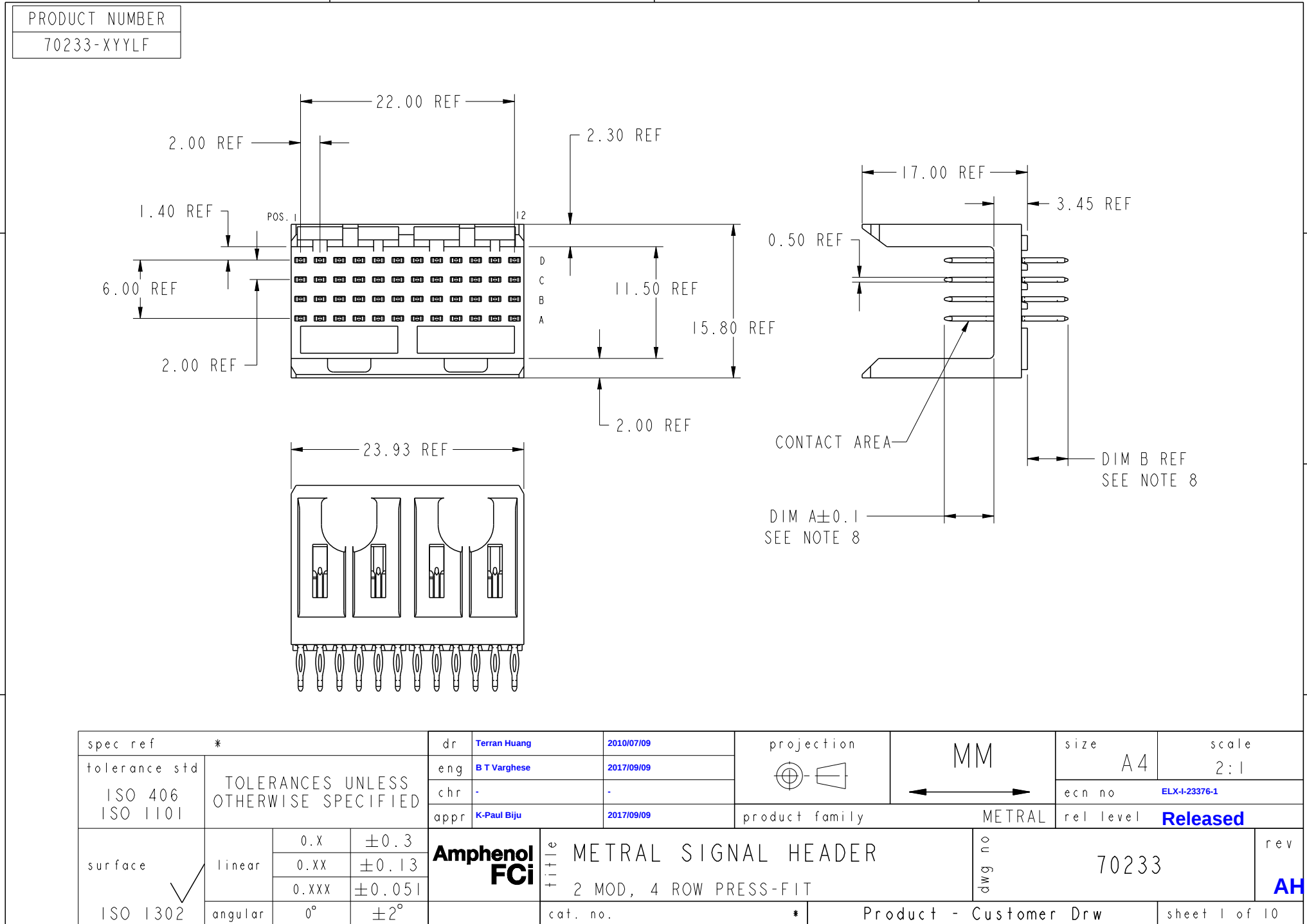
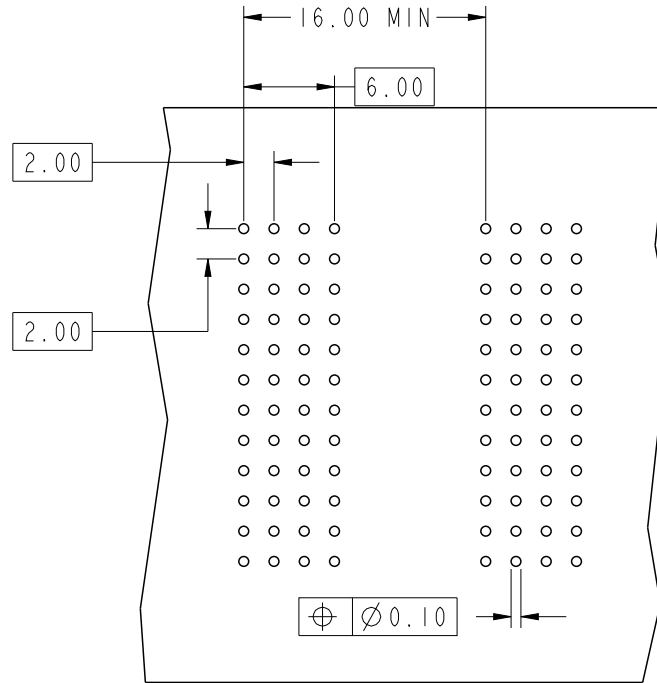






KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

spec ref		*		dr		Terran Huang		2010/07/09		projection				size		A4		scale		2:1													
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		B T Varghese		2017/09/09						ecn no		ELX-I-23376-1																	
ISO 406				chr		-		-						rel level		Released																	
ISO 1101				appr		K-Paul Biju		2017/09/09		product family				METRAL																			
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		70233		rev		AH													
ISO 1302				0.XX		±0.13																											
				0.XXX		±0.051																											
		angular		0°		±2°				cat. no.		-		Product - Customer Drw				sheet 2 of 10															

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X10LF	D	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X11LF	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X12LF	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X13LF	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X14LF	D	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X15LF	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X16LF	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X17LF	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X18LF	D	3	3	3	3	3	3	3	3	3	3
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X19LF	D	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X20LF	D	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X21LF	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X22LF	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X23LF	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X24LF	D	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8

spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		B T Varghese		2017/09/09						ecn no		ELX-I-23376-1					
ISO 406				chr		-		-													
ISO 1101				appr		K-Paul Biju		2017/09/09		product family		METRAL		rel level		Released					
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		70233		rev		AH	
				0.XX		±0.13															
				0.XXX		±0.051															
		ISO 1302		angular		0°		±2°				cat. no.		-		Product - Customer Drw		sheet 3 of 10			

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X25LF	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X26LF	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X27LF	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X28LF	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X29LF	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X30LF	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X31LF	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X32LF	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X33LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X34LF	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X35LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X36LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X37LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X38LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X39LF	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1	rel level	Released
ISO 406		chr	-	-						
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCi	title	METRAL SIGNAL HEADER	dwg no	70233	rev	AH
		0.XX	±0.13			2 MOD, 4 ROW PRESS-FIT				
		0.XXX	±0.051							
ISO 1302	angular	0°	±2°		cat. no.	-	Product - Customer Drw	sheet 4 of 10		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X40LF	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X41LF	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X42LF	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X43LF	D	13	13	13	13	13	13	13	13	13	13
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X44LF	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4	4	4
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X45LF	D	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X46LF	D	19	19	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X47LF	D	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4
	B	13	13	13	13	13	13	13	13	13	13
	A	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X48LF	D	19	19	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X49LF	D	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X50LF	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X51LF	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X52LF	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X53LF	D	14	14	14	14	14	14	14	14	14	14
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X54LF	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8	8	8
	A	7	7	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1		
ISO 406		chr	-	-			rel level	Released		
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER	dwg no	70233	rev	AH
		0.XX	±0.13			2 MOD, 4 ROW PRESS-FIT				
		0.XXX	±0.051							
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw	sheet	5 of 10		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X55LF	D	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X56LF	D	20	20	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X57LF	D	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8
	B	14	14	14	14	14	14	14	14	14	14
	A	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X58LF	D	20	20	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X59LF	D	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X60LF	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X61LF	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X62LF	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X63LF	D	15	15	15	15	15	15	15	15	15	15
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X64LF	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12	12	12
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X65LF	D	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X66LF	D	21	21	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X67LF	D	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12
	B	15	15	15	15	15	15	15	15	15	15
	A	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X68LF	D	21	21	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X69LF	D	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		B T Varghese		2017/09/09						ecn no		ELX-I-23376-1					
ISO 406				chr		-		-						rel level		Released					
ISO 1101				appr		K-Paul Biju		2017/09/09		product family		METRAL									
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		70233		rev		AH	
				0.XX		±0.13															
				0.XXX		±0.051															
ISO 1302		angular		0°		±2°				cat. no.		-		Product - Customer Drw		sheet 6 of 10					

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X70LF	D	4	4	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X71LF	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X72LF	D	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X73LF	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X74LF	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X75LF	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X76LF	D	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X77LF	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X78LF	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X79LF	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X80LF	D	8	8	8	8	8	8	8	8	8	8
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X81LF	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X82LF	D	6	6	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X83LF	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X84LF	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1	rel level	Released
ISO 406		chr	-	-						
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER	dwg no	70233	rev	AH
		0.XX	±0.13			2 MOD, 4 ROW PRESS-FIT				
		0.XXX	±0.051							
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw			sheet 7 of 10	

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X85LF	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X86LF	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X87LF	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X88LF	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X89LF	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X90LF	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X91LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X92LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X93LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X94LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X95LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X96LF	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X97LF	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X98LF	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X99LF	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1	rel level	Released
ISO 406		chr	-	-	product family	METRAL	rel level	Released		
ISO 1101		appr	K-Paul Biju	2017/09/09	title	METRAL SIGNAL HEADER	dwg no	70233	rev	AH
surface	linear	0.X	±0.3	Amphenol FCI	2 MOD, 4 ROW PRESS-FIT					
		0.XX	±0.13							
		0.XXX	±0.051							
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw	sheet	8 of 10		

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X100LF	D	7	6	6	6	6	6	6	6	6	6	6	6
	C	7	6	6	6	6	6	6	6	6	6	6	6
	B	20	6	6	6	6	6	6	6	6	6	6	6
	A	7	6	6	6	6	6	6	6	6	6	6	6



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X101LF	D	7	6	5	5	5	5	5	5	5	5	7	5
	C	7	6	5	5	5	5	5	5	5	5	7	5
	B	20	6	5	5	5	5	5	5	5	5	7	5
	A	7	6	5	5	5	5	5	5	5	5	7	5



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X102LF	D	1	1	1	1	1	2	2	1	1	2	2	3
	C	1	1	1	1	1	2	2	1	1	2	2	3
	B	1	1	1	1	1	2	2	1	1	4	4	19
	A	1	1	1	1	1	2	2	1	1	2	2	3



spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1		
ISO 406		chr	-	-			rel level	Released		
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL				
surface	linear	Amphenol FCi			title		dwg no		rev	
ISO 1302	angular				cat. no.		Product - Customer Drw		sheet 9 of 10	

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
70233-XYLFF IS Sn (LF STANDS FOR LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT
AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYYLF	TELCORDIA CO	SEE NOTE 8,9 & 10
-NIYYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YYLF	TELECOM CLASS	SEE NOTE 10
-5YYLF	TELCORDIA UE	SEE NOTE 10

spec ref	*			dr	Terran Huang	2010/07/09	projection 	MM 	size	A4	scale	1:1	
tolerance std ISO 406 ISO 1101	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1			
				chr	-	-							
				appr	K-Paul Biju	2017/09/09	product family		METRAL	rel level		Released	
surface ISO 1302	linear	0.X	±0.3	Amphenol FCi	title	METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT			dwg no	70233		rev	AH
		0.XX	±0.13										
		0.XXX	±0.051										
	angular	0°	±2°		cat. no.	-	Product - Customer Drw			sheet 10 of 10			