

## Delay On Make/Delay On Break TDMB Digi-Set Time Delay Relay



A circular logo with the words "TEN YEAR WARRANTY" around the perimeter and the number "10" in the center.

- Switch Settable Time Delays  
From 0.1 s ... 10,230 s in 3  
Ranges
- +/-2% Setting Accuracy
- +/-0.1% Repeat Accuracy
- SPDT or DPDT Output Relay
- 10 A Output Contacts

Approvals:  

## Description

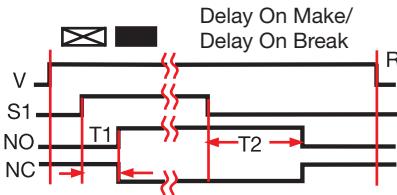
The TDMB combines both delay on make and delay on break functions into one plug-in package. Selection of the time period is accomplished with dual switches, one for the ON delay and the other for the OFF delay. SPDT or DPDT output options provide isolated, 10 A switching capability.

## Operation

Input voltage must be applied at all times. The output relay is de-energized. Upon closure of the initiate switch, the green LED glows and the delay on make time delay (T1) begins. At the end of T1, the output relay energizes and the red LED glows. When the initiate switch opens, the green LED turns OFF and the delay on break time delay (T2) begins. At the end of T2, the output relay de-energizes and the red LED turns OFF.

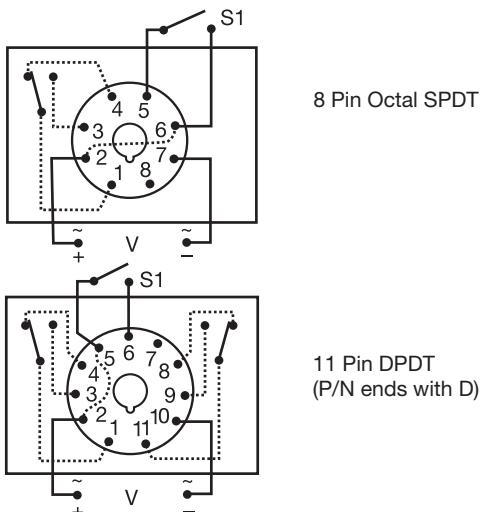
**Reset:** Removing input voltage resets time delay and output. Opening the initiate switch during the delay on make delay, resets T1. Closing the initiate switch during the delay on break delay, resets T2.

## Function



V = Voltage S1 = Switch Initiate R = Reset  
NO = Normally Open NC = Normally Closed  
T1 = Delay On Make Time T2 = Delay On Break Time  
—→— = Undefined time

## Connection



Relay contacts are isolated. Dashed lines are internal connections.

## Ordering Table

TDMB	X	X	X	X
Series	Input	Delay On Make	Delay On Break	Type Plug/Output Form
	-A - 24... 240 V AC/DC	-1 - 0.1...102.3 s in 0.1 s increments	-1 - 0.1...102.3 s in 0.1 s increments	-D - 11 Pin Plug DPDT
	-D - 12... 48 V DC	-2 - 1...1023 s in 1 s increments	-2 - 1...1023 s in 1 s increments	Blank - Octal Plug
-1	- 12 V DC	-3 - 10...10230 s in 10 s increments	-3 - 10...10230 s in 10 s increments	(8 Pin) SPDT
-2	- 24 V AC			
-3	- 24 V DC			
-4	- 120 V AC			
-5	- 110 V DC			
-6	- 230 V AC			

NOTE: Options A & D qualify for Quickship delivery; gravet options require standard lead time.

**Example P/N:** **TDMBA12** = 24-240 V, 0.1 to 102.3 s DOM; 1 to 1023 s DOB, 8 pin connection base  
**TDMBD21D** = 12-48V DC, 1 to 1023 s DOM; 0.1 to 102.3 s DOB, 11 pin connection base

# Delay On Make/Delay On Break

## TDMB Digi-Set

### Time Delay Relay

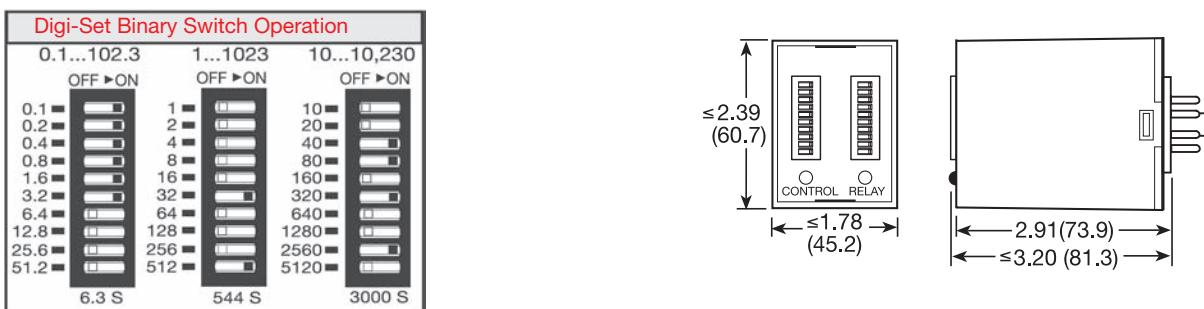
Dedicated  
timers

#### Technical Data

Time Delay		
Type	Microcontroller Circuitry	
Range**	0.1 ... 102.3 s in 0.1 s increments 1 ... 1023 s in 1 s increments 10 ... 10,230 s in 10 s increments +/-0.1% or 20 ms, whichever is greater ≤ +/-2% or 50 ms, whichever is greater	**For CE approved applications, power must be removed from the unit when a switch position is changed.
Repeat Accuracy	≤ 150 ms	
Setting Accuracy	≤ +/-2%	
Reset Time		
Time Delay vs. Temperature & Voltage		
Control LED Indicator	Green; ON when the initiate switch is closed	
Input		
Voltage	12 or 24 V DC; 24, 120, or 230 V AC; 24... 240 V AC/DC; 12... 48 V DC	
Tolerance	-15% ... +20% -20% ... +10%	
110 ... 230 V AC/DC		
Line Frequency / DC Ripple	50 ... 60 Hz / ≤ 10%	
Power Consumption	AC ≤ 2 VA; DC ≤ 2 W	
Output		
Type	Electromechanical relay	
Form	SPDT or DPDT	
Rating	10 A resistive at 120/240 V AC & 30 V DC; 1/3 hp at 230 V AC	
Life	Mechanical -- $1 \times 10^7$ ; Electrical -- $1 \times 10^5$	
Max. Switching Voltage	250 V AC	
Relay LED Indicator	Red; ON when output relay energizes	
Protection		
Insulation Resistance	≥ 100 M	
Polarity	DC units are reverse polarity protected	
Isolation Voltage	≥ 1500 V RMS input to output	
Mechanical		
Mounting	Plug-in socket	
Package	3.2 x 2.4 x 1.8 in. (81.3 x 60.7 x 45.2 mm)	
Termination	Octal plug (8 Pin), magnal plug (11 Pin)	
Environmental		
Operating Temperature	-20°C ... +60°C	
Storage Temperature	-30°C ... +85°C	
Weight	≈ 6 oz (170 g)	

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#### Mechanical View



Add value of switches in ON position for total time delay.