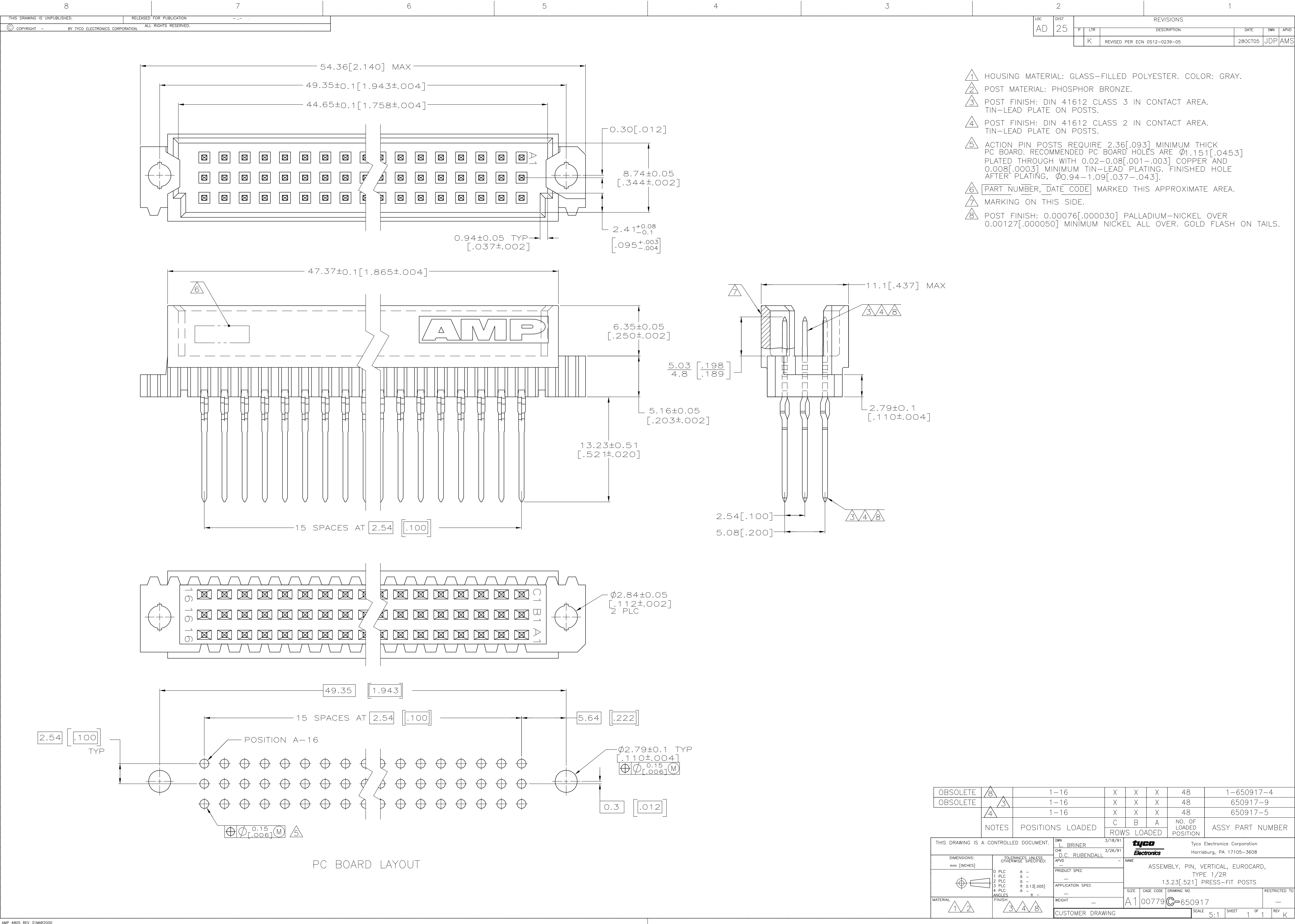




- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 POST MATERIAL: PHOSPHOR BRONZE.
- 3 POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 4 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 5 ACTION PIN POSTS REQUIRE 2.36 [.093] MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE Ø1.151 [.0453] PLATED THROUGH WITH 0.02-0.08 [.001-.003] COPPER AND 0.008 [.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø0.94-1.09 [.037-.043].
- 6 PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- 7 MARKING ON THIS SIDE.
- 8 POST FINISH: 0.00076 [.000030] PALLADIUM-NICKEL OVER 0.00127 [.000050] MINIMUM NICKEL ALL OVER. GOLD FLASH ON TAILS.

OBSOLETE	8	1-16	X	X	X	48	1-650917-4
OBSOLETE	3	1-16	X	X	X	48	650917-9
	4	1-16	X	X	X	48	650917-5
NOTES		POSITIONS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER
		ROWS LOADED					
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. BRINER 3/18/91	tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS: mm [INCHES]		CHK D.C. RUBENDALL 3/26/91	NAME				
		APVD	PRODUCT SPEC				
			APPLICATION SPEC				
			SIZE CAGE CODE DRAWING NO				
MATERIAL		FINISH	WEIGHT				
1 2		3 4 8	A1 00779 650917				
			CUSTOMER DRAWING				
			SCALE 5:1 SHEET 1 OF 1 REV K				