATERIAL NO.

SCALE 4:1

DESIGN UNITS INCH

THIRD ANGLE PROJECTION

FRICITION LOCK HEADER ASY

.100 CL BENT SQ PINS

7478 SERIES DWG

molex

SDA-7478

1 OF 7

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

12 11 10 9 8 7 6 5 4 3 2 1

13		12		11		10		9		8		7		6		5		4		3		2		1			
J	ENG. NO.		PIN NO.		DIM. L		DIM. X		DIM. Z		DIM. Y		DIM. W		DIM. R		DIM. G		DIM. T								J
I	A-7478-NA222		2766-41(222) OR 4266-0667		(18.80) .740		(6.71) .264		(3.58) .141		(3.05) .120		90°		(1.17) .046		N/A		OVERALL								
	A-7478-NA241		4266-0666		(18.80) .740		(6.71) .264		(3.58) .141		(3.05) .120		90°		(1.17) .046		(4.57) .180		(3.43) .135								
	A-7478-NA241T		4266-0666		(18.80) .740		(6.71) .264		(3.58) .141		(3.05) .120		90°		(1.17) .046		(4.57) .180		(3.43) .135								
	A-7478-NA197T		4266-0662		(18.80) .740		(6.71) .264		(3.58) .141		(3.05) .120		90°		(1.17) .046		N/A		OVERALL								
H																											
G																											
F																											
E																											
D																											
C																											
B																									B		
																									B		
A																									A		
SEE SHEET 1 EC NO: UCP2014-4754 DRWN:JDFX CHKD:MKIPPER APPR:FSMITH REV 2014/05/13 2014/05/13 2014/05/16 DESCRIPTION QUALITY SYMBOLS ▽=0 ▽=0 ▽=0 GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- 3 PLACES ± --- 2 PLACES ± 0.25 1 PLACE ± 0.38 0 PLACE ± --- ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS DIMENSION STYLE MM/IN DRAWN BY GUZIC DATE 1987/07/30 CHECKED BY PATEL DATE 1987/07/30 APPROVED BY FSMITH DATE 2014/05/16 SCALE --- DESIGN UNITS INCH THIRD ANGLE PROJECTION FRICITION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG molex MATERIAL NO. SEE CHART DOCUMENT NO. SDA-7478 SHEET NO. 2 OF 7 SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																											
1b_frame_C_P_AM_T Rev. G 2012/01/11		12		11		10		9		8		7		6		5		4		3		2		1			

	13	12	11	10	9	8	7	6	5	4	3	2	1		
	A-7478-NA222		A-7478-NA241		A-7478-NA241T		A-7478-NA197T								
J	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.			ENG. NO.	PART NO.	ENG. NO.	J
	22-05-302I	A-7478-2A222	22-12-2024	A-7478-2A241	50-29-1710	A-7478-2A241T	50-34-8500	A-7478-2A197T							
	22-05-303I	A-7478-3A222	22-12-2034	A-7478-3A241	50-29-1711	A-7478-3A241T	50-34-8501	A-7478-3A197T							
	22-05-304I	A-7478-4A222	22-12-2044	A-7478-4A241	50-29-1705	A-7478-4A241T	50-34-8502	A-7478-4A197T							
	22-05-305I	A-7478-5A222	22-12-2054	A-7478-5A241	50-29-1712	A-7478-5A241T									
I	22-05-306I	A-7478-6A222	22-12-2064	A-7478-6A241	50-29-1713	A-7478-6A241T									I
	22-05-307I	A-7478-7A222	22-12-2074	A-7478-7A241	50-29-1714	A-7478-7A241T									
	22-05-308I	A-7478-8A222	22-12-2084	A-7478-8A241	50-29-1715	A-7478-8A241T									
	22-05-309I	A-7478-9A222	22-12-2094	A-7478-9A241	50-29-1716	A-7478-9A241T									
	22-05-310I	A-7478-10A222	22-12-2104	A-7478-10A241	50-29-1717	A-7478-10A241T									
H	22-05-311I	A-7478-11A222	22-12-2114	A-7478-11A241	50-29-1718	A-7478-11A241T									H
	22-05-312I	A-7478-12A222	22-12-2124	A-7478-12A241	50-29-1719	A-7478-12A241T									
	22-05-313I	A-7478-13A222	22-12-2134	A-7478-13A241	50-29-1720	A-7478-13A241T									
	22-05-314I	A-7478-14A222	22-12-2144	A-7478-14A241	50-29-1721	A-7478-14A241T									
	22-05-315I	A-7478-15A222	22-12-2154	A-7478-15A241	50-29-1722	A-7478-15A241T									
G	22-05-316I	A-7478-16A222	22-12-2164	A-7478-16A241	50-29-1723	A-7478-16A241T									G
	22-05-317I	A-7478-17A222	22-12-2174	A-7478-17A241	50-29-1724	A-7478-17A241T									
	22-05-318I	A-7478-18A222	22-12-2184	A-7478-18A241	50-29-1725	A-7478-18A241T									
	22-05-319I	A-7478-19A222	22-12-2194	A-7478-19A241	50-29-1726	A-7478-19A241T									
	22-05-320I	A-7478-20A222	22-12-2204	A-7478-20A241	50-29-1727	A-7478-20A241T									
F	22-05-321I	A-7478-21A222	22-12-2214	A-7478-21A241	50-29-1728	A-7478-21A241T									F
	22-05-322I	A-7478-22A222	22-12-2224	A-7478-22A241	50-29-1729	A-7478-22A241T									
	22-05-323I	A-7478-23A222	22-12-2234	A-7478-23A241	50-29-1730	A-7478-23A241T									
	22-05-324I	A-7478-24A222	22-12-2244	A-7478-24A241	50-29-1731	A-7478-24A241T									
	22-05-325I	A-7478-25A222	22-12-2254	A-7478-25A241	50-29-1732	A-7478-25A241T									
	22-05-326I	A-7478-26A222	22-12-2264	A-7478-26A241	50-29-1733	A-7478-26A241T									
E	22-05-327I	A-7478-27A222	22-12-2274	A-7478-27A241	50-29-1734	A-7478-27A241T									E
	22-05-328I	A-7478-28A222	22-12-2284	A-7478-28A241	50-29-1735	A-7478-28A241T									
D														D	
C														C	
B														B	
A														A	
														SEE SHEET 1 EC NO: UCP2014-4754 DRWN:JDOX CHKD:MK1PPER APPR:FSM1TH DESCRIPTION REV QUALITY SYMBOLS GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- 0 PLACE ± --- ± --- ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS DIMENSION STYLE MM/IN DRAWN BY DATE CHECKED BY DATE APPROVED BY DATE MATERIAL NO. SEE CHART DOCUMENT NO. SDA-7478 SHEET NO. 3 OF 7 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
lb_frame_C_P_AM_T Rev. G 2012/01/11	12	11	10	9	8	7	6	5	4	3	2	1			

	13	12	11	10	9	8	7	6	5	4	3	2	1																																																																																							
J	ENG. NO.	PIN NO.	DIM. L	DIM. X	DIM. Z	DIM. Y	DIM. W	DIM. R	DIM. G	DIM. T				J																																																																																						
	A-7478-NA228	42663-0664	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	(4.57) .180	(3.43) .135																																																																																										
I	A-7478-NE197	42663-0742	(19.81) .780	(7.75) .305	(3.56) .140	(3.05) .120	90°	(1.17) .046	N/A	OVERALL																																																																																										
	A-7478-NF197	42663-0622	(18.29) .720	(6.73) .265	(2.92±.25) .115±.010	(3.18) .125 REF.	90°	(1.17) .046	N/A	OVERALL																																																																																										
	A-7478-NH197	42663-0482	(16.51) .650	(7.49) .295	(2.69) .106	(0.64) .025	90°	(.64) .025	N/A	OVERALL																																																																																										
H	A-7478-NM208	42663-0564	(17.53) .690	(7.57) .298	(3.63) .143	(0.64) .025	90°	(.64) .025	(5.08) .200	(3.43) .135				H																																																																																						
	A-7478-NA154	42663-0668	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL																																																																																										
	A-7478-ANE197	42663-0742	(19.81) .780	(7.75) .305	(3.56) .140	(3.05) .120	90°	(1.17) .046	N/A	OVERALL																																																																																										
G	A-7478-NM197	42663-0562	(17.53) .690	(7.57) .298	(3.63) .143	(.64) .025	90°	(.64) .025	N/A	OVERALL				G																																																																																						
	A-7478-NH228	42663-0483	(16.51) .650	(7.49) .295	(2.69) .106	(.64) .025	90°	(.64) .025	(5.08) .200	(5.08) .200																																																																																										
F	A-7478-NN197	42663-0662	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL				F																																																																																						
	A-7478-NP197	42663-1142	(24.89) .980	(6.60) .260	(9.73) .383	(3.05) .120	90°	(1.17) .046	N/A	OVERALL																																																																																										
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<table><tr><td rowspan="10">SEE SHEET 1 EC NO: UCP2014-4754 DRWN:JDOX 2014/05/13 CHKD:MKIPPER 2014/05/13 APPR:FSMITH 2014/05/16 AA1</td><td rowspan="10">REV</td><td rowspan="10">DESCRIPTION</td><td>QUALITY SYMBOLS</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE</td><td>SCALE</td><td>DESIGN UNITS</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td></td><td></td><td>mm</td><td>INCH</td><td>MM/IN</td><td>---</td><td>INCH</td><td colspan="2"></td></tr><tr><td></td><td>4 PLACES</td><td>± ---</td><td>± ---</td><td>DRAWN BY</td><td>DATE</td><td colspan="2" rowspan="2">TITLE FRICTION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG</td></tr><tr><td></td><td>3 PLACES</td><td>± ---</td><td>± .010</td><td>CHECKED BY</td><td>DATE</td></tr><tr><td></td><td>2 PLACES</td><td>± 0.25</td><td>± .015</td><td>PATEL</td><td>1987/07/30</td><td colspan="2" rowspan="2">molex</td></tr><tr><td></td><td>1 PLACE</td><td>± 0.38</td><td>± ---</td><td>APPROVED BY</td><td>DATE</td></tr><tr><td></td><td>0 PLACE</td><td>± ---</td><td>± ---</td><td>FSMITH</td><td>2014/05/16</td><td colspan="2" rowspan="2">DOCUMENT NO. SDA-7478</td></tr><tr><td colspan="4">ANGULAR ±1/2°</td><td colspan="2">MATERIAL NO.</td><td colspan="2">SHEET NO. 4 OF 7</td></tr><tr><td colspan="4">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="2">SEE CHART</td><td colspan="4"></td></tr><tr><td colspan="4"></td><td>SIZE</td><td colspan="7">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td></tr></table>														SEE SHEET 1 EC NO: UCP2014-4754 DRWN:JDOX 2014/05/13 CHKD:MKIPPER 2014/05/13 APPR:FSMITH 2014/05/16 AA1	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION				mm	INCH	MM/IN	---	INCH				4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE FRICTION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG			3 PLACES	± ---	± .010	CHECKED BY	DATE		2 PLACES	± 0.25	± .015	PATEL	1987/07/30	molex			1 PLACE	± 0.38	± ---	APPROVED BY	DATE		0 PLACE	± ---	± ---	FSMITH	2014/05/16	DOCUMENT NO. SDA-7478		ANGULAR ±1/2°				MATERIAL NO.		SHEET NO. 4 OF 7		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SEE CHART										SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						
SEE SHEET 1 EC NO: UCP2014-4754 DRWN:JDOX 2014/05/13 CHKD:MKIPPER 2014/05/13 APPR:FSMITH 2014/05/16 AA1	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION																																																																																										
					mm	INCH	MM/IN	---	INCH																																																																																											
				4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE FRICTION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG																																																																																											
				3 PLACES	± ---	± .010	CHECKED BY	DATE																																																																																												
				2 PLACES	± 0.25	± .015	PATEL	1987/07/30	molex																																																																																											
				1 PLACE	± 0.38	± ---	APPROVED BY	DATE																																																																																												
				0 PLACE	± ---	± ---	FSMITH	2014/05/16	DOCUMENT NO. SDA-7478																																																																																											
			ANGULAR ±1/2°				MATERIAL NO.				SHEET NO. 4 OF 7																																																																																									
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SEE CHART																																																																																													
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tb_frame_C_P_AM_T Rev. G 2012/01/11	12	11	10	9	8	7	6	5	4	3	2	1																																																																																								

13		12		11		10		9		8		7		6		5		4		3		2		1	
A-7478-NA228				A-7478-NE197				A-7478-NF197				A-7478-NH197				A-7478-NM208				A-7478-NA154					
PART NO.		ENG. NO.		PART NO.		ENG. NO.		PART NO.		ENG. NO.		PART NO.		ENG. NO.		PART NO.		ENG. NO.		PART NO.		ENG. NO.			
22-12-2026		A-7478-2A228		22-05-8025		A-7478-2E197				A-7478-2F197		S 22-05-8020		A-7478-2H197		S		A-7478-2M208		50-30-4424		A-7478-2A154			
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22-12-2096		A-7478-9A228				A-7478-9E197				A-7478-9F197		S 22-05-8090		A-7478-9H197		S		A-7478-9M208							
22-12-2106		A-7478-10A228				A-7478-10E197				A-7478-10F197		S 22-05-8100		A-7478-10H197		S		A-7478-10M208							
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<table><tr><td rowspan="10">SEE SHEET 1 EC NO: UCP2014-4754 DRWN: JDOX 2014/05/13 CHKD: MKIPPER 2014/05/13 APPR: FSMITH 2014/05/16 AA1</td><td rowspan="10">REV</td><td rowspan="10">DESCRIPTION</td><td>QUALITY SYMBOLS</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE</td><td>SCALE</td><td>DESIGN UNITS</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td></td><td colspan="2"></td><td>MM/IN</td><td>---</td><td>INCH</td><td colspan="2"></td></tr><tr><td>▽=0</td><td>4 PLACES</td><td>± ---</td><td>± ---</td><td>DRAWN BY</td><td>DATE</td><td colspan="2" rowspan="2">FRICITION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG</td></tr><tr><td>▽=0</td><td>3 PLACES</td><td>± ---</td><td>± .010</td><td>CHECKED BY</td><td>DATE</td></tr><tr><td>▽=0</td><td>2 PLACES</td><td>± 0.25</td><td>± .015</td><td>PATEL</td><td>1987/07/30</td><td colspan="2" rowspan="2">molex</td></tr><tr><td></td><td>1 PLACE</td><td>± 0.38</td><td>± ---</td><td>APPROVED BY</td><td>DATE</td></tr><tr><td></td><td>0 PLACE</td><td>± ---</td><td>± ---</td><td>FSMITH</td><td>2014/05/16</td><td colspan="2" rowspan="2">DOCUMENT NO. SDA-7478</td></tr><tr><td colspan="4">ANGULAR ±1/2°</td><td colspan="2">MATERIAL NO.</td><td colspan="2">SHEET NO. 6 OF 7</td></tr><tr><td colspan="4">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="2">SEE CHART</td><td colspan="2"></td><td colspan="2"></td></tr><tr><td colspan="4"></td><td colspan="2">SIZE</td><td colspan="2">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td><td colspan="2"></td></tr></table>																										SEE SHEET 1 EC NO: UCP2014-4754 DRWN: JDOX 2014/05/13 CHKD: MKIPPER 2014/05/13 APPR: FSMITH 2014/05/16 AA1	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION					MM/IN	---	INCH			▽=0	4 PLACES	± ---	± ---	DRAWN BY	DATE	FRICITION LOCK HEADER ASY .100 CL BENT SQ PINS 7478 SERIES DWG		▽=0	3 PLACES	± ---	± .010	CHECKED BY	DATE	▽=0	2 PLACES	± 0.25	± .015	PATEL	1987/07/30	molex			1 PLACE	± 0.38	± ---	APPROVED BY	DATE		0 PLACE	± ---	± ---	FSMITH	2014/05/16	DOCUMENT NO. SDA-7478		ANGULAR ±1/2°				MATERIAL NO.		SHEET NO. 6 OF 7		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SEE CHART										SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
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