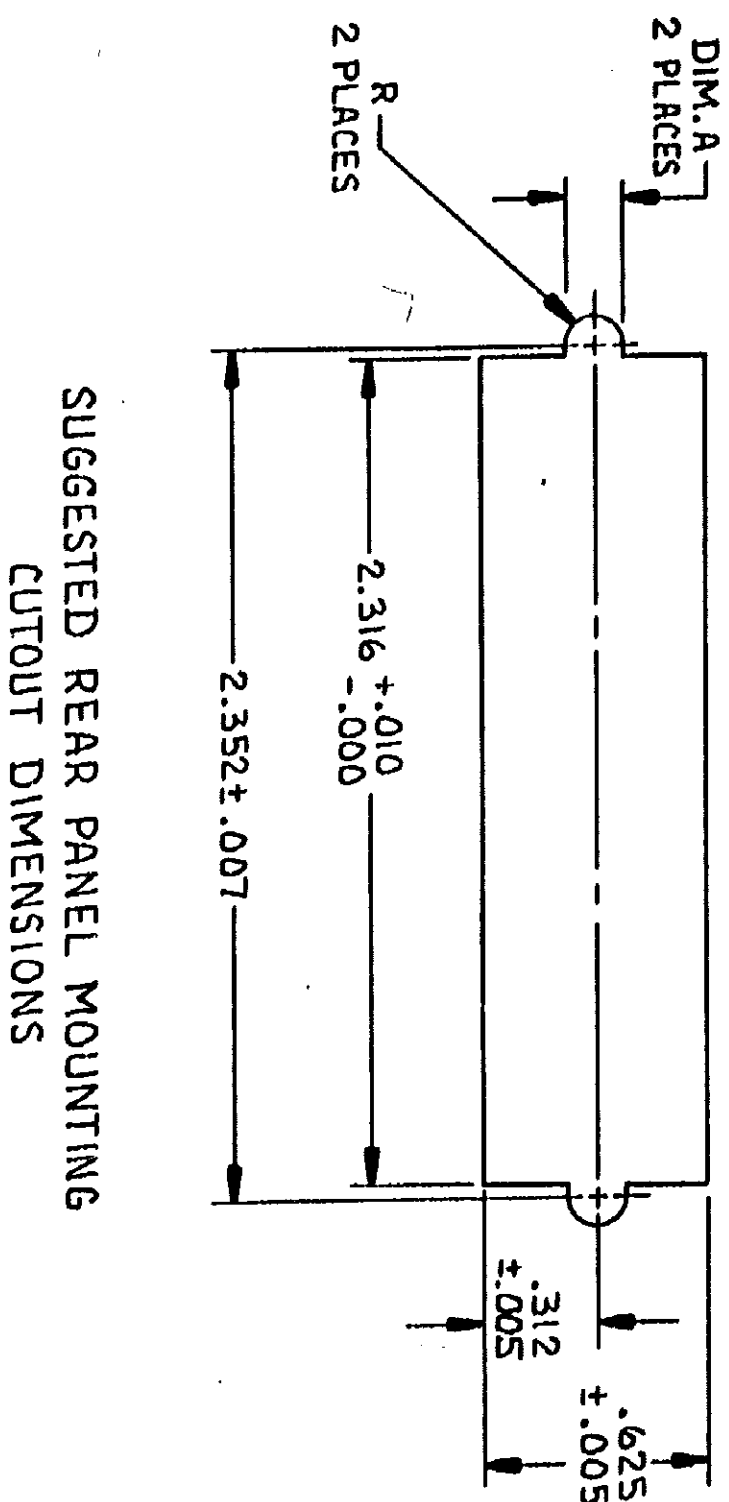
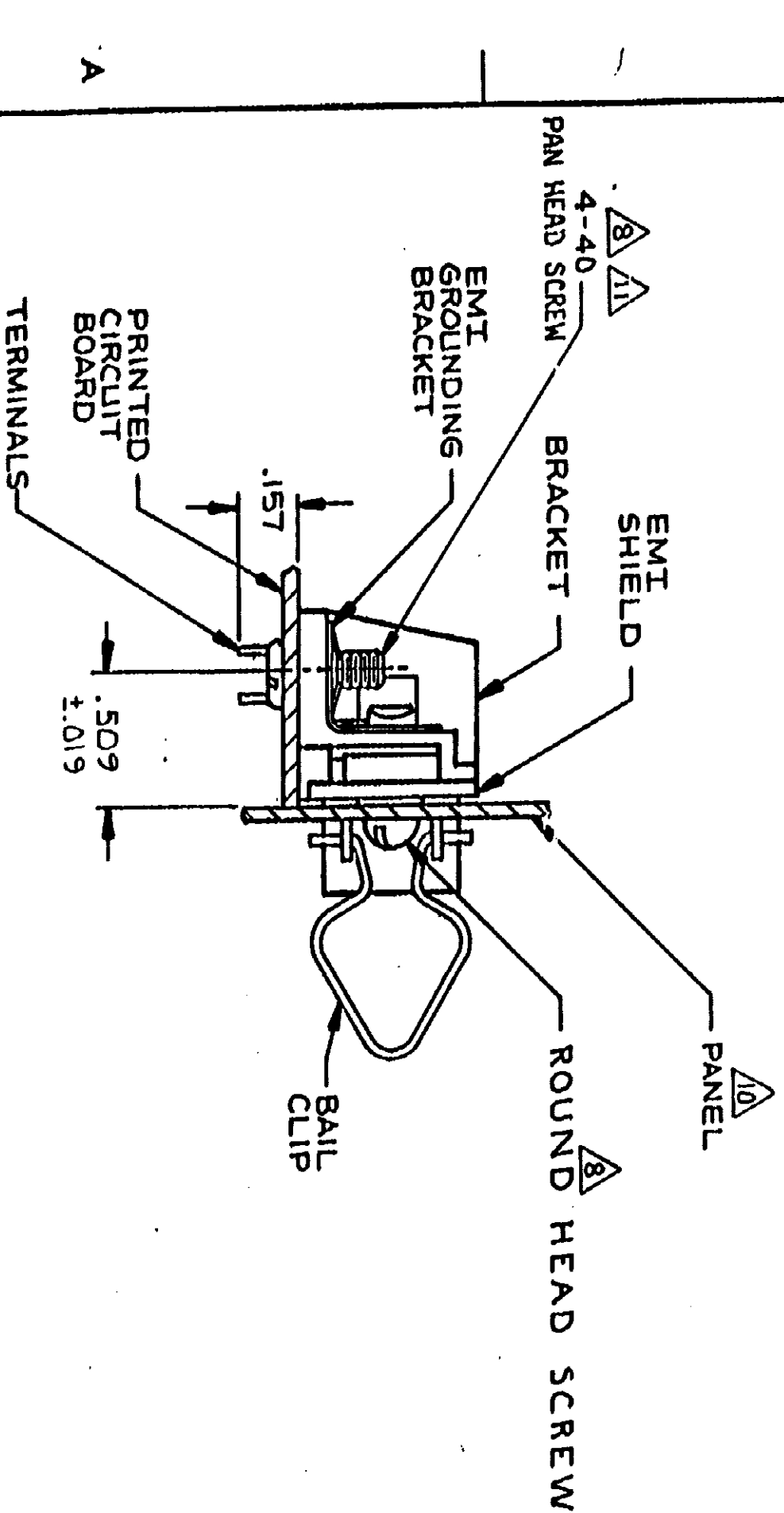
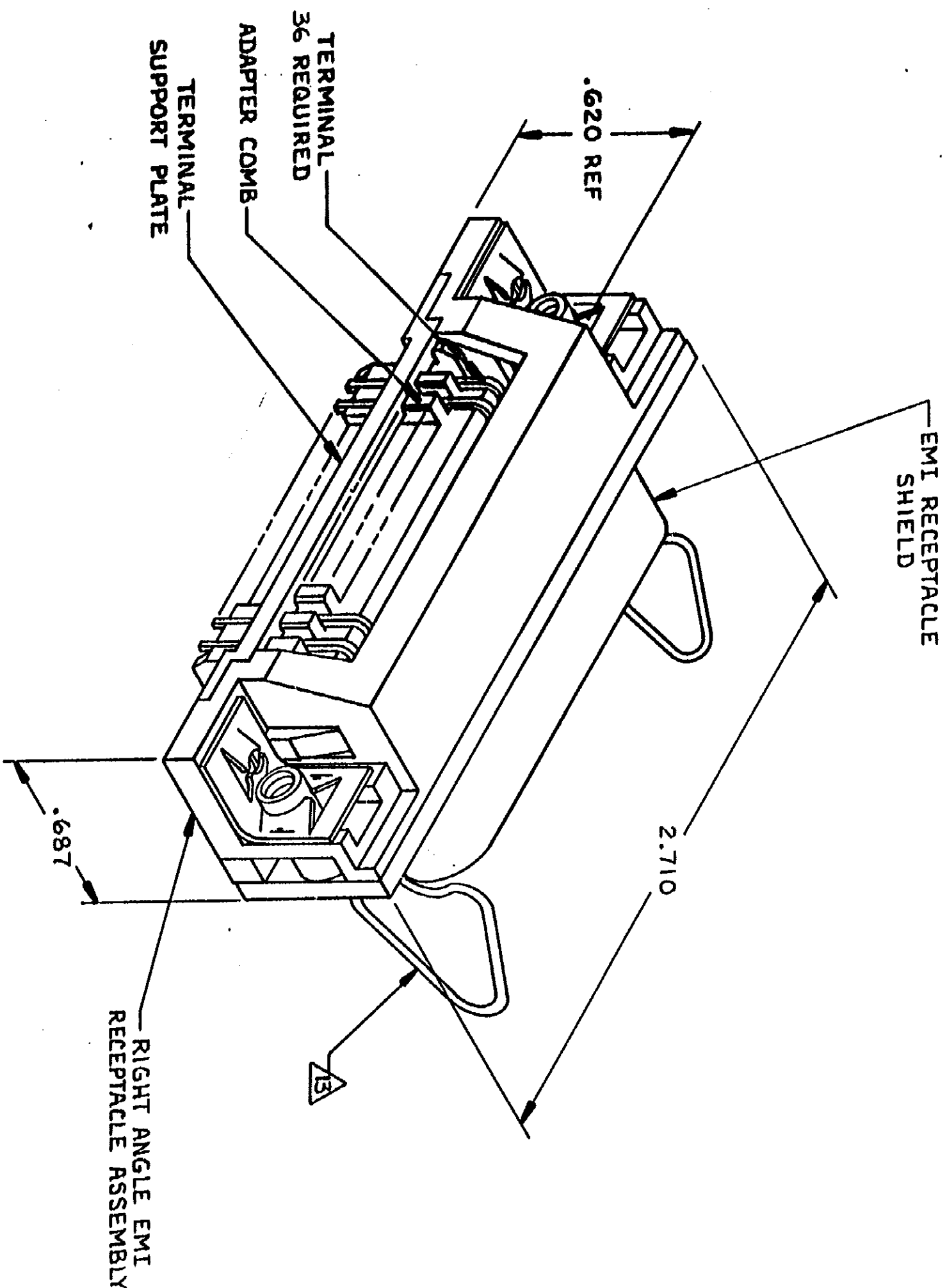
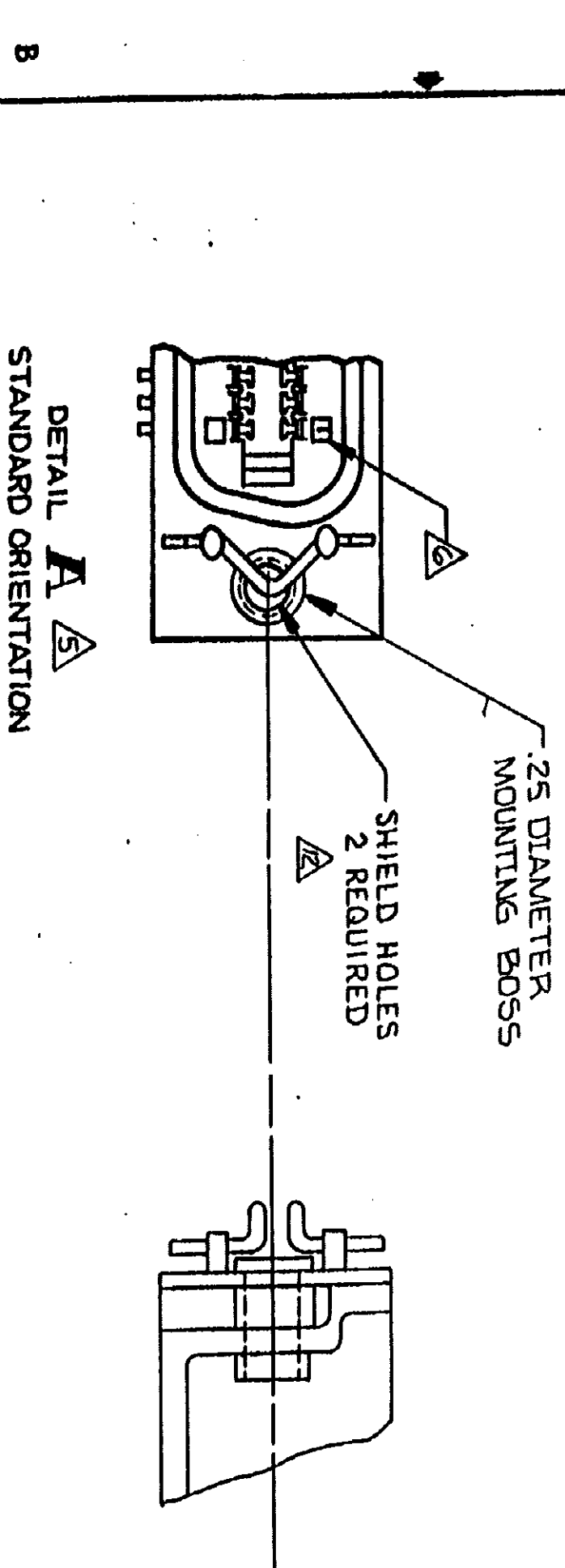
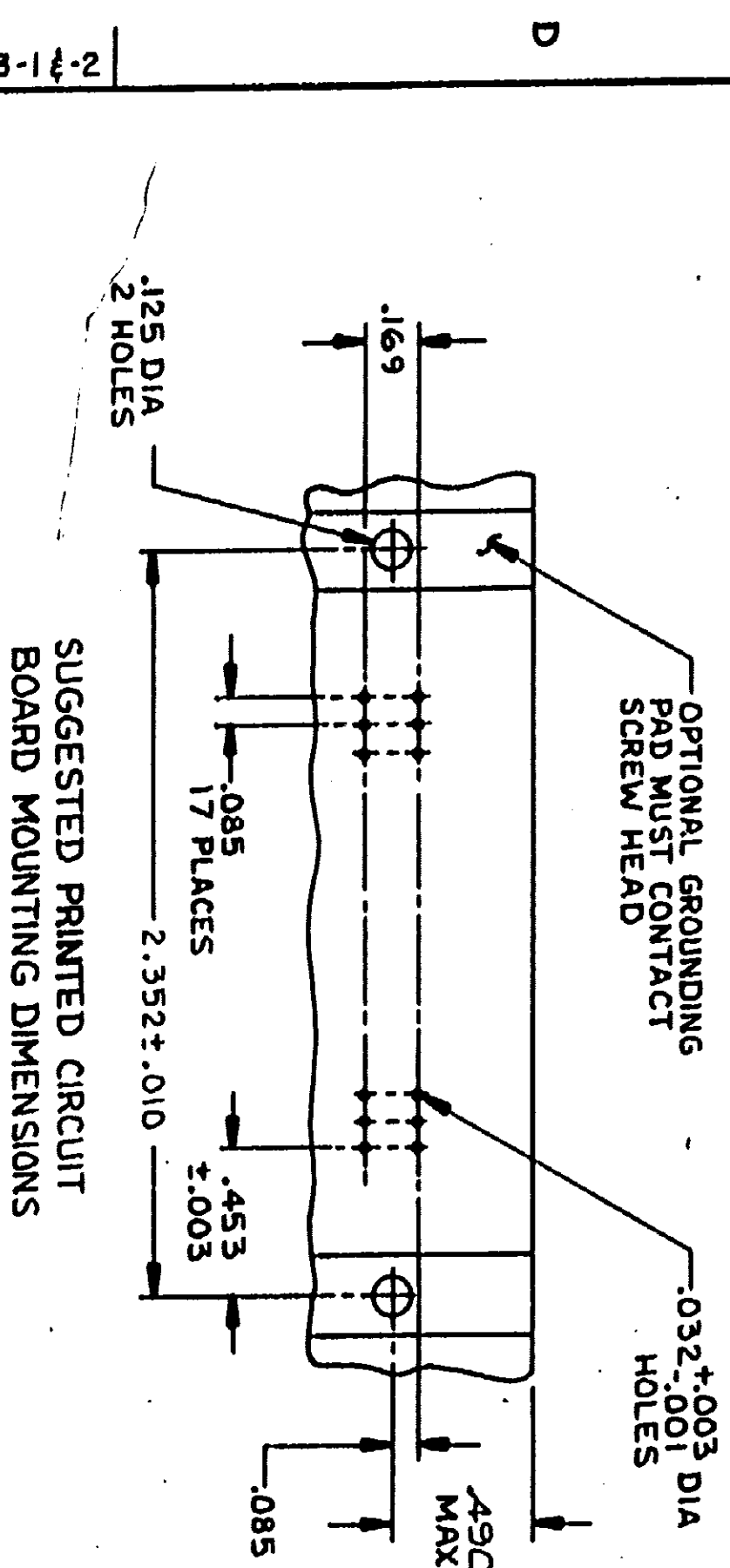




- MATERIAL: HOUSING, BRACKET, ADAPTER COMB AND TERMINAL SUPPORT PLATE-THERMOPLASTIC (BLACK). EMI SHIELD-BRIGHT NICKEL OVER COPPER PLATED, DIE CASTING. TERMINALS-TAILS-TIN LEAD OVER NICKEL PLATED HIGH STRENGTH COPPER ALLOY. MATING SURFACE-LOCALIZED GOLD OVER NICKEL PLATED HIGH STRENGTH COPPER ALLOY. BAIL CLIPS-PASSIVATED STAINLESS STEEL.
- THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
 - CENTER-TO-CENTER SPACING OF TERMINALS IS .085.
 - ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
 - DETAIL A&B ARE VIEWED FROM MATING SIDE OF RECEPTACLE ASSEMBLY.
 - TERMINAL 1 LOCATED IN THIS ROW FOR STANDARD ORIENTATION.
 - SCREWS SHOWN FOR REFERENCE ONLY.
 - BAIL CLIPS&EMI SHIELD ARE ASSEMBLED TO CONNECTOR BEFORE SHIPMENT.
 - PANEL THICKNESS RANGE: .062 MAX.
 - STAINLESS STEEL SCREWS RECOMMENDED BECAUSE OF CONTACT WITH SOLDER BATH.
 - HOLES TO BE TAPPED AFTER PLATING.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ON:				CONTRACT NO			
DECIMALS $\pm$				DATE 7-26-82			
ANGLES $\pm$				CH. MD. 8-4-82			
MATERIAL				APPRO. DATE 3-1-92			
FINISH				DESIGN APPRO. DATE 9-1-92			
OTHER APPRO				SCALE 2:1			
DIM. A				4-40			
SHIELD HOLE SIZE				UNC-2B			
STANDARD				R			
DETAIL				553815-3			
PART NO				NAME ASSEMBLY EMI RECEPTACLE, 36 POSITION, BAIL LOCK (CHAMP, PRINTED CIRCUIT BOARD, RIGHT ANGLE, PANEL MOUNTING)			
SIZE				FSCHM NO			
D				00079			
DRAWING NO				553815			
SHEET 1 OF 1				CUSTOMER DRAWING			