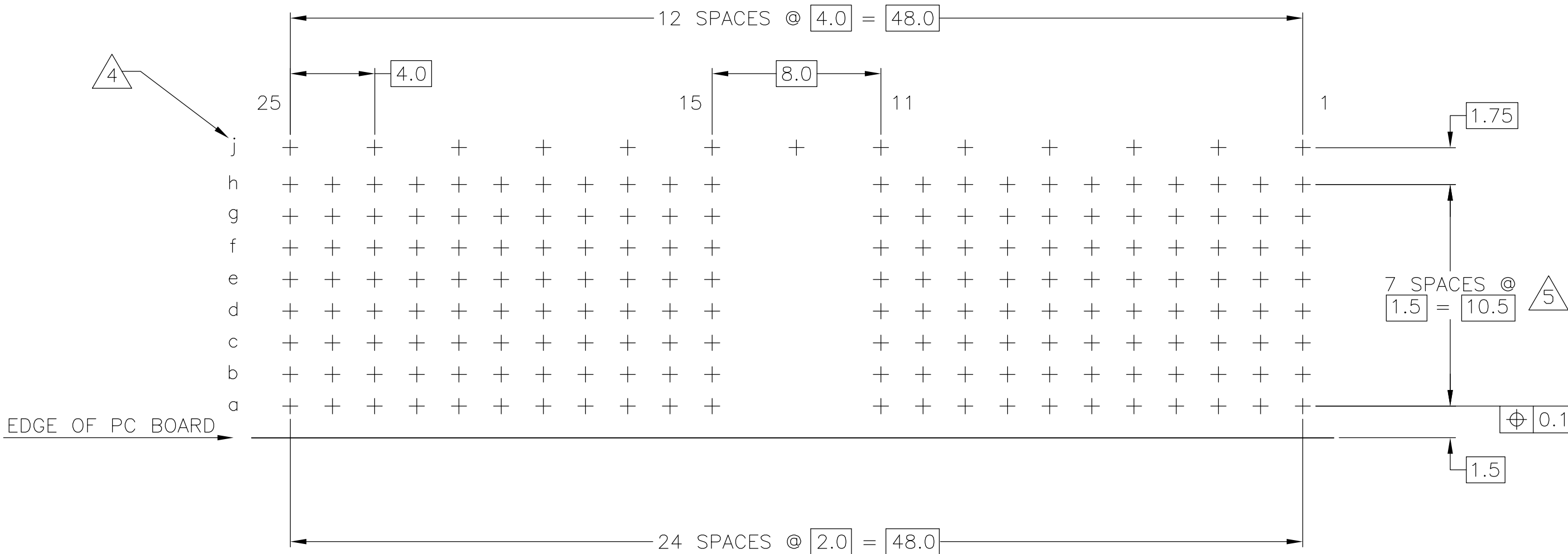
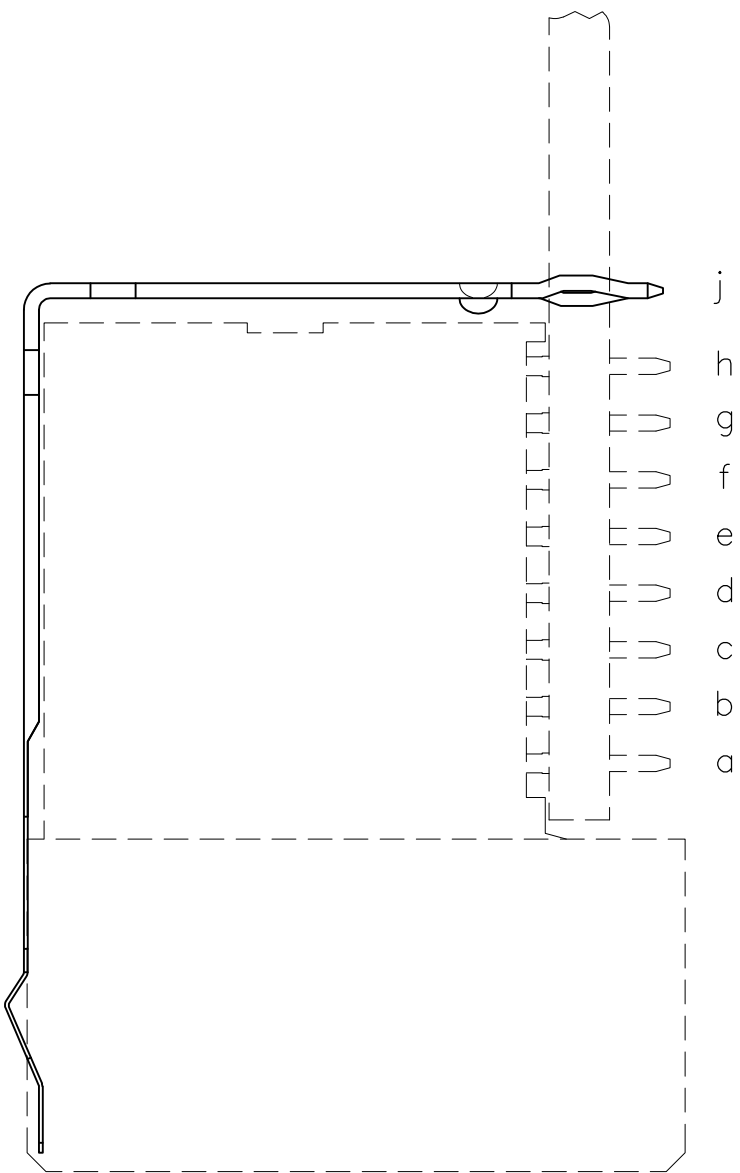
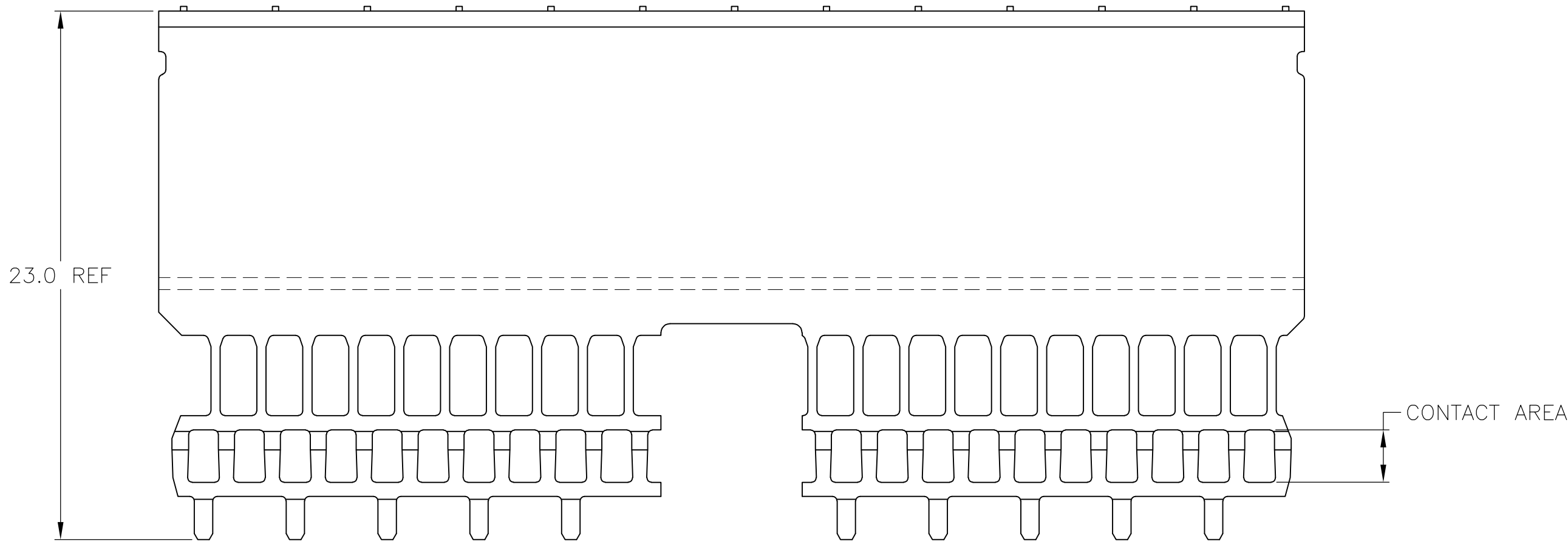
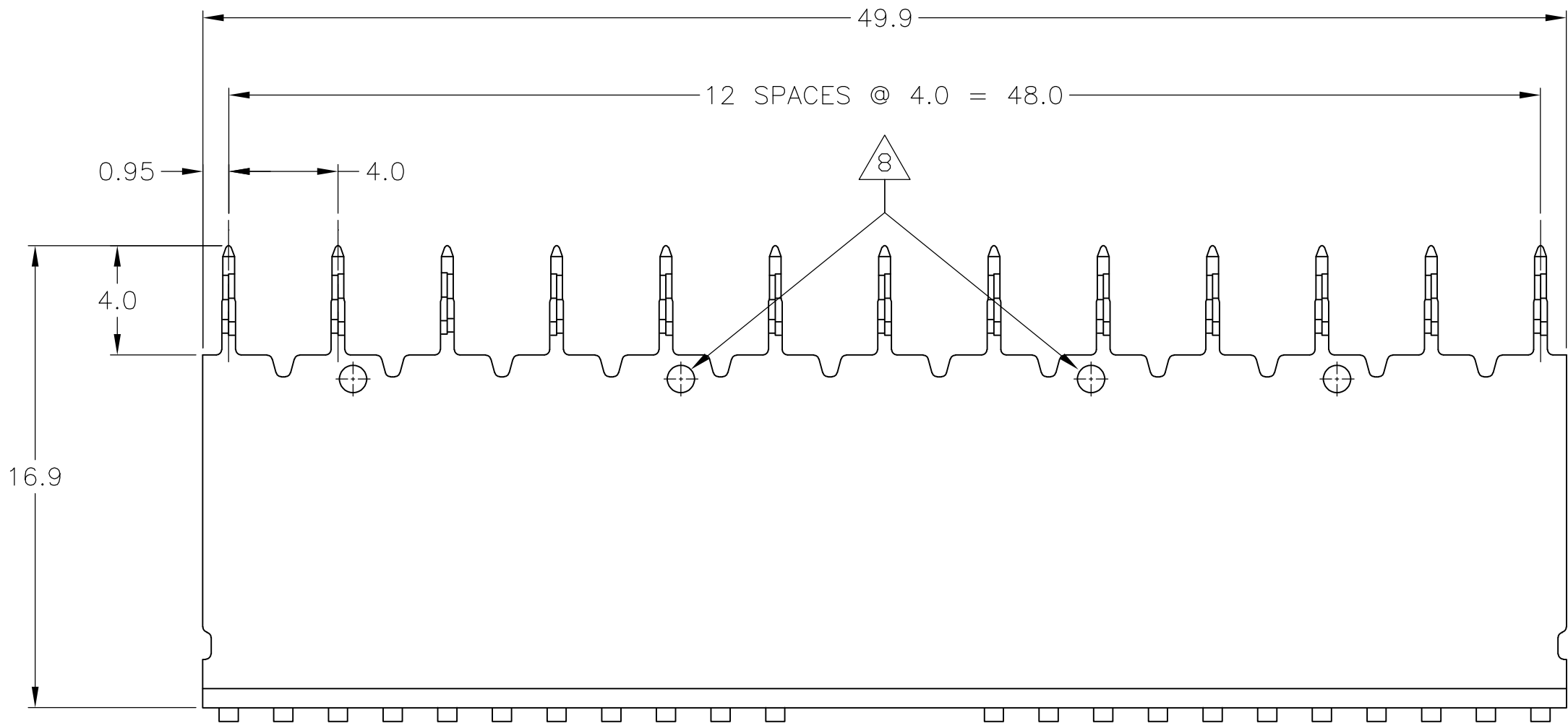


LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					G	REVISED PER ECO-07-030179	21DEC07	DH	JE

- 1

2
- MATERIAL: PHOSPHOR BRONZE.
- GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1.27μm MIN NICKEL AND ACTION PIN: 0.5μm MIN TIN/LEAD. FOR PLATING OF MATING SURFACES SEE APPLICABLE SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3
- CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101 PERFORMANCE LEVEL 2.
- 4
- ROW J 13 PLATED THROUGH HOLES FOR UPPER-SHIELD.
- 5
- HOLE PATTERN FOR FEMALE CONNECTOR TYPE A. 176 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 6
- CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7
- CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3 CENTRAL OFFICE APPLICATIONS.
- 8
- OPTIONAL DIMPLES AT DISCRETION OF DIE ENGINEER.



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAYOUT

PLATED THRU HOLES PARAMETERS

REFERENCE APPLICATION SPECIFICATION

276	646427-9
236	646427-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B CARBO	06DEC05	Tyco Electronics Corporation Harriaburg, PA 17105-3608	
DIMENSIONS: mm		CHK G SKIPPER	06DEC05	NAME	
		APVD G SKIPPER	06DEC05	PRODUCT SPEC	
		108-19082		APPLICATION SPEC	
		114-19036		RESTRICTED TO	
MATERIAL 1		FINISH SEE TABLE	WEIGHT -	SIZE A1	CAGE CODE 00779
		CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 1