

Cree® XLamp® MHB-B LEDs



PRODUCT DESCRIPTION

The XLamp® MHB-B LED is a new high-power LED that enables a more effective way to lower system costs for high lumen lighting applications, such as high-bay, roadway and outdoor area, than mid-power LEDs.

Leveraging key elements of Cree's SC5 Technology™ Platform, the ceramic MHB-B LEDs combine high light output, high efficacy and high reliability to enable high lumen LED designs that are not possible with mid-power LEDs.

The MHB-B LED delivers higher LPW than the MHB-A LED in the same 5mm x 5mm package, allowing lighting manufacturers to quickly increase performance for existing MHB designs without any additional investment.

FEATURES

- Flexible 9-V, 18-V or 36-V options
- Maximum drive current: 700 mA (9 V), 350 mA (18 V), 175 mA (36 V)
- Viewing angle: 115°
- Available in 70-CRI, 80-CRI and 90-CRI options
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable - JEDEC J-STD-020C
- Electrically neutral thermal path
- RoHS and REACH compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

| | |
|-----------------------------------------------------------------------------|----|
| Characteristics | 2 |
| Flux Characteristics, EasyWhite® Order Codes and Bins - 9 V | 3 |
| Flux Characteristics, EasyWhite® Order Codes and Bins - 18 V | 5 |
| Flux Characteristics, EasyWhite® Order Codes and Bins - 36 V | 7 |
| Relative Spectral Power Distribution | 9 |
| Relative Flux vs. Junction Temperature | 9 |
| Electrical Characteristics | 10 |
| Relative Flux vs. Current | 11 |
| Relative Chromaticity vs. Current | 13 |
| Relative Chromaticity vs. Temperature | 14 |
| Typical Spatial Distribution | 14 |
| Thermal Design | 15 |
| Performance Groups – Luminous Flux .. | 16 |
| Thermal Design - Continued | 16 |
| Performance Groups – Chromaticity | 17 |
| Cree's Standard White Chromaticity Regions Plotted on the 1931 CIE Curve .. | 18 |
| Bin and Order Code Formats | 19 |
| Reflow Soldering Characteristics | 20 |
| Notes | 21 |
| Mechanical Dimensions | 23 |
| Tape and Reel | 24 |
| Packaging | 25 |



CHARACTERISTICS

| Characteristics | Unit | Minimum | Typical | Maximum |
|----------------------------------------------|---------|---------|---------|---------|
| Thermal resistance, junction to solder point | °C/W | | 4.0 | |
| Viewing angle (FWHM) | degrees | | 115 | |
| Temperature coefficient of voltage (9 V) | mV/°C | | -4 | |
| Temperature coefficient of voltage (18 V) | mV/°C | | -8 | |
| Temperature coefficient of voltage (36 V) | mV/°C | | -16 | |
| ESD withstand voltage (HBM per Mil-Std-883D) | V | | | 8000 |
| DC forward current (9 V) | mA | | | 700 |
| DC forward current (18 V) | mA | | | 350 |
| DC forward current (36 V) | mA | | | 175 |
| Reverse current | mA | | | 0.1 |
| Forward voltage (9 V, @ 480 mA, 85 °C) | V | | 8.75 | |
| Forward voltage (9 V, @ 480 mA, 25 °C) | V | | | 10 |
| Forward voltage (18 V, @ 240 mA, 85 °C) | V | | 17.5 | |
| Forward voltage (18 V, @ 240 mA, 25 °C) | V | | | 20 |
| Forward voltage (36 V, @ 120 mA, 85 °C) | V | | 35 | |
| Forward voltage (36 V, @ 120 mA, 25 °C) | V | | | 40 |
| LED junction temperature | °C | | | 150 |

FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 9 V

The following table provides order codes for XLamp MHB-B LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 18).

| Nominal CCT | CRI | Minimum Luminous Flux @ 480 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 6500 K | 70 | D4 | 550 | 609 | | | | | 65E | MHBBWT-0000-000C0BD465E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000C0BE265E |
| | 80 | D2 | 510 | 565 | | | | | 65E | MHBBWT-0000-000C0HD265E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000C0HD465E |
| 5700 K | 70 | D4 | 550 | 609 | | | | | 57E | MHBBWT-0000-000C0BD457E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000C0BE257E |
| | 80 | D2 | 510 | 565 | | | | | 57E | MHBBWT-0000-000C0HD257E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000C0HD457E |
| | 90 | C2 | 440 | 487 | | | | | 57E | MHBBWT-0000-000C0UC257E |
| | | C4 | 475 | 526 | | | | | | MHBBWT-0000-000C0UC457E |
| 5000 K | 70 | D4 | 550 | 609 | | | | | 50E | MHBBWT-0000-000C0BD450E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000C0BE250E |
| | 80 | D2 | 510 | 565 | | | 50G | MHBBWT-0000-000C0HD250G | | |
| | | D4 | 550 | 609 | | | | MHBBWT-0000-000C0HD450G | | |
| | 90 | C2 | 440 | 487 | | | 50G | MHBBWT-0000-000C0UC250G | | |
| | | C4 | 475 | 526 | | | | MHBBWT-0000-000C0UC450G | | |

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 9 V - CONTINUED

| Nominal CCT | CRI | Minimum Luminous Flux @ 480 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|-------------------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 4000 K | 70 | D4 | 550 | 609 | | | | | 40E | MHBBWT-0000-000C0BD440E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000C0BE240E |
| | 80 | D2 | 510 | 565 | 40H | MHBBWT-0000-000C0HD240H | 40G | MHBBWT-0000-000C0HD240G | | |
| | | D4 | 550 | 609 | | MHBBWT-0000-000C0HD440H | | MHBBWT-0000-000C0HD440G | | |
| | 90 | C2 | 440 | 487 | 40H | MHBBWT-0000-000C0UC240H | 40G | MHBBWT-0000-000C0UC240G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000C0UC440H | | MHBBWT-0000-000C0UC440G | | |
| 3500 K | 80 | C4 | 475 | 526 | 35H | MHBBWT-0000-000C0HC435H | 35G | MHBBWT-0000-000C0HC435G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000C0HD235H | | MHBBWT-0000-000C0HD235G | | |
| | 90 | B4 | 410 | 454 | 35H | MHBBWT-0000-000C0UB435H | 35G | MHBBWT-0000-000C0UB435G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000C0UC235H | | MHBBWT-0000-000C0UC235G | | |
| 3000 K | 70 | D2 | 510 | 565 | | | | | 30E | MHBBWT-0000-000C0BD230E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000C0BD430E |
| | 80 | C4 | 475 | 526 | 30H | MHBBWT-0000-000C0HC430H | 30G | MHBBWT-0000-000C0HC430G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000C0HD230H | | MHBBWT-0000-000C0HD230G | | |
| | 90 | B4 | 410 | 454 | 30H | MHBBWT-0000-000C0UB430H | 30G | MHBBWT-0000-000C0UB430G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000C0UC230H | | MHBBWT-0000-000C0UC230G | | |
| 2700 K | 80 | C2 | 440 | 487 | 27H | MHBBWT-0000-000C0HC227H | 27G | MHBBWT-0000-000C0HC227G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000C0HC427H | | MHBBWT-0000-000C0HC427G | | |
| | 90 | B2 | 380 | 421 | 27H | MHBBWT-0000-000C0UB227H | 27G | MHBBWT-0000-000C0UB227G | | |
| | | B4 | 410 | 454 | | MHBBWT-0000-000C0UB427H | | MHBBWT-0000-000C0UB427G | | |

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 18 V

The following table provides order codes for XLamp MHB-B LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 18).

| Nominal CCT | CRI | Minimum Luminous Flux @ 240 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 6500 K | 70 | D4 | 550 | 609 | | | | | 65E | MHBBWT-0000-000F0BD465E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000F0BE265E |
| | 80 | D2 | 510 | 565 | | | | | 65E | MHBBWT-0000-000F0HD265E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000F0HD465E |
| 5700 K | 70 | D4 | 550 | 609 | | | | | 57E | MHBBWT-0000-000F0BD457E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000F0BE257E |
| | 80 | D2 | 510 | 565 | | | | | 57E | MHBBWT-0000-000F0HD257E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000F0HD457E |
| | 90 | C2 | 440 | 487 | | | | | 57E | MHBBWT-0000-000F0UC257E |
| | | C4 | 475 | 526 | | | | | | MHBBWT-0000-000F0UC457E |
| 5000 K | 70 | D4 | 550 | 609 | | | | | 50E | MHBBWT-0000-000F0BD450E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000F0BE250E |
| | 80 | D2 | 510 | 565 | | | 50G | MHBBWT-0000-000F0HD250G | | |
| | | D4 | 550 | 609 | | | | MHBBWT-0000-000F0HD450G | | |
| | 90 | C2 | 440 | 487 | | | 50G | MHBBWT-0000-000F0UC250G | | |
| | | C4 | 475 | 526 | | | | MHBBWT-0000-000F0UC450G | | |

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 18 V - CONTINUED

| Nominal CCT | CRI | Minimum Luminous Flux @ 240 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|-------------------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 4000 K | 70 | D4 | 550 | 609 | | | | | 40E | MHBBWT-0000-000F0BD440E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000F0BE240E |
| | 80 | D2 | 510 | 565 | 40H | MHBBWT-0000-000F0HD240H | 40G | MHBBWT-0000-000F0HD240G | | |
| | | D4 | 550 | 609 | | MHBBWT-0000-000F0HD440H | | MHBBWT-0000-000F0HD440G | | |
| | 90 | C2 | 440 | 487 | 40H | MHBBWT-0000-000F0UC240H | 40G | MHBBWT-0000-000F0UC240G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000F0UC440H | | MHBBWT-0000-000F0UC440G | | |
| 3500 K | 80 | C4 | 475 | 526 | 35H | MHBBWT-0000-000F0HC435H | 35G | MHBBWT-0000-000F0HC435G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000F0HD235H | | MHBBWT-0000-000F0HD235G | | |
| | 90 | B4 | 410 | 454 | 35H | MHBBWT-0000-000F0UB435H | 35G | MHBBWT-0000-000F0UB435G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000F0UC235H | | MHBBWT-0000-000F0UC235G | | |
| 3000 K | 70 | D2 | 510 | 565 | | | | | 30E | MHBBWT-0000-000F0BD230E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000F0BD430E |
| | 80 | C4 | 475 | 526 | 30H | MHBBWT-0000-000F0HC430H | 30G | MHBBWT-0000-000F0HC430G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000F0HD230H | | MHBBWT-0000-000F0HD230G | | |
| | 90 | B4 | 410 | 454 | 30H | MHBBWT-0000-000F0UB430H | 30G | MHBBWT-0000-000F0UB430G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000F0UC230H | | MHBBWT-0000-000F0UC230G | | |
| 2700 K | 80 | C2 | 440 | 487 | 27H | MHBBWT-0000-000F0HC227H | 27G | MHBBWT-0000-000F0HC227G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000F0HC427H | | MHBBWT-0000-000F0HC427G | | |
| | 90 | B2 | 380 | 421 | 27H | MHBBWT-0000-000F0UB227H | 27G | MHBBWT-0000-000F0UB227G | | |
| | | B4 | 410 | 454 | | MHBBWT-0000-000F0UB427H | | MHBBWT-0000-000F0UB427G | | |

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 36 V

The following table provides order codes for XLamp MHB-B LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 18).

| Nominal CCT | CRI | Minimum Luminous Flux @ 120 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 6500 K | 70 | D4 | 550 | 609 | | | | | 65E | MHBBWT-0000-000N0BD465E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000N0BE265E |
| | 80 | D2 | 510 | 565 | | | | | 65E | MHBBWT-0000-000N0HD265E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000N0HD465E |
| 5700 K | 70 | D4 | 550 | 609 | | | | | 57E | MHBBWT-0000-000N0BD457E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000N0BE257E |
| | 80 | D2 | 510 | 565 | | | | | 57E | MHBBWT-0000-000N0HD257E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000N0HD457E |
| | 90 | C2 | 440 | 487 | | | | | 57E | MHBBWT-0000-000N0UC257E |
| | | C4 | 475 | 526 | | | | | | MHBBWT-0000-000N0UC457E |
| 5000 K | 70 | D4 | 550 | 609 | | | | | 50E | MHBBWT-0000-000N0BD450E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000N0BE250E |
| | 80 | D2 | 510 | 565 | | | 50G | MHBBWT-0000-000N0HD250G | | |
| | | D4 | 550 | 609 | | | | MHBBWT-0000-000N0HD450G | | |
| | 90 | C2 | 440 | 487 | | | 50G | MHBBWT-0000-000N0UC250G | | |
| | | C4 | 475 | 526 | | | | MHBBWT-0000-000N0UC450G | | |

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

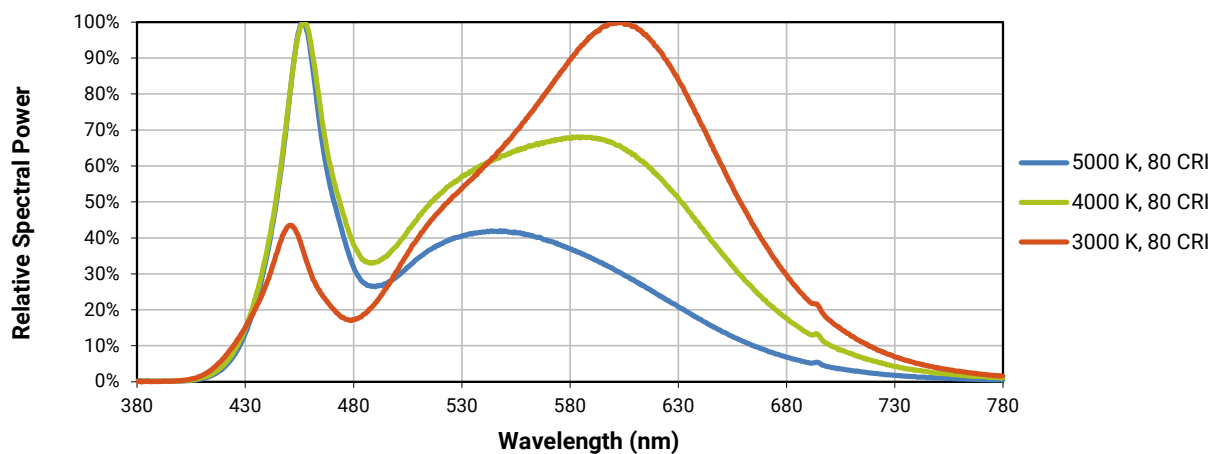
FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 36 V - CONTINUED

| Nominal CCT | CRI | Minimum Luminous Flux @ 120 mA | | | 2-Step | | 3-Step | | 5-Step | |
|-------------|-----|--------------------------------|-------------------|--------------------|--------|-------------------------|--------|-------------------------|--------|-------------------------|
| | Min | Group | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* | Group | Order Code | Group | Order Code | Group | Order Code |
| 4000 K | 70 | D4 | 550 | 609 | | | | | 40E | MHBBWT-0000-000N0BD440E |
| | | E2 | 590 | 653 | | | | | | MHBBWT-0000-000N0BE240E |
| | 80 | D2 | 510 | 565 | 40H | MHBBWT-0000-000N0HD240H | 40G | MHBBWT-0000-000N0HD240G | | |
| | | D4 | 550 | 609 | | MHBBWT-0000-000N0HD440H | | MHBBWT-0000-000N0HD440G | | |
| | 90 | C2 | 440 | 487 | 40H | MHBBWT-0000-000N0UC240H | 40G | MHBBWT-0000-000N0UC240G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000N0UC440H | | MHBBWT-0000-000N0UC440G | | |
| 3500 K | 80 | C4 | 475 | 526 | 35H | MHBBWT-0000-000N0HC435H | 35G | MHBBWT-0000-000N0HC435G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000N0HD235H | | MHBBWT-0000-000N0HD235G | | |
| | 90 | B4 | 410 | 454 | 35H | MHBBWT-0000-000N0UB435H | 35G | MHBBWT-0000-000N0UB435G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000N0UC235H | | MHBBWT-0000-000N0UC235G | | |
| 3000 K | 70 | D2 | 510 | 565 | | | | | 30E | MHBBWT-0000-000N0BD230E |
| | | D4 | 550 | 609 | | | | | | MHBBWT-0000-000N0BD430E |
| | 80 | C4 | 475 | 526 | 30H | MHBBWT-0000-000N0HC430H | 30G | MHBBWT-0000-000N0HC430G | | |
| | | D2 | 510 | 565 | | MHBBWT-0000-000N0HD230H | | MHBBWT-0000-000N0HD230G | | |
| | 90 | B4 | 410 | 454 | 30H | MHBBWT-0000-000N0UB430H | 30G | MHBBWT-0000-000N0UB430G | | |
| | | C2 | 440 | 487 | | MHBBWT-0000-000N0UC230H | | MHBBWT-0000-000N0UC230G | | |
| 2700 K | 80 | C2 | 440 | 487 | 27H | MHBBWT-0000-000N0HC227H | 27G | MHBBWT-0000-000N0HC227G | | |
| | | C4 | 475 | 526 | | MHBBWT-0000-000N0HC427H | | MHBBWT-0000-000N0HC427G | | |
| | 90 | B2 | 380 | 421 | 27H | MHBBWT-0000-000N0UB227H | 27G | MHBBWT-0000-000N0UB227G | | |
| | | B4 | 410 | 454 | | MHBBWT-0000-000N0UB427H | | MHBBWT-0000-000N0UB427G | | |

Notes

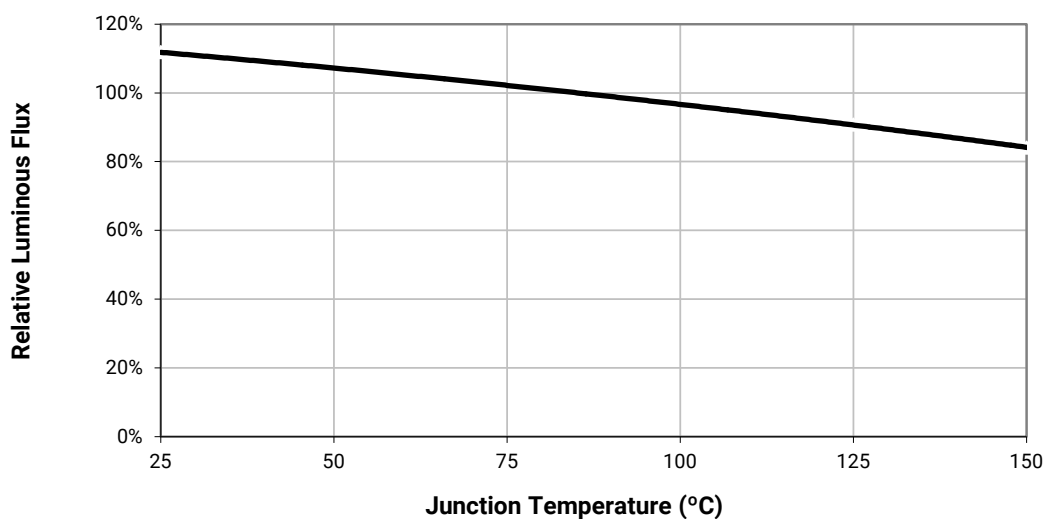
- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp MHB-B LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

RELATIVE SPECTRAL POWER DISTRIBUTION

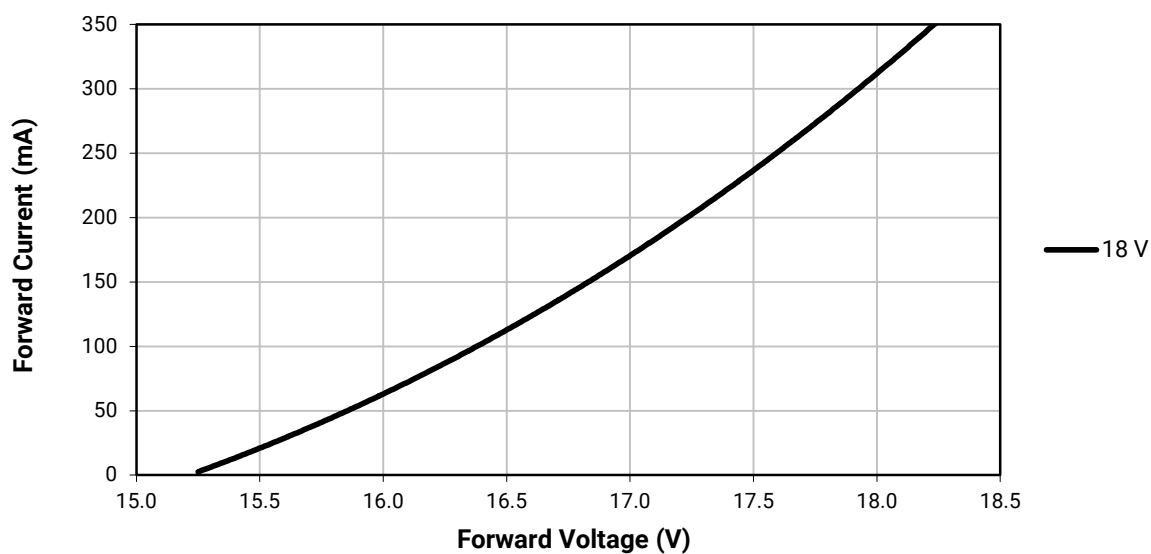
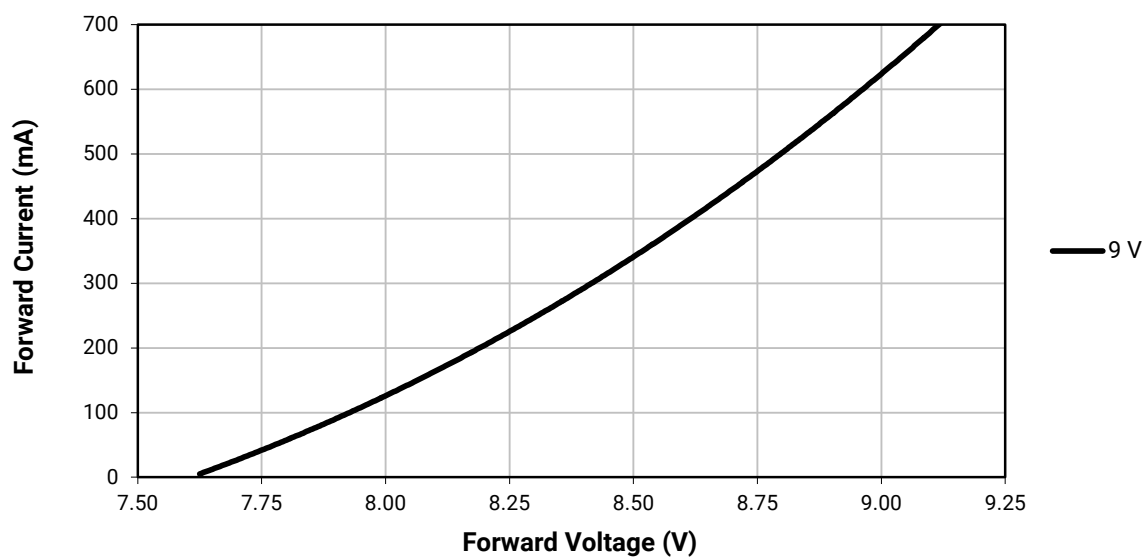


RELATIVE FLUX VS. JUNCTION TEMPERATURE

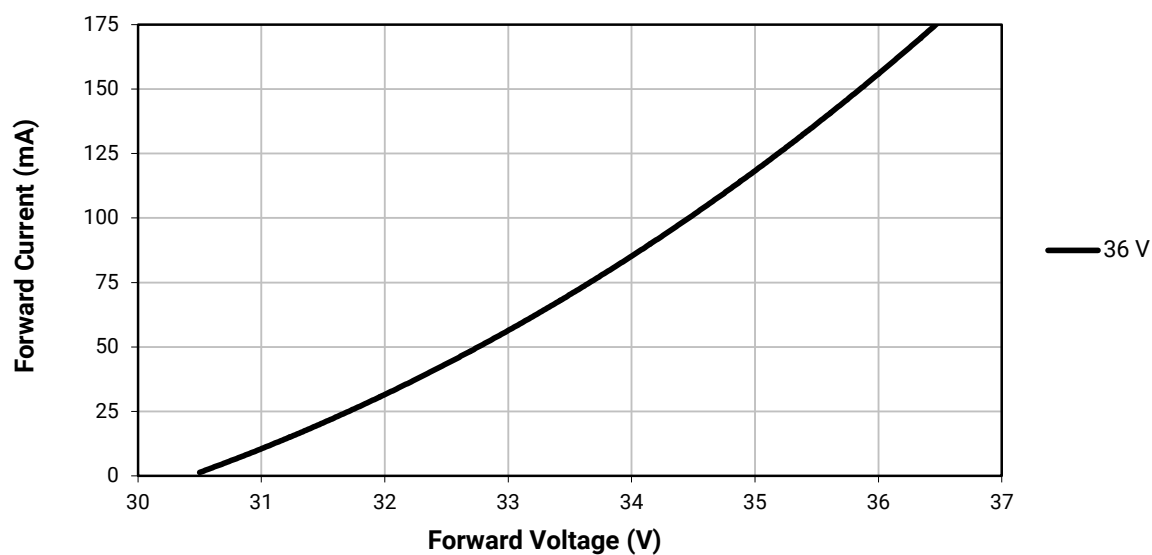
Test condition: 9 V, $I_f = 480$ mA; 18 V, $I_f = 240$ mA; 36 V, $I_f = 120$ mA



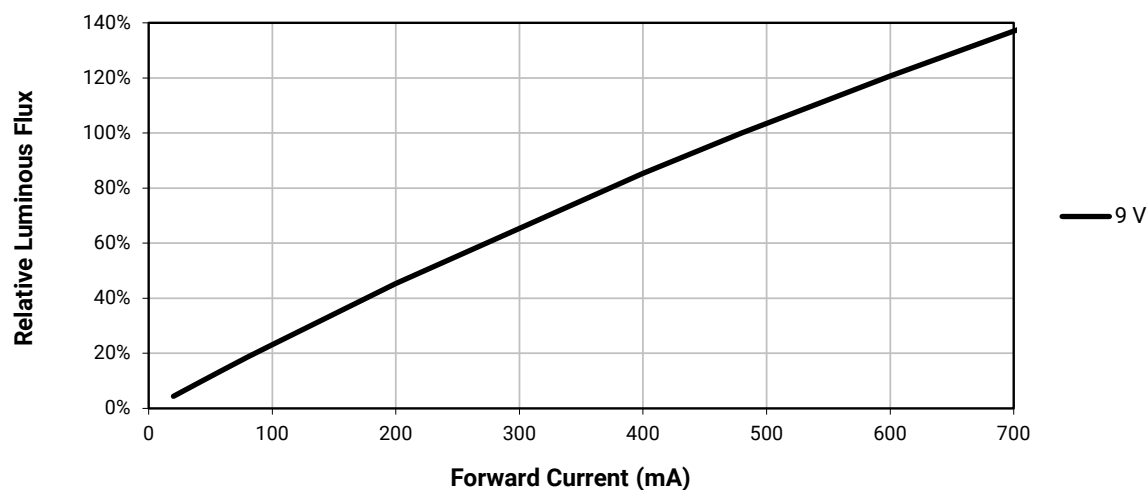
ELECTRICAL CHARACTERISTICS ($T_j = 85^\circ\text{C}$)



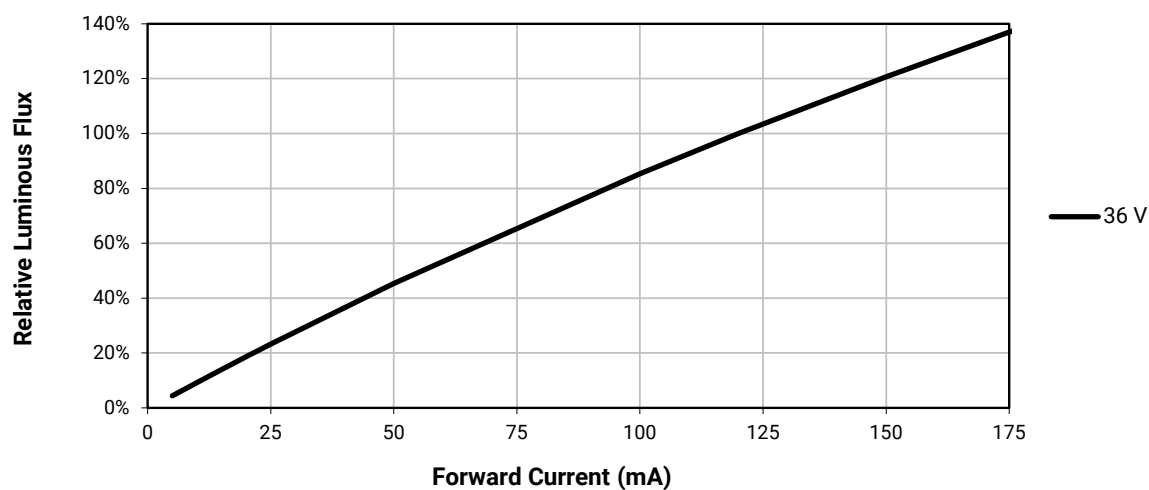
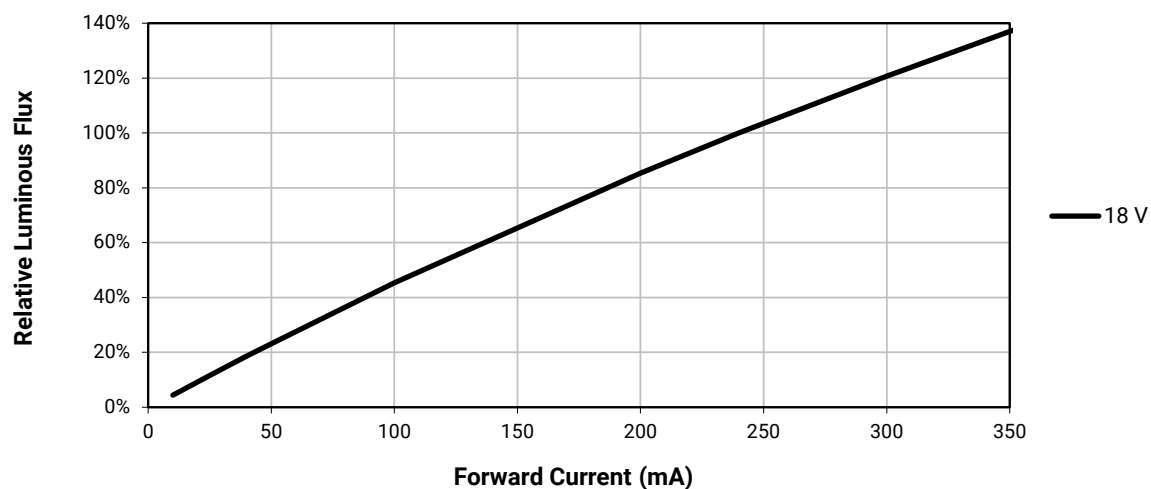
ELECTRICAL CHARACTERISTICS ($T_j = 85^\circ\text{C}$) - CONTINUED



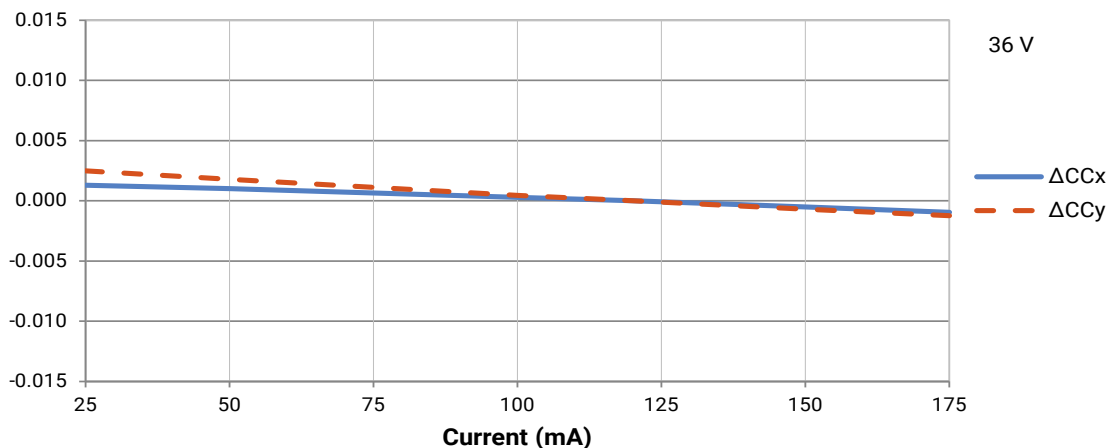
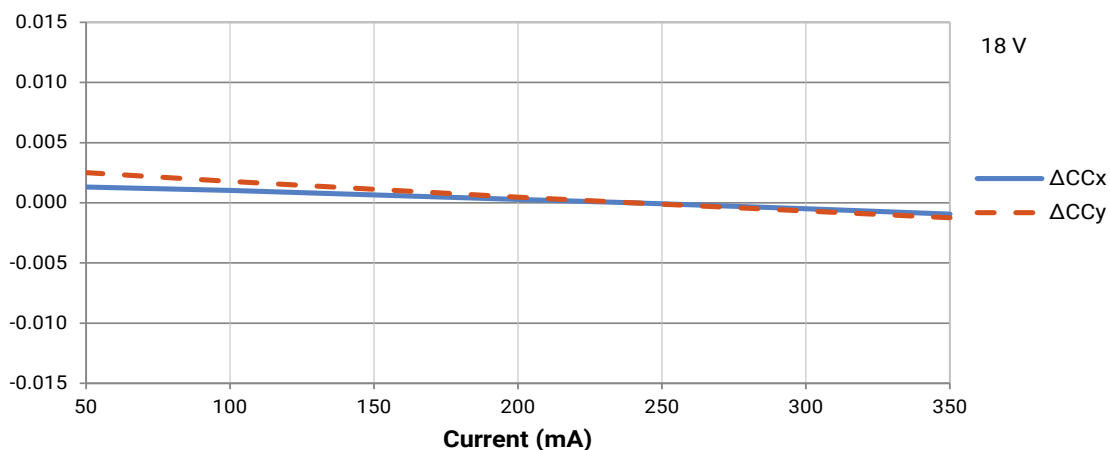
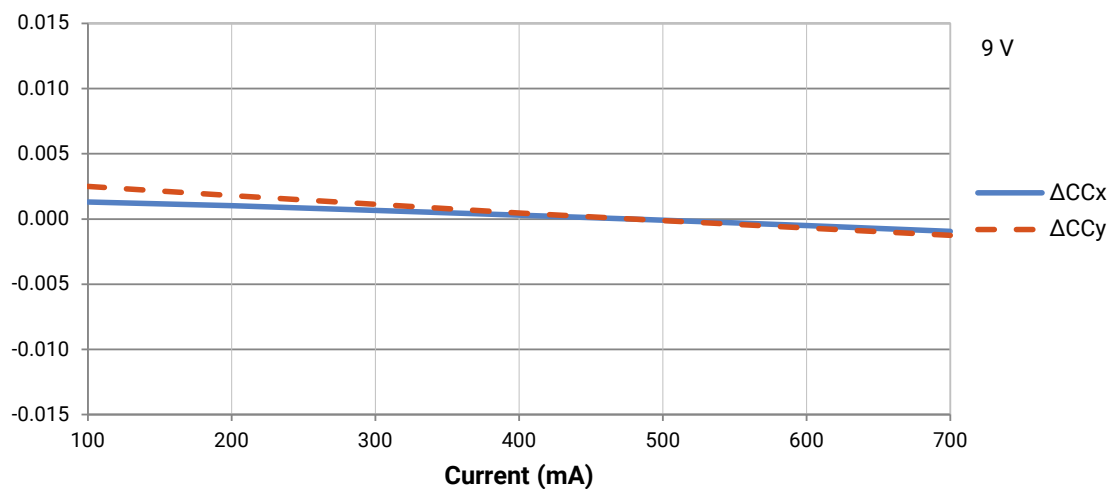
RELATIVE FLUX VS. CURRENT ($T_j = 85^\circ\text{C}$)



RELATIVE FLUX VS. CURRENT ($T_j = 85^\circ\text{C}$) - CONTINUED

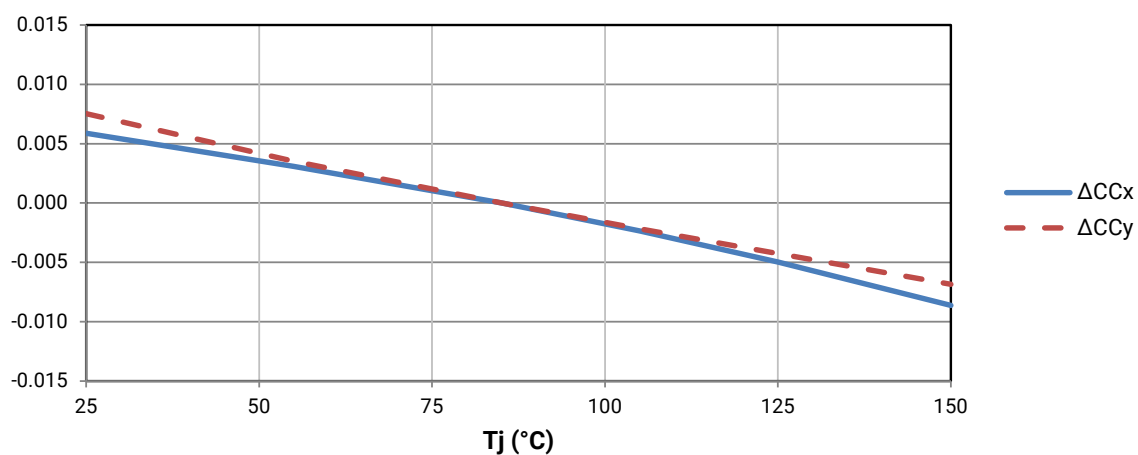


RELATIVE CHROMATICITY VS. CURRENT



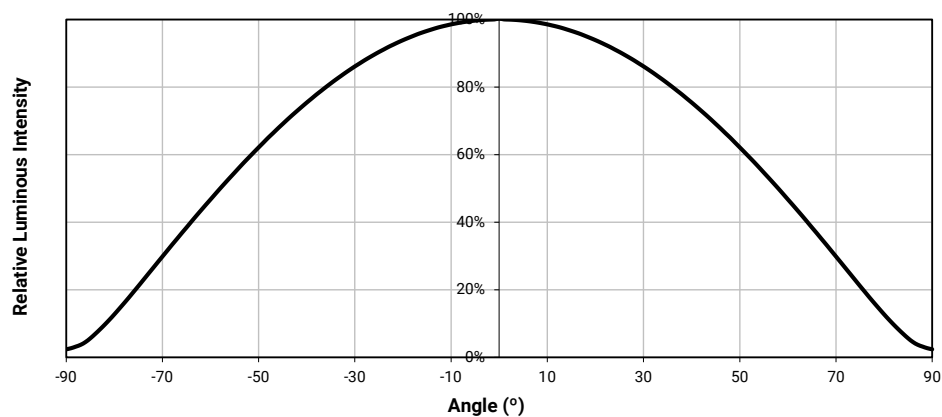
RELATIVE CHROMATICITY VS. TEMPERATURE

Test condition: 9 V, $I_f = 480$ mA; 18 V, $I_f = 240$ mA; 36 V, $I_f = 120$ mA



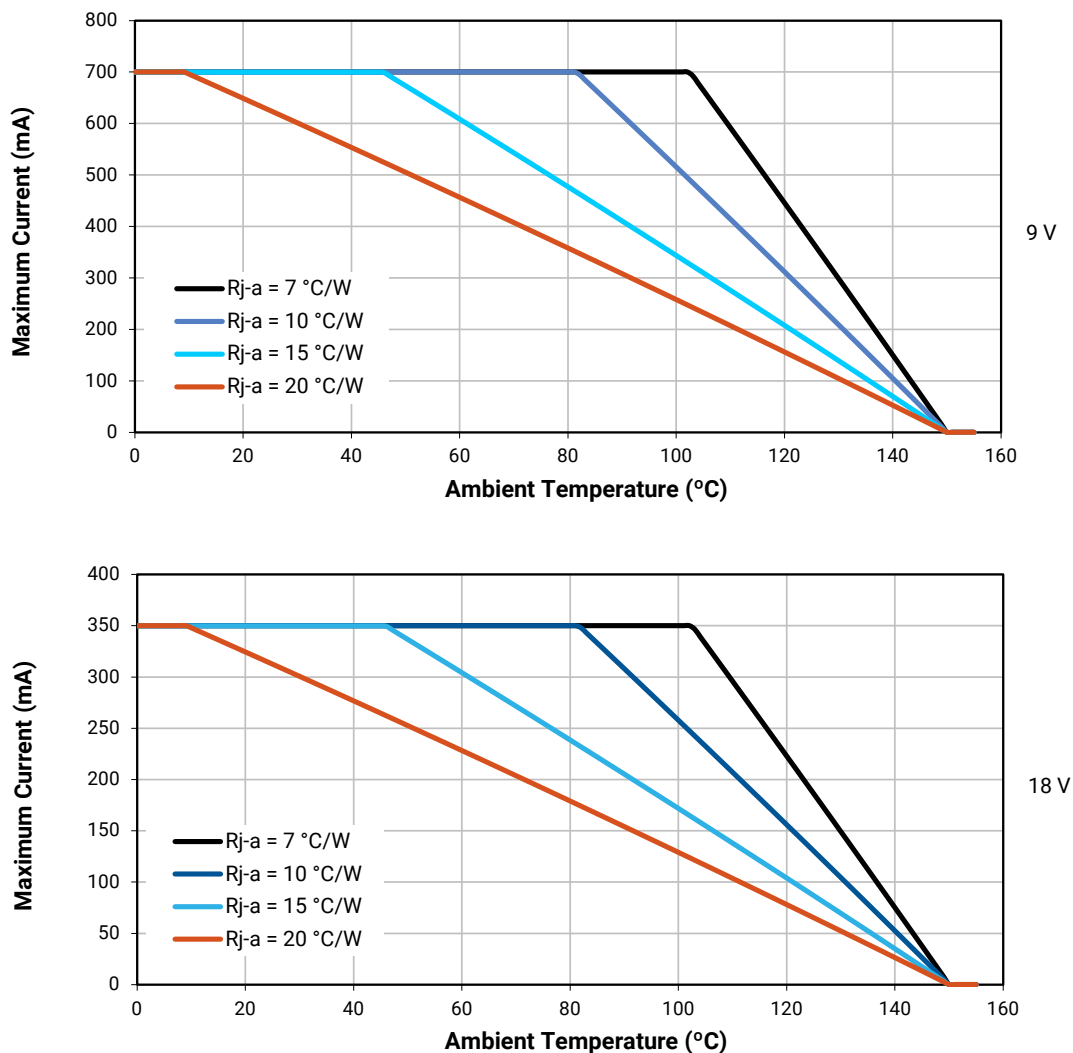
TYPICAL SPATIAL DISTRIBUTION

Test condition: 9 V, $I_f = 480$ mA; 18 V, $I_f = 240$ mA; 36 V, $I_f = 120$ mA

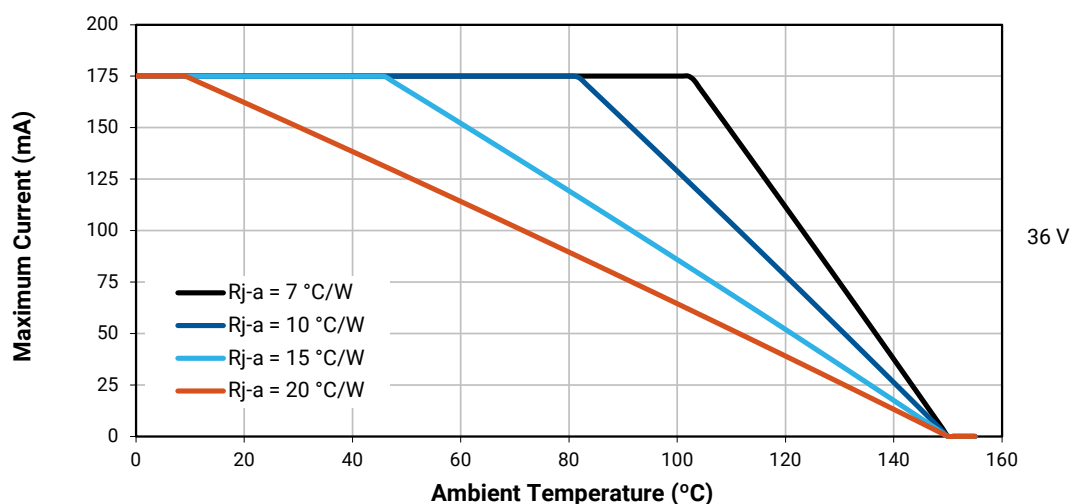


THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



THERMAL DESIGN - CONTINUED



PERFORMANCE GROUPS – LUMINOUS FLUX ($T_j = 85\text{ }^{\circ}\text{C}$)

XLamp MHB-B LEDs are tested for luminous flux and placed into one of the following bins.

| Group Code | Minimum Luminous Flux | Maximum Luminous Flux |
|------------|-----------------------|-----------------------|
| B4 | 410 | 440 |
| C2 | 440 | 475 |
| C4 | 475 | 510 |
| D2 | 510 | 550 |
| D4 | 550 | 590 |
| E2 | 590 | 635 |
| E4 | 635 | 680 |
| F2 | 680 | 730 |

PERFORMANCE GROUPS – CHROMATICITY

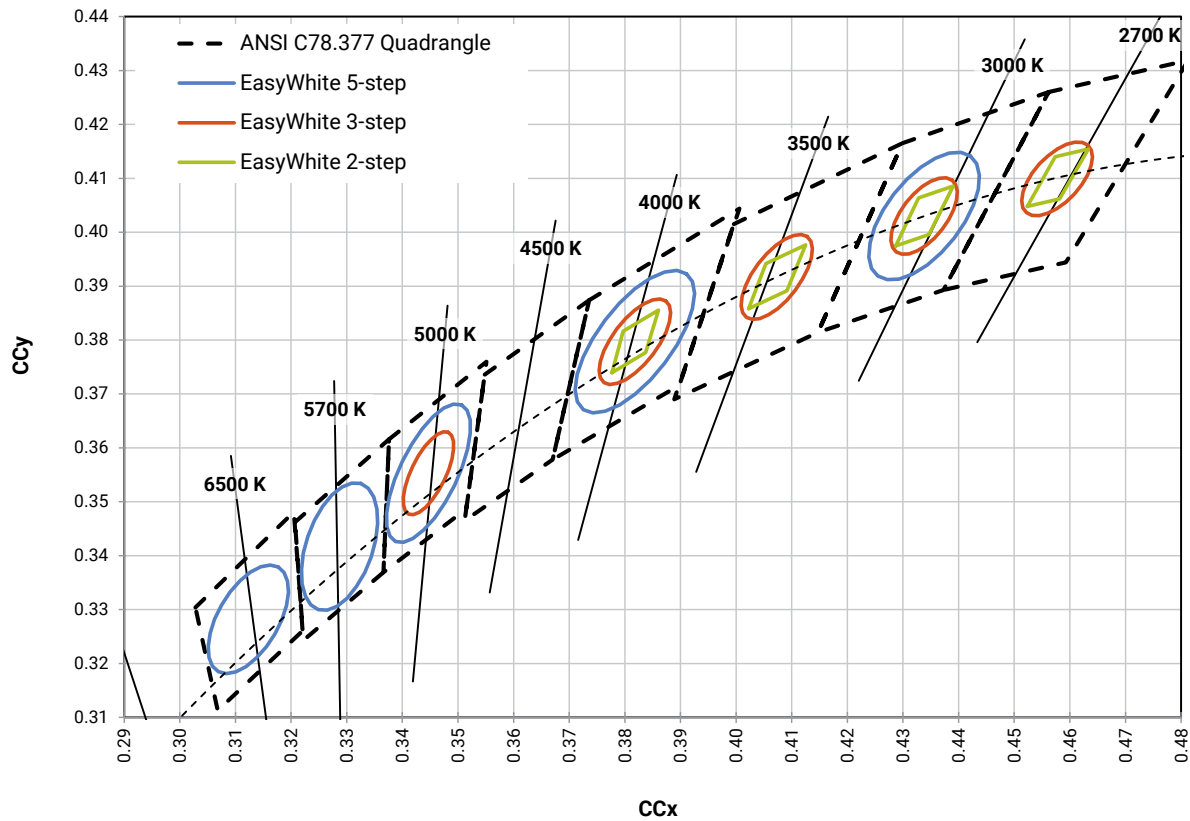
XLamp MHB-B LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

| EasyWhite Color Temperatures – 2-Step | | | |
|---------------------------------------|--------|--------|--------|
| Code | CCT | x | y |
| 40H | 4000 K | 0.3777 | 0.3739 |
| | | 0.3797 | 0.3816 |
| | | 0.3861 | 0.3855 |
| | | 0.3838 | 0.3777 |
| 35H | 3500 K | 0.4022 | 0.3858 |
| | | 0.4053 | 0.3942 |
| | | 0.4125 | 0.3977 |
| | | 0.4091 | 0.3891 |
| 30H | 3000 K | 0.4287 | 0.3975 |
| | | 0.4328 | 0.4064 |
| | | 0.4390 | 0.4086 |
| | | 0.4347 | 0.3996 |
| 27H | 2700 K | 0.4524 | 0.4048 |
| | | 0.4574 | 0.4140 |
| | | 0.4633 | 0.4154 |
| | | 0.4581 | 0.4062 |

| EasyWhite Color Temperatures – 3-Step Ellipse | | | | | | |
|-----------------------------------------------|--------|--------------|--------|------------|------------|--------------------|
| Bin Code | CCT | Center Point | | Major Axis | Minor Axis | Rotation Angle (°) |
| | | x | y | a | b | |
| 50G | 5000 K | 0.3447 | 0.3553 | 0.00840 | 0.00312 | 65.0 |
| 40G | 4000 K | 0.3818 | 0.3797 | 0.00939 | 0.00402 | 53.7 |
| 35G | 3500 K | 0.4073 | 0.3917 | 0.00927 | 0.00414 | 53.2 |
| 30G | 3000 K | 0.4338 | 0.4030 | 0.00834 | 0.00408 | 53.2 |
| 27G | 2700 K | 0.4577 | 0.4099 | 0.00834 | 0.00420 | 48.5 |

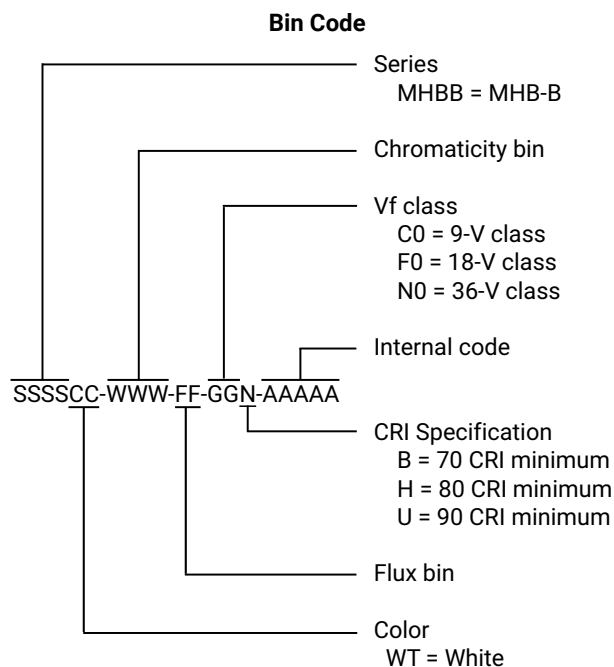
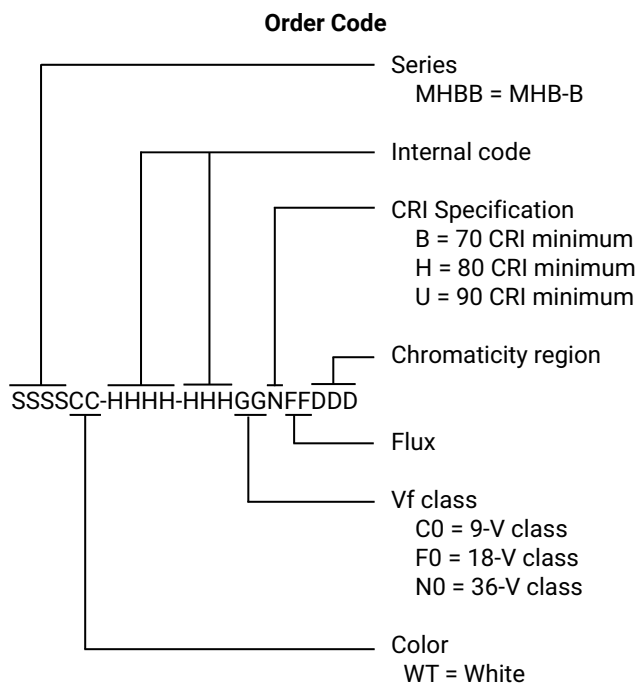
| EasyWhite Color Temperatures – 5-Step Ellipse | | | | | | |
|-----------------------------------------------|--------|--------------|--------|------------|------------|--------------------|
| Bin Code | CCT | Center Point | | Major Axis | Minor Axis | Rotation Angle (°) |
| | | x | y | a | b | |
| 65E | 6500 K | 0.3123 | 0.3282 | 0.01110 | 0.00550 | 61.0 |
| 57E | 5700 K | 0.3287 | 0.3417 | 0.01230 | 0.00600 | 72.0 |
| 50E | 5000 K | 0.3447 | 0.3553 | 0.01400 | 0.00520 | 65.0 |
| 40E | 4000 K | 0.3818 | 0.3797 | 0.01565 | 0.00670 | 53.7 |
| 30E | 3000 K | 0.4338 | 0.4030 | 0.01390 | 0.00680 | 53.2 |

CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE 1931 CIE CURVE



BIN AND ORDER CODE FORMATS

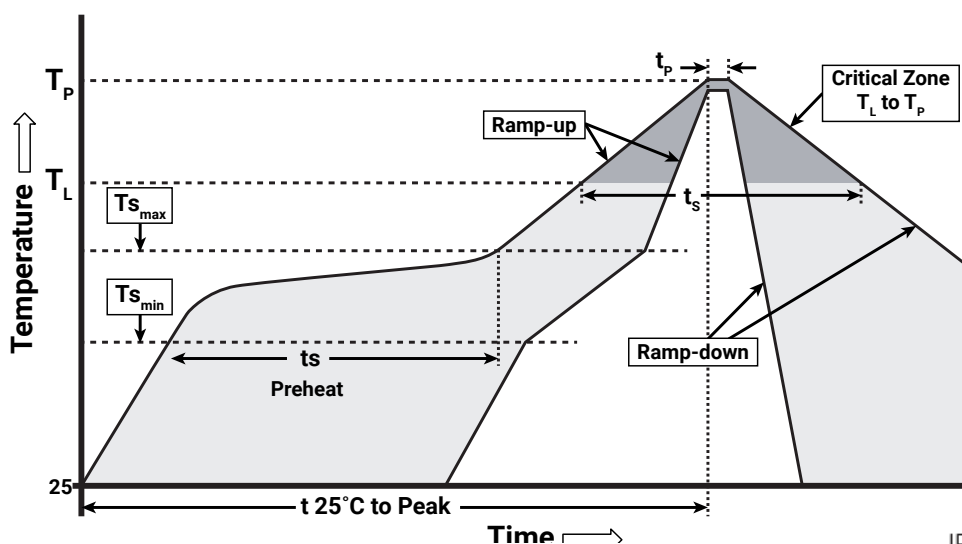
Bin codes and order codes for MHB-B LEDs are configured in the following manner:



REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp MHB-B LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

| Profile Feature | Lead-Free Solder |
|-------------------------------------------------------|------------------|
| Average Ramp-Up Rate ($T_{s_{max}}$ to T_p) | 1.2 °C/second |
| Preheat: Temperature Min ($T_{s_{min}}$) | 120 °C |
| Preheat: Temperature Max ($T_{s_{max}}$) | 170 °C |
| Preheat: Time ($t_{s_{min}}$ to $t_{s_{max}}$) | 65-150 seconds |
| Time Maintained Above: Temperature (T_L) | 217 °C |
| Time Maintained Above: Time (t_L) | 45-90 seconds |
| Peak/Classification Temperature (T_p) | 235 - 245 °C |
| Time Within 5 °C of Actual Peak Temperature (t_p) | 20-40 seconds |
| Ramp-Down Rate | 1 - 6 °C/second |
| Time 25 °C to Peak Temperature | 4 minutes max. |

Note: All temperatures refer to the topside of the package, measured on the package body surface.

NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the [LED Reliability Overview](#) for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp MHB-B LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of $\leq 30^{\circ}\text{C}/85\%$ relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the [Product Ecology](#) section of the Cree website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

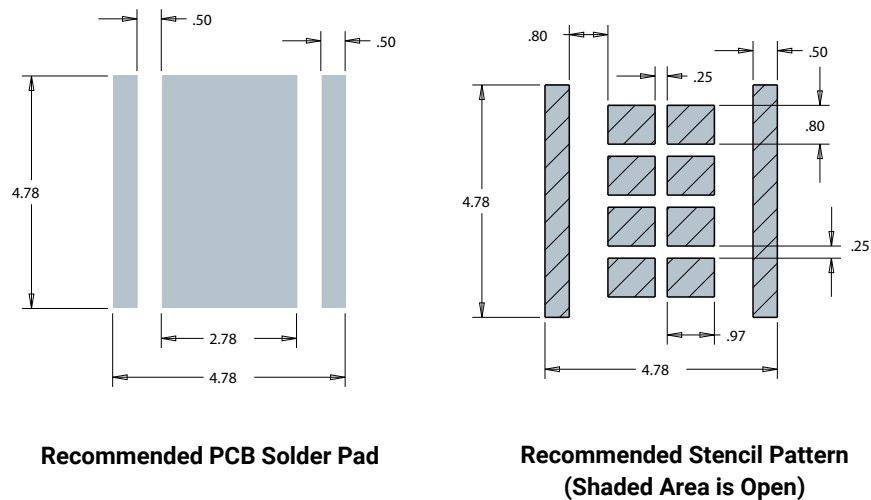
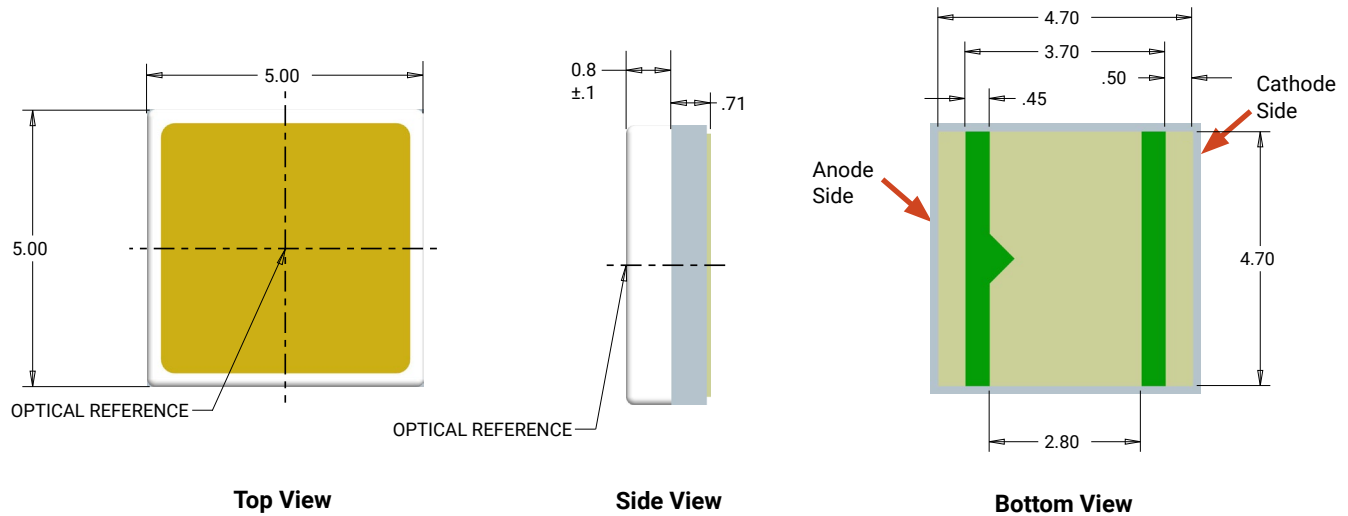
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

MECHANICAL DIMENSIONS

Thermal vias, if present, are not shown on these drawings.

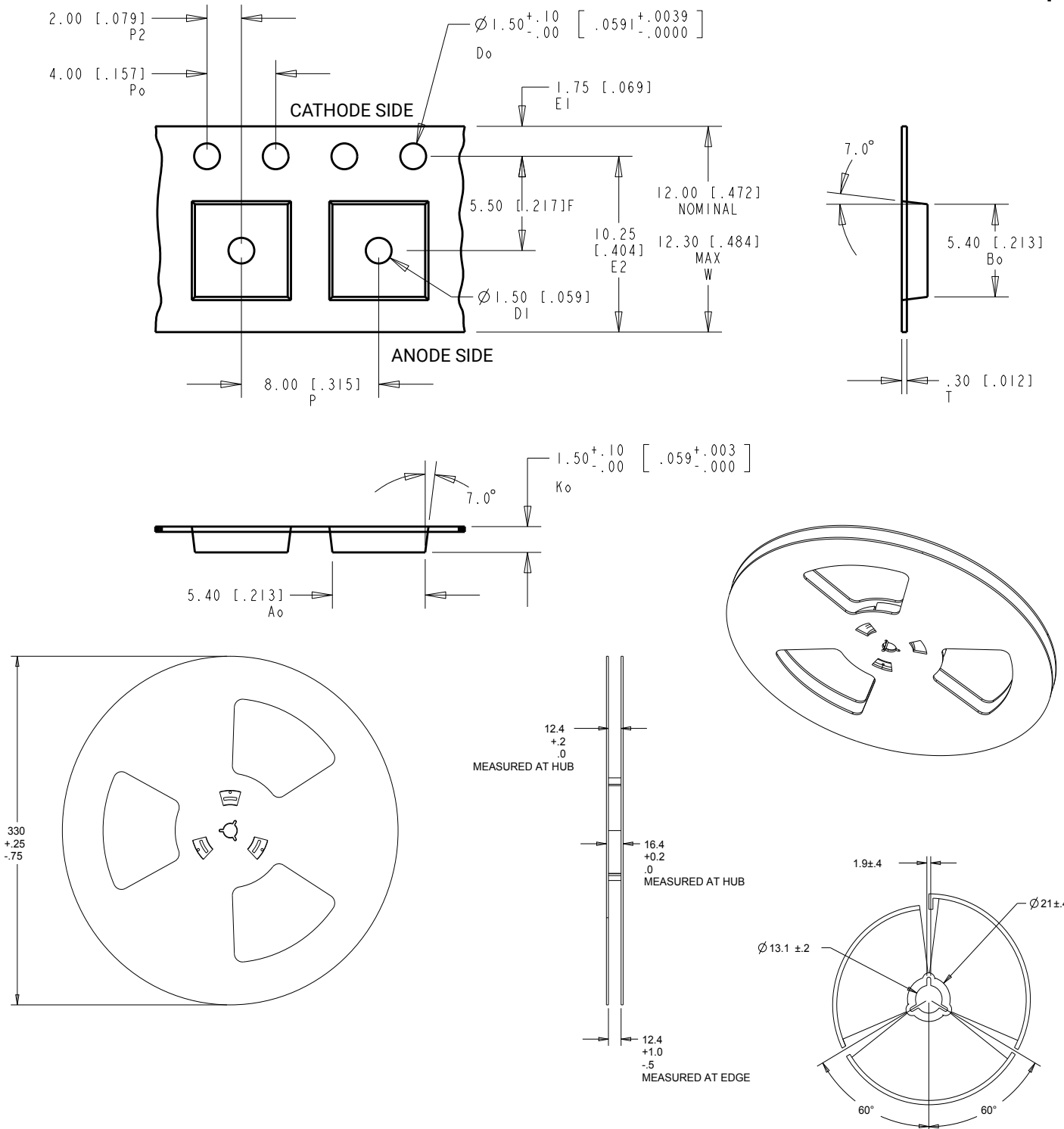
All measurements are ± 0.13 mm unless otherwise indicated.



TAPE AND REEL

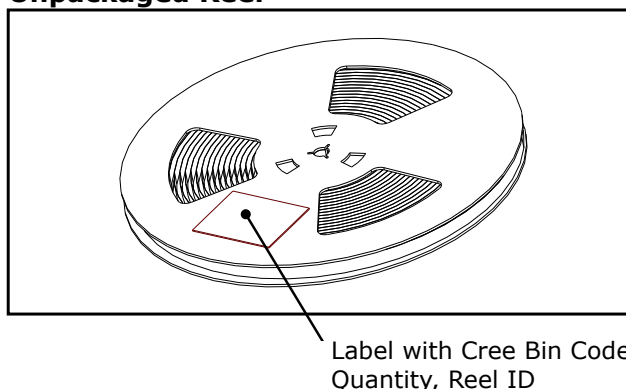
All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

All dimensions in mm [in].

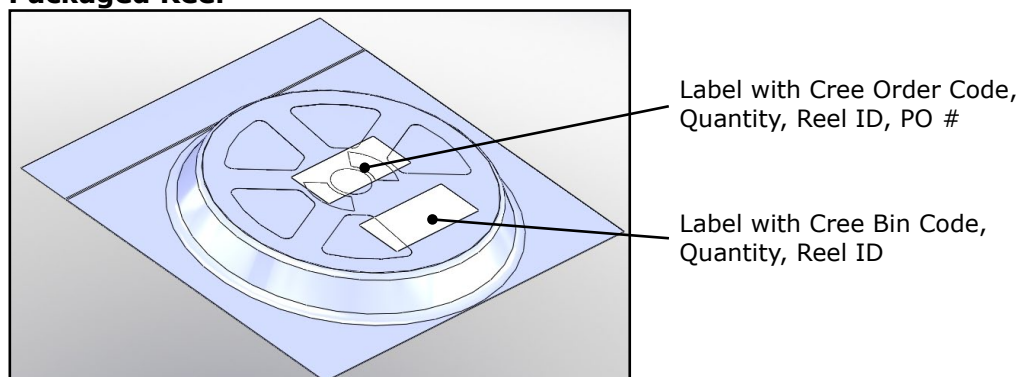


PACKAGING

Unpackaged Reel



Packaged Reel



Boxed Reel

