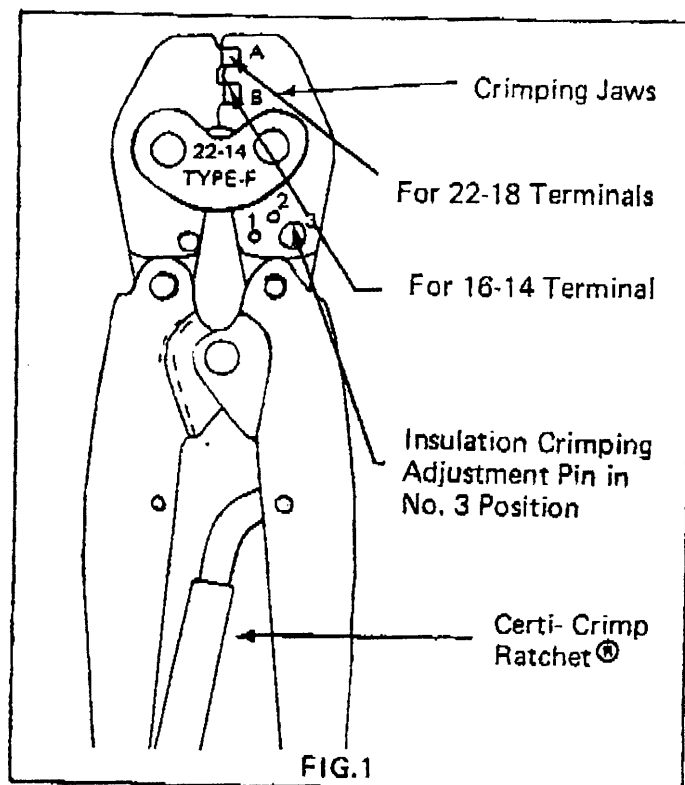
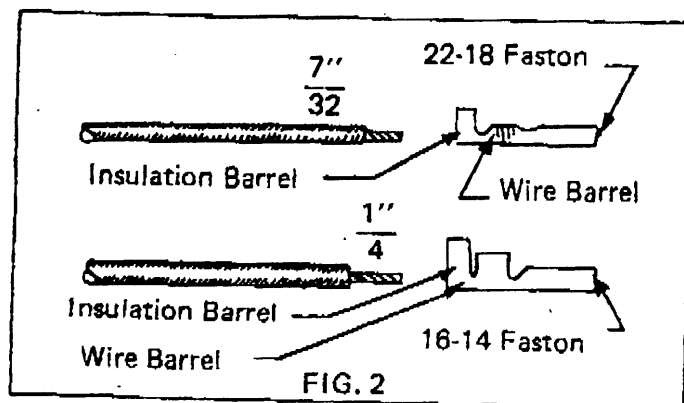


1. This Tool, see Figure 1, is used to crimp A-MP 22-18 and 16-14 Series 250 Faston Terminals. To open Crimping Jaws, squeeze Handles until Certi-Crimp Ratchet, see Figure 1, is released. Handles will open automatically. Note that once Ratchet is engaged, Handles cannot be opened.



2. WIRE STRIPPING

- For 22-18 Terminals, strip wire $\frac{7}{32}$ inch. See Figure 2.
- For 16-14 Terminals, strip wire $\frac{1}{4}$ inch. See Figure 2.

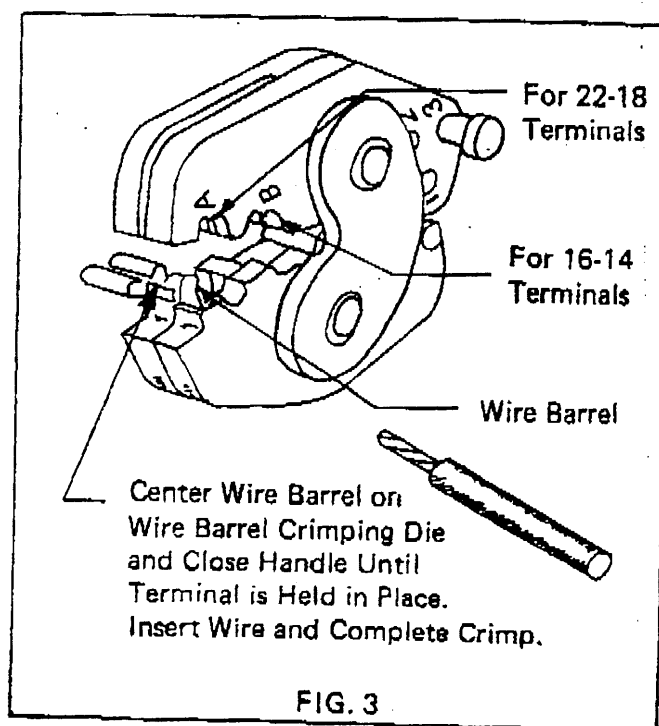


3. INSULATION CRIMPING ADJUSTMENT

- The Insulation Crimping Jaws, see Figure 1, Have 3 Adjustments.
- Position 3 is for wire having LARGE diameter insulation.
- Position 2 is for wire having MEDIUM diameter insulation.
- Position 1 is for wire having SMALL diameter insulation.
- To change adjustment, pull Pin out and reposition.

4. CRIMPING PROCEDURE

- Open Crimping Jaws
- Place Terminal in Crimping Jaws as shown in Figure 3. NOTE: Crimp 22-18 Terminal No. 41771 in Section of Crimping Jaws marked "A" Crimp 16-14 Terminal No. 41202 in Section of Jaws marked "B"



- Squeeze Handles until Terminal is held firmly in place. DO NOT DEFORM Terminal Barrel.
- Insert stripped wire into Terminal Barrel. NOTE: Make sure wire insulation does not enter Terminal Wire Barrel.
- Complete crimp by squeezing Handles until Ratchet releases.