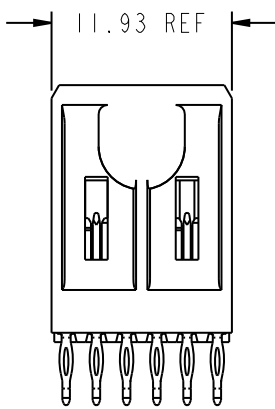
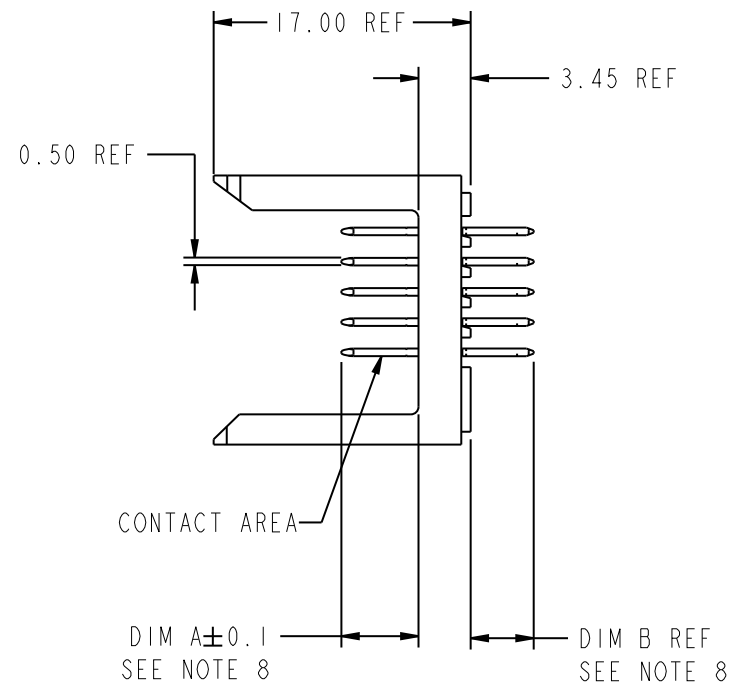
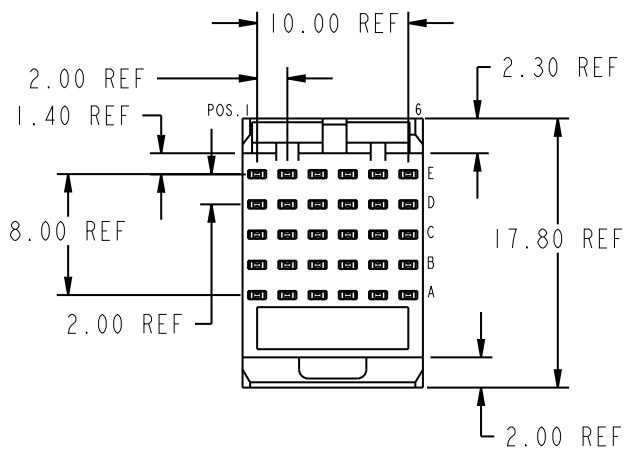




PRODUCT NUMBER
89025-XYX
89025-XYXLF

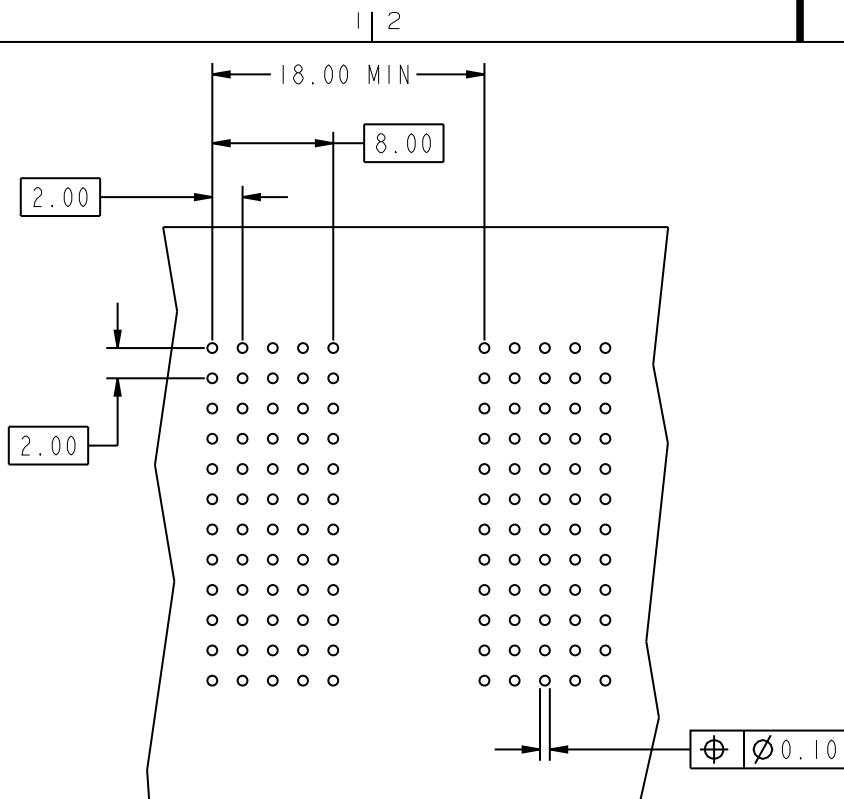


mat'l code				--		tolerances unless otherwise specified				CUSTOMER				www.fciconnect.com		
lfr	ecm no.	dr	date	linear	0.X ±0.3				COPY			title				
CP	V06-0573	DCH	2006-06-14		0.XX ±0.13				projection			METRAL SIGNAL HEADER				
CR	DG09-0256	TER	2009-08-19		.XXX ±.051				MM			1 MOD, 5 ROW PRESS-FIT				
-	-	-	-	angles	0° ±2°				scale		product family		METRAL		code	
CK	V03-0031	TAB	02/08/03	dr	T.BRUNGARD 11/19/99				2:1		size		dwg no		213	
CL	V03-1321	DAI	01/15/04	enrg	M.STRAWSER 11/19/99				A		89025		sheet		1 of 8	
CM	V04-0459	LP	5/25/04	chr	M.STRAWSER 11/19/99				A		89025		sheet		1 of 8	
CN	V05-0030	DAI	02/10/05	appd	M.STRAWSER 02/29/00				A		89025		sheet		1 of 8	
sheet		revision		CR	CR	CR	CR	CR	CR	CR	CR	CR	CR	CR	CR	CR
index		sheet		1	2	3	4	5	6	7	8					



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REV E - 2006-04-10



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
23	8.00	17.70
24	6.50	16.30
25	5.75	15.60
26	5.00	14.90
27	5.75	12.40
29	8.00	14.60

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
32	6.50	12.90
38	7.25	14.40
39	8.00	14.40
40	5.00	15.60
41	6.50	15.60
44	5.75	12.10
45	6.50	12.10
49	5.75	15.10
54	5.00	11.50

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT
CR					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM scale 1:1	A	product family size 89025	code 213 sheet 2
				dr	T.BRUNGARD 11/19/99				
				enrg	M.STRAWSE 11/19/99				
				chr	M.STRAWSE 11/19/99	cage code	22526	4	
				appd	M.STRAWSE 02/29/00				
sheet index	revision sheet								

Pro/E

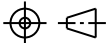
PDM: Rev:CR

STATUS:Released

Printed: Sep 16, 2009



1 2										3										4																								
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89025-X01 SEE NOTE 10 LEAD FREE OPTION		E	10	10	10	10	10	10	89025-X05 SEE NOTE 10 LEAD FREE OPTION		E	26	12	12	12	12	23	89025-X09 SEE NOTE 10 LEAD FREE OPTION		E	21	21	11	11	10	11	89025-X13 SEE NOTE 10 LEAD FREE OPTION		E	10	10	10	10	10	10	89025-X17 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	2	2	2
		D	10	10	10	10	10	10			D	26	12	12	12	12	23			D	21	21	11	11	11	11			D	9	9	9	9	9	9			D	2	2	2	2	2	2
		C	9	9	9	9	9	9			C	23	12	12	12	12	23			C	21	21	11	11	11	11			C	10	10	10	10	10	10			C	4	4	4	4	4	4
		B	10	10	10	10	10	10			B	24	12	12	12	12	23			B	21	21	11	11	11	11			B	10	10	10	10	10	10			B	2	2	2	2	2	1
		A	3	3	3	3	3	3			A	24	12	12	12	12	23			A	21	21	11	11	11	11			A	2	2	2	2	2	2			A	2	2	2	2	2	2
89025-X02 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	3	3	2	89025-X06 SEE NOTE 10 LEAD FREE OPTION		E	25	25	25	25	25	25	89025-X10 SEE NOTE 10 LEAD FREE OPTION		E	3	19	3	3	19	3	89025-X14 SEE NOTE 10 LEAD FREE OPTION		E	25	25	25	25	25	25	89025-X18 SEE NOTE 10 LEAD FREE OPTION		E	6	6	6	6	6	6
		D	2	2	2	3	2	2			D	25	25	25	25	25	25			D	19	3	3	19	3	3			D	25	25	25	25	25	25			D	6	6	6	6	6	6
		C	2	1	2	3	3	2			C	25	25	25	25	25	25			C	3	1	19	3	3	19			C	25	25	25	25	25	25			C	8	8	8	8	8	8
		B	2	2	2	3	2	2			B	25	25	25	25	25	25			B	3	19	3	3	19	3			B	25	25	25	25	25	25			B	6	6	6	6	6	5
		A	2	2	2	3	3	2			A	25	25	25	25	25	25			A	3	3	19	3	3	3			A	2	2	2	2	2	2			A	6	6	6	6	6	6
89025-X03 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	3	2	2	89025-X07 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	2	2	2	89025-X11 SEE NOTE 10 LEAD FREE OPTION		E	10	10	10	10	10	10	89025-X15 SEE NOTE 10 LEAD FREE OPTION		E	3	3	19	19	3	3	89025-X19 SEE NOTE 10 LEAD FREE OPTION		E	19	19	19	1	1	1
		D	2	2	2	3	2	2			D	6	6	6	6	6	6			D	10	10	10	10	10	10			D	3	3	19	19	3	3			D	3	3	3	3	3	3
		C	2	1	2	3	2	2			C	6	6	6	6	6	6			C	10	10	10	10	10	10			C	3	3	19	19	3	3			C	3	3	3	3	3	3
		B	2	2	2	3	2	2			B	6	6	6	6	6	6			B	10	10	10	10	10	10			B	3	3	19	19	3	3			B	3	3	3	3	3	3
		A	2	2	2	3	2	2			A	6	6	6	6	6	6			A	2	2	2	2	2	2			A	3	3	19	19	3	3			A	3	3	3	3	3	3
89025-X04 SEE NOTE 10 LEAD FREE OPTION		E	12	25	23	23	23	25	89025-X08 SEE NOTE 10 LEAD FREE OPTION		E	4	2	19	19	19	2	89025-X12 SEE NOTE 10 LEAD FREE OPTION		E	10	10	10	10	10	10	89025-X16 SEE NOTE 10 LEAD FREE OPTION		E	3	3	19	19	3	4	89025-X20 SEE NOTE 10 LEAD FREE OPTION		E	1	4	4	4	4	19
		D	12	25	23	23	23	25			D	4	2	19	19	19	2			D	9	9	9	9	9	9			D	3	3	19	19	3	4			D	1	4	4	4	4	19
		C	12	25	23	23	23	25			C	4	2	19	19	19	2			C	10	10	10	10	10	10			C	3	3	19	19	3	4			C	19	4	4	4	4	19
		B	12	25	23	23	23	25			B	4	2	19	19	19	2			B	10	10	10	10	10	10			B	3	3	19	19	3	4			B	3	4	4	4	4	19
		A	12	25	23	23	23	25			A	4	2	19	19	19	2			A	3	3	3	3	3	3			A	3	3	19	19	3	4			A	3	4	4	4	4	19

mat'l code				--				tolerances unless otherwise specified				CUSTOMER				 www.fcconnect.com			
lfr		ecn no.		dr		date		linear		0 .X ±0.3		COPY				title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT			
CR						0 .XX ±0.13				projection									
						.XXX ±.051													
						0° ±2°													
								dr		T.BRUNGARD 11/19/99				product family METRAL		code 213			
						engr		M.STRAWSER 11/19/99											
						chr		M.STRAWSER 11/19/99											
						appd		M.STRAWSER 02/29/00											
sheet index		revision sheet																	

sheet index		revision sheet																	
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mat'l code				tolerances unless otherwise specified				CUSTOMER		FCJ www.fcjconnect.com			
lfr	ecn no.	dr	date	linear	0.X ±0.3			COPY		projection 	title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT		
CR					0.XX ±0.13								
					.XXX ±.051								
					0° ±2°								
				angles	dr	T.BRUNGARD	11/19/99	MM ←→	product family		METRAL	code	
				engr	M.STRAWSE	11/19/99	size		dwg no	213	sheet		
				chr	M.STRAWSE	11/19/99	A		89025	3			
				appd	M.STRAWSE	02/29/00	scale		1:1				
sheet index	revision sheet												



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METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I									
89025-X21 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25	89025-X25 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	-	89025-X29 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	-	89025-X33 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25	89025-X37 SEE NOTE 10 LEAD FREE OPTION	E	11	11	11	11	11	11
	D	40	40	40	40	40	40		D	3	3	3	3	3	3		D	1	1	1	1	1	1		D	40	40	40	40	40	40		D	11	11	40	11	11	11
	C	25	25	25	25	25	25		C	3	3	3	3	3	3		C	1	1	1	1	1	1		C	25	25	25	25	25	25		C	11	11	11	11	11	11
	B	25	25	25	25	25	25		B	3	3	3	3	3	3		B	1	1	1	1	1	1		B	25	25	25	25	25	25		B	11	11	11	11	11	11
	A	3	3	3	3	3	3		A	3	3	3	3	3	3		A	1	1	1	1	1	1		A	41	41	41	41	41	41		A	11	11	11	11	11	11
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I									
89025-X22 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	1	1	1	89025-X26 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	-	89025-X30 SEE NOTE 10 LEAD FREE OPTION	E	1	4	1	1	1	1	89025-X34 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	13	13	13	89025-X38 SEE NOTE 10 LEAD FREE OPTION	E	49	49	49	49	49	49
	D	1	1	1	1	1	1		D	3	3	-	-	-	-		D	1	1	1	1	1	4		D	4	4	4	13	13	13		D	49	49	49	49	49	49
	C	1	1	1	1	1	1		C	3	3	-	-	-	-		C	1	1	1	4	1	1		C	4	4	4	13	13	13		C	49	49	49	49	49	49
	B	19	4	4	4	4	4		B	3	3	-	-	-	-		B	1	4	1	1	1	1		B	4	4	4	13	13	13		B	49	49	49	49	49	49
	A	1	1	1	1	1	1		A	3	3	-	-	-	-		A	1	1	1	1	1	4		A	4	4	4	13	13	13		A	49	49	49	49	49	49
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I									
89025-X23 SEE NOTE 10 LEAD FREE OPTION	E	2	-	2	-	2	-	89025-X27 SEE NOTE 10 LEAD FREE OPTION	E	32	32	32	32	32	32	89025-X31 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	3	1	1	89025-X35 SEE NOTE 10 LEAD FREE OPTION	E	11	11	11	11	11	11	89025-X39 SEE NOTE 10 LEAD FREE OPTION	E	44	44	44	44	44	44
	D	-	-	-	-	-	-		D	32	32	32	32	32	32		D	1	1	1	3	1	1		D	40	11	11	11	11	11		D	44	44	44	44	44	44
	C	2	-	2	-	2	-		C	32	32	32	32	32	32		C	3	3	1	3	1	1		C	1	1	1	1	1	1		C	44	44	44	44	44	44
	B	-	-	-	-	-	-		B	32	32	32	32	32	32		B	1	1	1	1	1	1		B	1	1	1	1	1	1		B	44	44	44	44	44	44
	A	2	-	2	-	2	-		A	32	32	32	32	32	32		A	4	4	4	4	4	4		A	1	1	1	1	1	1		A	44	44	44	44	44	44
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I									
89025-X24 SEE NOTE 10 LEAD FREE OPTION	E	4	2	2	2	2	2	89025-X28 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	-	89025-X32 SEE NOTE 10 LEAD FREE OPTION	E	45	45	45	45	45	45	89025-X36 SEE NOTE 10 LEAD FREE OPTION	E	8	8	8	14	14	14	89025-X40 SEE NOTE 10 LEAD FREE OPTION	E	12	12	12	15	15	15
	D	4	2	2	2	2	2		D	1	1	1	1	1	D		45	45	45	45	45	45	D		8	8	8	14	14	14	D		12	12	12	15	15	15	
	C	4	2	2	2	2	2		C	1	1	1	1	1	C		45	45	45	45	45	45	C		8	8	8	14	14	14	C		12	12	12	15	15	15	
	B	4	2	2	2	2	2		B	1	1	1	1	1	B		45	45	45	45	45	45	B		8	8	8	14	14	14	B		12	12	12	15	15	15	
	A	4	2	2	2	2	2		A	1	1	1	1	1	A		45	45	45	45	45	45	A		8	8	8	14	14	14	A		12	12	12	15	15	15	

mat'l code

lfr

ecn no.

dr

date

linear

angles

dr

engr

chr

appd

tolerances unless otherwise specified

0.X ±0.3

0.XX ±0.13

.XXX ±.051

0° ±2°

T.BRUNGARD 11/19/99

M.STRAWSER 11/19/99

M.STRAWSER 11/19/99

M.STRAWSER 02/29/00

CUSTOMER

COPY

projection

scale

FCJ

www.fciconnect.com

title

product family

size

dwg no

code

213

sheet

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mat'l code				tolerances unless otherwise specified				CUSTOMER		FCJ	
lfr	ecn no.	dr	date	linear	0.X ± 0.3			COPY		www.fcjconnect.com	
CR					0.XX ± 0.13			projection		title	
					.XXX $\pm .051$					METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	
					0° $\pm 2^\circ$					product family	
				dr	T.BRUNGARD	11/19/99	MM		METRAL		code
				enr	M.STRAWSE	11/19/99	1:1		size		213
				chr	M.STRAWSE	11/19/99			dwg no		sheet
				appd	M.STRAWSE	02/29/00			A		4
sheet index		revision sheet									



1 2											3											4																											
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I																			
			1	2	3	4	5	6				1	2	3	4	5	6				1	2	3	4	5	6				1	2	3	4	5	6														
89025-X41 SEE NOTE 10 LEAD FREE OPTION		E	1	-	-	1	-	1	89025-X45 SEE NOTE 10 LEAD FREE OPTION		E	1	3	3	3	3	3	89025-X49 SEE NOTE 10 LEAD FREE OPTION		E	1	1	-	1	1	-	89025-X53 SEE NOTE 10 LEAD FREE OPTION		E	7	5	5	5	5	89025-X57 SEE NOTE 10 LEAD FREE OPTION		E	4	4	4	4	4	4						
		D	1	-	-	1	-	1			D	3	3	3	3	3	3			D	1	3	4	4	4	4			4	D	13	4	4	4			4	4	4										
		C	1	-	-	1	-	1			C	3	3	3	3	3	3			C	1	3	4	4	4	4			4	C	13	4	4	4			4	4	4										
		B	1	-	-	1	-	1			B	3	3	3	3	3	3			B	4	4	4	4	4	4			4	B	4	4	4	4			4	4	4										
		A	1	-	-	1	-	1			A	3	3	3	3	3	3			A	1	3	13	13	13	13			13	A	13	13	13	13			13	13	13										
89025-X42 SEE NOTE 10 LEAD FREE OPTION		E	4	4	4	4	4	4	89025-X46 SEE NOTE 10 LEAD FREE OPTION		E	1	9	1	9	1	4	4	4	89025-X50 SEE NOTE 10 LEAD FREE OPTION		E	1	1	9	1	9	1	9	1	89025-X54 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	2	2	2	89025-X58 SEE NOTE 10 LEAD FREE OPTION		E	2	0	7	7	7	7	7
		D	4	4	4	4	4	4			D	1	9	1	9	1	4	4	4			D	1	1	9	1	9	1	9	1			D	2	0	7	7	7	7			7							
		C	4	4	4	4	4	4			C	1	9	1	9	1	4	4	4			C	1	1	9	1	9	1	9	1			C	2	0	7	7	7	7			7							
		B	1	9	1	9	1	9			1	B	1	9	1	9	1	4	4			4	B	1	1	9	1	9	1	9			1	B	2	0	7	7	7			7	7						
		A	1	9	1	9	1	9			1	A	1	9	1	9	1	4	4			4	A	1	1	9	1	9	1	9			1	A	2	0	7	7	7			7	7						
89025-X43 SEE NOTE 10 LEAD FREE OPTION		E	1	9	1	9	1	9	1	89025-X47 SEE NOTE 10 LEAD FREE OPTION		E	2	2	2	2	4	4	89025-X51 SEE NOTE 10 LEAD FREE OPTION		E	-	2	-	2	-	2	89025-X55 SEE NOTE 10 LEAD FREE OPTION		E	1	9	1	9	1	9	1	89025-X59 SEE NOTE 10 LEAD FREE OPTION		E	1	9	3	3	3	3	3		
		D	1	9	1	9	1	9	1			D	2	2	2	2	4	4			D	-	-	-	-	-	-			D	1	1	9	1	9	1	9			1	D	1	9	3	3	3	3	3	
		C	4	4	4	4	4	4	C			2	2	2	2	2	2	C			-	2	-	2	-	2	C			1	1	9	1	9	1	9	1			C	1	9	3	3	3	3	3		
		B	4	4	4	4	4	4	B			2	2	2	2	1	9	1			B	-	-	-	-	-	-			B	1	1	9	1	9	1	9			1	B	1	9	3	3	3	3	3	
		A	4	4	4	4	4	4	A			2	2	2	2	1	9	1			A	-	2	-	2	-	2			A	1	1	9	1	9	1	9			1	A	1	9	3	3	3	3	3	
89025-X44 SEE NOTE 10 LEAD FREE OPTION		E	2	0	2	0	2	0	2	89025-X48 SEE NOTE 10 LEAD FREE OPTION		E	3	-	3	-	3	-	89025-X52 SEE NOTE 10 LEAD FREE OPTION		E	1	3	3	3	3	3	1	89025-X56 SEE NOTE 10 LEAD FREE OPTION		E	7	7	7	7	7	7	89025-X60 SEE NOTE 10 LEAD FREE OPTION		E	1	9	1	9	1	9	-		
		D	2	0	2	0	2	0	2			D	3	-	3	-	3	-			D	3	3	3	3	3	3	D			7	7	4	4	7	7	7			D	1	9	1	9	1	9	-		
		C	8	8	8	8	8	8	C			-	-	-	-	-	-	C			3	3	3	3	3	3	C	7			7	7	7	7	7	C	1			9	1	9	1	9	-				
		B	8	8	8	8	8	8	B			3	-	3	-	3	-	B			3	3	3	3	3	3	B	7			7	7	7	7	7	B	1			9	1	9	1	9	-				
		A	8	8	8	8	8	8	A			3	-	3	-	3	-	A			3	3	3	3	3	3	A	7			7	7	7	7	7	A	1			9	1	9	1	9	-				

mat'l code

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tolerances unless otherwise specified

lfr

ecn no.

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date

linear

0.X ±0.3

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T.BRUNGARD

11/19/99

engr

M.STRAWSER

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M.STRAWSER

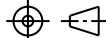
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M.STRAWSER

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projection



MM

scale

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CUSTOMER

COPY

FCI

www.fciconnect.com

title

METRAL SIGNAL HEADER

1 MOD, 5 ROW PRESS-FIT

product family

METRAL

code

213

size

89025

dwg no

A

sheet

5

sheet index

revision sheet

mat'l code				tolerances unless otherwise specified				CUSTOMER		FCJ www.fcjconnect.com			
lfr	ecn no.	dr	date	linear	0.X ±0.3			COPY		projection 	title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT		
CR					0.XX ±0.13								
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					0° ±2°								
				angles	dr	T.BRUNGARD	11/19/99	MM 	product family		METRAL	code	
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				chr	M.STRAWSE	11/19/99	A		89025	5			
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89025-X61 SEE NOTE 10 LEAD FREE OPTION	E	1	19	3	3	3	3	89025-X65 SEE NOTE 10 LEAD FREE OPTION	E	1	19	3	3	3	3	19	89025-X69 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	8	89025-X73 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X77 SEE NOTE 10 LEAD FREE OPTION	E	7	7	5	20	7	7
	D	3	19	3	3	3	3		D	3	3	3	3	3	19	D		14	7	8	8	8	8	D		2	-	2	-	2	-	D		7	7	7	7	7	7	
	C	3	19	3	3	3	3		C	3	3	3	3	3	19	C		14	7	8	8	8	8	C		-	2	-	2	-	2	C		7	7	7	7	7	7	
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89025-X62 SEE NOTE 10 LEAD FREE OPTION	E	1	-	1	-	1	-	89025-X66 SEE NOTE 10 LEAD FREE OPTION	E	3	1	1	1	1	1	89025-X70 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	89025-X74 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	-	89025-X78 SEE NOTE 10 LEAD FREE OPTION	E	54	54	39	54	54	54	
	D	-	1	-	1	-	1		D	3	1	1	1	1	1		D	13	3	4	4	4	4		D	2	-	2	-	2	-		D	54	54	39	54	54	54	
	C	1	-	1	-	1	-		C	3	1	1	1	1	1		C	13	3	4	4	4	4		C	-	2	-	2	-	2		C	54	54	39	54	54	54	
	B	-	1	-	1	-	1		B	3	1	1	1	1	1		B	13	3	4	4	4	4		B	2	-	2	-	2	-		B	54	54	39	54	54	54	
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89025-X63 SEE NOTE 10 LEAD FREE OPTION	E	8	27	29	29	29	27	89025-X67 SEE NOTE 10 LEAD FREE OPTION	E	20	20	20	20	20	20	89025-X71 SEE NOTE 10 LEAD FREE OPTION	E	20	20	20	8	8	8	89025-X75 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X79 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	1	1	1	
	D	8	27	29	29	29	27		D	5	5	20	20	20	20		D	20	20	20	8	8	8		D	54	54	54	54	39	54		D	1	1	1	1	1	1	
	C	8	27	29	29	29	27		C	5	5	20	20	20	20		C	20	20	20	8	8	8		C	54	54	54	54	39	54		C	2	2	2	2	1	1	
	B	8	27	29	29	29	27		B	5	5	20	20	20	20		B	20	20	20	8	8	8		B	54	54	54	54	39	54		B	1	1	1	1	1	1	
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89025-X64 SEE NOTE 10 LEAD FREE OPTION	E	45	-	45	-	45	-	89025-X68 SEE NOTE 10 LEAD FREE OPTION	E	21	21	21	21	21	21	89025-X72 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	4	4	4	89025-X76 SEE NOTE 10 LEAD FREE OPTION	E	3	3	1	19	3	3	89025-X80 SEE NOTE 10 LEAD FREE OPTION	E	5	5	5	5	5	5	
	D	45	-	45	-	45	-		D	9	9	21	21	21	21		D	19	19	19	4	4	4		D	3	3	3	3	3	3		D	5	5	5	5	5	5	
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89025-X65 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X69 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X73 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X77 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X81 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	
	D	2	-	2	-	2	-		D	2	-	2	-	2	-		D	2	-	2	-	2	-		D	2	-	2	-	2	-		D	2	-	2	-	2	-	
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89025-X66 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	89025-X70 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	89025-X74 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	89025-X78 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	89025-X82 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	4	
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89025-X67 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X71 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X75 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X79 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X83 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	
	D	54	54	54	54	39	54		D	54	54	54	54	39	54		D	54	54	54	54	39	54		D	54	54	54	54	39	54		D	54	54	54	54	39	54	
	C	54	54	54	54	39	54		C	54	54	54	54	39	54		C	54	54	54	54	39	54		C	54	54	54	54	39	54		C	54	54	54	54	39	54	
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89025-X69 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	8	89025-X73 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	8	89025-X77 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	8	89025-X81 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	8									
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89025-X70 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4</																																			

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CR					0.XX ±0.13			projection		METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	
					.XXX ±.051					product family	
					0° ±2°					METRAL	
				dr	T.BRUNGARD	11/19/99	MM		size		code
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89025-X81 SEE NOTE 10 LEAD FREE OPTION										E 2 2 2 2 2 2 D 2 2 2 2 2 2 C 2 2 2 2 1 1 B 1 1 1 1 1 1 A 1 1 1 1 1 1										89025-X85 SEE NOTE 10 LEAD FREE OPTION										E - - - - 3 - D - - - - 3 - C - - - - - B - - - - 3 - A - - - 3 3 -										89025-X89 SEE NOTE 10 LEAD FREE OPTION										E 4 2 2 2 2 2 D 4 2 2 2 2 2 C 4 2 2 2 2 2 B 4 2 2 2 2 2 A 4 2 2 2 1 4										89025-X93 SEE NOTE 10 LEAD FREE OPTION										E 2 3 2 2 4 4 D 2 3 2 2 4 4 C 2 3 2 2 4 4 B 2 3 2 2 4 4 A 2 3 2 2 4 4										89025-X97 SEE NOTE 10 LEAD FREE OPTION										E 3 3 3 3 - 3 D 3 3 3 3 - 3 C 3 3 3 3 3 3 B 3 3 3 3 3 3 A 3 3 3 - - 3																			
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89025-X82 SEE NOTE 10 LEAD FREE OPTION										E 7 - 38 38 - 7 D 7 - 38 38 - 7 C 7 - 38 38 - 7 B 7 - 38 38 - 7 A 7 - 38 38 - 7										89025-X86 SEE NOTE 10 LEAD FREE OPTION										E 19 3 3 3 3 3 D 19 3 3 3 3 1 C 19 3 3 3 3 1 B 19 3 3 3 3 2 A 19 3 3 3 3 3										89025-X90 SEE NOTE 10 LEAD FREE OPTION										E 19 3 3 3 2 1 D 19 3 3 3 2 1 C 19 3 3 3 2 1 B 19 3 3 3 2 1 A 19 3 3 3 2 1										89025-X94 SEE NOTE 10 LEAD FREE OPTION										E 1 19 3 3 3 3 D 3 19 3 3 3 3 C 3 19 3 3 3 3 B 19 19 3 3 3 3 A 19 19 3 3 3 3										89025-X98 SEE NOTE 10 LEAD FREE OPTION										E 4 4 4 19 19 19 D 4 4 4 19 19 19 C 4 4 4 19 19 19 B 4 4 4 19 19 19 A 4 4 4 19 19 19																			
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89025-X83 SEE NOTE 10 LEAD FREE OPTION										E 1 1 1 1 - 1 1 D 1 1 1 1 - 1 1 C 1 1 1 1 - 1 1 B 1 1 1 1 - - - A 1 1 1 1 1 1 1										89025-X87 SEE NOTE 10 LEAD FREE OPTION										E 2 2 2 2 1 2 D 2 2 2 2 2 2 C 3 3 3 3 3 3 B 2 2 2 2 2 2 A 2 2 2 2 2 2										89025-X91 SEE NOTE 10 LEAD FREE OPTION										E 20 7 7 7 6 5 D 20 7 7 7 6 5 C 20 7 7 7 6 5 B 20 7 7 7 6 5 A 20 7 7 7 6 5										89025-X95 SEE NOTE 10 LEAD FREE OPTION										E 2 2 2 2 2 2 D 2 2 2 2 2 2 C 1 2 2 2 2 2 B 2 2 2 2 2 2 A 2 2 2 2 2 2										89025-X99 SEE NOTE 10 LEAD FREE OPTION										E 8 8 8 20 20 20 D 8 8 8 20 20 20 C 8 8 8 20 20 20 B 8 8 8 20 20 20 A 8 8 8 20 20 20																			
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89025-X84 SEE NOTE 10 LEAD FREE OPTION										E 7 7 7 7 7 7 D 7 4 1 7 7 7 C 4 1 7 4 1 7 7 B 7 7 4 1 7 7 A 7 7 7 4 5 7										89025-X88 SEE NOTE 10 LEAD FREE OPTION										E 2 2 2 2 2 2 D 2 2 2 2 2 2 C 4 2 2 2 2 2 B 2 2 2 2 2 2 A 2 2 2 2 2 2										89025-X92 SEE NOTE 10 LEAD FREE OPTION										E 19 4 4 4 4 4 D 19 4 4 4 4 4 C 19 4 4 4 4 4 B 19 4 4 4 4 4 A 19 4 4 4 4 4										89025-X96 SEE NOTE 10 LEAD FREE OPTION										E 3 3 3 - 3 3 D 3 3 3 - 3 3 C 3 3 3 - 3 3 B 3 3 3 - - - A 3 3 3 3 3 3																																							
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PRODUCT NUMBER

89025-XYX

89025-XYXLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
55422 -XYX IS SnPb
55422-XYXLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-I2-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
10. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 89025-X01LF

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9



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CR					0.XX ±0.13	projection		title METRAL SIGNAL HEADER	
					.XXX ±.051			1 MOD, 5 ROW PRESS-FIT	
				angles	0° ±2°			product family METRAL	
				dr	T.BRUNGARD	11/19/99	size		code
				enrg	M.STRAWSE	11/19/99	dwg no		213
				chr	M.STRAWSE	11/19/99	A		sheet
				appd	M.STRAWSE	02/29/00	89025		8
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							cage code		
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