



# Super Bond™ Film Tape

## 396

### Technical Data

September, 2012

**Product Description** 3M™ Super Bond™ Film Tape 396 is a polyester film tape for adhering to polyesters, polyethylenes and many other difficult-to-adhere-to surfaces.

Product Construction	Backing	Adhesive	Color	Standard Roll Length	Standard Widths
	Polyester	Rubber-resin	Transparent	36 yds. (33 m)	3/4 in. (19 mm) 1 in. (25 mm) 2 in. (50 mm) 3 in. (75 mm) 4 in. (100 mm)

**Typical Physical Properties** **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	170 oz./in. width (190 N/100 mm)	D-3330
Tensile Strength at Break:	25 lbs./in. width (440 N/100 mm)	D-3759
Elongation at Break:	18%	D-3759
Backing Thickness:	1.7 mils (0.04 mm)	D-3652
Total Tape Thickness:	4.1 mils (0.10 mm)	D-3652

**Features**

- Polyester backing for abrasion, chemical and thermal resistance.
- Aggressive adhesion that adheres to many difficult-to-stick-to surfaces.
- Immediate adhesion for easy application.
- Adhesive thickness allows adhesion to many irregular surfaces.

**Application Ideas**

- Splicing, sealing, repairing, holding and reinforcing a variety of difficult-to-hold materials.
- Splicing, reinforcing and repairing material.
- End-tabbing material.
- Splicing manila board during die-cutting.
- Repairing and reinforcing high-wear areas of rip-stop nylon.
- Holding polyethylene barrel liners in place.
- Splicing large photographic acetate transparencies.
- Splicing polyester conveyor belts

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<b>Storage</b>	Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 50% R.H. in the original carton.
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<b>Shelf Life</b>	To obtain best performance, use this product within 18 months from date of manufacture.
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<b>Technical Information</b>	The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.
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**ISO 9001**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.



## Industrial Adhesives and Tapes Division

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