

1.3

Tube and sheet drills HSS with stopper and spot facer for cavity sealing, CBN ground with split point

Point cut: work's specification with split point DIN 1412 C The CBN ground flutes guarantee quiet running and high cutting performance.

Point angle: 118°

Cone angle: 20-30°

Ø tolerance: work's specification

Surface: bright

Right hand cutting

Packing unit: in plastic tubes of 1

Size no.	Drilling range mm	Total length mm	Shank-Ø mm	Article no.	Price / each €
1	3,0 - 7,8	48	6	101 041	
2	3,0 - 10,2	52	6	101 042	
3	3,0 - 11,8	56	6	101 043	



No. 1



No. 2



No. 3

Tube and sheet drill bits HSS 1/4", CBN ground with split point

Point cut: work's specification with split point DIN 1412 C The CBN ground flutes guarantee quiet running and high cutting performance. The cone makes it easier to withdraw the tool from the material.

Point angle: 118°

Cone angle: 20-30°

Ø tolerance: work's specification

Surface: bright

Shank: 6,35 x 27 mm

Right hand cutting

Packing unit: in plastic tubes of 1

Size no.	Drilling range mm	Total length mm	Shank hexagon	Article no.	Price / each €
2	5,0 - 20,0	78	1/4"	101 049 H	



No. 2

Cutting spray and cutting paste

RUKO cutting spray and RUKO cutting paste ensure excellent separation and cooling. They guarantee a high surface quality and ensure longer tool life also concerning hard and brittle material.

Contents	Article no.	Price / each €
Cutting spray 50 ml	101 010	
Cutting spray 200 ml	101 025	
Cutting spray 400 ml	101 036	
Cutting paste 50 g	101 021	
Cutting paste 30 g	101 035	



No. 101 010



No. 101 025



No. 101 021

Milling Drill HSS, HSS-TiN

Point cut: helical point

Point angle: 118°

Surface: bright / TiN

Right hand cutting

For drilling and milling contours into wood, sheet metal, plastics and other thin-walled materials. Twist drill in front, milling cutter with chip breakers afterwards.

Packing unit: in plastic boxes of 1

Ø mm	Total length mm	Material	Article no.	Price / each €
6,0	90	HSS	101 201	
8,0	90	HSS	101 202	
6,0	90	HSS-TiN	101 201 T	
8,0	90	HSS-TiN	101 202 T	



No. 101 201



No. 101 201 T