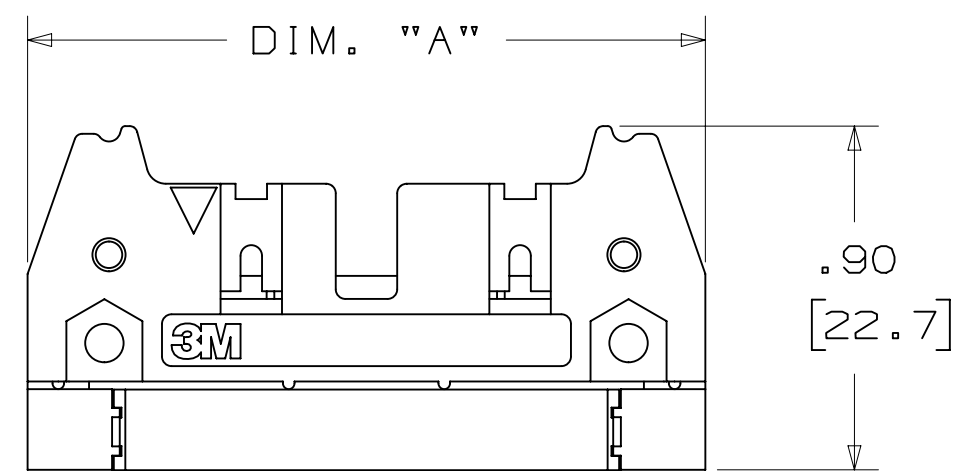
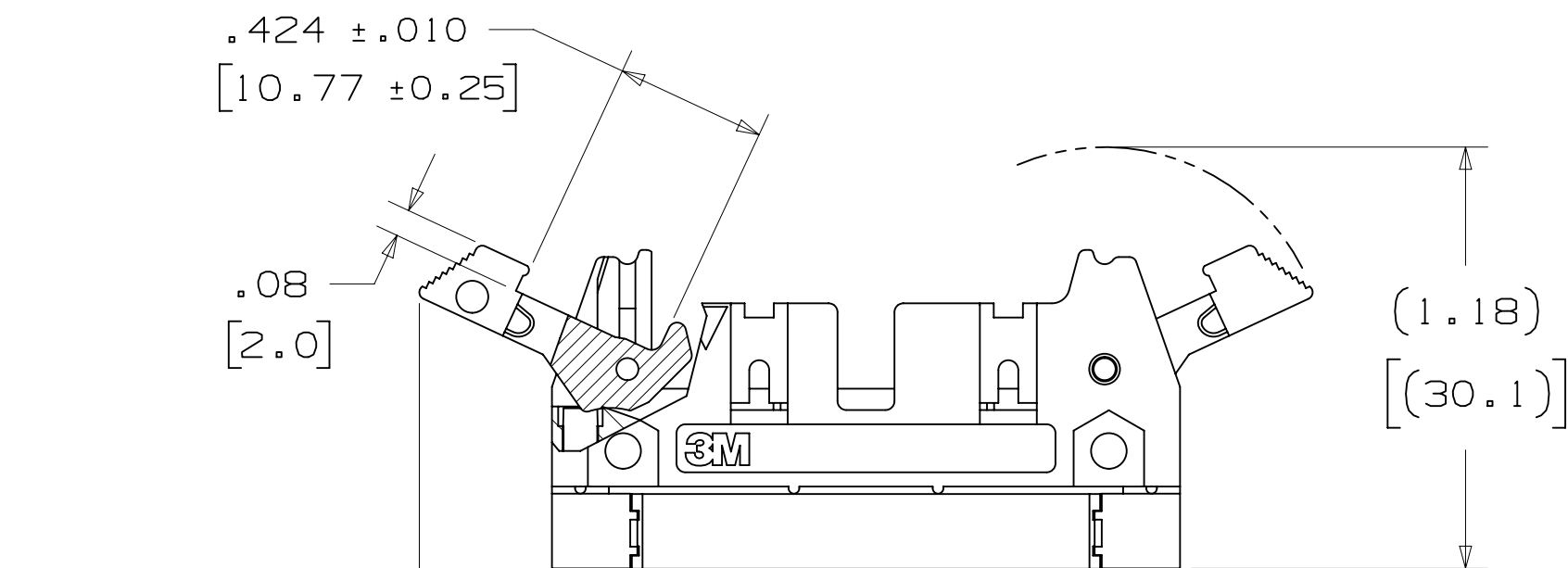


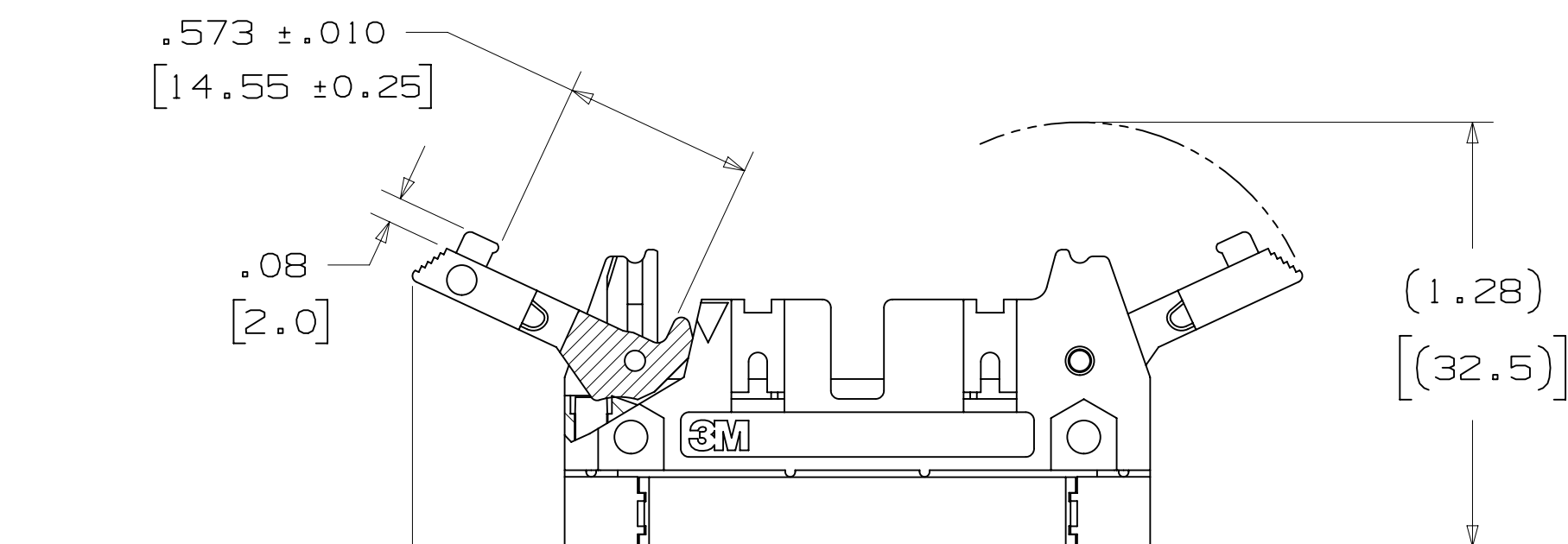
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



-DOOX
HEADER WITHOUT LATCH EJECTOR



(.37) [(9.5)] -D20X
HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



(.46) [(11.7)] - D30X
HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

X3XXX-DXXXXX

3M PART NUMBER:
(SEE TABLE 1)

```
- TAIL:
02 = FOR .062 [ 1.57 ] THICK BOARD
03 = FOR .094 TO .125 [ 2.39 TO 3.18 ] THICK BOARD
```

- PLATING:

RB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm] MATTE TIN
(APP. E1 & C1 APPLY)

UB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm]
TIN LEAD (APP. E3 & C2 APPLY)

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

- * STACKED PINS CONSERVE SPACE ON THE CIRCUIT BOARD ALLOWING HIGHER DENSITY PACKAGING.
- * PIN QUANTITY TO 128 GIVES DESIGN FLEXIBILITY WITH LATCHING.
- * "HDI" ALTERNATIVE.
- * THREE-WALL FITS IN VME BOARD STACKING CRITERIA.
- * ACCEPTS STANDARD IDC SOCKETS.
- * MATES WITH STANDARD FLAT CABLE HARNESES.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.

2 PHYSICAL :

INSULATOR: MATERIAL: GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
COLOR: BLACK
CONTACT: MATERIAL: COPPER ALLOY
PLATING:
UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL
WIPING AREA: 30μ" [0.76μm] AVG. GOLD
SOLDER TAILS: 200μ" [5.08μm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING: 1A (EIA 364-70)
INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

X3XXX-DXXXXX

3M PART NUMBER:
(SEE TABLE 1)

```
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WIPING AREA: 30μ" [0.76μm] AVG. GOLD
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PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

NOTES

1.	REGULATORY INFORMATION: ROHS COMPLIANT. SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTORS.COM FOR COMPLIANCE INFORMATION.
----	--

2 IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND THAT
CONTAINED IN THE PRODUCT
SPECIFICATION, THE PRODUCT
SPECIFICATION TAKES PRECEDENT.

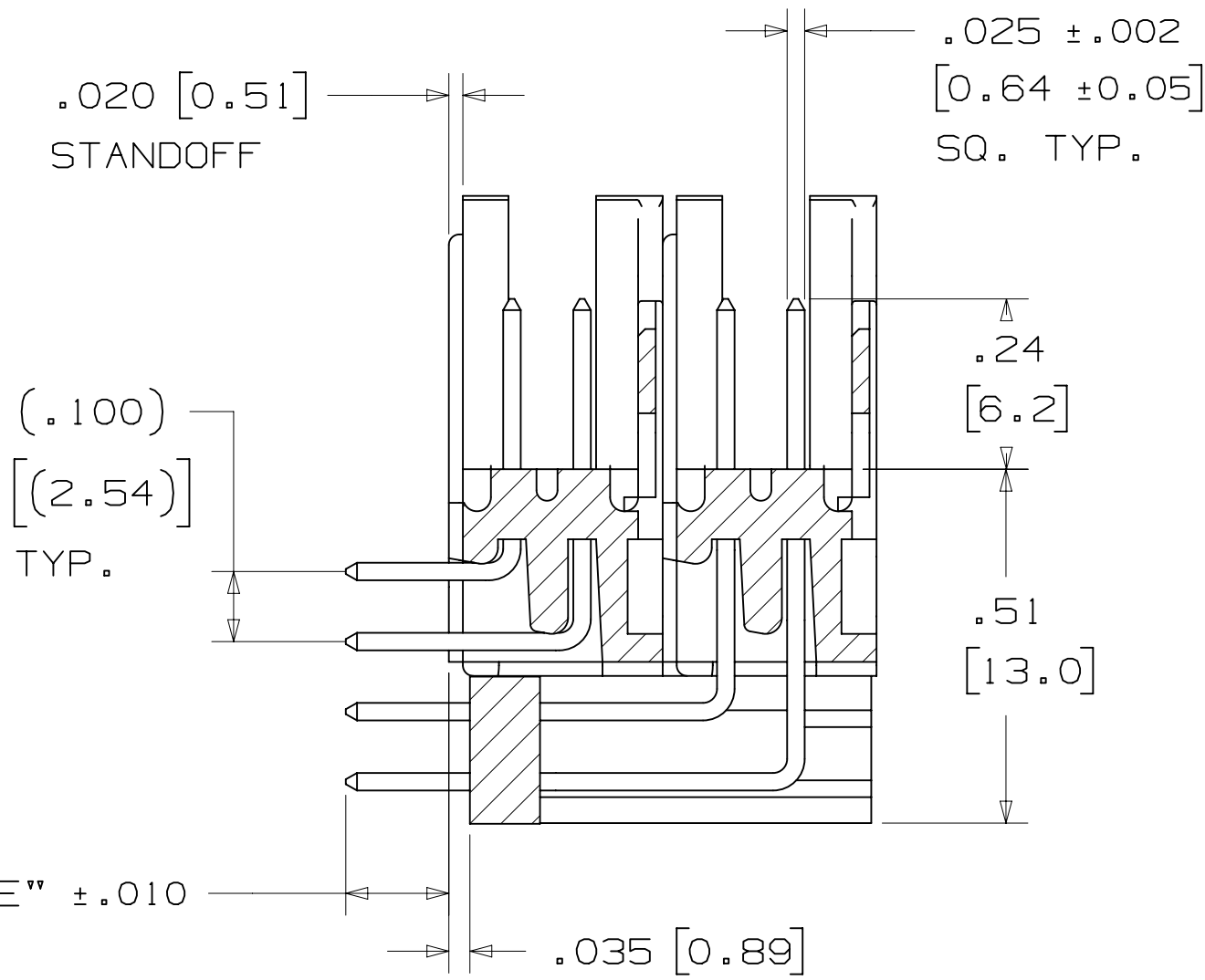
3 NOTCHES A & C WILL ACCOMODATE
3M POLARIZING KEY: N3518.

4 MOUNTING HARDWARE:
FROM SOLDER SIDE OF PC BOARD
USE #4-24 THREAD CUTTING SCREW
(3M PART #3341-5) WITH
Ø .116 (2.95) MOUNTING HOLE.

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACROSS CODES				DRFT	CAST1GL1ONE	DATE	AUG 05, 2014	MFG	DATE
				CHKD		DATE		APPRV	R. SCHERER
								DATE	SEP 05, 2014
DIVISION		DIVISION CODE		Interconnect Solutions SCALE SCALE DRAWING $\frac{1}{2}$ THIRD ANGLE PROJECTION INTERPRET PER ASME Y14.5 - 2009 MAX SURFACE ROUGHNESS ✓ ☐ MARKED ONLY EMSD TOLERANCES EXCEPT AS NOTED INCHES .00 ± .01 .000 ± .005 .0000 ± MILLIMETERS 0 ± .00 ± .13 .000 ± ANGLE 3M 3M Center St. Paul, MN 55144 © 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
				TITLE		HEADER, 3-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA			
				CAGE NUMBER	SIZE	DRAWING NO.		REV.	
				D		78-5100-0773-1		K	
				MODEL	3000 SERIES		DET.	LISTS	YES ☐ NO ☒
								SHT	1 OF 3

UL[®]
US
UL FILE NO: E68080

3M™ THREE-WALL CONDO HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE

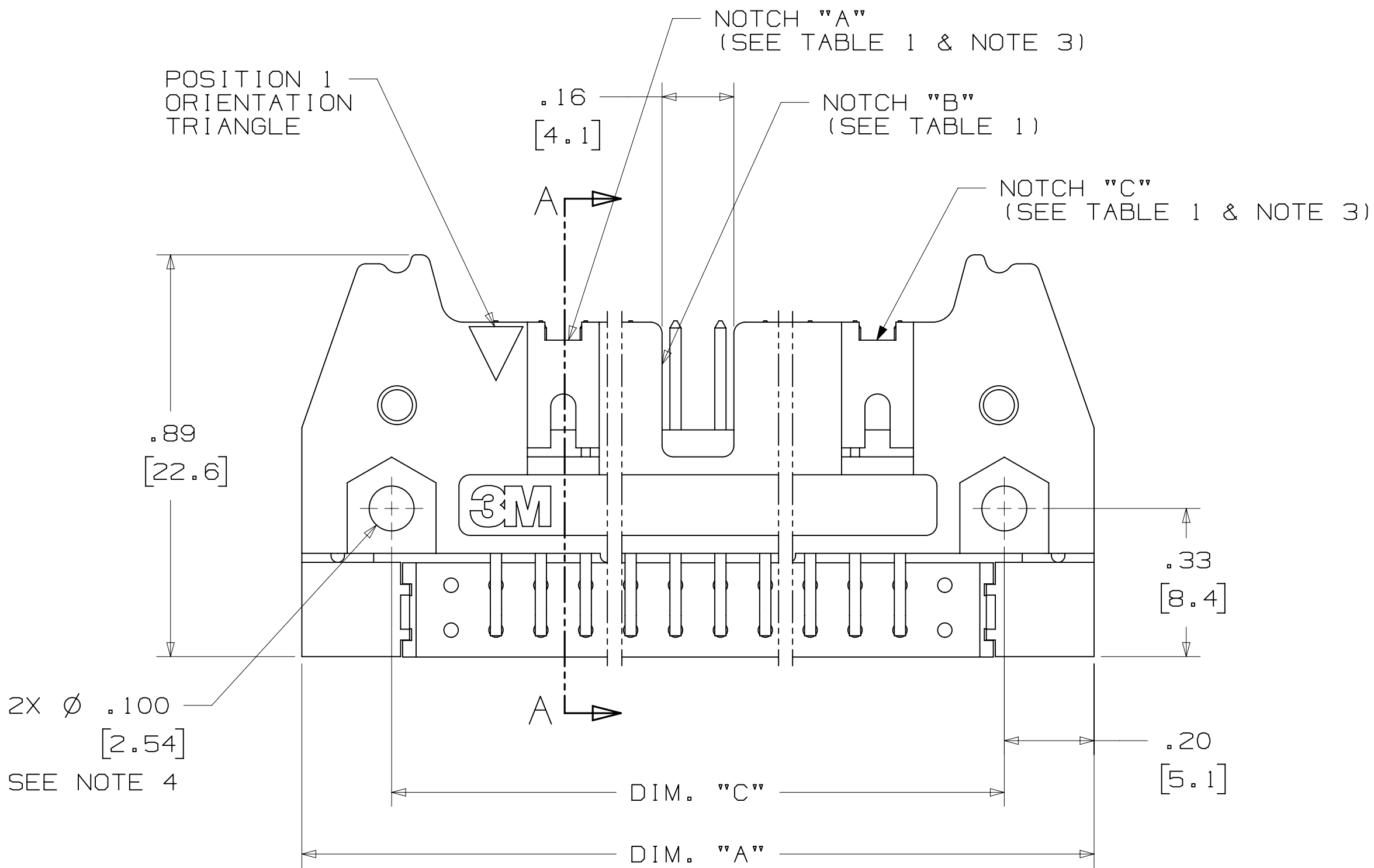
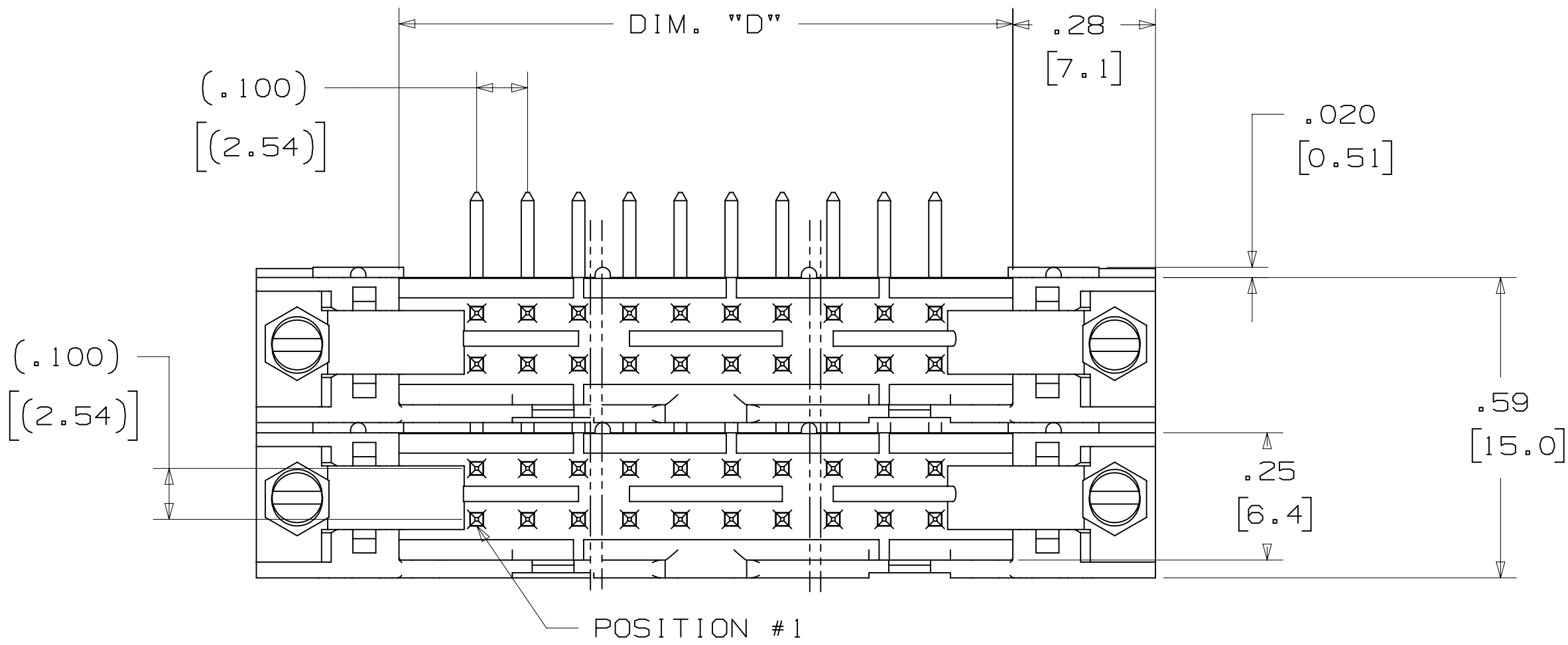


SECTION A - A

TABLE 1						
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
20	3793	1.26 [32.1]	.865 [21.97]	.71 [18.0]	BC	20
28	3314	1.46 [37.2]	1.065 [27.05]	.91 [23.1]	BC	28
32	3408	1.56 [39.7]	1.165 [29.59]	1.01 [25.6]	ABC	32
40	3428	1.76 [44.8]	1.365 [34.67]	1.21 [30.7]	ABC	40
48	3627	1.96 [49.9]	1.565 [39.75]	1.41 [35.8]	ABC	48
52	3429	2.06 [52.4]	1.665 [42.29]	1.51 [38.3]	ABC	52
60	3440	2.26 [57.5]	1.865 [47.37]	1.71 [43.4]	ABC	60
68	3431	2.46 [62.6]	2.065 [52.45]	1.91 [48.5]	ABC	68
80	3432	2.76 [70.2]	2.365 [60.07]	2.21 [56.1]	ABC	80
100	3433	3.26 [82.9]	2.865 [72.77]	2.71 [68.8]	ABC	100
120	3372	3.76 [95.6]	3.365 [85.47]	3.21 [81.5]	ABC	120
128	3764	3.96 [100.7]	3.565 [90.55]	3.41 [86.6]	ABC	128

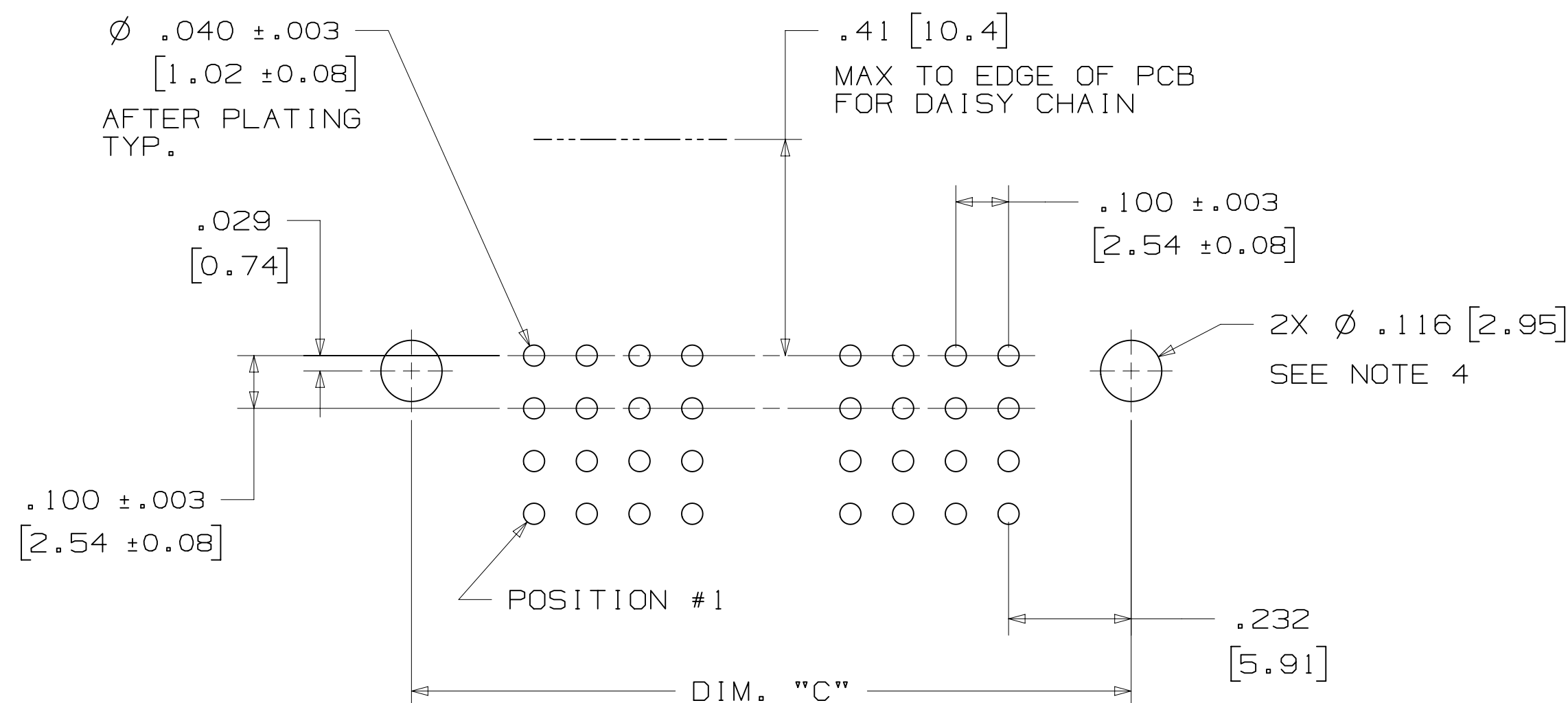
TABLE 2		
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"
-XX02	02	.112 [2.84]
-XX03	03	.155 [3.94]

NOTE:
.112 [2.84] TAIL LENGTH SUITABLE FOR
.062 [1.57] THICK PC BOARD.



DESIGN REFERENCE		NEXT ASSEMBLY		
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DR	C	DATE	DATE	DATE
CHKD	CASTIGLIONE	AUG 05, 2014	MFG	SEP 05, 2014
DIVISION		DIVISION CODE		
Interconnect Solutions		EMSD		
DO NOT SCALE DRAWING	SCALE 4 1	TOLERANCES EXCEPT AS NOTED		
THIRD ANGLE PROJECTION		INCHES		
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		
MAX SURFACE ROUGHNESS		.00 ± .01		
SURFACES		.000 ± .005		
MARKED ONLY		.0000 ± .0000		
3M		© 3M COPYRIGHT 2015		
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TITLE		HEADER, 3-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA		
CAGE NUMBER	SIZE	DRAWING NO.	REV.	
D	78-5100-0773-1	K		
MODEL	3000 SERIES	DET	LISTS	YES
SHT 2 OF 3				

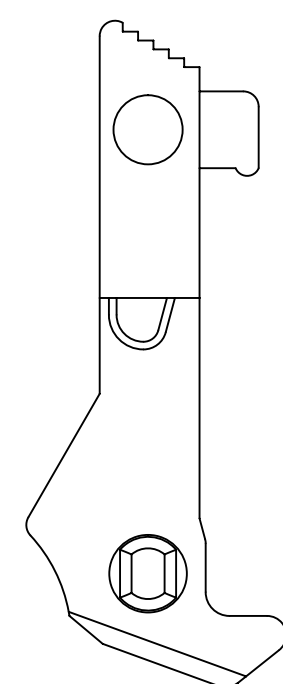
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



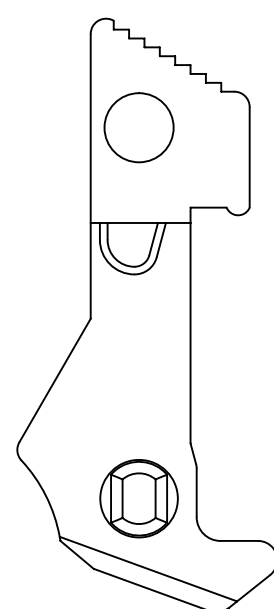
PART CUSTOMIZATION

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

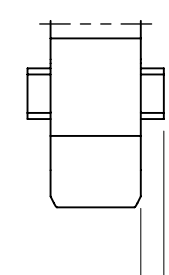
MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP. (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK



LONG



SHORT

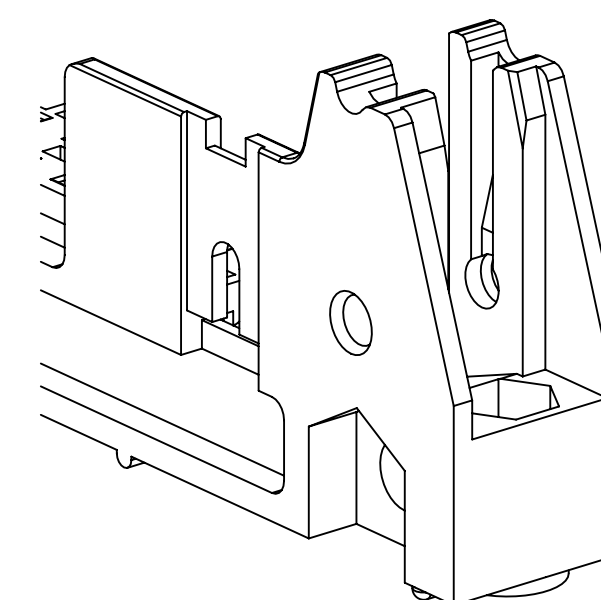


-. (.03)
[(0.8)]
TYP.

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED
SEPARATELY AND ARE THE CUSTOMERS
RESPONSIBILITY TO INSTALL.

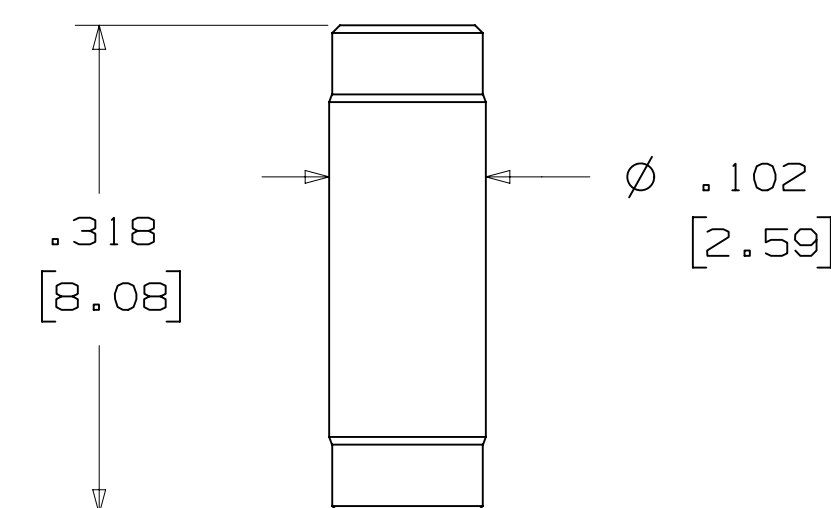
3341-5

(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



— #4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.

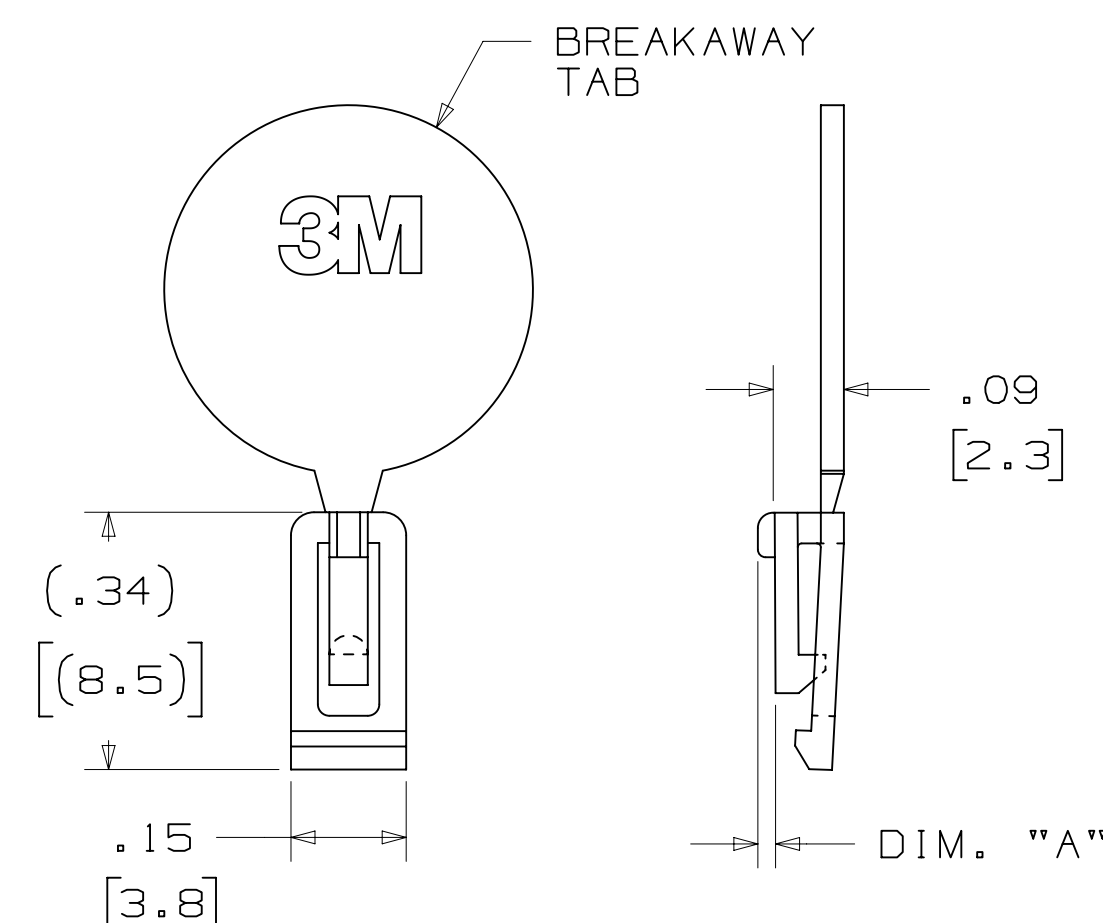
POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

NOTE:
INSERT POST INTO ONE MOUNTING
HARDWARE HOLE ON BOTTOM OF HEADER.
SET POST TO PROTRUDE .115 [2.92]

POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

DESIGN REFERENCE				NEXT ASSEMBLY				REV		ECO		ISSUE DATE AND DESCRIPTION				DRFT		CHKD					
ACORN CODES								SHT 1		CASTIGLIONE		DATE		AUG 05, 2014		MFG		DATE					
								CHKD				DATE		APPRV		R. SCHERER		DATE					
														SEP 05, 2014									
DIVISION								DIVISION CODE								© 3M COPYRIGHT 2015							
Interconnect Solutions								EMSD															
DO NOT SCALE DRAWING				SCALE 4 1				TOLERANCES EXCEPT AS NOTED								This document and the information it contains are 3M proprietary and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.							
				THIRD ANGLE PROJECTION				INCHES .0 ± .00 ± .01 .000 ± .005 .0000 ±				MILLIMETERS 0 ± .0 ± .3 .00 ± .13 .000 ±				TITLE HEADER, 3-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA							
INTERPRET PER ASME Y14.5 - 2009																CAGE NUMBER							
MAX SURFACE ROUGHNESS				MAX SURFACES				MARKED ONLY				ANGLES				SIZE							
																DRAWING NO.							
																D78-5100-0773-1							
																REV.							
																K							
																MODEL							
																3000 SERIES							
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