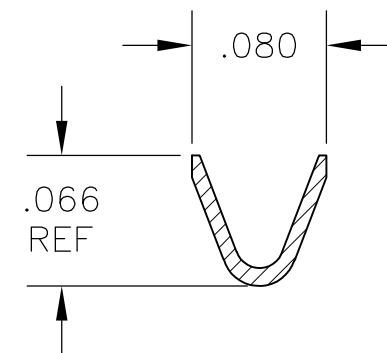
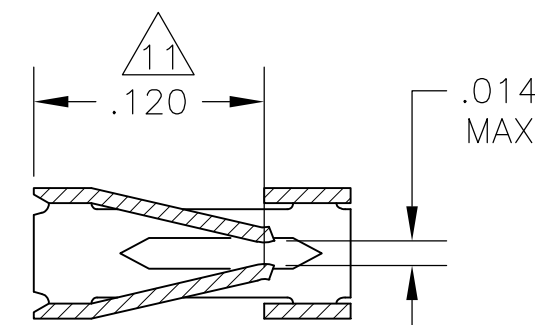
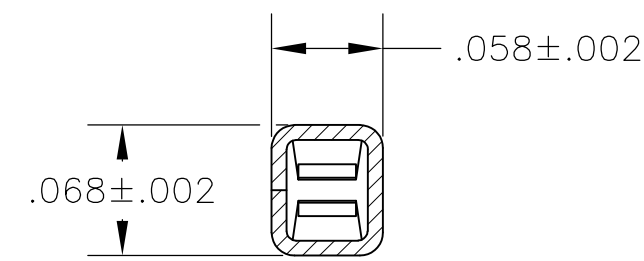
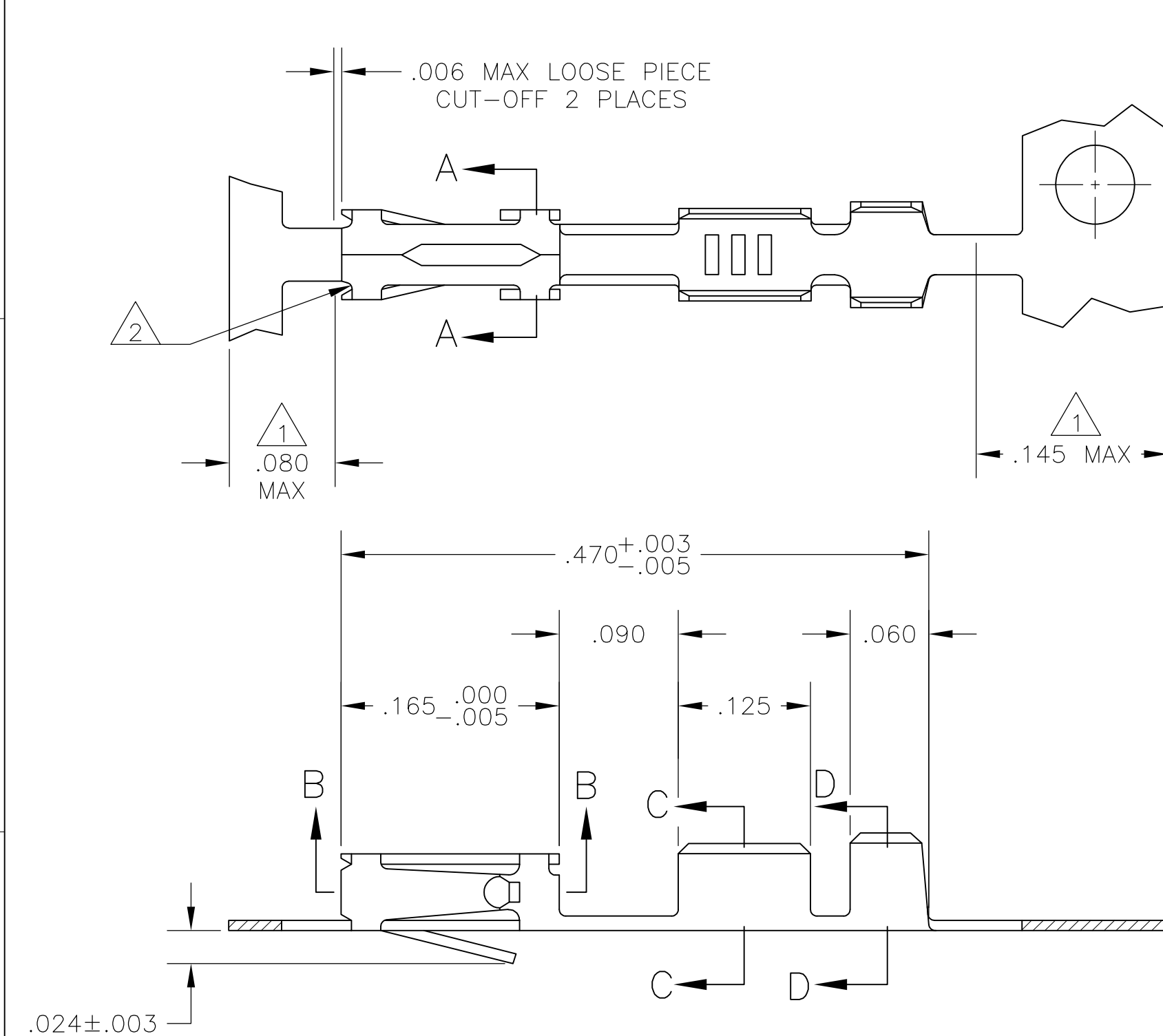
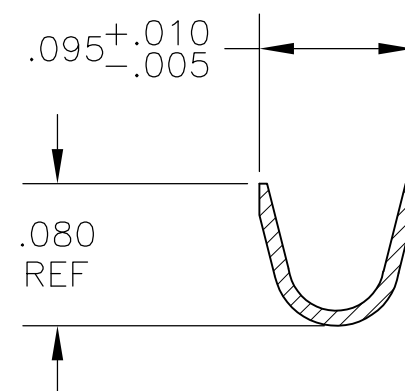


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			AE	REVISED PER ECO-15-004633	30MAY2015	NK	JO



WIRE SIZE #24-#20
SECTION C-C



INSULATION RANGE .069 MAX
SECTION D-D

- 1 GOLD PLATING IS NOT REQUIRED IN THIS AREA.
- 2 CUT-OUTS ON THE BOX ARE AT MANUFACTURERS OPTION.
- 3 THIS TERMINAL IS REELED FOR THE STANDARD APPLICATOR.
- 4 THIS TERMINAL IS REELED FOR THE MINI APPLICATOR.
- 5 .000030 GOLD OVER .000050 NICKEL.
- 6 .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 7 PREPLATED:(HALT) .000078-.000158 BRIGHT TIN.
- 8 .000050 GOLD OVER .000050 NICKEL.
- 9 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 10 .000050 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 11 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS).
- 12 .000015 GOLD IN CONTACT AREA, .000050 NICKEL ON ENTIRE TERMINAL.
- 13 OBSOLETE PART NUMBER.
- 14 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.

$\triangle 4$	$\triangle 12$	$\triangle 13$ -7	$\triangle 13$ 2-85969-0
$\triangle 3$	$\triangle 12$	$\triangle 13$ -7	1-85969-9
$\triangle 3$	$\triangle 10$	$\triangle 13$ -6	$\triangle 13$ 1-85969-8
$\triangle 4$	$\triangle 10$	$\triangle 13$ -6	$\triangle 13$ 1-85969-7
$\triangle 4$	$\triangle 8$	86016-4	1-85969-0
$\triangle 4$	$\triangle 7$	86016-3	85969-9
$\triangle 4$	$\triangle 6$	86016-2	85969-8
$\triangle 4$	$\triangle 5$	86016-1	85969-7
$\triangle 4$	$\triangle 9$	86016-5	85969-6
$\triangle 3$	$\triangle 9$	86016-5	$\triangle 13$ 85969-5
$\triangle 3$	$\triangle 8$	86016-4	$\triangle 14$ 85969-4
$\triangle 3$	$\triangle 7$	86016-3	$\triangle 13$ 85969-3
$\triangle 3$	$\triangle 6$	86016-2	85969-2
$\triangle 3$	$\triangle 5$	86016-1	85969-1

SUPERSEDED BY 85969-4

REMARKS	FINISH	LOOSE PIECE PART NUMBER	PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.D.RINGLEY 10DEC85		 TE Connectivity	
		CHK J.L.GESFORD 16DEC85			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± ± -		APVD J.L.GESFORD 16DEC85 NAME	
		PRODUCT SPEC 108-25, 020 APPLICATION SPEC 114-25, 003		CONTACT, MOD IV, RECEPTACLE, CRIMP SNAP-IN	
MATERIAL CU-NI-SI		FINISH SEE TABLE		SIZE A2	CAGE CODE 00779
		WEIGHT -		DRAWING NO C-85969	RESTRICTED TO -
CUSTOMER DRAWING				SCALE 10:1	SHEET 1 of 1
				REV ΔF	