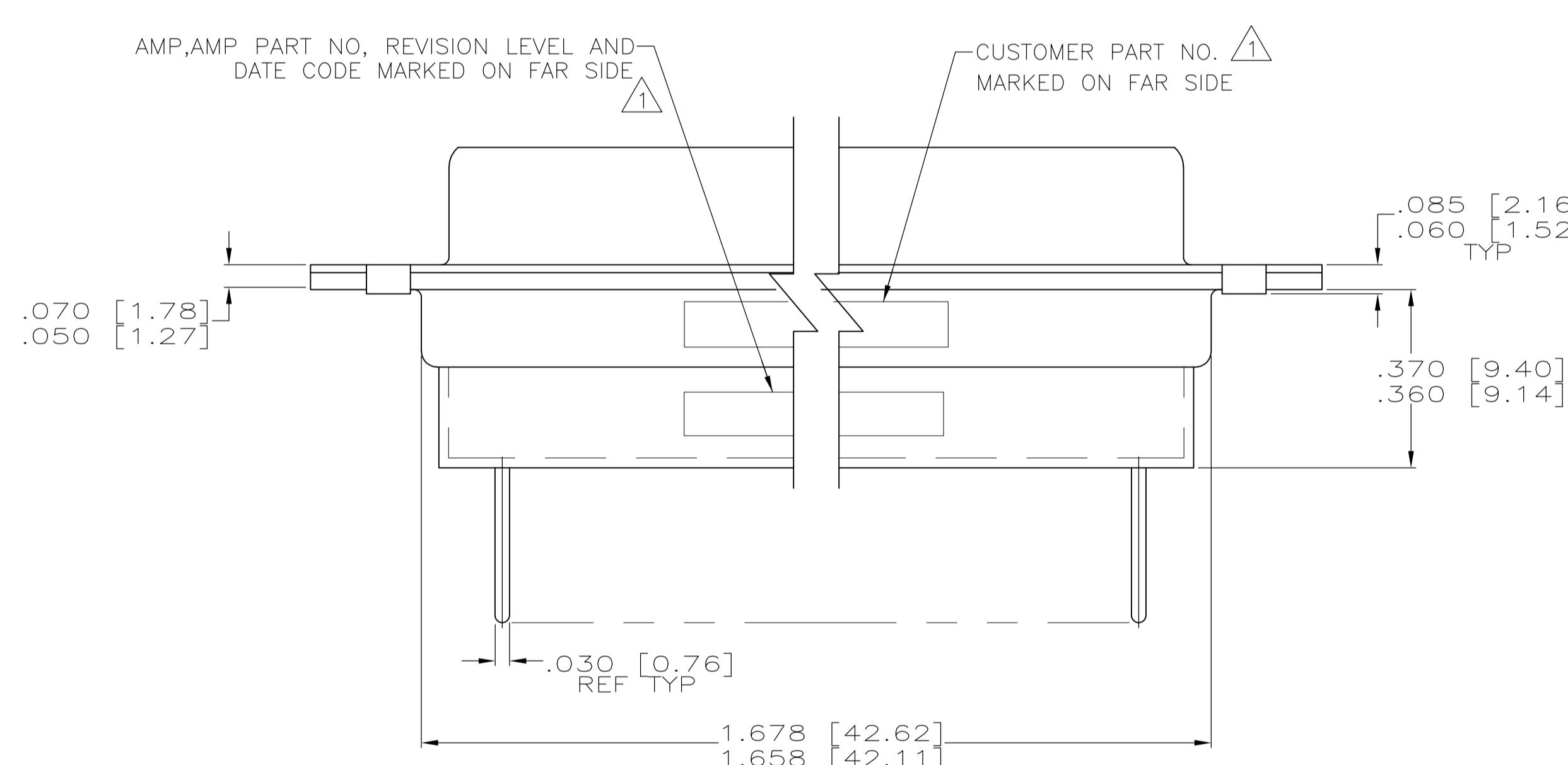
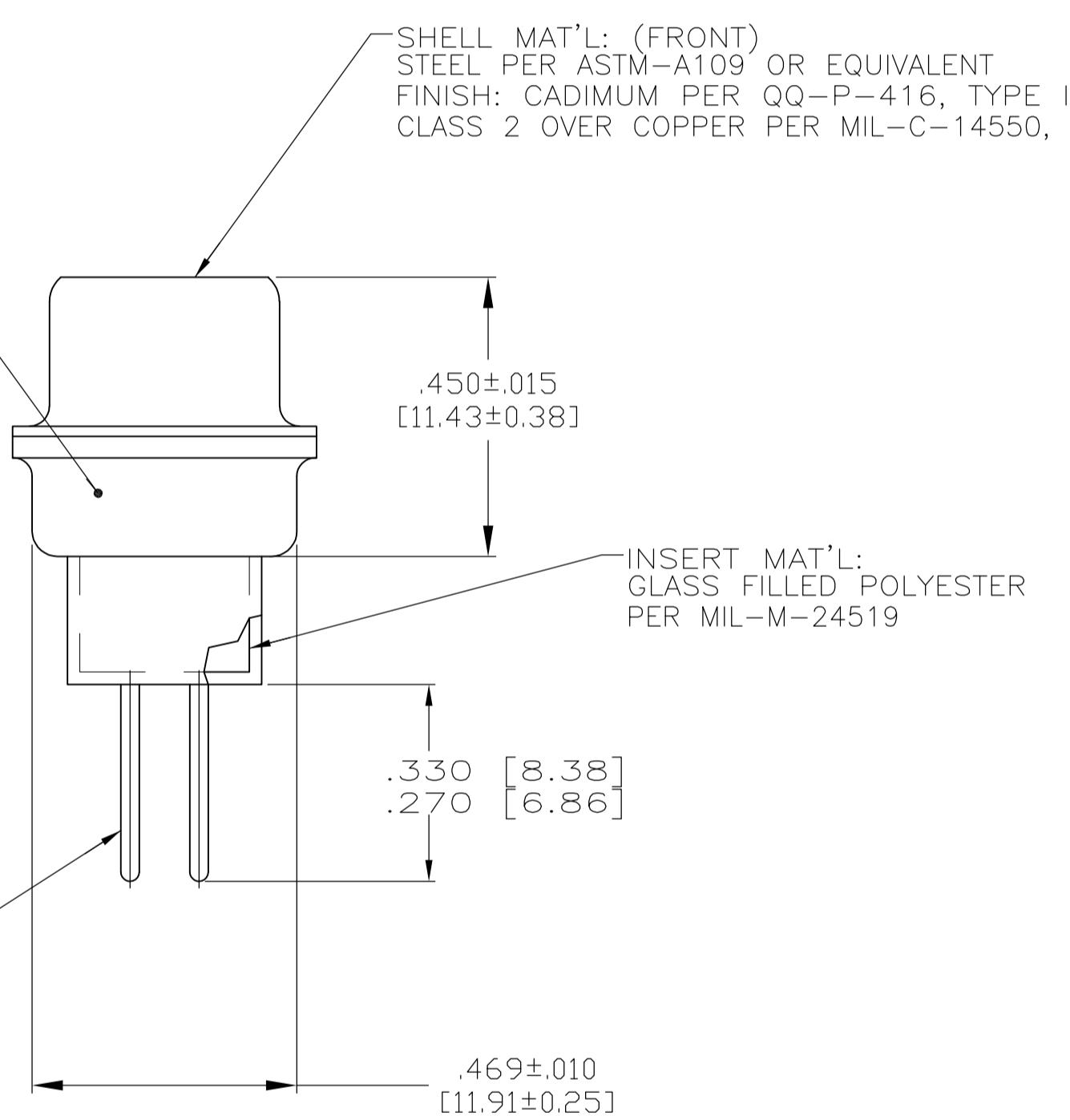


① MARKED WITH .047-.062 [1.19-1.57] HIGH CHARACTERS, FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. IF REAR SHELL IS TOO SMALL FOR AMP, AMP PART NO. REV LEVEL AND DATE CODE, THEN SPLIT AS FOLLOWS:
A. AMP PART NUMBER AND REV LEVEL ON REAR SHELL, FAR SIDE
B. "AMP" AND DATE CODE ON REAR SHELL, NEAR SIDE
C. CUSTOMER PART NUMBER ON REAR SHELL, FAR SIDE



SOLDER TAIL SOCKET CONTACT (QTY=25)
MATL: COPPER ALLOY PER ASTM-B194 & ASTM-B301
FINISH: GOLD PLATED PER ASTM-B-488, TYPE 3,
CODE C, CLASS 1.25 OVER NICKEL .000050 MIN THK
PER QQ-N-290

SHELL MAT'L: (FRONT)
STEEL PER ASTM-A109 OR EQUIVALENT
FINISH: CADMIUM PER QQ-P-416, TYPE II,
CLASS 2 OVER COPPER PER MIL-C-14550, CLASS 4
SHELL MAT'L: (REAR)
ALUMINUM PER QQ-A-200/8 ALLOY 6061,
OR QQ-A-200/3 ALLOY 2024
FINISH: CADMIUM PER QQ-P-416, TYPE II,
CLASS 2 OVER COPPER PER MIL-C-14550, CLASS 4



WARNING: THIS DOCUMENT CONTAINS TECHNICAL DATA WHOSE EXPORT IS RESTRICTED BY THE ARMS EXPORT CONTROL ACT (TITLE 22, U.S.C. SECTION 2751, ET SEQ.) OR THE EXPORT ADMINISTRATION ACT OF 1979, AS AMENDED (TITLE 50, U.S.C., APP. 2401 ET SEQ.) VIOLATIONS OF THESE EXPORT LAWS ARE SUBJECT TO SEVERE PENALTIES.

THIS DRAWING IS A CONTROLLED DOCUMENT.		12-12-01	12-12-01	12-12-01
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
		0 PLC	± -	NAME: C.C. THOMAS
		1 PLC	± -	CHAD BAKER
		2 PLC	± -	12-12-01
		3 PLC	± .005 [0.13]	NAME: CHAD BAKER
		4 PLC	± -	PRODUCT SPEC
		APPLICATION SPEC		
MATERIAL:		FINISH:	WEIGHT:	SIZE: CASE CODE: DRAWING NO.:
-		-	-	.030 DIA. SOLDER TAIL SOCKETS, 25 POSN WITH EXTENDED SHELL
				13508336-3 194101-1
				CUSTOMER PART NO. PART NO.
				Tyco Electronics Corporation Harrisburg, PA 17105-3608
				RCPT: ASSY HIGH CURRENT SIZE 20
				.030 DIA. SOLDER TAIL SOCKETS, 25 POSN WITH EXTENDED SHELL
				SIZE: CASE CODE: DRAWING NO.:
				A1 00779 C 194101
				RESTRICTED TO
				NOT FOR SALE TEST
				REVISION
				1
				4:1
				1 OF 1
				REV K