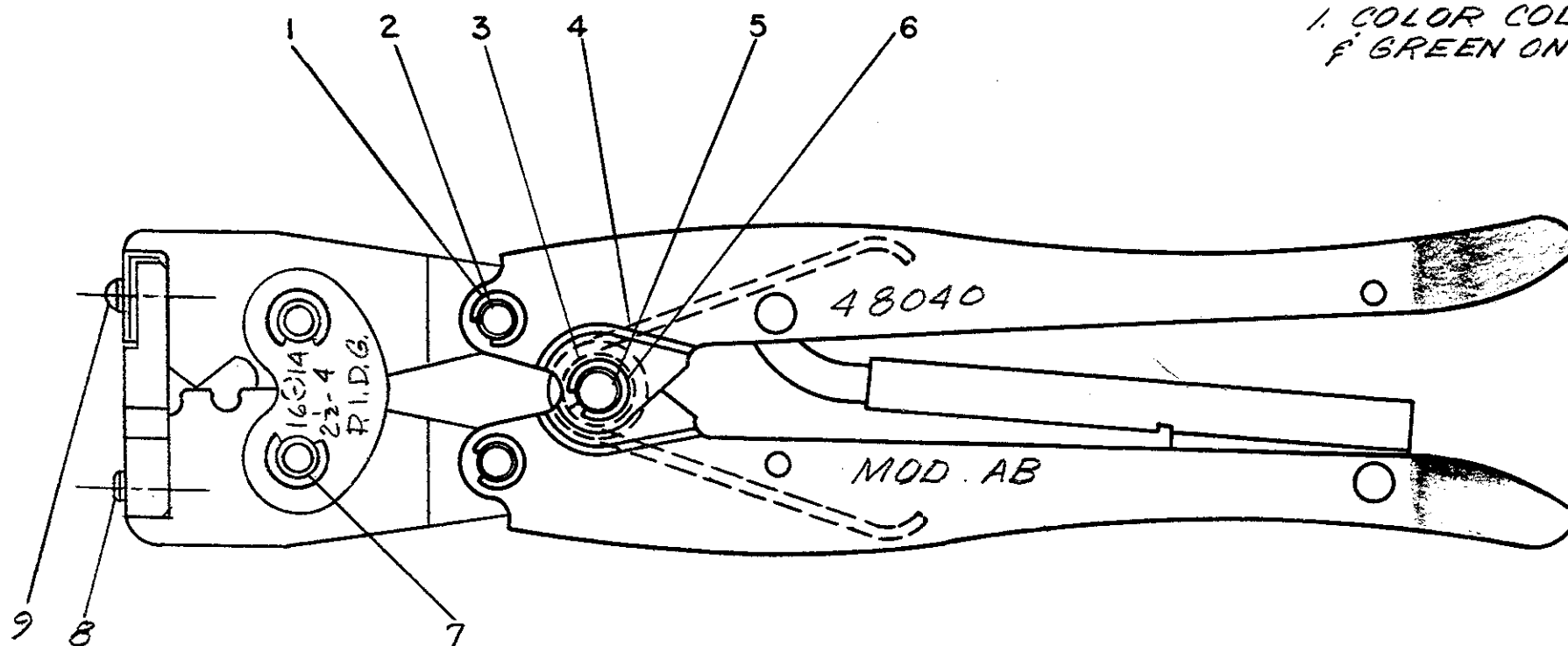


NOTE:

1. COLOR CODED BLUE ON ONE HANDLE
F. GREEN ON THE OTHER HANDLE

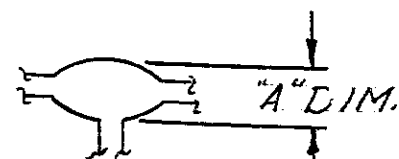


PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

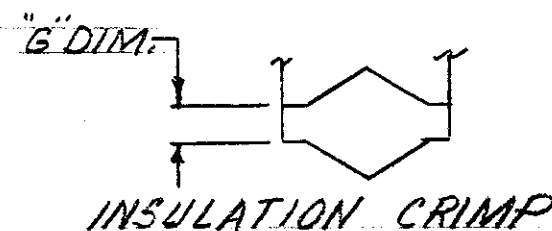
FOR REPLACEMENT OF PARTS OTHER THAN
LISTED, TOOL SHOULD BE RETURNED TO OUR
FACTORY TO INSURE PROPER CERTI-CRIMP
ADJUSTMENT.

SUPERSEDED BY I.S. 1570

1	4-21016-0	SCREW (8-32 UNC-2A X .025)	9
2	1-21002-8	SCREW (6-32 UNC-3A X .500)	8
2	300245	PIN-RETAINING	7
6	21045-6	RING-RETAINING	6
1	300449	PIN-RETAINING	5
1	39364	SPRING	4
1	39366	COLLAR	3
2	300432	PIN-RETAINING	2
4	21045-3	RING-RETAINING	1



ENLARGED VIEW OF CRIMP



INSULATION CRIMP

"A" DIM.	
GO	NO GO
.1025	.1085

"B" DIM. AT POS. #1	
GO	NO GO
.038	.062

REVISION RECORD			
REV	DESCRIPTION	DATE	BY
AB1	SUP. BY I.S. 1570	EJF EJP 5/6/74	
AB	REVISED	PL EJP 12-5-69	

REQUIRED PER ASSEMBLY			
48040			

DWG SIZE	NUMBER	NAME	REMARKS
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DR <i>P. H. H. 11-25-69</i>	MATERIAL AND FINISH		CUSTOMER COPY REFERENCE
CHK <i>E. J. F. 12-5-69</i>	WIRE RANGE - INSULATION 16-19		CLASS FLAB
DE	TOLERANCE EXCEPT AS NOTED		TYPE PPE INSULATED DWN! - SEIF
APP <i>E. J. F. 12-5-69</i>	SCALE 1-1		LOC M B NO 48040
NAME HAND TOOL ASSEMBLY			

PRINT DIM. 1258-1
DIMENSIONS IN INCHES DO NOT SCALE PRINT