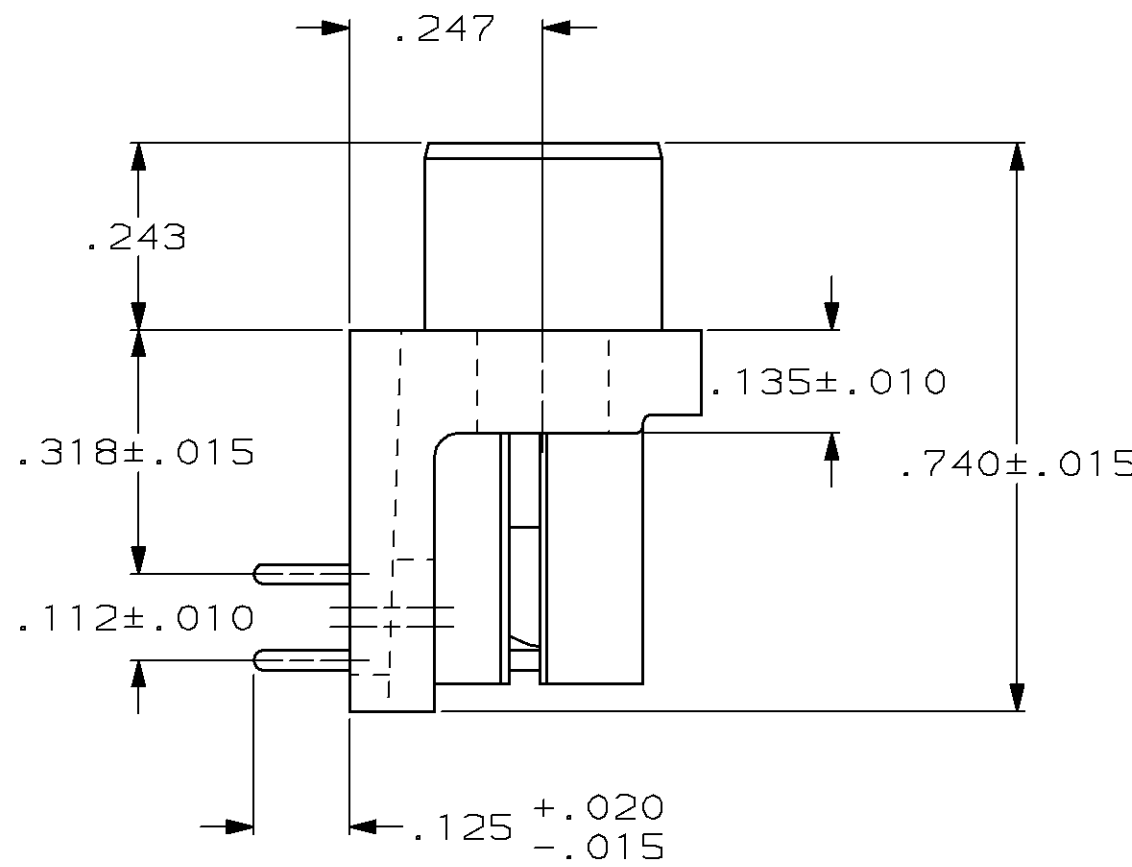
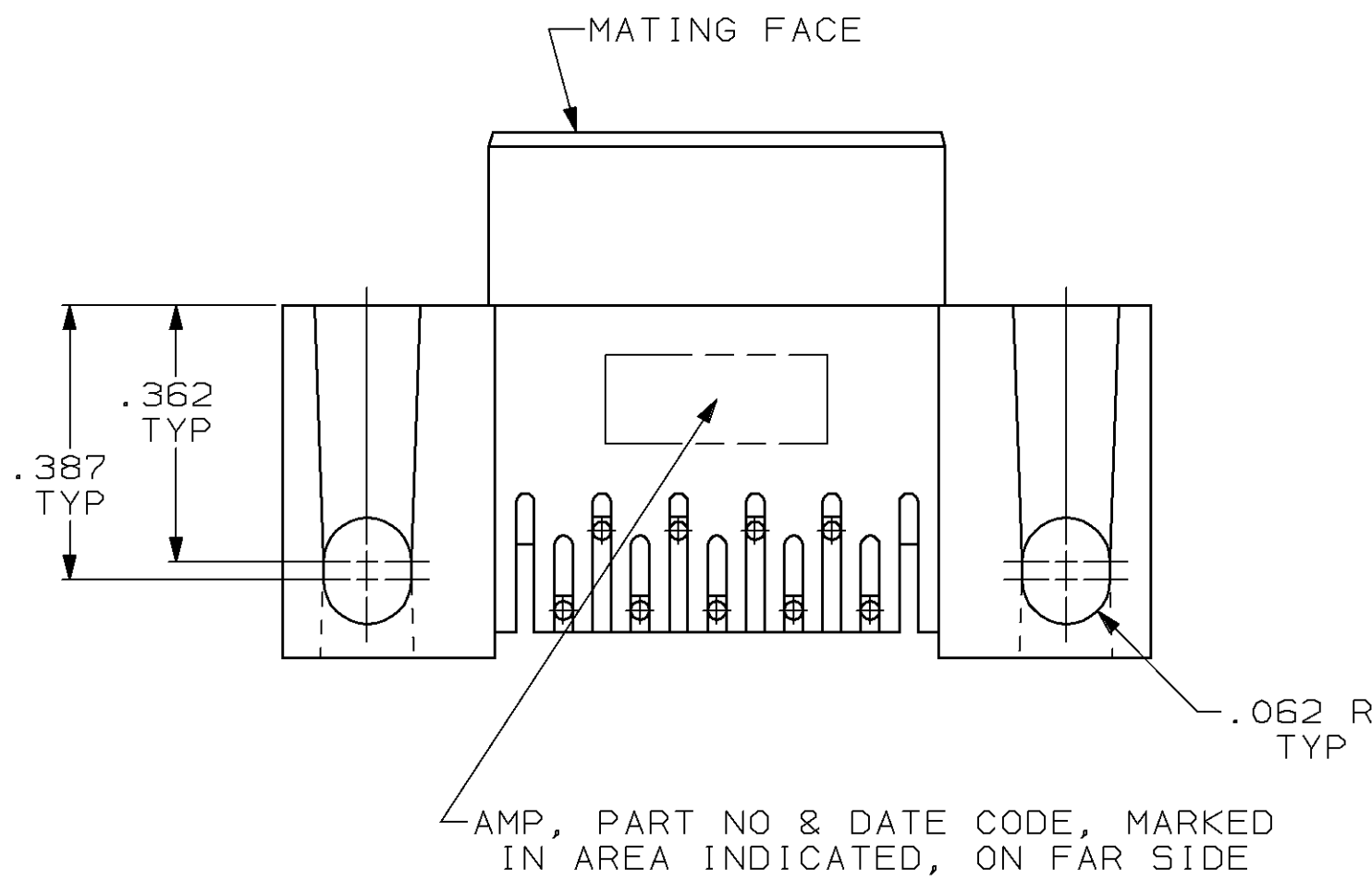
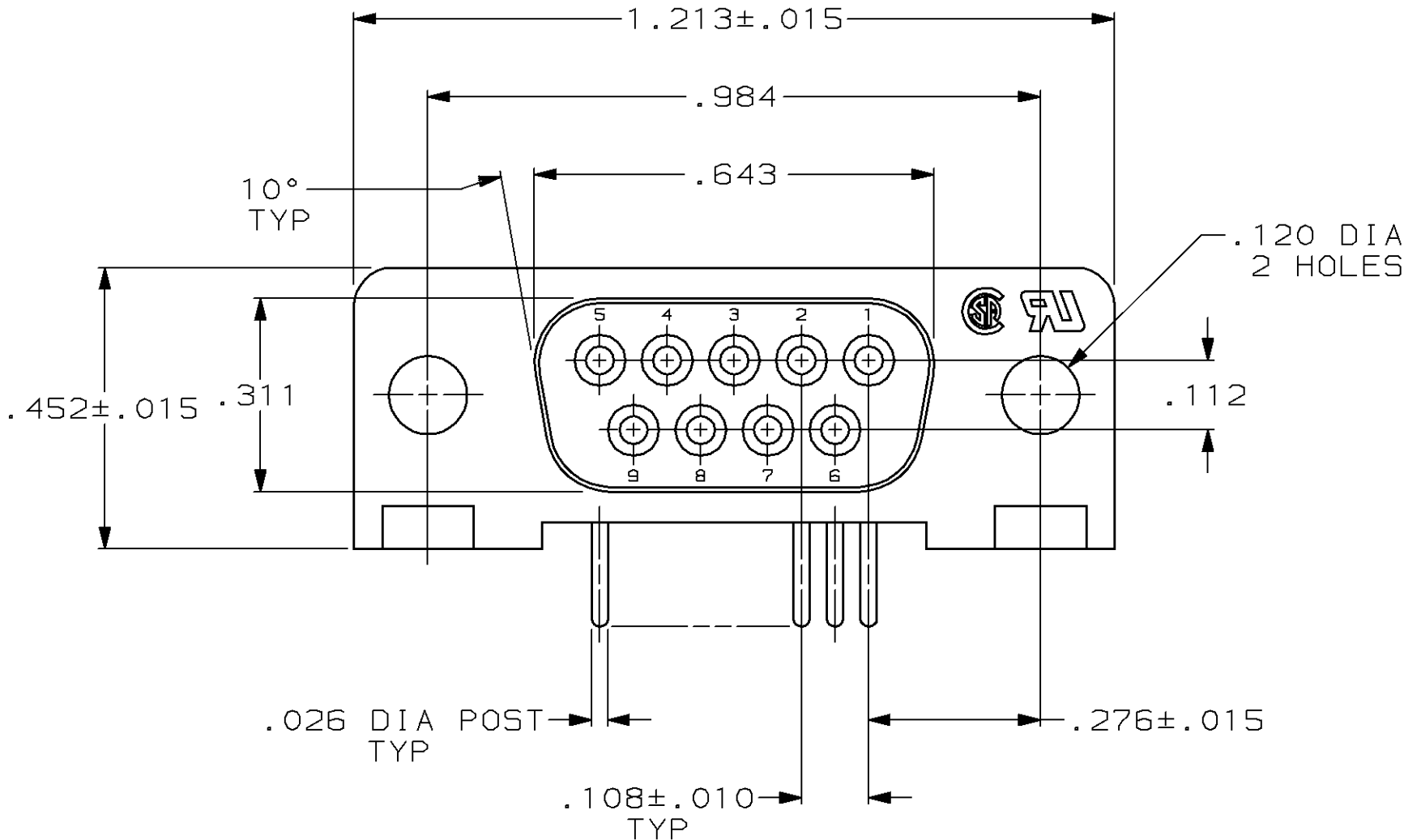
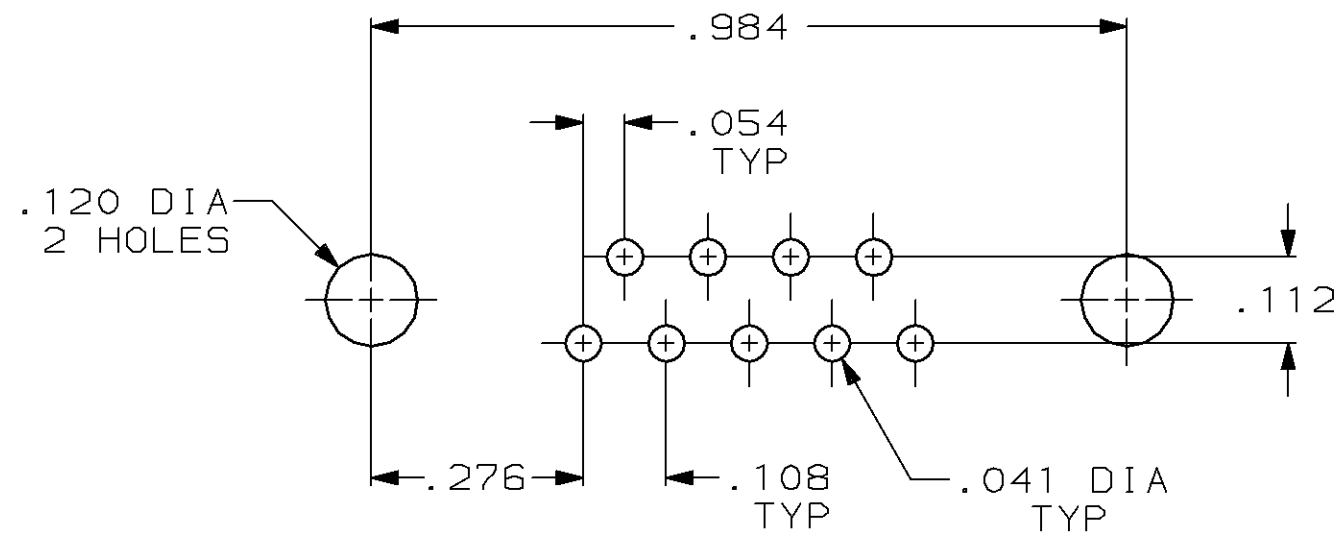


LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
					A	REV & REDRAWN ECN-1747	-	-
					B	REVISED ECN-BD2289	11-14-88	PAK
					C	REVISED ECN-BD3407	11-13-88	-
					D	SUPSD -2 PER EC 0020-967-93	03/22/94	SB



- 1 FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, COLOR: BLACK.
- 2 PHOS. BRONZE PER QQ-B-750.
- 3 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 4 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 5 PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- 6 PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.



P.C. BOARD MOUNTING DIMENSIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :				SUPSD BY 745394-2		745131 -2
2 PL DEC ±.005 ANGLES ±2°				FINISH	PART NUMBER	745131 -1
MATERIAL MOLDED PARTS: CONTACTS:				AMP INCORPORATED Harrisburg, Pa. 17105		
FINISH CONTACTS: SEE TABLE				NAME RECEPTACLE ASSY, SIZE 1, 9 POSN, RIGHT ANGLE, .318 SERIES, .026 DIA POSTS, AMPLIMITE® HD-20		
SIZE D				FSCM NO 00779	DRAWING NO 745131	
WEIGHT -				SCALE 4:1	SHEET 1 of 1	