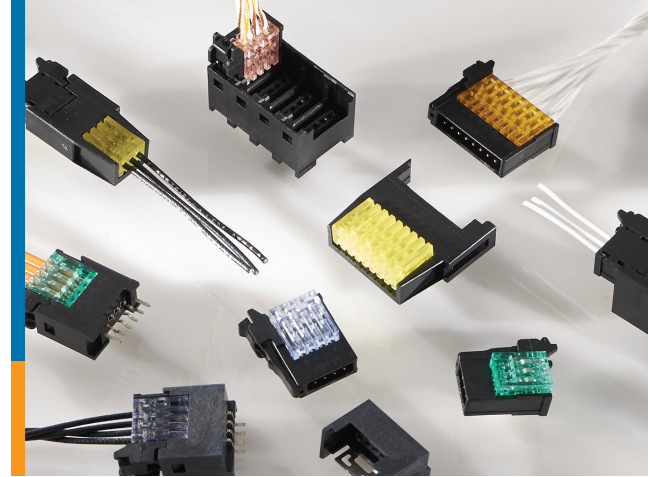


# REMOTE INPUT/ OUTPUT TERMINAL SYSTEM (RITS) CONNECTORS



The e-CON standard was developed in Japan in 2001 by a group of Japanese manufacturers in order to standardize connections from sensors to terminals. This standard is not under control of any standard organizations. Without the standard, each manufacturer had specified different connectors for terminations of sensors to Programmable Logic Controllers (PLCs), and end users had to prepare many different connectors and different tools. In order to improve this situation and create a user-friendly environment, TE Connectivity has offered AMP RITS connectors as the standard interface connector for sensors. The 4-position RITS connector is approved as the industry standard connector.

## Key Benefits

- Termination by generic tools
- Small 2.0 mm [.079] centerline connectors
- Two contact points structure provides for high contact reliability
- Housing colors indicate applicable wire range
- Component Recognized by UL to US and Canadian Standards, File No. E28476

## Electrical

- **Current rating:** Max. 3 A
- **Voltage rating:** 32 V DC

## Mechanical

- **Applicable wire range:** 0.1 to 0.5 mm<sup>2</sup> [27 to 20 AWG]
- **Outside Diameter:** 0.6 to 1.6 mm [.02 – .06]

## Product Specifications

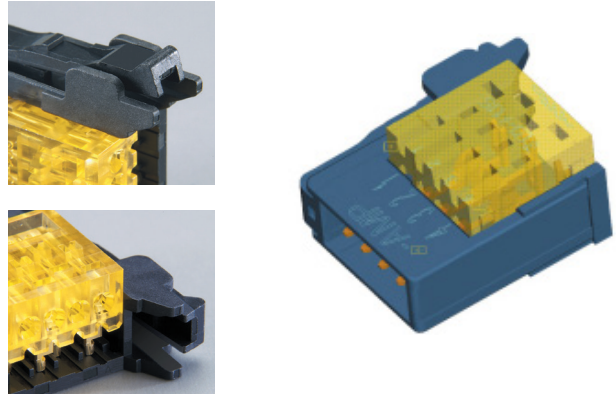
- **Product specification:** 108-5765
- **Instruction sheets:** 411-78014  
411-78162

## Materials

- **Housing:** PBT (UL 94V-0)/Polycarbonate (UL 94V-0)/
- **Contact:** Phosphor Bronze Platings - 0.2 µm [.000007] gold plated underplated 1.27 µm [.000050] Ni
- **LCP (SMT Products)**

## Locking Configuration

The new locking lever design secures a wire-to-wire connection and can be pulled through a partially jammed wiring duct. When mated, a very clear click-sound will be heard. It will help prevent accidental half-mating.



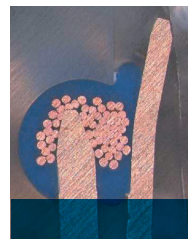
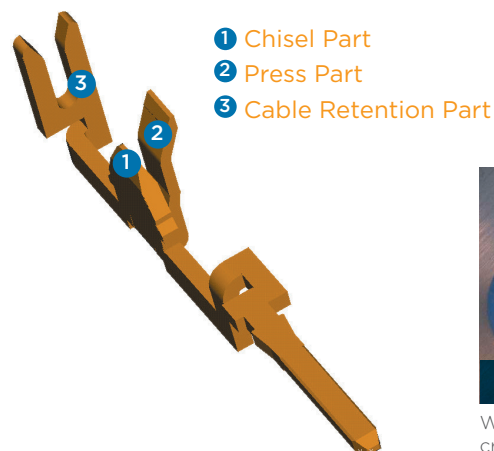
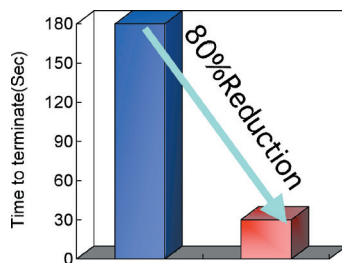
## Chisel Press Contact

This new technology has three major features: Chisel, Press and Retention.

The chisel shaped contact pierces into wire to secure a much larger contact area. The press function will keep the contact pressure applied. The retention mechanism retains the wire at a higher retention force than Insulation Displacement Contact (IDC) connectors. Chisel Press Contact is the new wire termination technology to be applied to many kinds of wire from solid to multi-stranded commonly used in Factory Automation (FA) industries.

## Cost Reduction

RITS Connectors offer 80% cost reduction of operation compared to conventional crimping connectors.

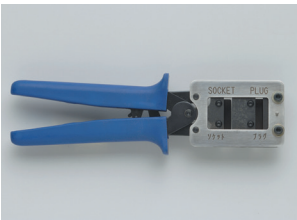


Wire termination cross section

Easy Termination

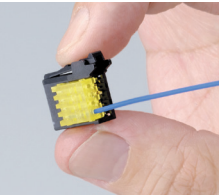
Easier terminations made with lower applied cost and improved quality.

In the manufacturing process of FA equipment, electrical connections by crimping are commonly seen in the assembly lines. RITS (Remote I/O Terminal System) connectors offer an easy and efficient connection method as well as total cost reduction with higher electrical reliability without special skill to perform the work.



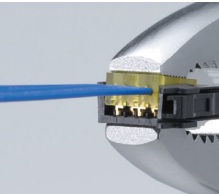
Part Number: 1729940-1  
Instruction Sheet: 411-78162  
Please refer to Instruction Sheet 411-78014 for further detail.

STEP 1



Insert each wire into Housing.  
Pliers can only be used for 3- and 4-position RITS connectors.

STEP 2



Squeeze housing together with pliers or press the housing together with a special tool.  
Please use the special tool for larger than 5-position RITS connectors.

**The way to connect wire is quite easy:** Insert wire into a housing and pinch the housing with a generic tool such as pliers. TE Connectivity also provides a special tool for RITS termination at a more economical price than a crimp-type tool due to its simple function.

Product Features

|          | PRODUCTS | PLUG Connectors                                                                                                                                                                        | HDR Connectors                                                                                                                                                                                                                                                 | JCT Box                                                                                                                                                    |                                                                                                                                       | Socket Connectors                                                                                                                                                          |
|----------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |          |                                                                                                                                                                                        |                                                                                                                                                                                                                                                                | (2D)                                                                                                                                                       | (4D)                                                                                                                                  |                                                                                                                                                                            |
|          |          |                                                                                                                                                                                        |                                                                                                                                                                                                                                                                |                                                                                                                                                            |                                                                                                                                       |                                                                                                                                                                            |
| FEATURES |          | <ul style="list-style-type: none"><li>• PLUG Connectors for wire termination</li><li>• Consists of HOLD HSG and BODY HSG</li><li>• HSG colors indicate applicable wire range</li></ul> | <ul style="list-style-type: none"><li>• Connectors for PCB</li><li>• Stackable mounting is possible</li><li>• Single row and 4row types available</li><li>• Right Angle type available with SMT Type</li><li>• Prevent from miss-direction-inserting</li></ul> | <ul style="list-style-type: none"><li>• For Junction Box.</li><li>• Plugs can be mated on both sides</li><li>• Panel type version also available</li></ul> | <ul style="list-style-type: none"><li>• Basic same feature as 2D type</li><li>• Four circuits are made common respectively.</li></ul> | <ul style="list-style-type: none"><li>• Socket connectors for wire termination</li><li>• Plug can be mated.</li><li>• Hold housing color same as Plug connectors</li></ul> |

# RITS INTERCONNECTION SYSTEM CONNECTORS

## Various Product Line-up

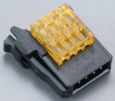
RITS connectors are available for wire-to-wire type and PCB mount type from 3- through 8-positions.

| PLUG Connectors              |         |         |          |           |          | Header PCB Mount |       |            | Junction Box |    | Socket Connector |          |           |          |
|------------------------------|---------|---------|----------|-----------|----------|------------------|-------|------------|--------------|----|------------------|----------|-----------|----------|
| Wire Range & O/S Diameter mm | 0.6-0.9 | 0.9-1.0 | 1.0-1.15 | 1.15-1.35 | 1.35-1.6 | Vertical         |       | Horizontal | 2D           | 4D | 0.9-1.0          | 1.0-1.15 | 1.15-1.35 | 1.35-1.6 |
| HSG Color                    | Orange  | Red     | Yellow   | Blue      | Green    | single row       | 4 row | single row |              |    | Red              | Yellow   | Blue      | Green    |
| (POS)                        | 3P      | ★       | ★        | ★         | ★        | ★                | ★     | ★          | ★            | ★  | ★                | ★        | ★         | ★        |
|                              | 4P*     | ★       | ★        | ★         | ★        | ★                | ★     | ★          | ★            | ★  | ★                | ★        | ★         | ★        |
|                              | 5P      | ★       | ★        | ★         | ★        | ★                | —     | —          | —            | —  | —                | —        | —         | —        |
|                              | 6P      | ★       | ★        | ★         | ★        | ★                | —     | —          | ★            | —  | ★                | ★        | ★         | ★        |
|                              | 7P      | ★       | ★        | ★         | ★        | ★                | —     | —          | —            | —  | —                | —        | —         | —        |
|                              | 8P      | ★       | ★        | ★         | ★        | ★                | —     | —          | ★            | —  | ★                | ★        | ★         | ★        |

★ Available  
— No Plan  
\* e-CON Conform

## Applied cable

Applicable cable is designated by its outside diameter. Please choose the appropriate connector from the outside diameter of cable to be used with.

| Wire Range (mm <sup>2</sup> *) | 0.1-0.5 mm <sup>2</sup> [27-20 AWG]                                                 |                                                                                     |                                                                                     |                                                                                       |                                                                                       |
|--------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Outside Diameter               | 0.6 - 0.9<br>[.024 - .035]                                                          | 0.9 - 1.0<br>[.035 - .039]                                                          | 1.0 - 1.15<br>[.039 - .045]                                                         | 1.15 - 1.35<br>[.045 - .053]                                                          | 1.35 - 1.60<br>[.053 - .063]                                                          |
| Plug HSG Color                 |  |  |  |  |  |
| Part Number                    | 3-1473562-X                                                                         | 1-1473562-X                                                                         | 1473562-X                                                                           | 2-1473562-X                                                                           | 4-1473562-X                                                                           |
| Socket HSG Color               |                                                                                     |  |  |  |  |
| Part Number                    |                                                                                     | 1-1746741-X                                                                         | 1746741-X                                                                           | 2-1746741-X                                                                           | 4-1746741-X                                                                           |
| Insulator Material             | PVC/PE                                                                              |                                                                                     |                                                                                     |                                                                                       |                                                                                       |

## How to choose the appropriate connector

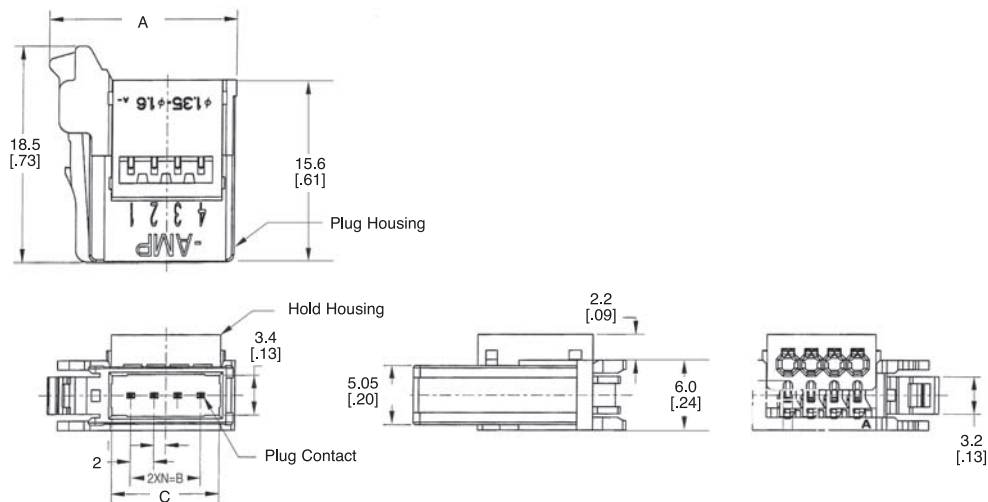
Please find the wire diameter in the above table and locate the appropriate connector part number. All wire needs to be tested for termination with the connector. Further detailed information is available from Technical Support.

\*When 0.08 mm<sup>2</sup> [29 AWG] wire is to be used, please contact Technical Support.

Note: All part numbers are RoHS Compliant.

## Plug Connectors

x-1473562-x  
-3 to -8 shows No. of Positions  
Shows wire range: Blank- Yellow,  
1- Red, 2- Blue, 3- Orange, 4- Green

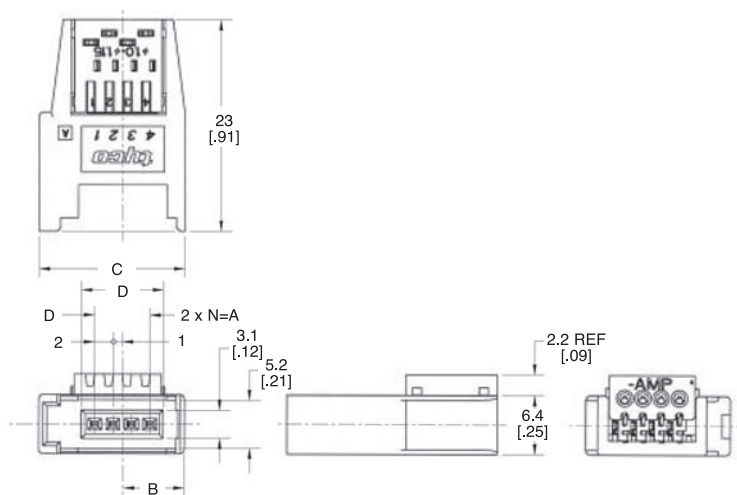


| No. of Positions | Dimensions |            |          |            | Part Number        |             |             |             |             |
|------------------|------------|------------|----------|------------|--------------------|-------------|-------------|-------------|-------------|
|                  | N          | A          | B        | C          | Hold Housing Color |             |             |             |             |
|                  |            |            |          |            | Yellow             | Red         | Blue        | Orange      | Green       |
| 3                | 2 [.08]    | 14.1 [.56] | 4 [.16]  | 7.2 [.28]  | 1473562-3          | 1-1473562-3 | 2-1473562-3 | 3-1473562-3 | 4-1473562-3 |
| 4                | 3 [.12]    | 16.1 [.63] | 6 [.24]  | 9.2 [.36]  | 1473562-4          | 1-1473562-4 | 2-1473562-4 | 3-1473562-4 | 4-1473562-4 |
| 5*               | 5 [.20]    | 20.1 [.79] | 10 [.39] | 13.2 [.52] | 1473562-5          | 1-1473562-5 | 2-1473562-5 | 3-1473562-5 | 4-1473562-5 |
| 6                | 5 [.20]    | 20.1 [.79] | 10 [.39] | 13.2 [.52] | 1473562-6          | 1-1473562-6 | 2-1473562-6 | 3-1473562-6 | 4-1473562-6 |
| 7*               | 7 [.28]    | 24.1 [.95] | 14 [.55] | 17.2 [.68] | 1473562-7          | 1-1473562-7 | 2-1473562-7 | 3-1473562-7 | 4-1473562-7 |
| 8                | 7 [.28]    | 24.1 [.95] | 14 [.55] | 17.2 [.68] | 1473562-8          | 1-1473562-8 | 2-1473562-8 | 3-1473562-8 | 4-1473562-8 |

\*The 5-position and the 7-position assemblies do not have contacts at the circuit number 6 and 8, respectively.  
Note: All part numbers are RoHS Compliant.

## Socket Connectors

x-1746741-x  
-3 to -8 shows No. of Positions  
Shows wire range: Blank- Yellow,  
1- Red, 2- Blue, 4- Green

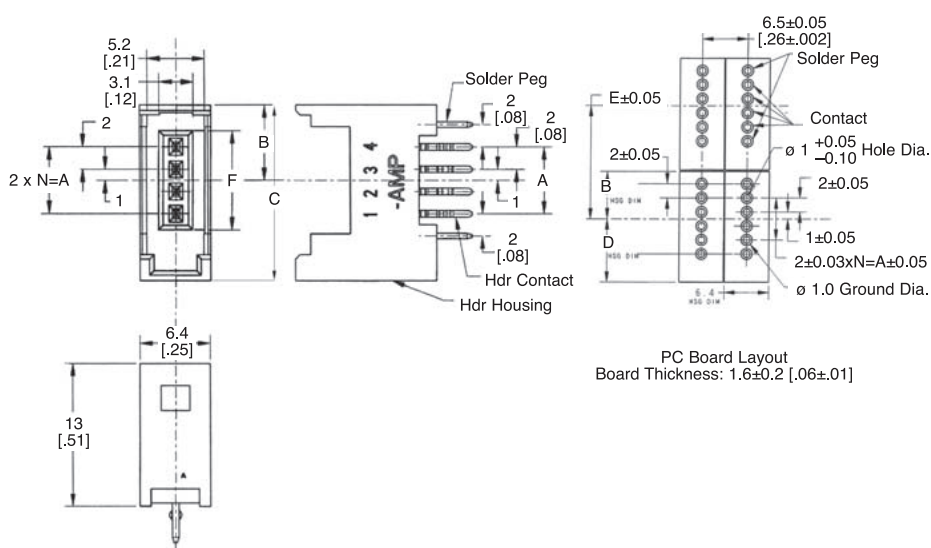


| No. of Positions | Dimensions |          |             |            |            | Part Number        |             |             |             |
|------------------|------------|----------|-------------|------------|------------|--------------------|-------------|-------------|-------------|
|                  | N          | A        | B           | C          | D          | Hold Housing Color |             |             |             |
|                  |            |          |             |            |            | Yellow             | Red         | Blue        | Green       |
| 3                | 2 [.08]    | 4 [.16]  | 5.75 [.23]  | 13.8 [.54] | 6.9 [.27]  | 1746741-3          | 1-1746741-3 | 2-1746741-3 | 4-1746741-3 |
| 4                | 3 [.12]    | 6 [.24]  | 6.75 [.27]  | 15.8 [.62] | 8.9 [.35]  | 1746741-4          | 1-1746741-4 | 2-1746741-4 | 4-1746741-4 |
| 6                | 5 [.20]    | 10 [.39] | 8.75 [.35]  | 19.8 [.78] | 12.9 [.51] | 1746741-6          | 1-1746741-6 | 2-1746741-6 | 4-1746741-6 |
| 8                | 7 [.28]    | 14 [.55] | 10.75 [.42] | 23.8 [.94] | 16.9 [.67] | 1746741-8          | 1-1746741-8 | 2-1746741-8 | 4-1746741-8 |

Note: All part numbers are RoHS Compliant.

## Board Mount Headers 1-Row Vertical Type

1473565-x  
T  
-3 to -8 shows No. of Positions

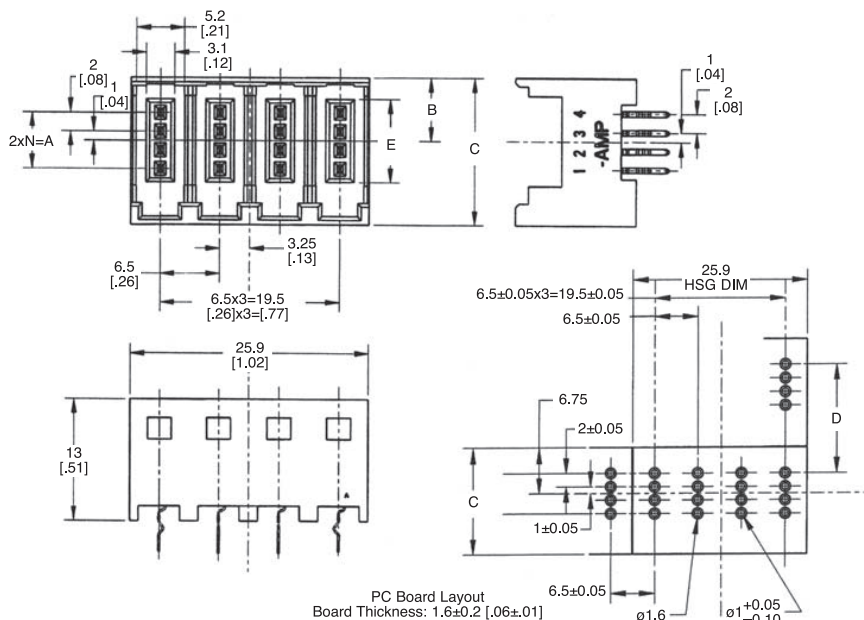


| No. of<br>Positions | Dimensions |          |             |            |             |          |            | Part<br>Number |
|---------------------|------------|----------|-------------|------------|-------------|----------|------------|----------------|
|                     | N          | A        | B           | C          | D           | E        | F          |                |
| 3                   | 2 [.08]    | 4 [.16]  | 5.75 [.23]  | 13.8 [.54] | 8.05 [.32]  | 14 [.55] | 6.9 [.27]  | 1473565-3      |
| 4                   | 3 [.12]    | 6 [.24]  | 6.75 [.27]  | 15.8 [.62] | 9.05 [.36]  | 16 [.63] | 8.9 [.35]  | 1473565-4      |
| 5*                  | 5 [.20]    | 8 [.31]  | 8.75 [.35]  | 19.8 [.78] | 11.05 [.44] | 20 [.79] | 12.9 [.51] | 1473565-5      |
| 6                   | 5 [.20]    | 10 [.39] | 8.75 [.35]  | 19.8 [.78] | 11.05 [.44] | 20 [.79] | 12.9 [.51] | 1473565-6      |
| 7*                  | 7 [.28]    | 12 [.47] | 10.75 [.42] | 23.8 [.94] | 13.05 [.51] | 24 [.94] | 16.9 [.67] | 1473565-7      |
| 8                   | 7 [.28]    | 14 [.55] | 10.75 [.42] | 23.8 [.94] | 13.05 [.51] | 24 [.94] | 16.9 [.67] | 1473565-8      |

\*The 5-position and the 7-position assemblies do not have contacts at the circuit number 6 and 8, respectively.  
Note: All part numbers are RoHS Compliant.

## Board Mount Headers 4-Row Vertical Type

1473567-x  
-3 to -4 shows No. of Positions



Drawing shows 4-position.  
As to the 3-position, please confirm  
with the 3-position drawing.

| No. of Positions | Dimensions |        |           |           |         |          | Part Number |
|------------------|------------|--------|-----------|-----------|---------|----------|-------------|
|                  | N          | A      | B         | C         | D       | E        |             |
| 3                | 2 [08]     | 4 [16] | 5.75 [23] | 13.8 [54] | 14 [55] | 6.9 [27] | 1473567-3   |
| 4                | 3 [12]     | 6 [24] | 6.75 [27] | 15.8 [62] | 16 [63] | 8.9 [35] | 1473567-4   |

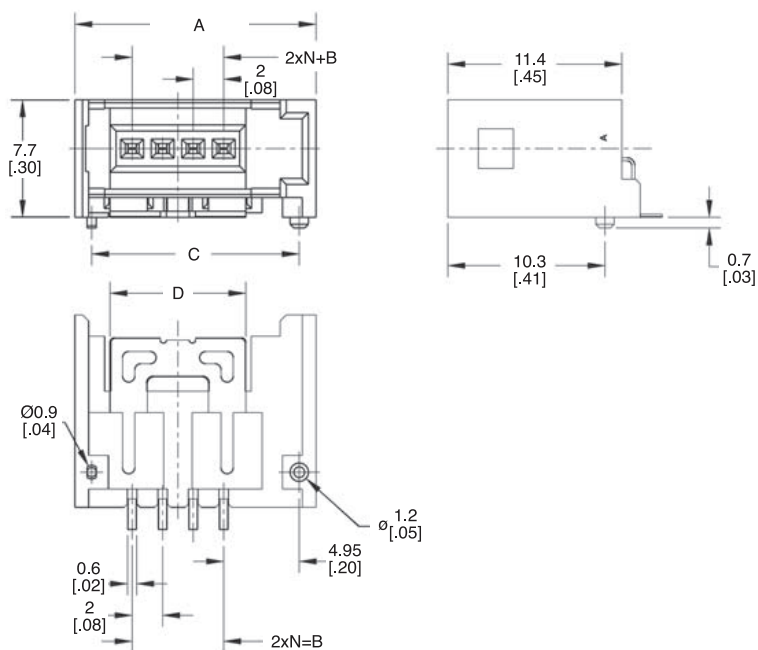
Note: All part numbers are RoHS Compliant.

## Board Mount Headers SMT Horizontal Type

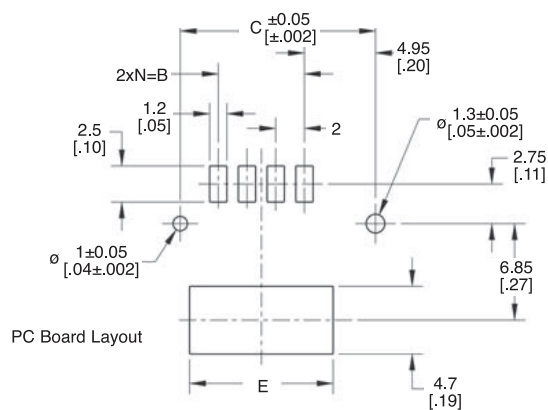
x-1565994-x

-3 to -4 shows No. of Positions

Shows Boss availability: Blank- with Boss,  
1- without Boss



Drawing and PC board layout shows Positioning Boss Holes. Dimensions are for reference only.



| No. of Positions | Dimensions |            |         |            |           |          | Part Number |              |
|------------------|------------|------------|---------|------------|-----------|----------|-------------|--------------|
|                  | N          | A          | B       | C          | D         | E        | with Boss   | without Boss |
| 3                | 2 [.08]    | 13.8 [.54] | 4 [.16] | 11.6 [.46] | 6.9 [.27] | 8 [.31]  | 1565994-3   | 1-1565994-3  |
| 4                | 3 [.12]    | 15.8 [.62] | 6 [.24] | 13.6 [.54] | 8.9 [.35] | 10 [.39] | 1565994-4   | 1-1565994-4  |

Packaged on embossed tapes suitable for automated application.  
Note: All part numbers are RoHS Compliant.

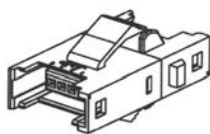
## Junction Box (2D Type)

x-1473571-x  
-3 to -8 shows No. of Positions

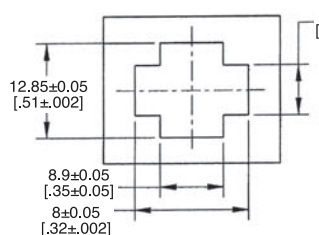
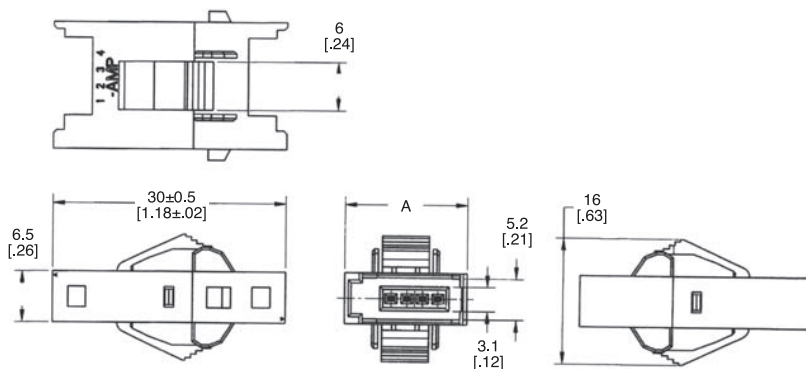
Shows connector style:  
Blank- Panel Mount Style,  
5- Free Hanging Style



Free Hanging Style



Panel Mount Style



Panel Layout  
Panel Thickness 1.0 to 2.0 [.04 to .08]

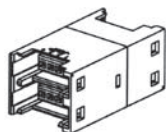
| No. of Positions | Dimensions |            | Part Number       |                    |
|------------------|------------|------------|-------------------|--------------------|
|                  | A          | B          | Panel Mount Style | Free Hanging Style |
| 3                | 13.8 [.54] | 14.1 [.56] | 1473571-3         | 5-1473571-3        |
| 4                | 15.8 [.62] | 16.1 [.63] | 1473571-4         | 5-1473571-4        |
| 6                | 19.8 [.78] | 20.1 [.79] | 1473571-6         | 5-1473571-6        |
| 8                | 23.8 [.94] | 24.1 [.95] | 1473571-8         | 5-1473571-8        |

Note: All part numbers are RoHS Compliant.

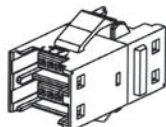
## Junction Box (4D Type)

x-1473574-x  
-3 to -4 shows No. of Position

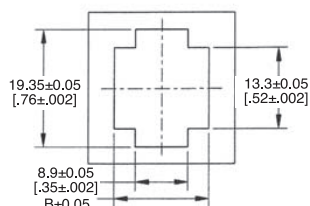
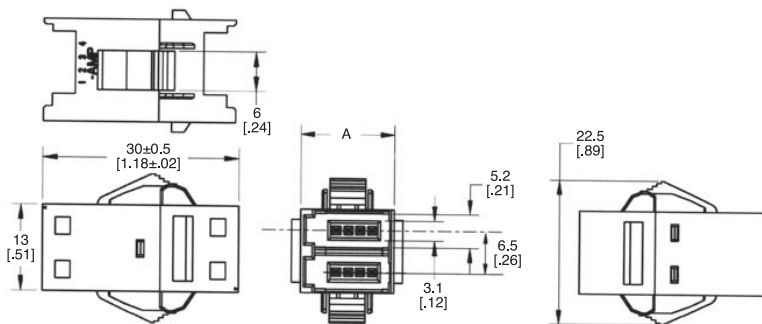
Shows connector style:  
Blank- Panel Mount Style,  
5- Free Hanging Style



Free Hanging Style



Panel Mount Style



Panel Layout  
Panel Thickness 1.0 to 2.0 [.04 to .08]

| No. of Positions | Dimensions |            | Part Number       |                    |
|------------------|------------|------------|-------------------|--------------------|
|                  | A          | B          | Panel Mount Style | Free Hanging Style |
| 3                | 13.8 [.54] | 14.1 [.56] | 1473574-3         | 5-1473574-3        |
| 4                | 15.8 [.62] | 16.1 [.63] | 1473574-4         | 5-1473574-4        |

Note: All part numbers are RoHS Compliant.

Note: The Junction Box with 4 connector interfaces enables 3 outputs by 1 input. 4 interfaces are commoned as per the drawing.

