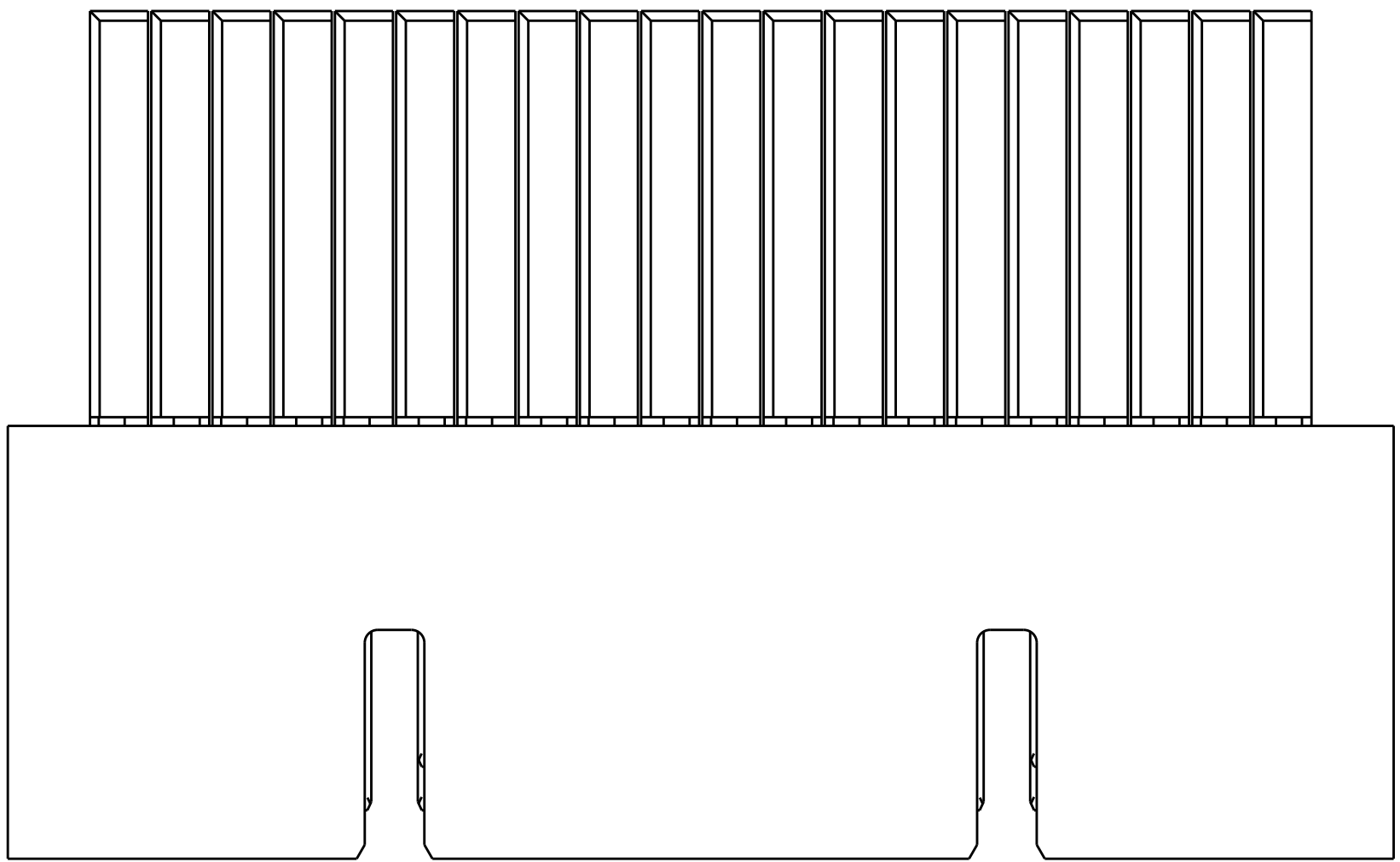
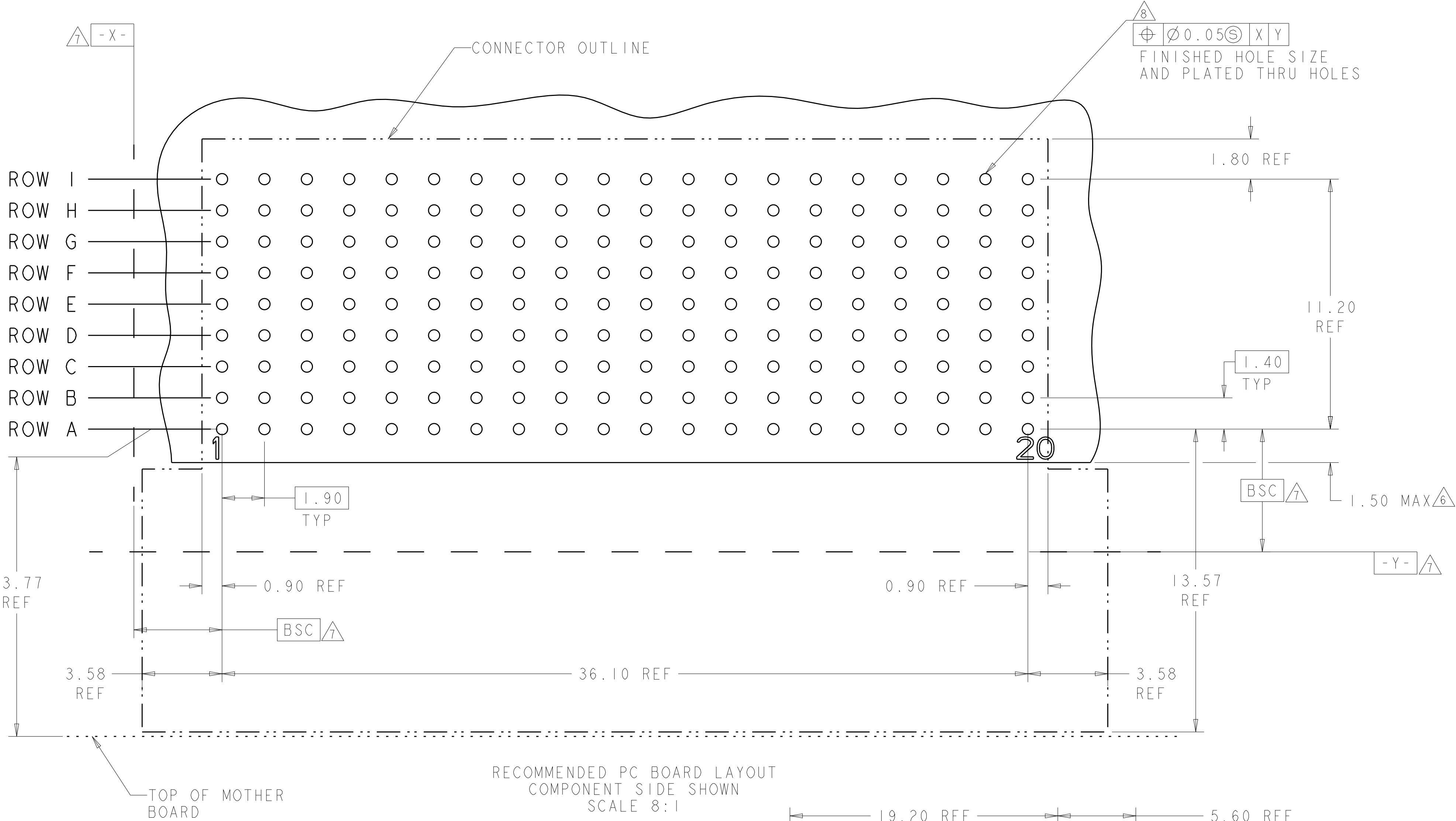
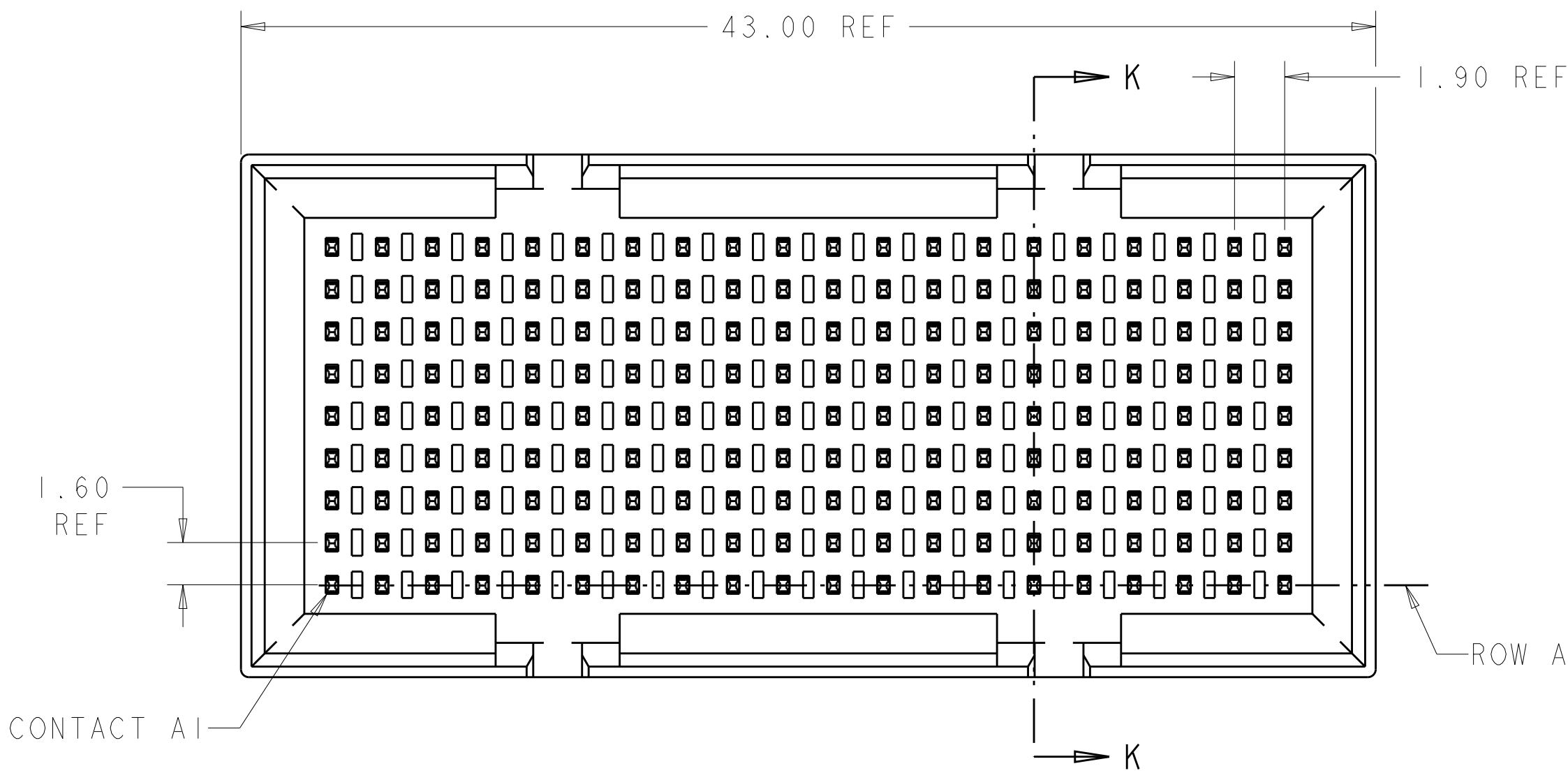
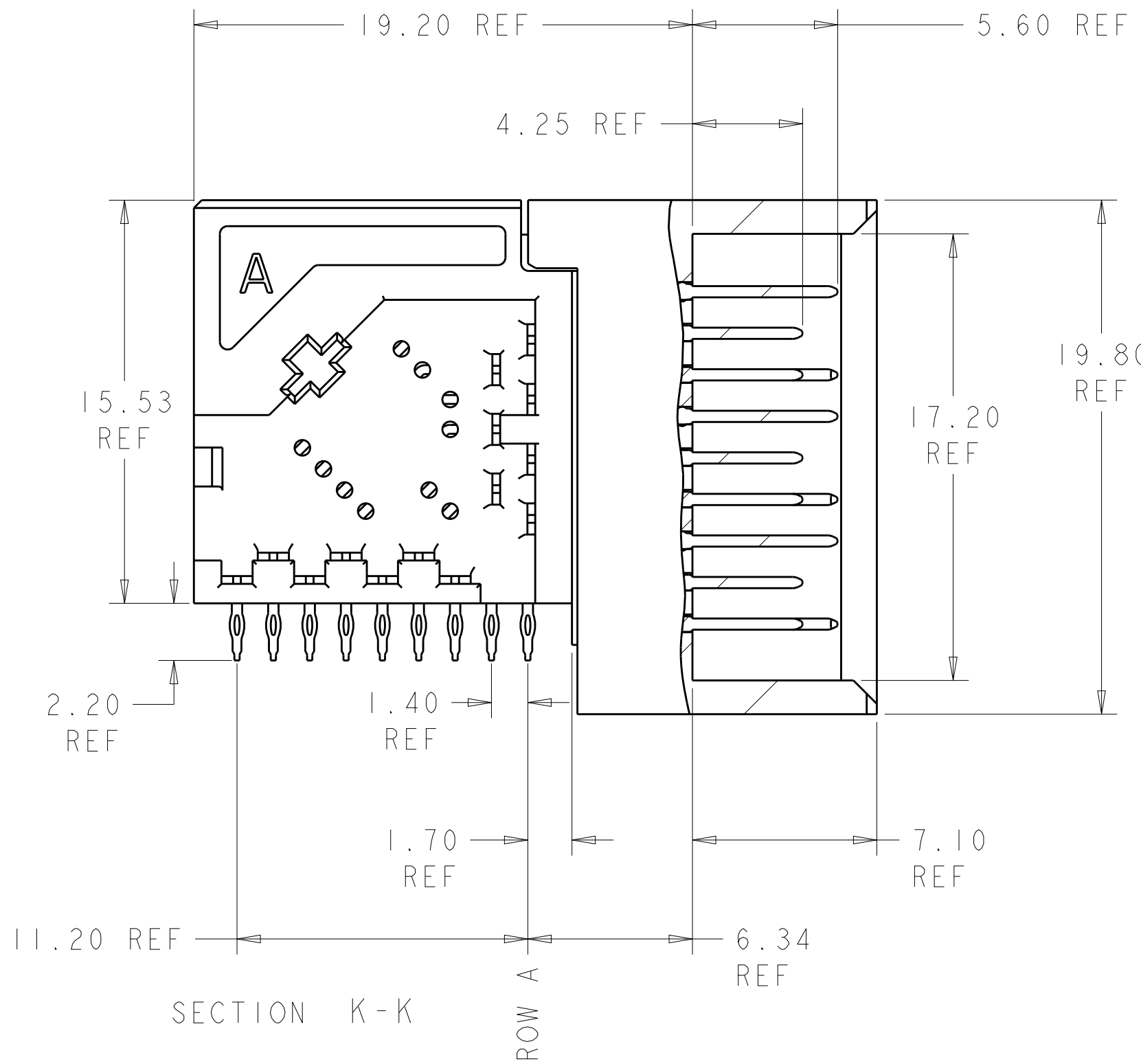


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		REV PER ECO 13-001730	1-31-13	CT	DH
		D		ECO-14-017030	25NOV2014	MGM	CT



- 1 MATERIAL:
CONTACT AND SHIELD: COPPER ALLOY
HOUSING AND CHICKLET: LCP, COLOR: BLACK
- 2 FINISH:
CONTACT: MATING AREA: 1.27µm MIN GOLD OVER
1.27µm MIN NICKEL
- 3 FINISH:
COMPLIANT PIN AREA: 0.38µm MIN BRIGHT TIN LEAD OVER
1.27µm MIN NICKEL
- 4 FINISH:
COMPLIANT PIN AREA: 0.38µm MIN MATTE TIN OVER
1.27µm MIN NICKEL
- 5 ---
- 6 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 7 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 8 REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.



2 4	2102319-2
2 3	2102319-1
COMPLIANT PIN AREA	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK CHK A. TSANG APVD W. McALOWIS	16AUG2010 8-16-2010 8-16-2010	NAME Fortis Zd, 3-PAIR, 20-COLUMN, R/A, FULL SHROUD ASSEMBLY, SINGLE ENDED	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.13 1 PLC ±0.13 2 PLC ±0.05 3 PLC ±. 4 PLC ±. ANGLES ±2°		PRODUCT SPEC 108-2409	
MATERIAL		FINISH		APPLICATION SPEC 114-13267	
				WEIGHT ~23.53g	
				CUSTOMER DRAWING	
				SIZE A100779	
				CAGE CODE C=2102319	
				RESTRICTED TO -	
				SCALE 5:1	
				SHEET 1 OF 1	
				REV D	