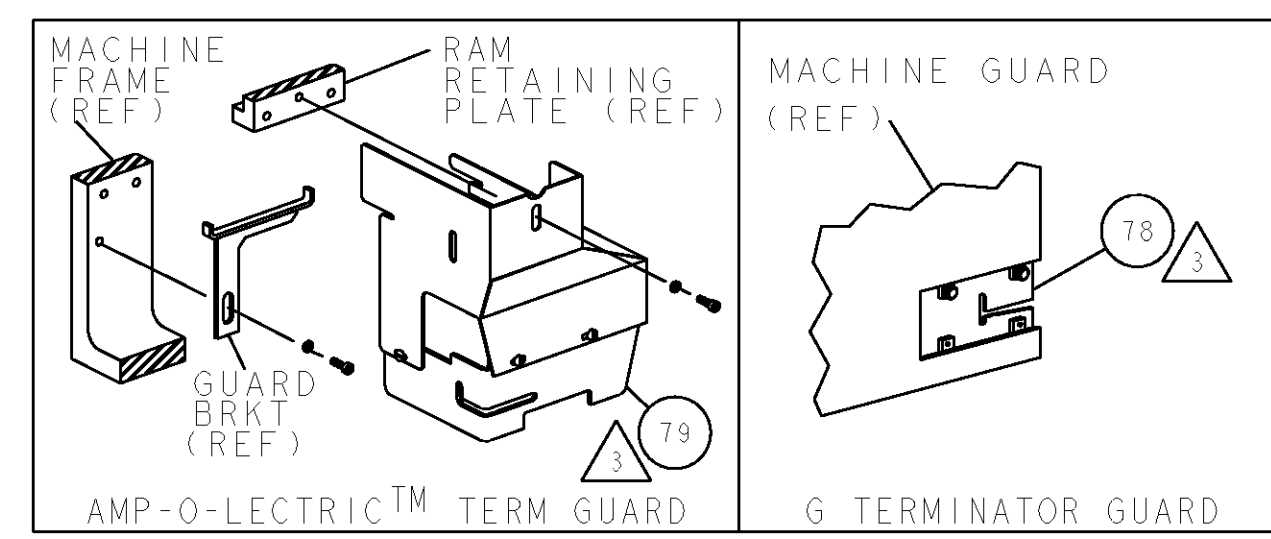
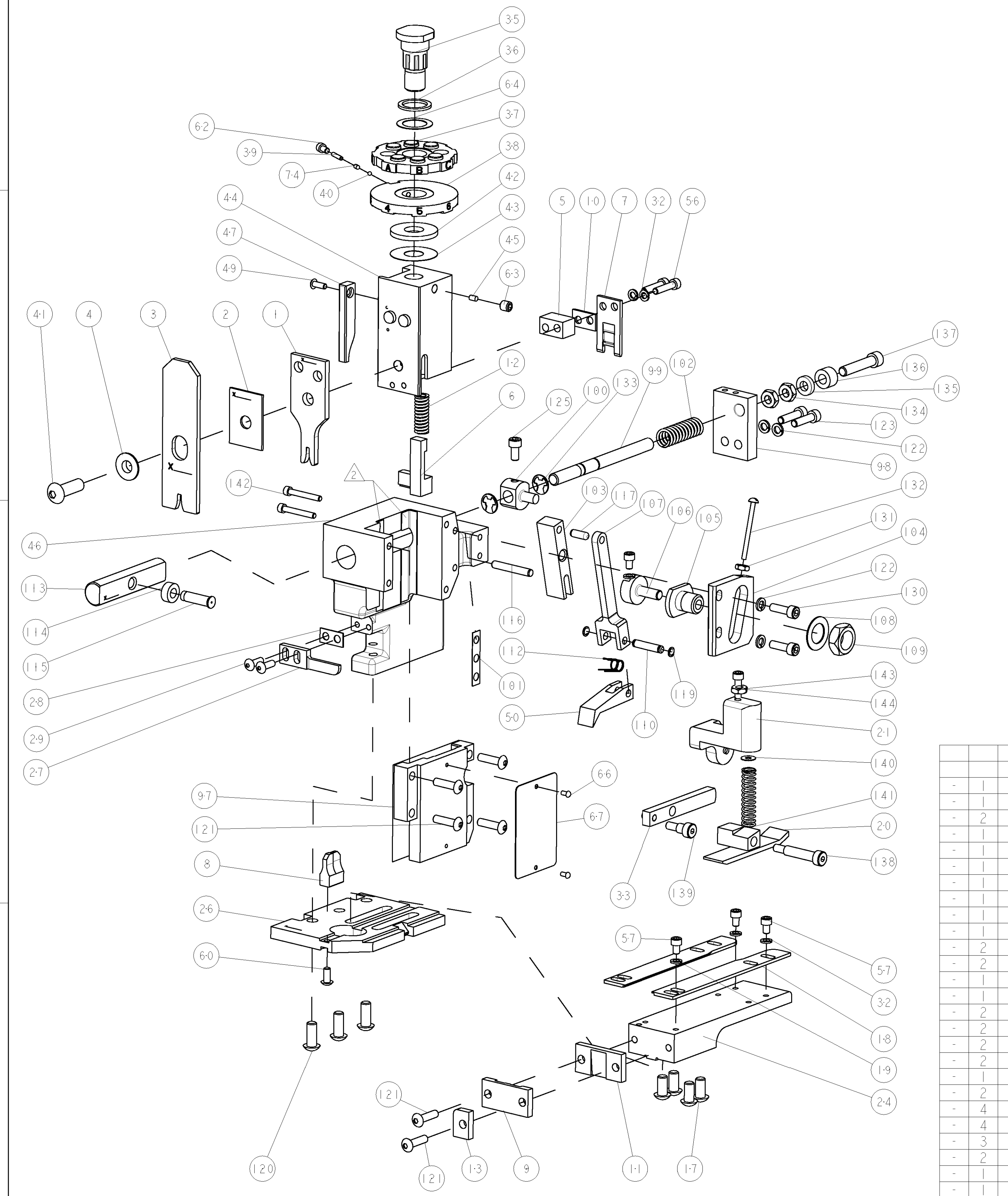


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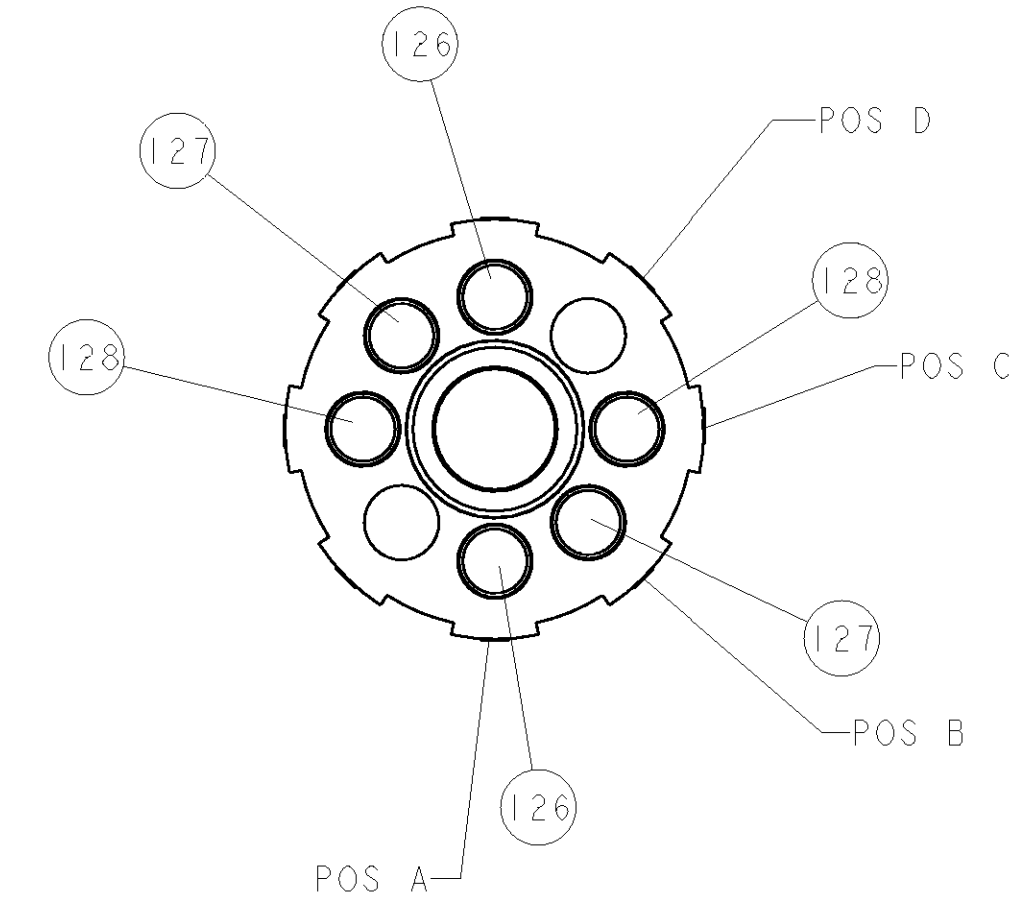
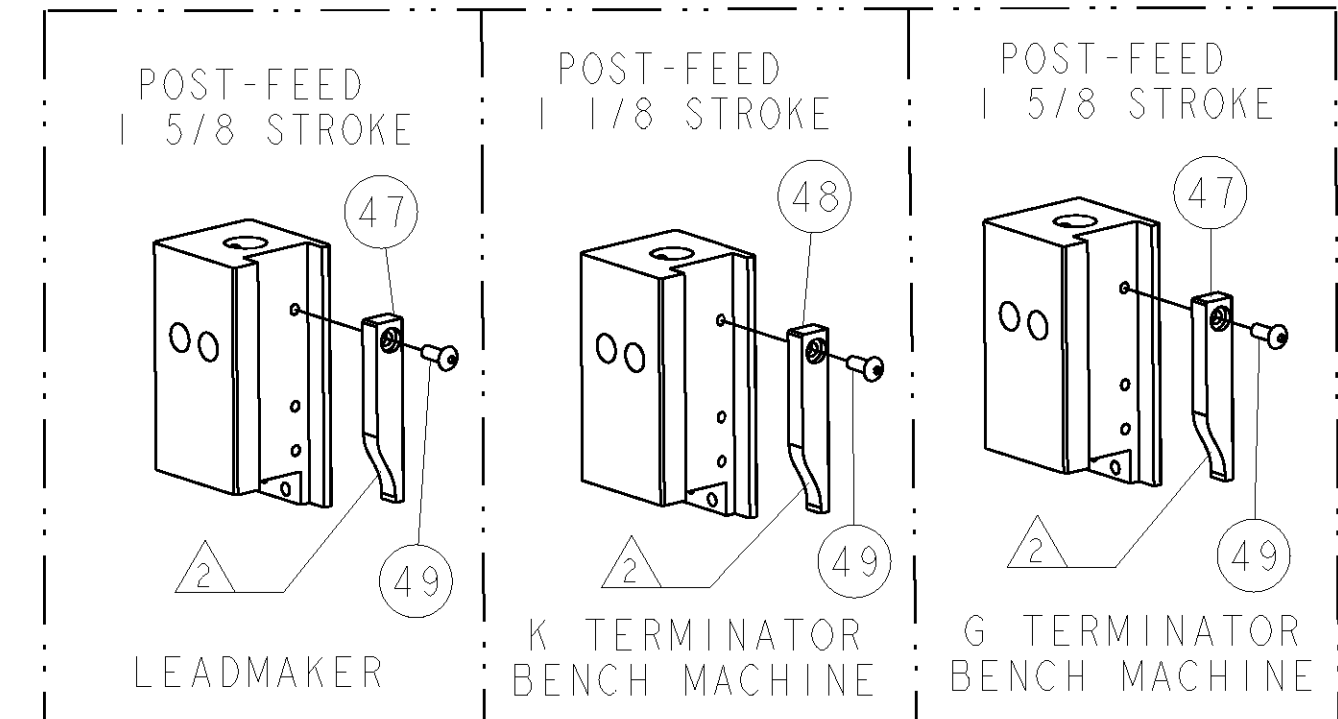
7

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852151-1	A	122500-1	LEADMAKER & BENCH MODEL G	POST FEED
1852151-2	A	565435-5	BENCH MODEL K	POST FEED
7-1852151-7	A	-	SPARE PARTS	-

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FASTIN-FASTON 6.3 mm SERIES					
282186	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.057±.002[1.45±0.05mm]		0.75mm
-	-	B	.055±.002[1.40±0.05mm]		0.55mm
-	-	C	.053±.002[1.35±0.05mm]		0.35mm
-	-	D	±.002[±0.05mm]		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	0.35-0.75mm
-	-	INSUL	.120 [3.05mm]	F	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.199 - .214	114-20021	1.185	408-8040	458638-1	



-	1	1	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	144
-	1	1	-	21018-7	NUT, HEX, REG 10-32	143
-	2	2	-	2-21000-4	SCR, SKT HD CAP 6-32 X 1.000	142
-	1	1	-	7-22282-3	SPRING, COMPRESSION	141
-	1	1	-	22260-5	WASHER FLAT #6	140
-	1	1	-	5-21004-7	SCR, SKT HD SHLDR 1/4 DIA X .250	139
-	1	1	-	21004-5	SCR, SKT HD SHLDR 1/4 DIA X 1.000	138
-	1	1	-	3-21081-3	SHCS, 1/4-20 X 1.25	137
-	1	1	-	1804299-1	SPACER, MAGNET	136
-	1	1	-	1804310-1	MAGNET, RING	135
-	2	2	-	22593-1	NUT, HEX, JAM, SS	134
-	2	2	-	1-21046-6	RING, RETAIN, EXTERN, 5/16 E-RING	133
-	1	1	-	3-21016-2	SCREW, MACHINE, SLOTTED ROUND HEAD	132
-	1	1	-	21068-5	NUT, HEX, REG 6-32	131
-	2	2	-	3-21000-6	SCR, SKT HD CAP 10-32 X .625	130
-	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	128
-	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	127
-	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	126
-	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	125
-	2	2	-	3-21000-7	SCR, SKT HD CAP 10-32 X .750	123
-	4	4	-	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	2	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	119
-	1	1	-	1-21030-1	PIN, DOWEL .1875 X .500	117
-	1	1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		PRODUCT RELEASE	06JAN06	CMR	TE

-	1	1	-	240659-3	PIN, CAM ROLLER	115
-	1	1	-	240658-1	ROLLER-CAM	114
-	1	1	-	454398-1	ROD, FEED	113
-	1	1	-	691499-1	SPRING-FEED FINGER	112
-	1	1	-	240624-1	PIN, FEED FINGER	110
-	1	1	-	22594-8	NUT, HEX, JAM	109
-	1	1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	108
-	1	1	-	240634-1	LEVER, TERMINAL FEED	107
-	1	1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	106
-	1	1	-	240633-1	BUSHING	105
-	1	1	-	240628-1	PLATE, ADJUSTING	104
-	1	1	-	455680-1	LEVER, INTERMEDIATE	103
-	1	1	-	4-22284-9	SPRING, FEED RETURN	102
-	1	1	-	690517-1	SPACER, ADJ PLATE	101
-	1	1	-	240629-1	BLOCK, PIVOT	100
-	1	1	-	1804311-1	SCREW, ADJUSTMENT	99
-	1	1	-	1804305-2	GUIDE, FEED ROD	98
-	1	1	-	454220-1	CAP, RAM, HDD	97
-	REF	-	-	455749-1	GUARD WINDOW	79
-	REF	-	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	4	4	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	56
-	1	1	-	240635-1	FINGER, FEED	50
-	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	49
-	1	1	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	453736-2	HOUSING, APPLICATOR	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	1	1	-	240636-1	LEVER, DRAG	33
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	1	1	-	455676-1	PLATE, BASE	26
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	454665-1	ADAPTER, DRAG	21
-	1	1	-	240637-1	DRAG, TERMINAL	20
-	1	1	-	458030-3	STRIP GUIDE, REAR	19
-	1	1	-	458031-3	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	2-690481-5	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	1	1	-	4-240641-8	SPACER	10
-	1	1	-	1-690482-0	PLATE, FRONT SHEAR	9
-	1	1	-	1633249-5	ANVIL, COMBINATION	8
-	1	1	-	690474-9	BLADE, SLUG	7
-	1	1	-	6-455892-3	HOLD DOWN, TERMINAL	6
-	1	1	-	2-240641-6	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	1-456134-8	CRIMPER, INSULATION F PREMIUM	3
-	1	1	-	1-455888-1	SPACER, CRIMPER	2
-	1	1	-	2-456405-5	CRIMPER, WIRE PREMIUM	1

-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
TYCO ELECTRONICS CORPORATION						
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:		
INCHES				9 PLC ±.01		
				1 PLC ±.01		
				3 PLC ±.001		
				4 PLC ±.0001		
				ANGLES ±.01		
MATERIAL				FINISH		
CUSTOMER DRAWING				SCALE 3:5		
				SHEET 1 OF 1		
				REV A		

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