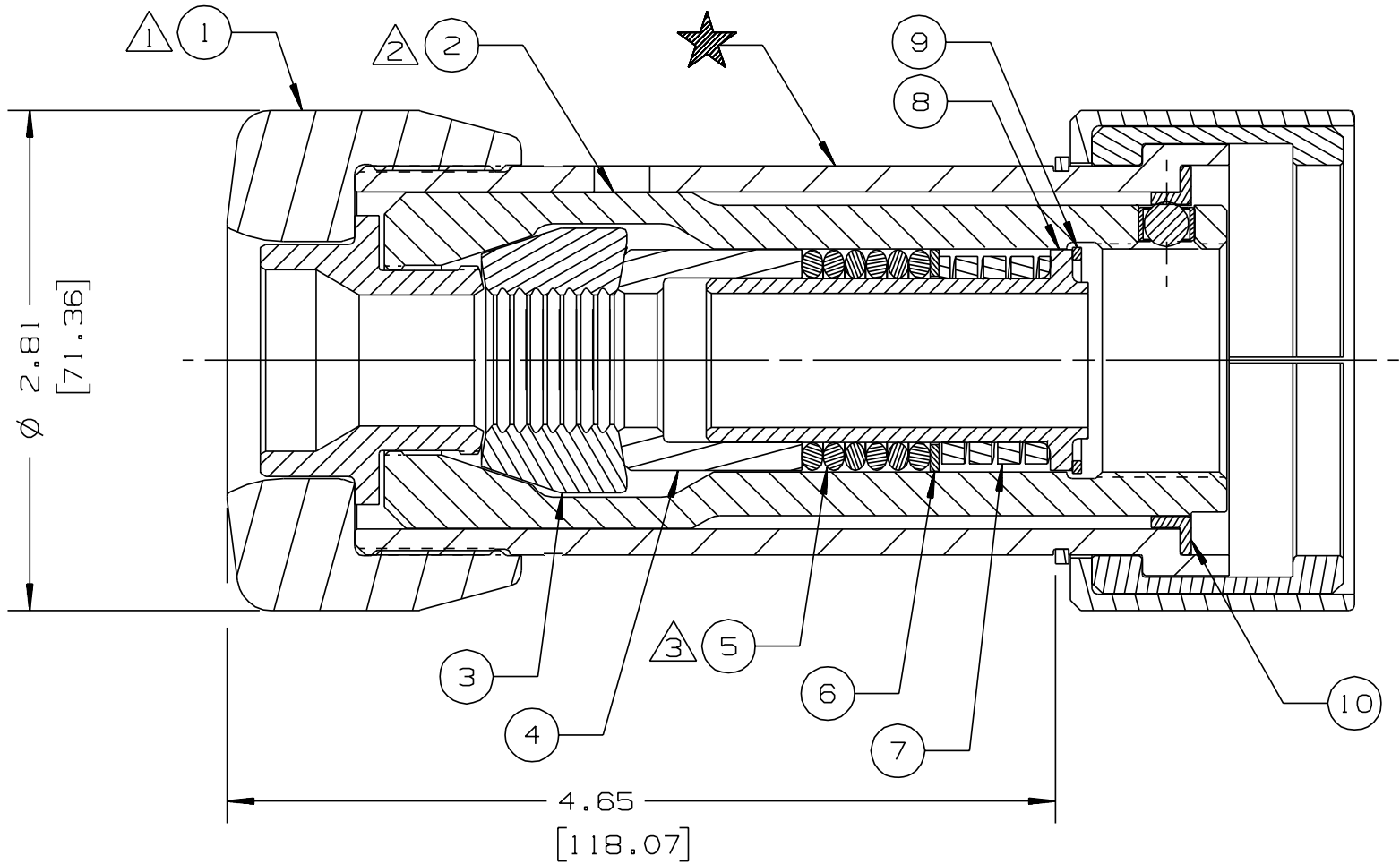
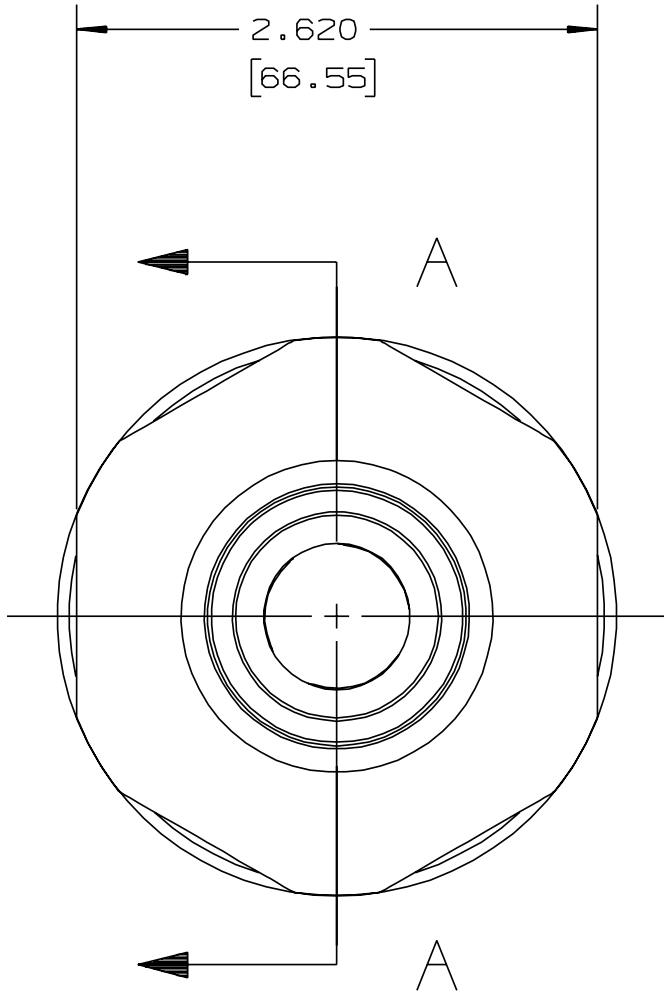


REV	DESCRIPTION	DATE
C	REPLACED 507035 WITH 508230	4/27/07



SECTION A - A

NOTES:

- ① ANVIL ASSEMBLY (ITEM #1) P/N: 127686 CONSISTS OF:
 ANVIL HOLDER P/N: 127685
 ANVIL P/N: 127684
 RETAINING SLEEVE P/N: 100247
 SPLIT RING SET P/N: 100248
 RETAINING RING P/N: 501027
 COMPONENTS NOT AVAILABLE SEPARATELY.
- ② COLLET & LOCK ASSEMBLY (ITEM #2) P/N: 127681 CONSISTS OF:
 COLLET P/N: 127666
 COLLET LOCK ASSEMBLY P/N: 101284
 EJECTOR P/N: 127667
- ③ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.
- 4 FOR USE WITH 2628 XPL STYLE TOOLS.
- 5 ETCH PER HUCK SPEC. 42-311 ★.

102218	1	RETAINING SLEEVE	10
502263	1	RETAINING RING	9
127665	1	SLEEVE	8
508230	1	SQUARE WIRE SPRING	7
507037	1	FLAT WASHER	6
500846	6	O-RING AS568-213	5
123545	1	FOLLOWER	4
104926-1	1	CHUCK JAWS	3
127681	1	COLLET & LOCK ASSEMBLY	2
127686	1	ANVIL ASSEMBLY	1
PART NO	QTY	DESCRIPTION	ITEM

HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DR., P.O. BOX 2270 KINGSTON, NEW YORK 12401			
NOSE ASSEMBLY -32 DIAMETER XPL			
DET: NDG	OK:	DATE: 11/30/04	SCALE: 1 : 1
FOC. FAC.	B	99-2637	