

Customer Information Sheet

DRAWING No.: M80-471XXXX

SHEET 2 OF 2

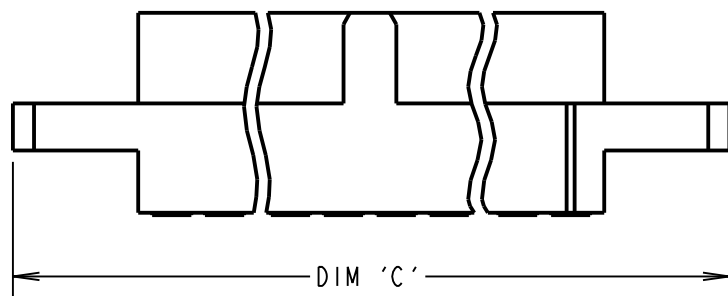
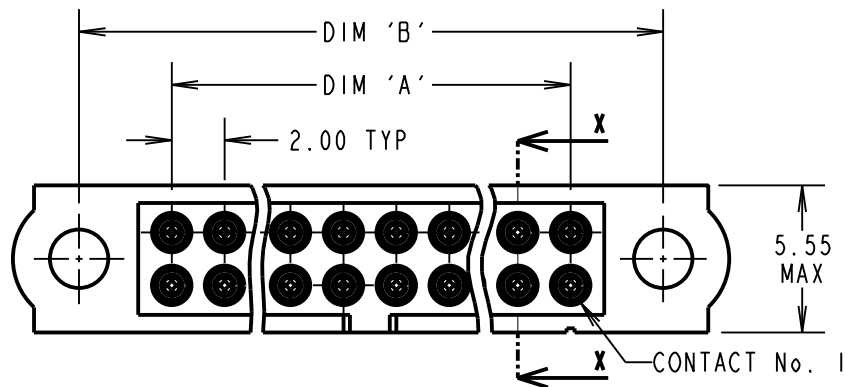
IF IN DOUBT - ASK

C

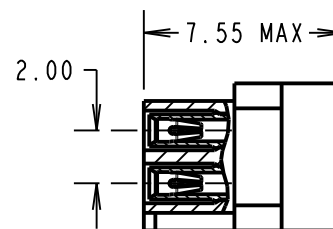
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



PART SECTION X-X

**SPECIFICATIONS:****MATERIAL:**

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK

CONTACT CLIP = BERYLLIUM COPPER

CONTACT SHELL = COPPER ALLOY

FINISH:

05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL

42 = 0.3µ GOLD CLIP,

3.5-5.0µ 100% TIN OVER NICKEL SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 mΩ MAX

INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX

WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE

COMPONENT SPECIFICATION C005XX

(LATEST ISSUE)

ORDER CODE:**M80-471XXXX**

TOTAL No. OF CONTACTS

04 TO 50

(EVEN NUMBERS ONLY)

FINISH CODE

05 - GOLD CLIP, GOLD SHELL

42 - GOLD CLIP, 100% TIN SHELL

NOTES:

1. CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.

2. FOR EXTRA CONTACTS, USE PART NUMBER

M80-0130005 FOR M80-471XX05 AND

M80-0130001 FOR M80-471XX42.

3. RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG.
MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.4. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER
T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE
CRIMPING INSTRUCTIONS.5. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. SEE INSTRUCTION
SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-4712042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

SM	2	01.08.11	11389
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: MARK G PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE: JACKSCREW DATAMATE
DIL CRIMP (SMALL BORE)
FEMALE ASSEMBLY (NO J/S)

DRAWING NUMBER:

M80-471XXXX

SHT
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