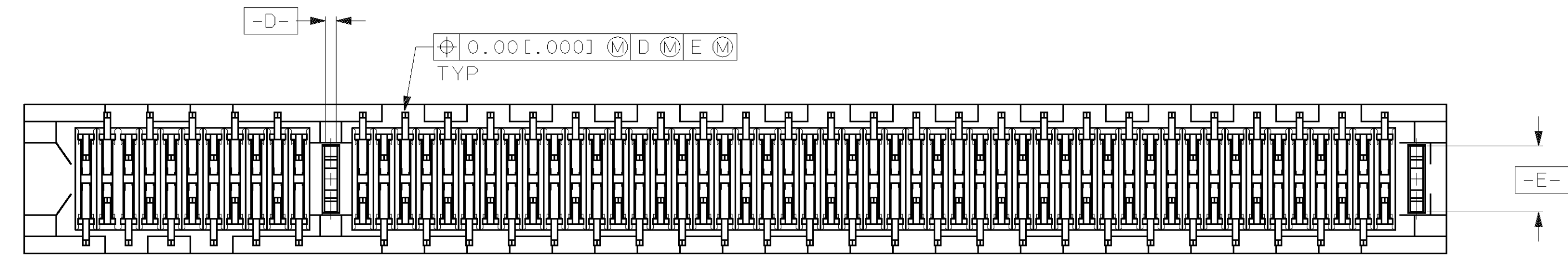
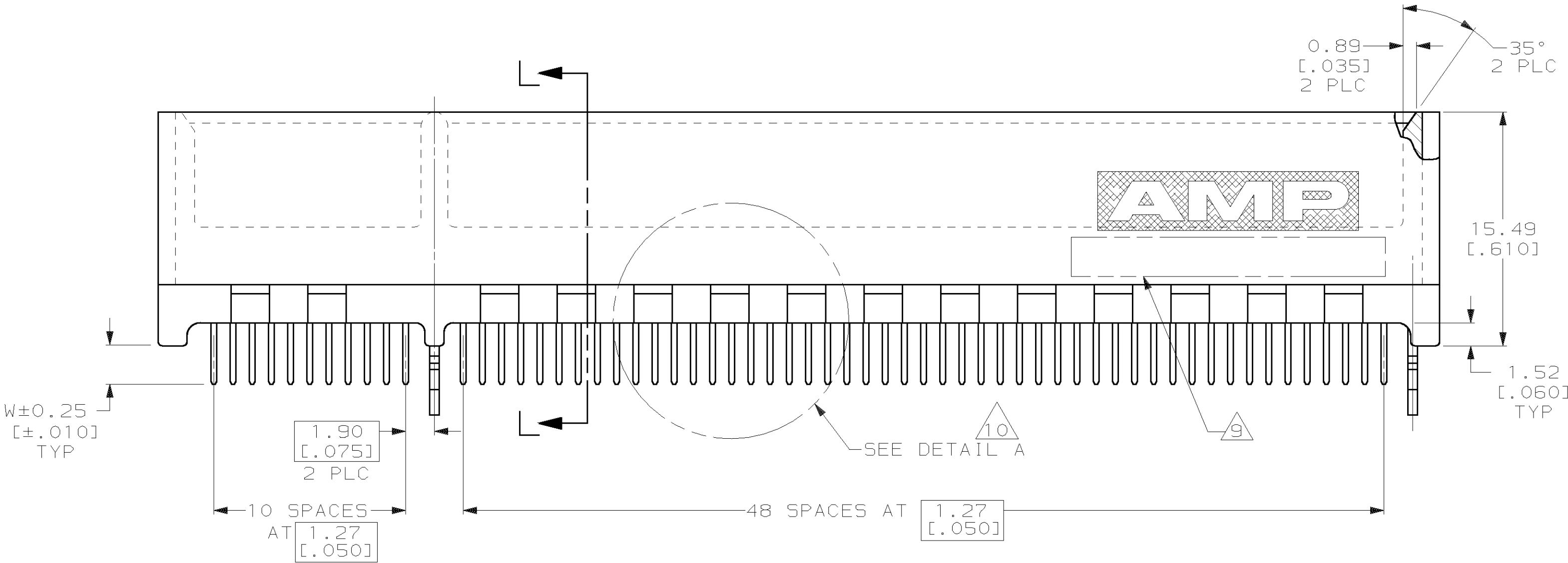
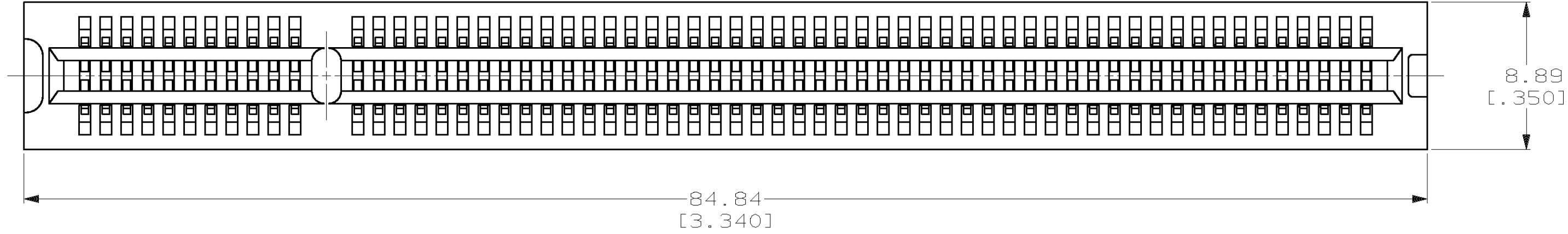
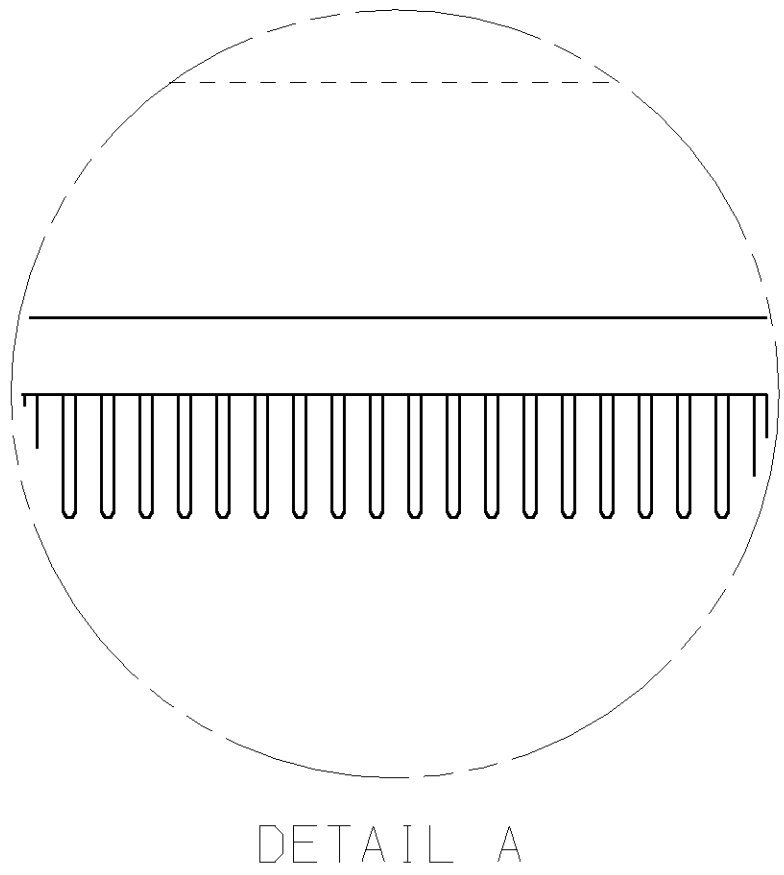


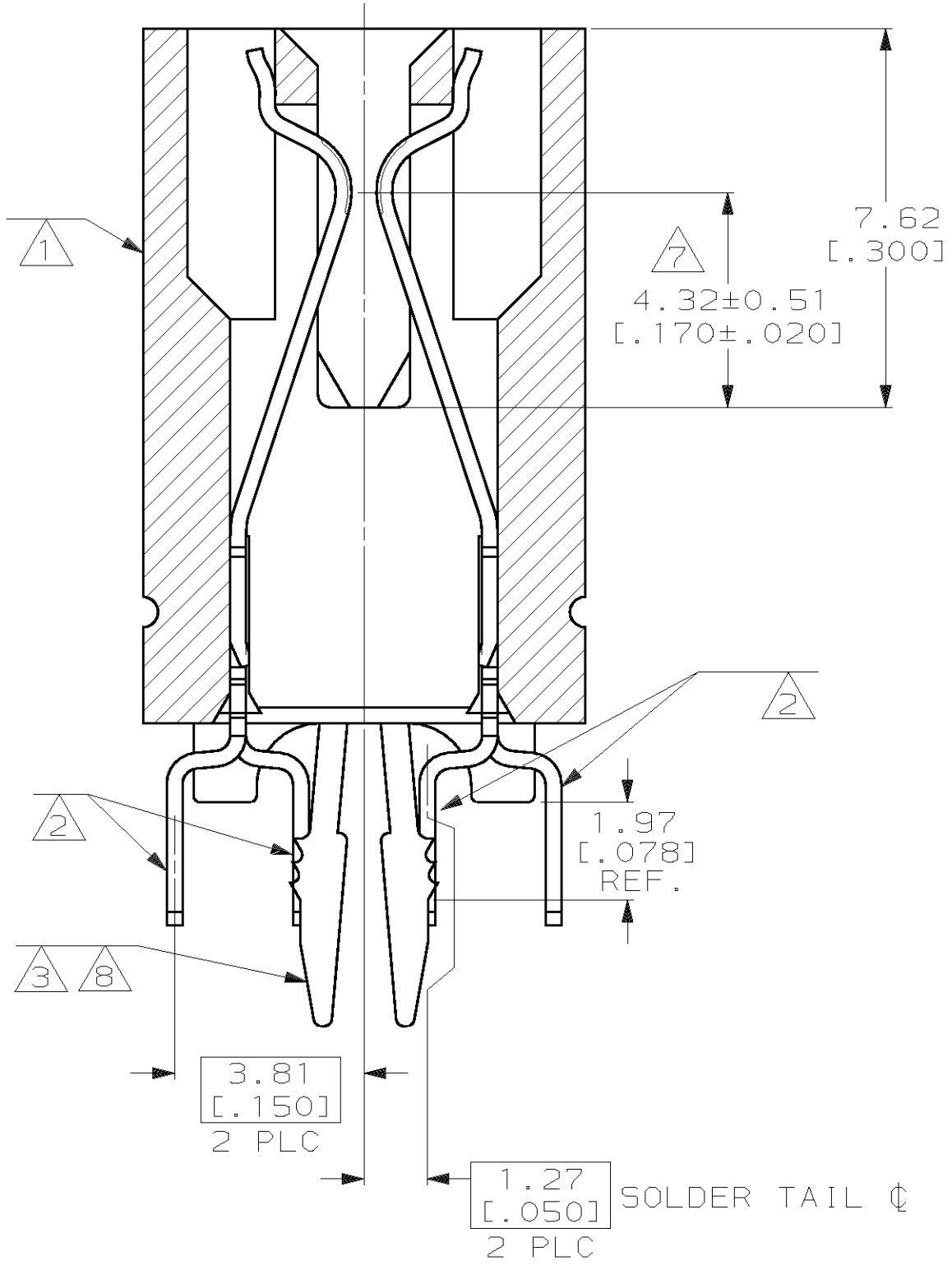
LOC		DIST	P		ZONE	LTR	REVISIONS		DATE	APPD
GP		00	P		F		DESCRIPTION			
						F	REVISED PER EC 051B-0278-00		04SEP01	DD
										PD



SEE SHEET 2 FOR HOLE PATTERN



- 1 HOUSING: HIGH TEMPERATURE THERMOPLASTIC.
COLOR - NATURAL
- 2 CONTACT: PHOSPHOR BRONZE.
- 3 METAL HOLD DOWN: BRASS
- 4 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER.
GOLD FLASH OVER NICKEL IN CONTACT AREA.
.002537[.000100] MIN TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- 5 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER.
.000375[.000015] GOLD OVER NICKEL IN CONTACT AREA.
.002537[.000100] MIN TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- 6 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER.
.000757[.000030] GOLD OVER NICKEL IN CONTACT AREA.
.002537[.000100] MIN TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- 7 DISTANCE FROM CONTACT POINT TO BOTTOM OF CARD SLOT.
- 8 METAL HOLD DOWN FINISH: .001269[.000050] MIN NICKEL ALL OVER,
.003809[.000150] MIN TIN-LEAD ALL OVER.
- 9 AMP PART NUMBER, DATE CODE AND CSA LOGO MARKED IN
APPROXIMATE LOCATION SHOWN.
- 10 CORED OR SOLID SIDE WALLS ARE AT DISCRETION OF
AMP INCORPORATED.



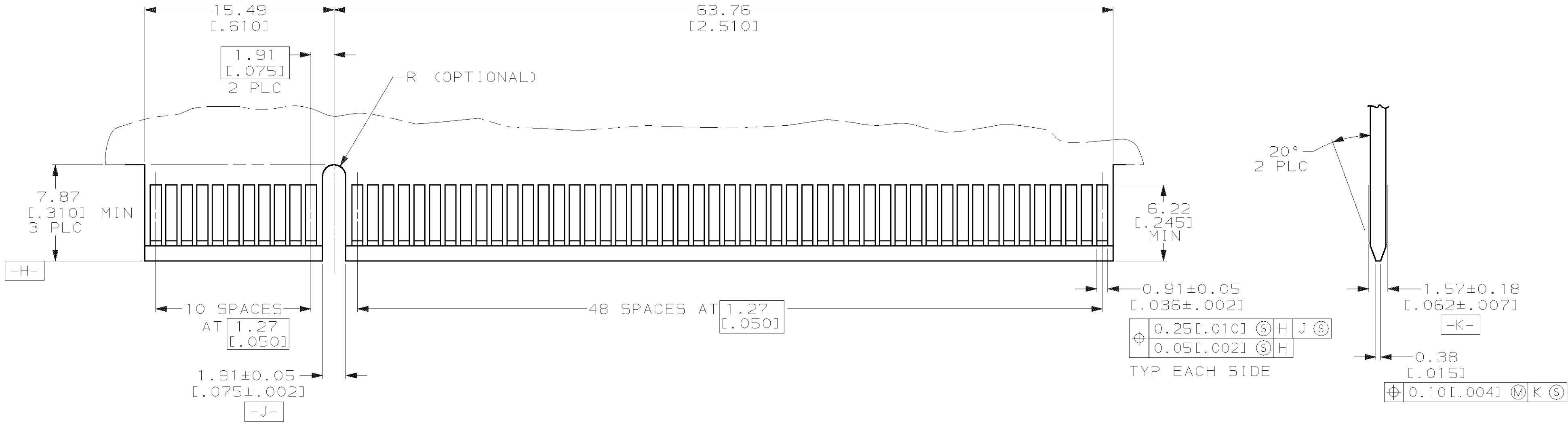
SECTION L-L
SCALE 8:1

4.70 [.185]	1	1-145167-3
3.56 [.140]	2	1-145167-2
3.18 [.125]	3	145167-8
2.54 [.100]	4	145167-4
2.54 [.100]	5	145167-3
2.54 [.100]	6	145167-2
2.54 [.100]	7	145167-1

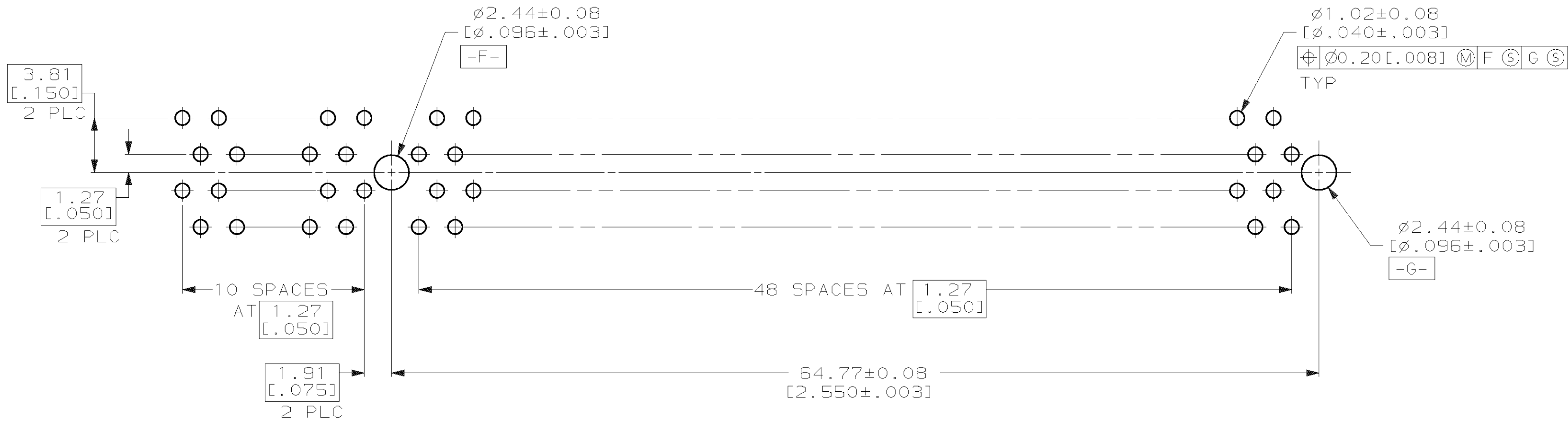
W	FINISH	PART NUMBER
---	--------	-------------

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON: 2 PLC DEC ±0.25 [.01] 3 PLC DEC ±0.127 [.005] ANGLES ± 2°		DR 6/9/95 R BROWN	AMP AMP Incorporated Harrisburg, PA 17105-3608		
MATERIAL		CHK 6/9/95 M BOWERS			
FINISH		APPD 6/9/95 D SARVER	NAME		
1 2 3		PRODUCT SPEC 108-14034	CONNECTOR ASSEMBLY, 60 DUAL POSITION, 1.27 [.050] SERIES, STANDARD EDGE		
4 THRU 7		APPLICATION SPEC 114-26012	SIZE D	CAGE CODE 00779	DRAWING NO 145167
		WEIGHT	SCALE 4:1	SHEET 1 OF 2	

LOC		DIST	REVISIONS				DATE		APPD
GP	00		P	F	ZONE	LTR			
					F	SEE SHEET 1			



RECOMMENDED MATING BOARD EDGE CONFIGURATION



RECOMMENDED CONNECTOR MOUNTING HOLE PATTERN
(CONNECTOR SIDE SHOWN)

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ±0.25 (.013 3 PLC DEC ±0.127 (.005) ANGLES ± 2°		DR 6/9/95 R BROWN		AMP AMP Incorporated Harrisburg, PA 17105-3608		
MATERIAL		CHK 6/9/95 M BOWERS				
SEE SHEET 1		APPD 6/9/95 D SARVER		NAME CONNECTOR ASSEMBLY, 60 DUAL POSITION, 1.27 [.050] SERIES STANDARD EDGE		
		PRODUCT SPEC 108-14034				
FINISH SEE SHEET 1		APPLICATION SPEC 114-26012		SIZE D	CAGE CODE 00779	DRAWING NO 145167
		WEIGHT _		SCALE 4:1		SHEET 2 OF 2