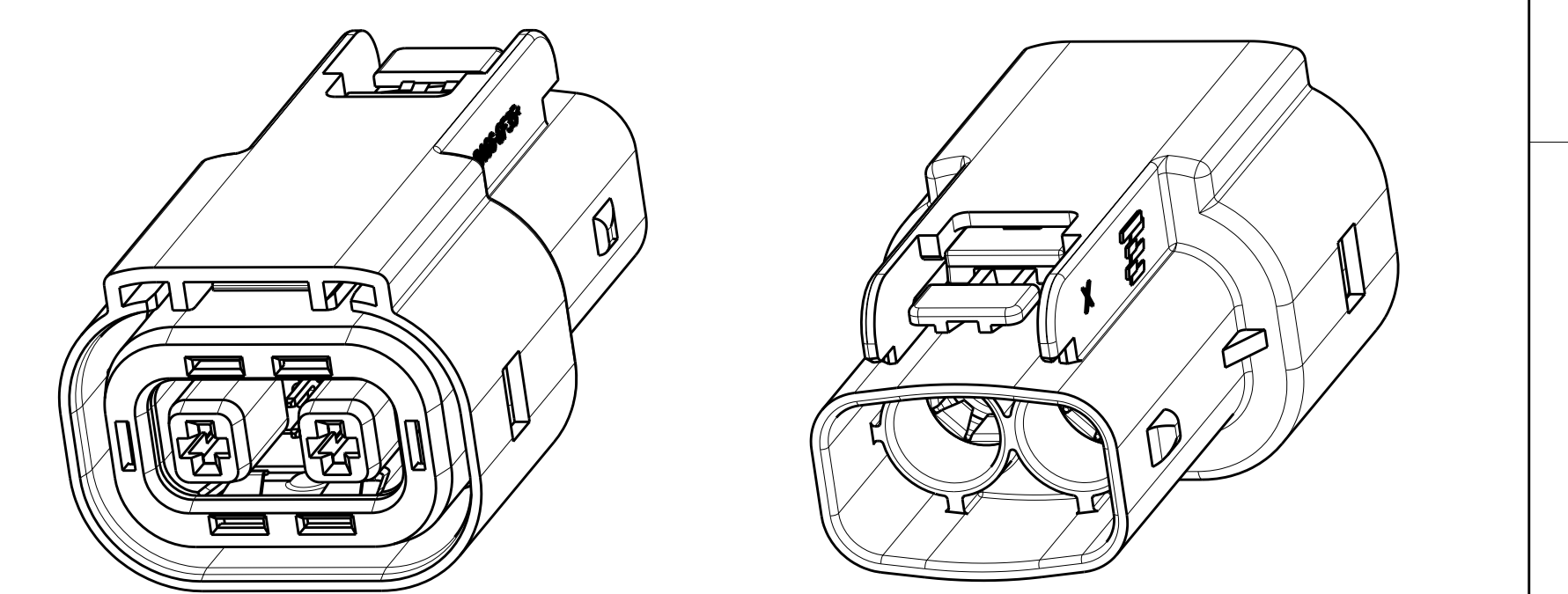
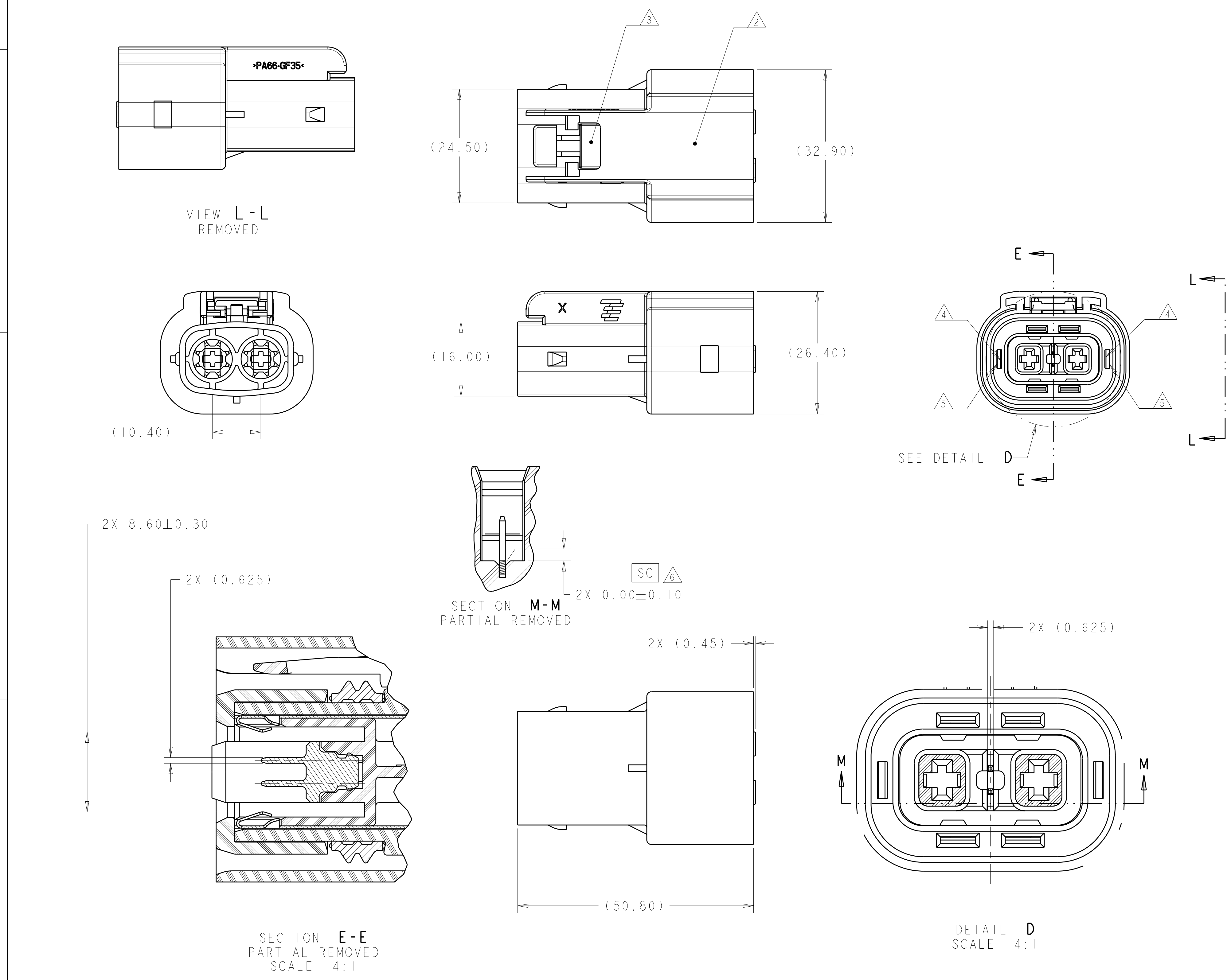
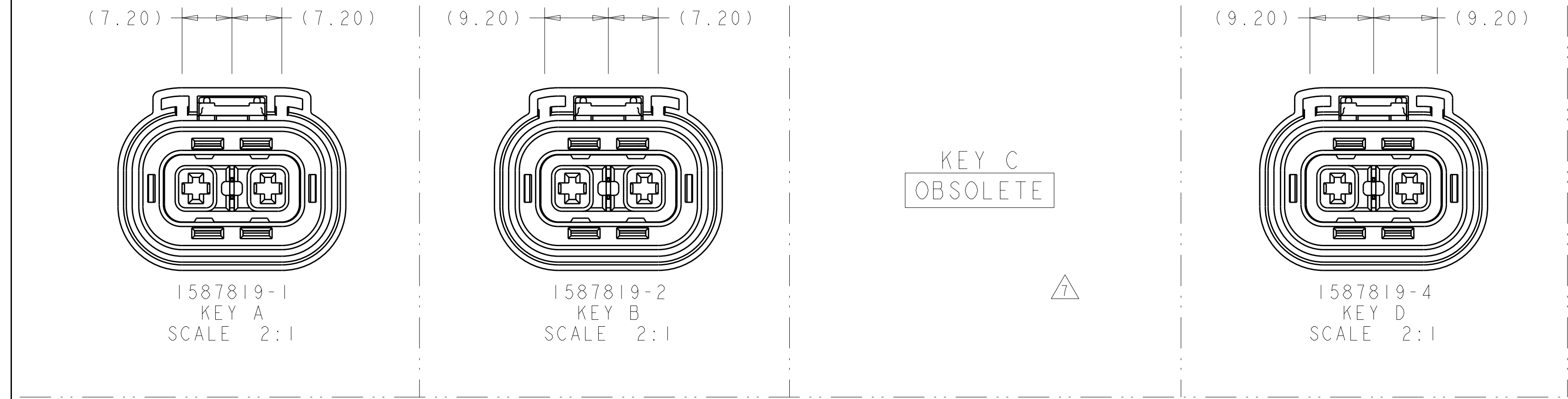




1. CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH MAY AFFECT FIT, FORM, OR PERFORMANCE
- 2 PART NUMBER AND JULIAN DATE CODE MARKED IN THIS AREA
- 3 FLOATING LATCH MUST BE FULLY INSTALLED AS SHOWN
- 4 INNER HOUSING SUB ASSEMBLY MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING. INSPECTION PRIOR TO ASSEMBLY OF PERIPHERAL SEAL RETAINER PERMITTED
- 5 PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING.
- 6 MEASURE EACH STAMPING SHOULDER FLUSH CONDITION TO NEIGHBORING PLASTIC SURFACE
- 7 PRELIMINARY PART—NOT RELEASED FOR PRODUCTION

PLUG ASSY, KEY D, HVA280-2PHI	1587819-4
- OBSOLETE -	1587819-3
PLUG ASSY, KEY B, HVA280-2PHI	1587819-2
PLUG ASSY, KEY A, HVA280-2PHI	1587819-1
DESCRIPTION	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN D SIMPSON 28MAY2009	TE Connectivity	
DIMENSIONS:		CHK A TYLER 28MAY2009	NAME	
mm		APVD	PRODUCT SPEC	
TOLERANCES UNLESS OTHERWISE SPECIFIED:			108-2394	
1 PLC ±.2			APPLICATION SPEC	
2 PLC ±0.10			114-13259	
3 PLC ±0.013			WEIGHT	
4 PLC ±0.0001			CUSTOMER DRAWING	
ANGLES			SCALE 2:1	
FINISH			SHEET 1 OF 1	
MATERIAL			REV C2	